

Hixon

Large Metal Storage Shed Assembly Guide

6 x 6 ft (1.8 x 1.8 m)



IMPORTANT: PLEASE REGISTER YOUR HEX LIVING PRODUCT BEFORE ASSEMBLY

Using the unique serial number, simply register your product at www.hexliving.co.uk to access and download the HEX Living lifetime warranty and video assembly instructions.

Affix Serial Number
HERE



Doc Ref: 699-0809/B

PLEASE READ THIS DOCUMENT FULLY PRIOR TO STARTING ASSEMBLY PROCEDURE

The objective of this instruction is to illustrate the recommended assembly sequence for this product, any deviation from this will be the sole responsibility of whoever carries out the assembly.

IMPORTANT: IT IS ADVISABLE THAT THE PRODUCT IS ASSEMBLED AT, OR AS CLOSE AS POSSIBLE TO WHERE IT WILL BE FINALLY LOCATED

Ensure there is adequate clearance where the product is to be located:

Exterior dimensions including overhang (W x D x H)	1800 x 1836 x 2137mm
Footprint dimensions (W x D)	1700 x 1700mm
Clearance required for door to open (W x H)	Doors open outwards 1454 x 1819mm

TWO PERSON ASSEMBLY

Most procedures will not require two people but it may be easier to have assistance.



PERSONAL PROTECTION EQUIPMENT

We advise appropriate personal protective equipment is worn during assembly including eye protection and gloves.



Eye Protection



Gloves

CARING FOR YOUR HEX LIVING PRODUCT

Your HEX Living product is designed to stand the test of time, which is why we're happy to offer a lifetime warranty on our products. With zero maintenance required, simply assemble your HEX Living product and enjoy putting it to great use in your garden.

Periodically, you might want to give your product a clean, these simple care tips are not essential to the performance of your product:

- Remove surface dirt with plain water using a jet wash or sponge, the coating on our products will ensure dirt or mud simply wipes away.
- Periodically clear the roof of fallen leaves.
- If your product has guttering, remove leaves and garden debris as you would on your home.

PRODUCT REGISTRATION

IMPORTANT: Prior to assembly, please ensure you have registered your HEX Living product using the unique serial number found on the cover of this document, please visit www.hexliving.co.uk to register your product and access the HEX Living lifetime warranty and video instructions.

GROUND ANCHOR KIT

A Ground Anchor Kit is supplied, this is to secure the product to a solid concrete base, the shed has x4 clamp plates in each corner.

WE STRONGLY ADVISE THAT THE SHED IS ANCHORED USING THIS KIT

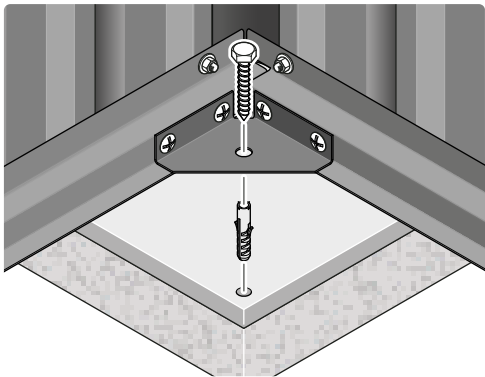
The diagram illustrates the typical fixing method, once the shed is assembled, access the clamp brackets by removing the appropriate floor panel and secure as required.

GROUND ANCHOR KIT

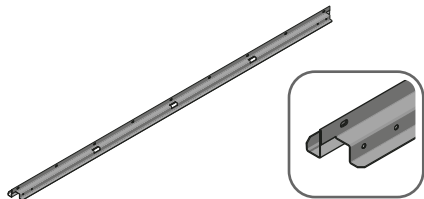
Part Ref: FK8
M8 x 50mm Coach Screw
Qty: x4



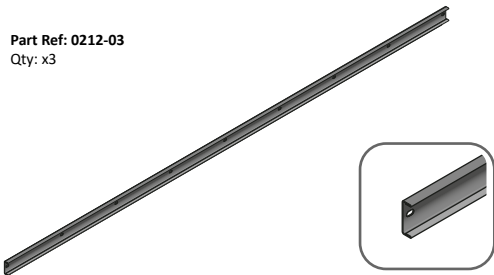
Part Ref: FK7
Expansion Plug
Qty: x4



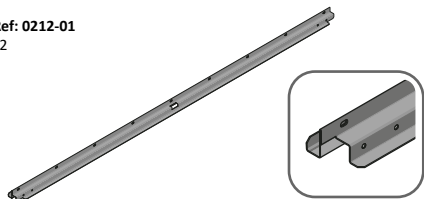
Part Ref: 0215-01
Qty: x2



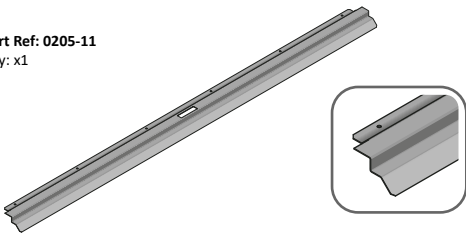
Part Ref: 0212-03
Qty: x3



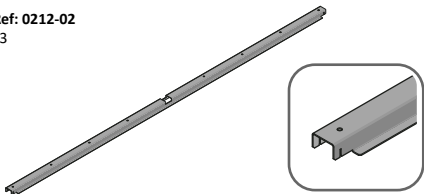
Part Ref: 0212-01
Qty: x2



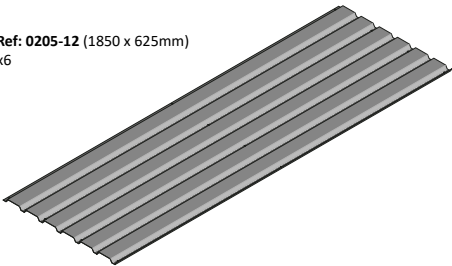
Part Ref: 0205-11
Qty: x1



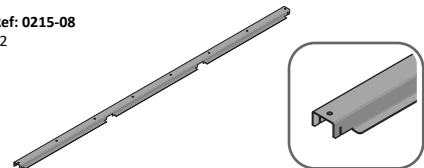
Part Ref: 0212-02
Qty: x3



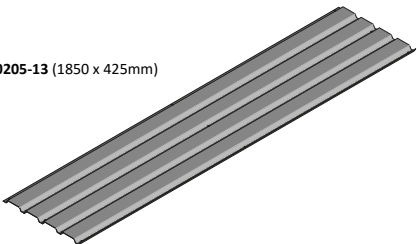
Part Ref: 0205-12 (1850 x 625mm)
Qty: x6



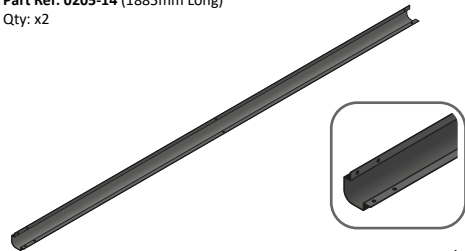
Part Ref: 0215-08
Qty: x2



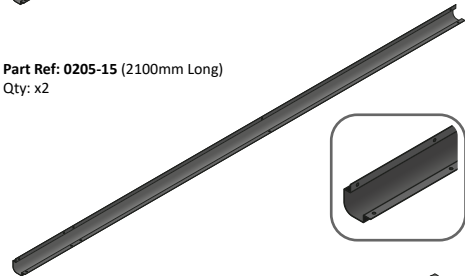
Part Ref: 0205-13 (1850 x 425mm)
Qty: x3



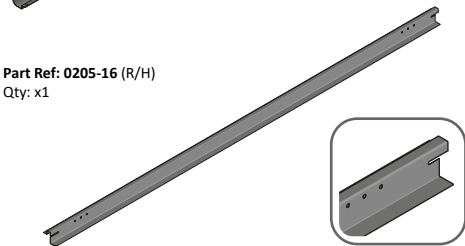
Part Ref: 0205-14 (1885mm Long)
Qty: x2



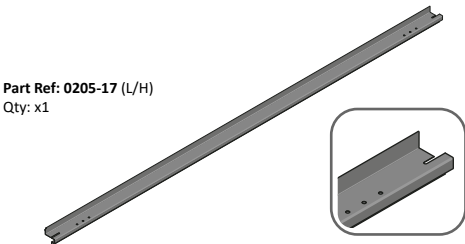
Part Ref: 0205-15 (2100mm Long)
Qty: x2



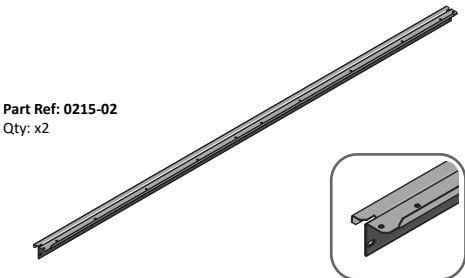
Part Ref: 0205-16 (R/H)
Qty: x1



Part Ref: 0205-17 (L/H)
Qty: x1



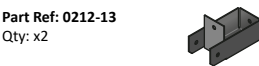
Part Ref: 0215-02
Qty: x2



Part Ref: 0212-04
Qty: x2



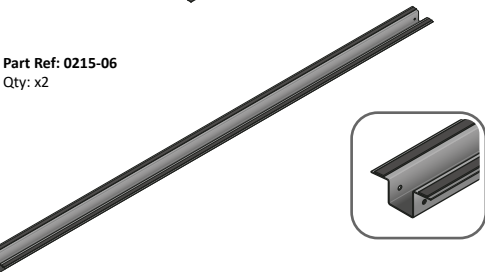
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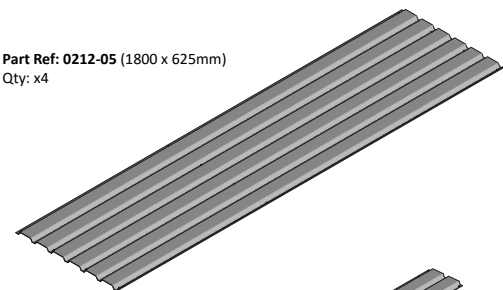
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Qty: x2



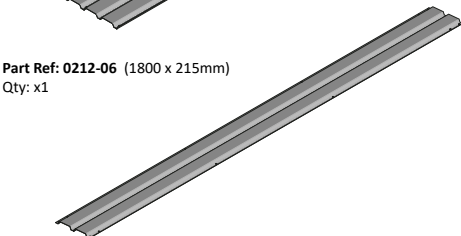
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Qty: x2



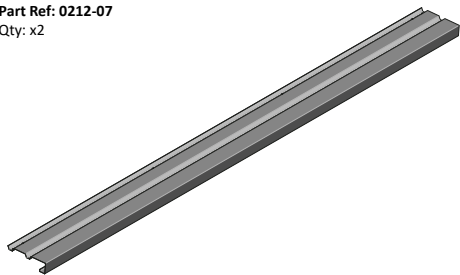
Part Ref: 0212-05 (1800 x 625mm)
Qty: x4



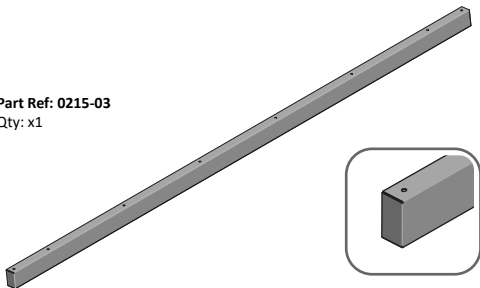
Part Ref: 0212-06 (1800 x 215mm)
Qty: x1



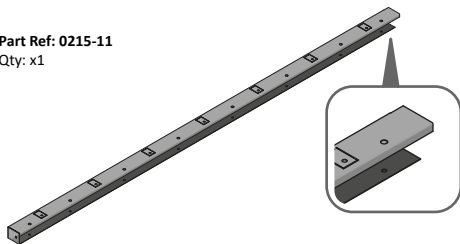
Part Ref: 0212-07
Qty: x2



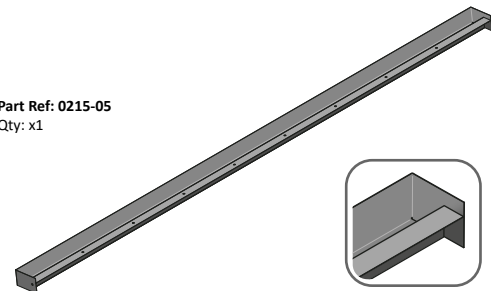
Part Ref: 0215-03
Qty: x1



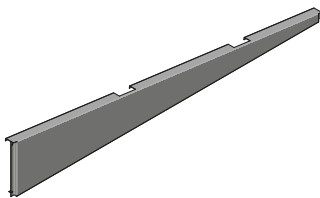
Part Ref: 0215-11
Qty: x1



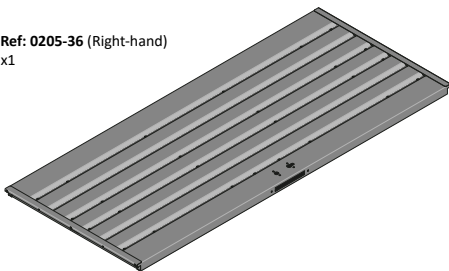
Part Ref: 0215-05
Qty: x1



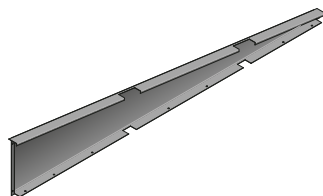
Part Ref: 0212-11
Qty: x1



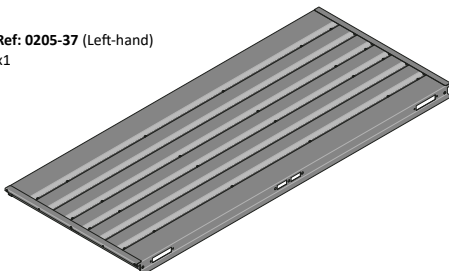
Part Ref: 0205-36 (Right-hand)
Qty: x1



Part Ref: 0212-12
Qty: x1



Part Ref: 0205-37 (Left-hand)
Qty: x1

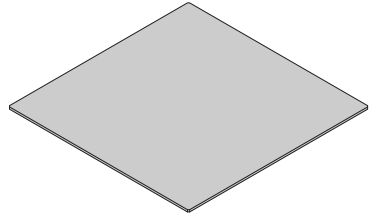


ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING ASSEMBLY PROCEDURE
SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION

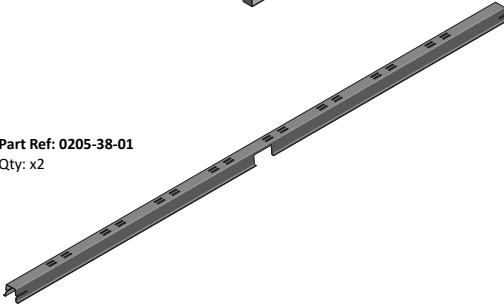
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Qty: x4



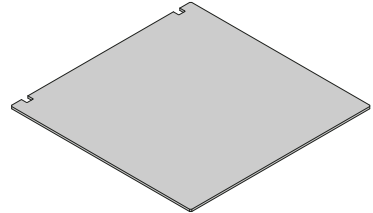
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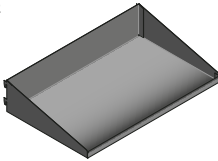
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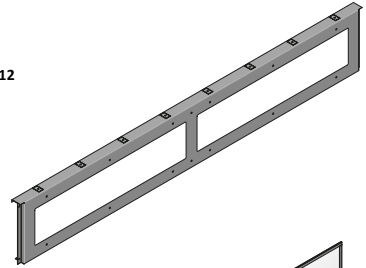
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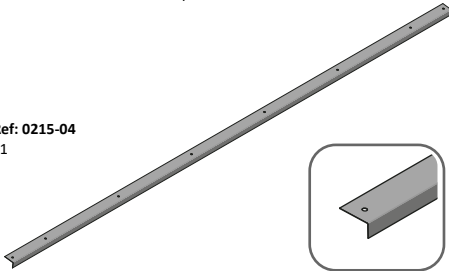
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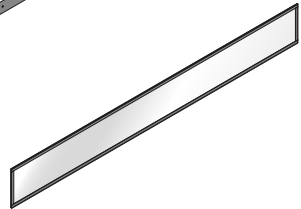
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Qty: x1



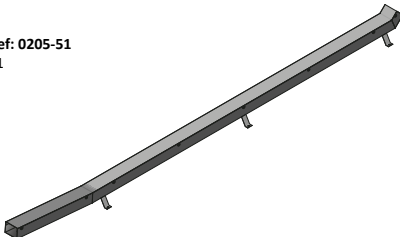
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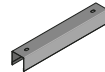
Part Ref: 0215-13
Qty: x1



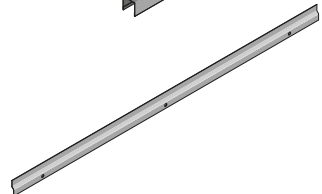
Part Ref: 0205-51
Qty: x1



Part Ref: 0205-44
Qty: x1



Part Ref: 0215-15
Qty: x4



ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING ASSEMBLY PROCEDURE
SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION

Part Ref: 0203-03
Qty: x4



Part Ref: 0203-15
Qty: x4



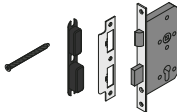
Part Ref: 0203-27 (L/H Assembly)
Qty: x2



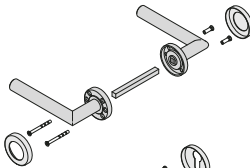
Part Ref: 0203-28 (R/H Assembly)
Qty: x2



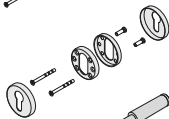
Part Ref: 0203-32 (Assembly)
Qty: x1



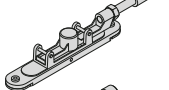
Part Ref: 0203-33 (Assembly)
Qty: x1



Part Ref: 0203-34 (Assembly)
Qty: x1



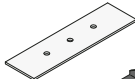
Part Ref: 0203-35
Qty: x2



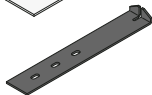
Part Ref: 0203-36
Qty: x1



Part Ref: 0203-37
Qty: x4



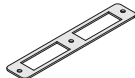
Part Ref: 0203-39
Qty: x4



Part Ref: 0203-40
Qty: x4



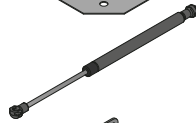
Part Ref: 0203-41
Qty: x1



Part Ref: 0205-57
Qty: x4



Part Ref: 0205-63
Qty: x2



Part Ref: 0205-66
Qty: x2



Part Ref: 0205-68
Qty: x4



Part Ref: 0205-52
Qty: x1



Part Ref: 0205-53
Qty: x1



Part Ref: FK1
M4 x 10mm Roofing Bolt
This will be Pozi OR Slotted
Qty: x235



Part Ref: FK2
No.8 x 13mm Eco Fix
Qty: x32



Part Ref: FK3
M4 x 12mm C'Sunk Pozi Pan
Qty: x31



Part Ref: FK4
M4 Rubber Washer
Qty: x34



Part Ref: FK5
M4 Serrated Flange Nut
Qty: x261



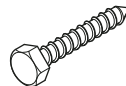
Part Ref: FK6
M8 Serrated Flange Nut
Qty: x5



Part Ref: FK7
Expansion Plug
Qty: x12

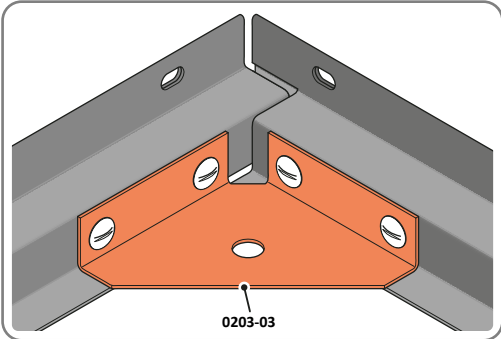
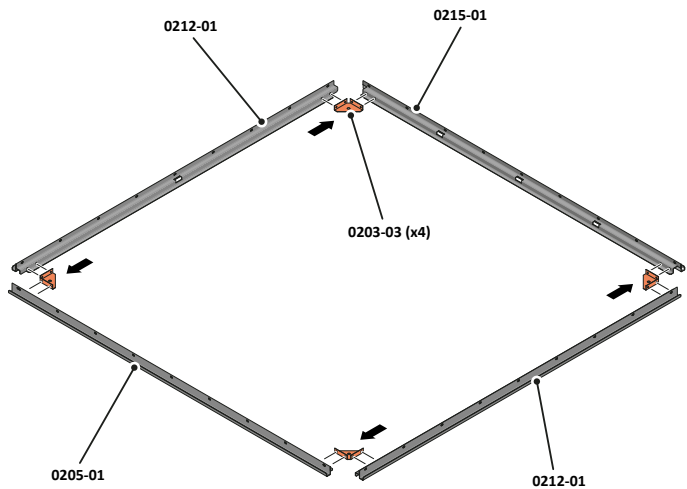


Part Ref: FK8
M8 x 50mm Coach Screw
Qty: x12

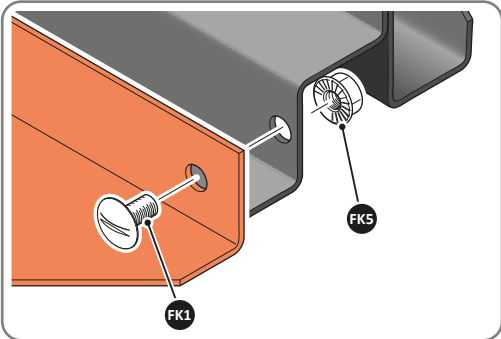


ASSEMBLY STAGE 1

LOCATE AND SECURE A CORNER BRACE 0203-03 AT EACH LOCATION INDICATED.



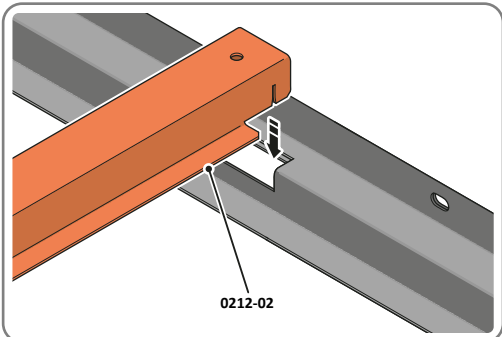
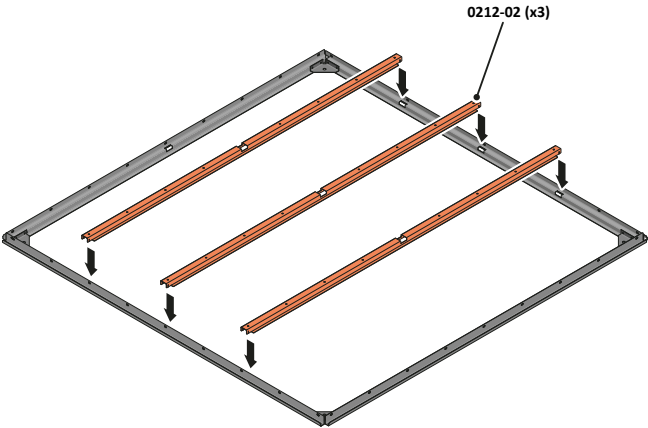
SECURE EACH CORNER BRACE 0203-03 AS SHOWN ABOVE.



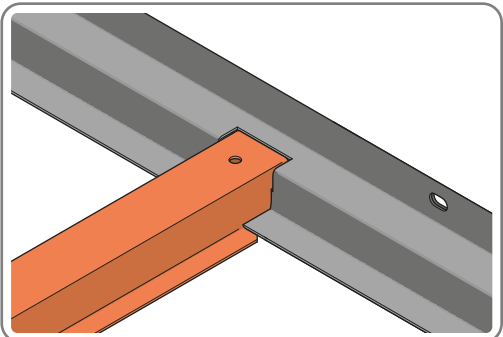
PLEASE NOTE: SECTION VIEW OF TYPICAL FIXING METHOD

ASSEMBLY STAGE 2

LOCATE AND SECURE A FLOOR BRACE 0212-02 AT EACH LOCATION INDICATED.



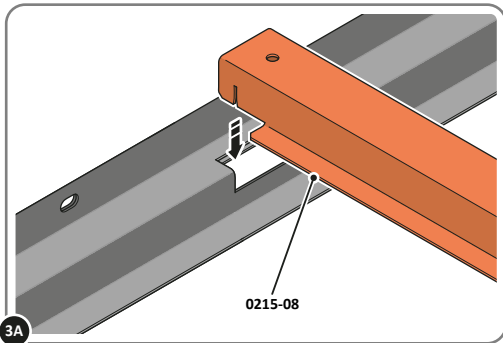
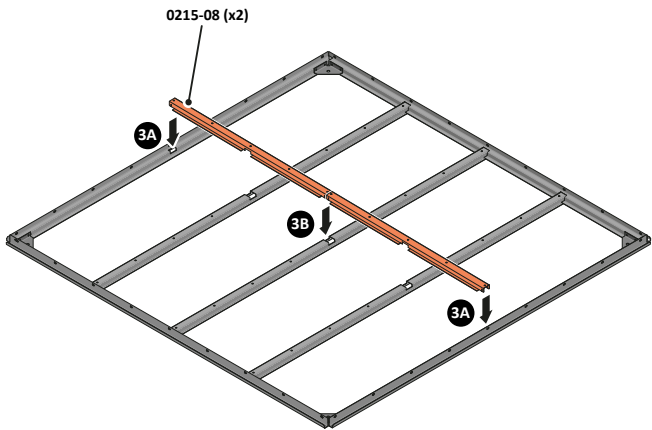
SLOT EACH FLOOR BRACE 0212-02 INTO POSITION AS SHOWN ABOVE.



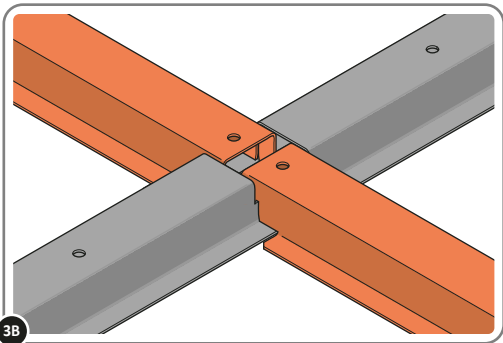
PLEASE NOTE: ENSURE TOP OF FLOOR BRACE IS LEVEL WITH TOP OF FLOOR RAIL

ASSEMBLY STAGE 3

LOCATE AND SECURE A FLOOR BRACE 0215-08 AT EACH LOCATION INDICATED.



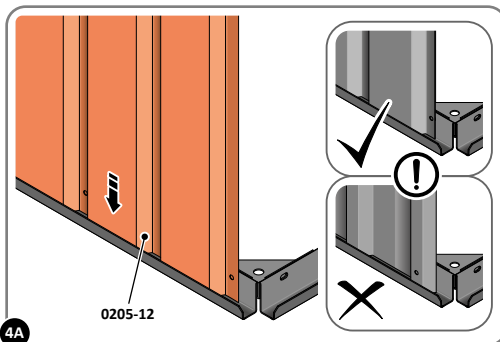
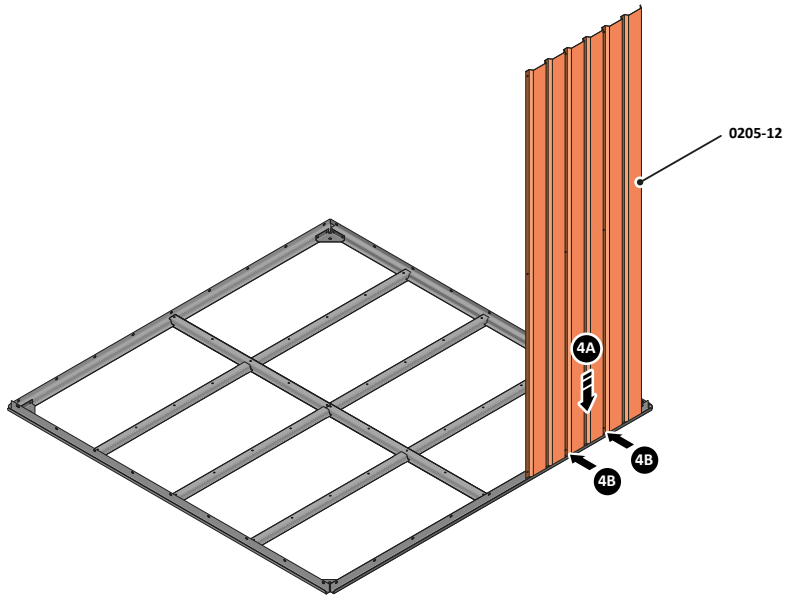
SLOT EACH FLOOR BRACE 0215-08 INTO POSITION AS SHOWN ABOVE.



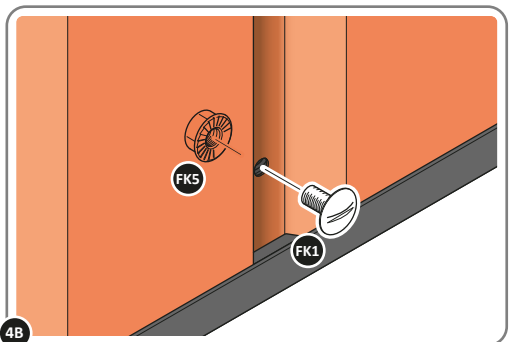
SLOT EACH FLOOR BRACE 0215-08 INTO POSITION AS SHOWN ABOVE.
PLEASE NOTE: ENSURE TOP OF FLOOR BRACE IS LEVEL WITH TOP OF FLOOR RAIL

ASSEMBLY STAGE 4

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



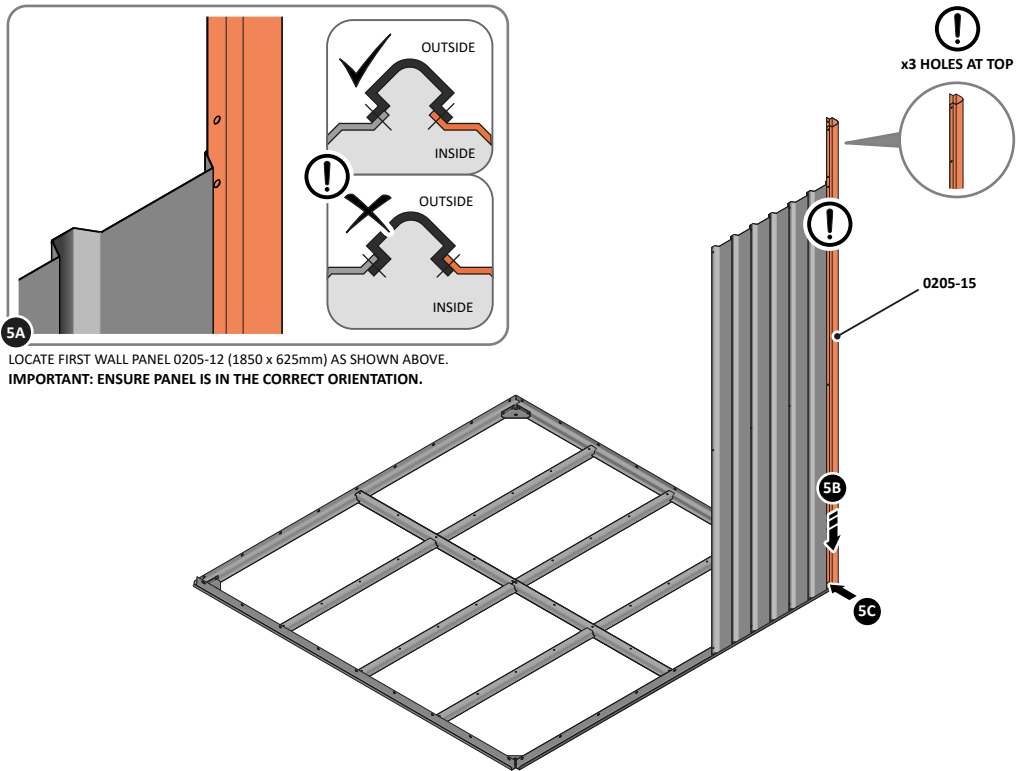
LOCATE WALL PANEL 0205-12 INTO POSITION AS SHOWN ABOVE.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



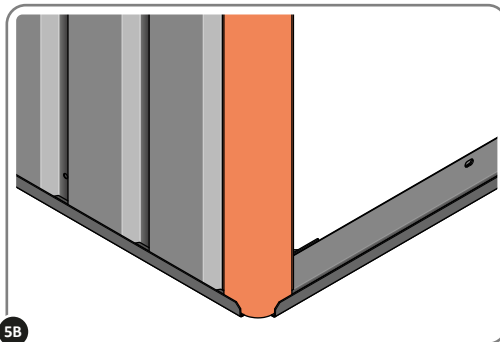
LOOSELY ATTACH WALL PANEL AT x2 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

ASSEMBLY STAGE 5

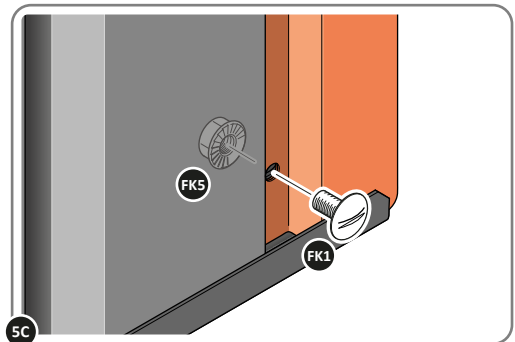
LOCATE AND LOOSELY ATTACH CORNER POST 0205-15 (2100mm).



5A
LOCATE FIRST WALL PANEL 0205-12 (1850 x 625mm) AS SHOWN ABOVE.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



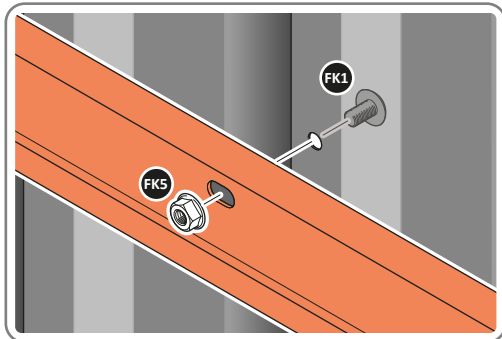
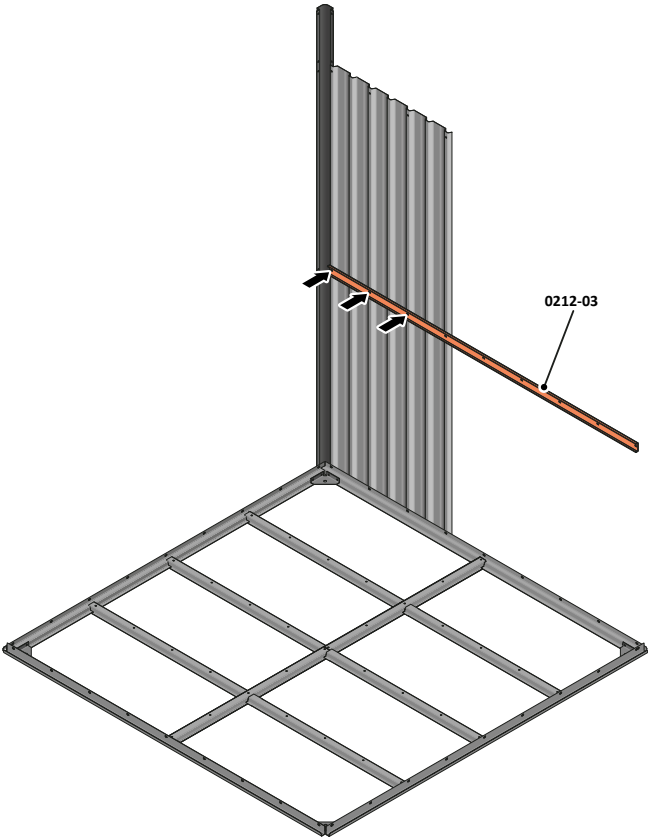
5B
LOCATE CORNER POST 0205-15 (2100mm) AS SHOWN ABOVE.



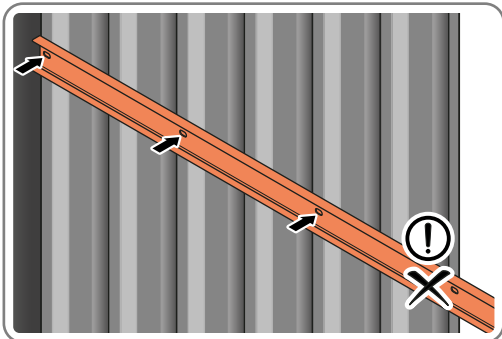
5C
LOOSELY ATTACH CORNER POST AT LOCATION INDICATED ONLY.
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 6

LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0212-03.



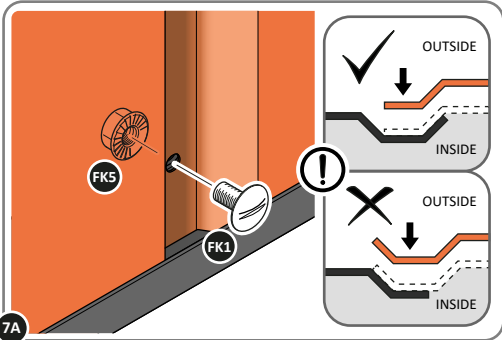
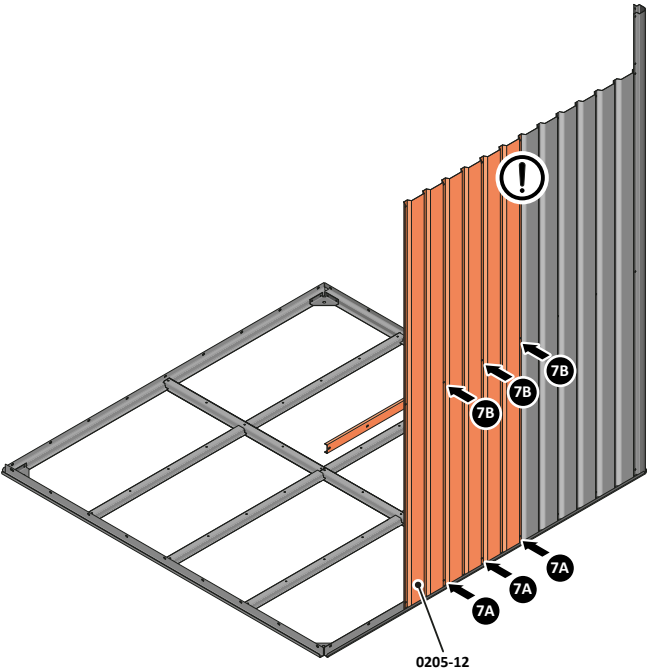
LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0212-03 AS SHOWN AT x3 LOCATIONS INDICATED ABOVE.



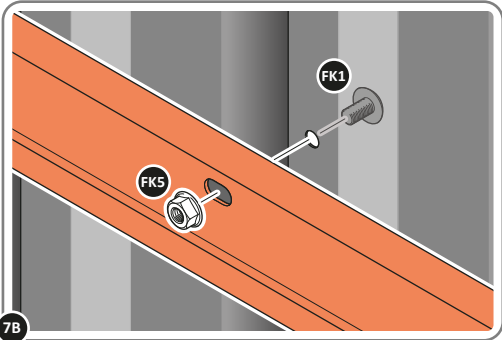
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE AT OUTER FIXING POINT INDICATED.

ASSEMBLY STAGE 7

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



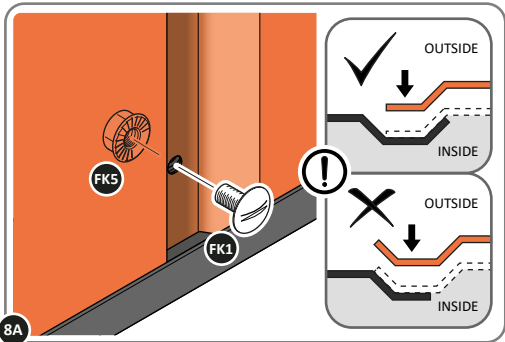
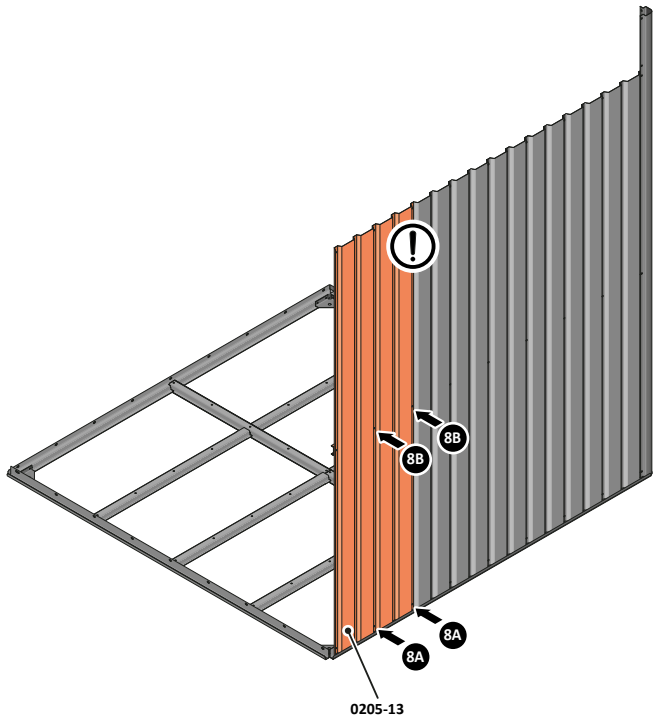
LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



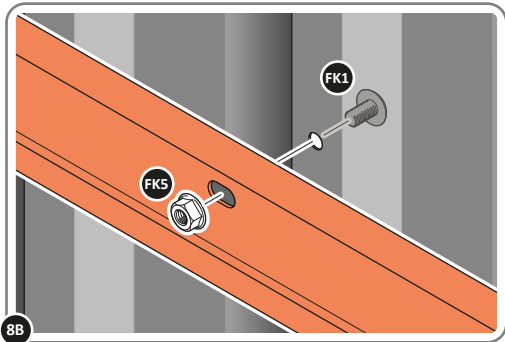
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 8

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



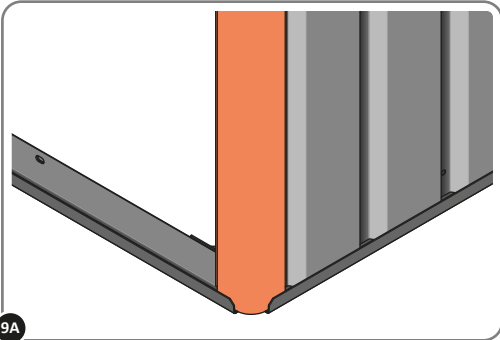
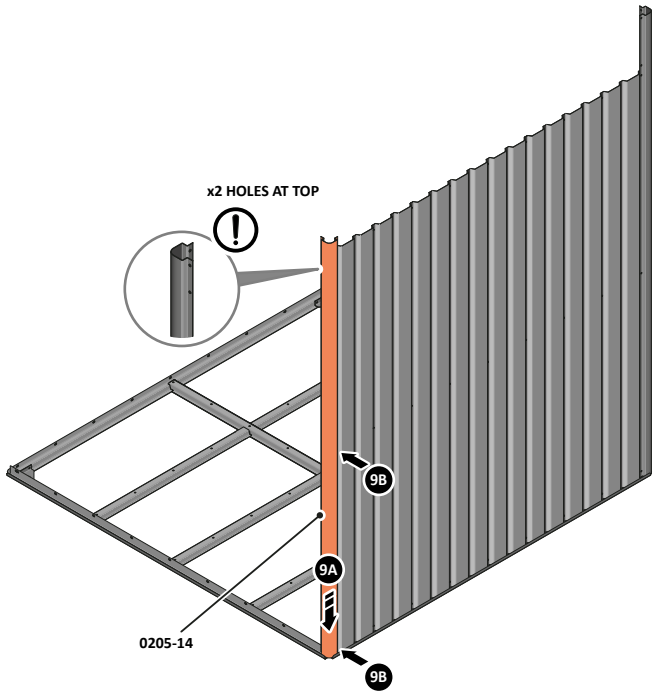
LOCATE AND LOOSELY ATTACH WALL PANEL AT x2 LOCATIONS INDICATED.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



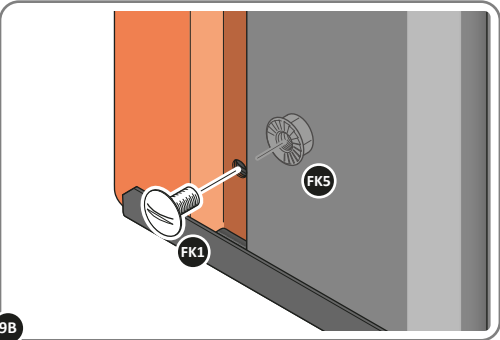
LOOSELY ATTACH AT x2 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 9

LOCATE AND LOOSELY ATTACH CORNER POST 0205-14 (1885mm).



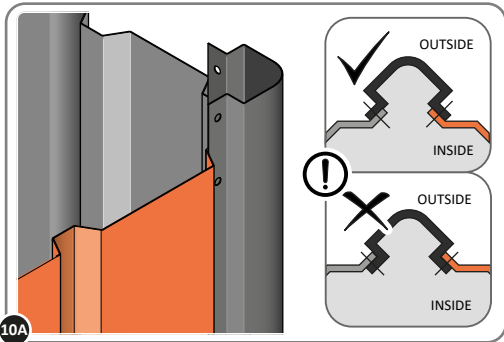
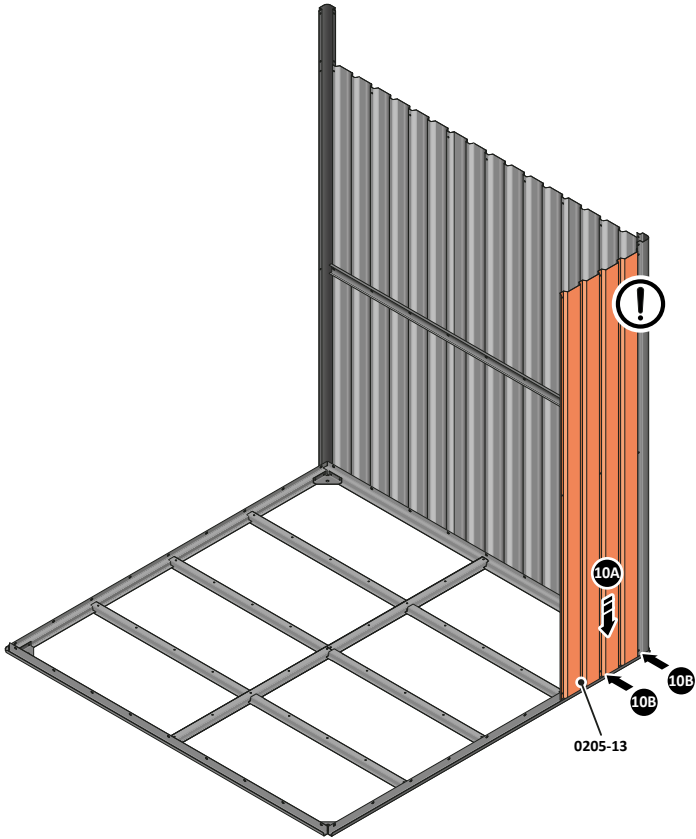
9A LOCATE CORNER POST 0205-14 (1885mm) AS SHOWN ABOVE.



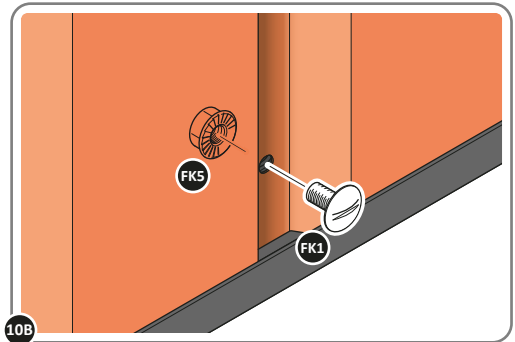
9B LOOSELY ATTACH CORNER POST AT x2 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 10

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-13 (1850 x 425mm).



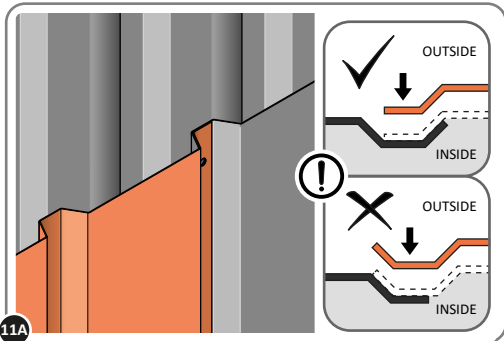
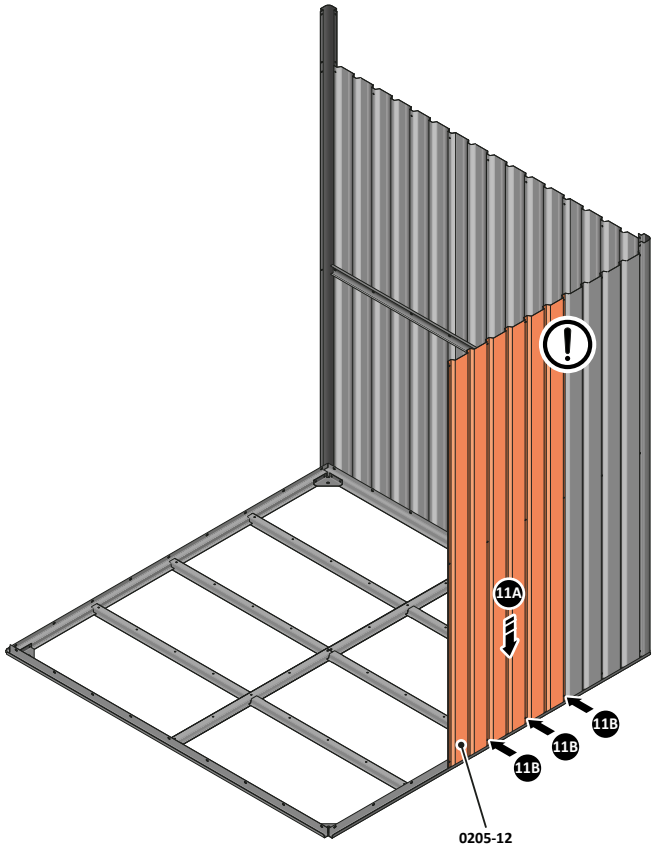
LOCATE FIRST WALL PANEL 0205-13 (1850 x 425mm) AS SHOWN ABOVE.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



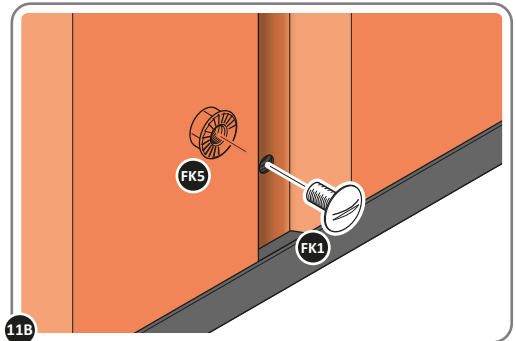
LOOSELY ATTACH WALL PANEL AT x2 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

ASSEMBLY STAGE 11

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



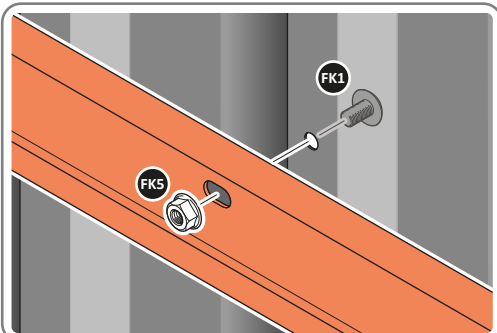
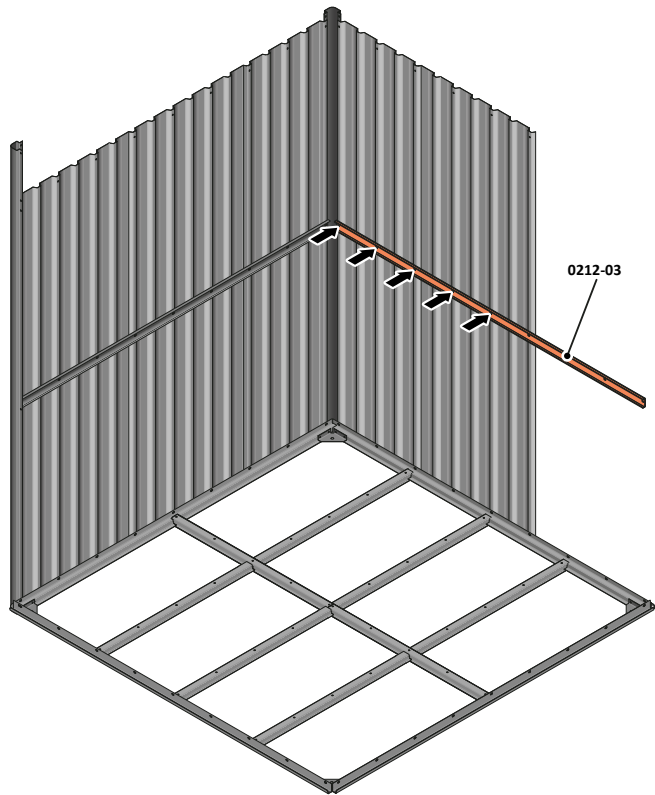
LOCATE WALL PANEL 0205-12 INTO POSITION AS SHOWN ABOVE.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



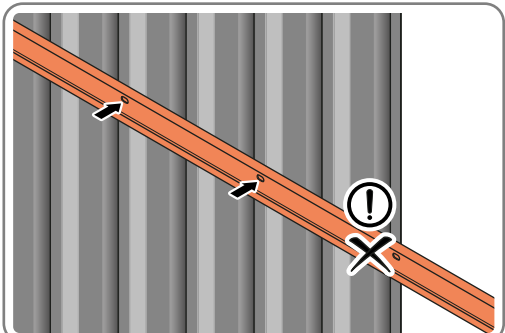
LOOSELY ATTACH BACK WALL PANEL AT x3 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

ASSEMBLY STAGE 12

LOCATE AND LOOSELY ATTACH LONG CENTRE BRACE 0212-03.



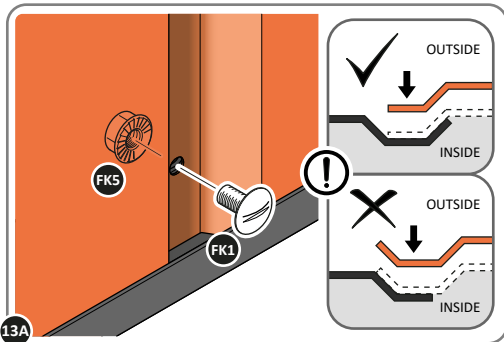
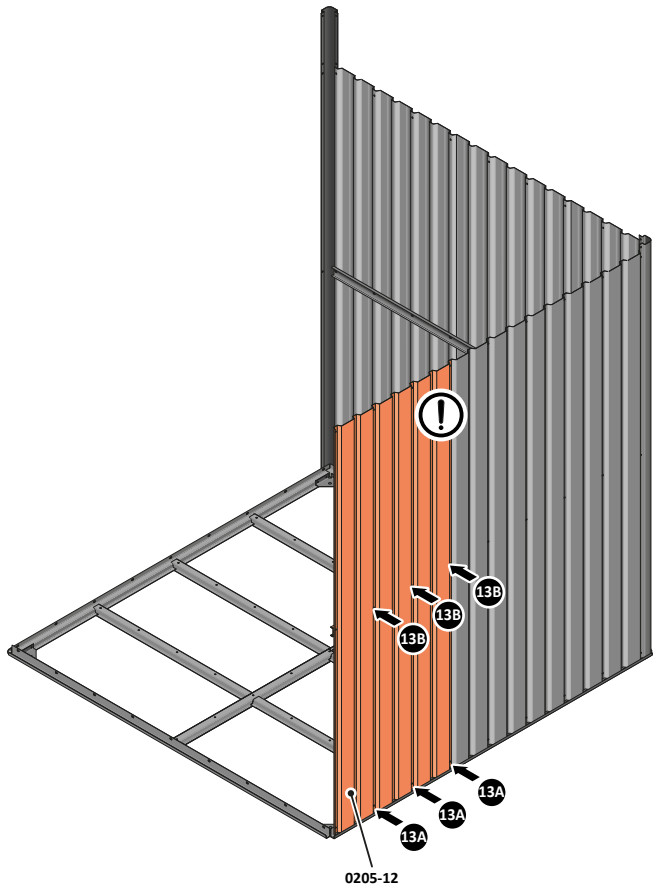
LOCATE AND LOOSELY ATTACH LONG CENTRE BRACE 0212-03 AS SHOWN AT x5 LOCATIONS INDICATED ABOVE.



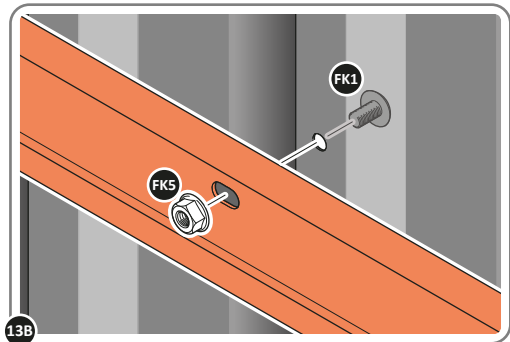
LOOSELY ATTACH AT x5 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE AT OUTER FIXING POINT INDICATED.

ASSEMBLY STAGE 13

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



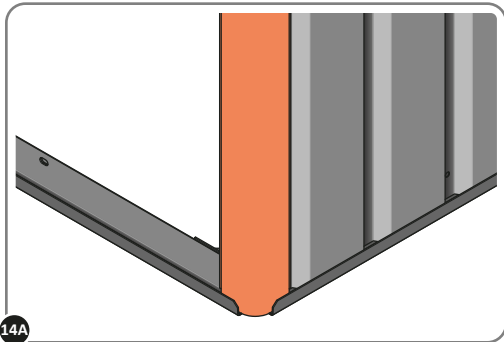
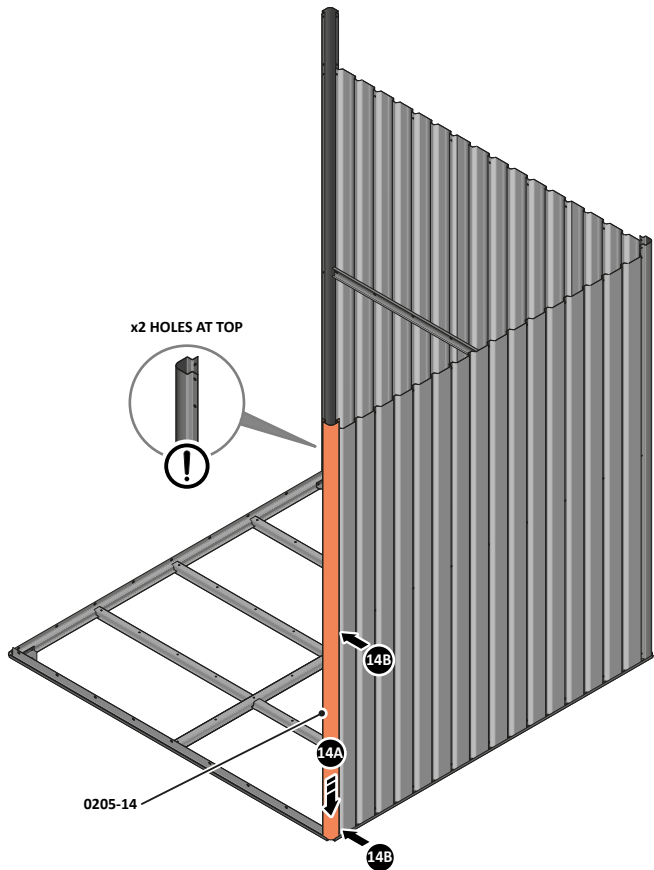
LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



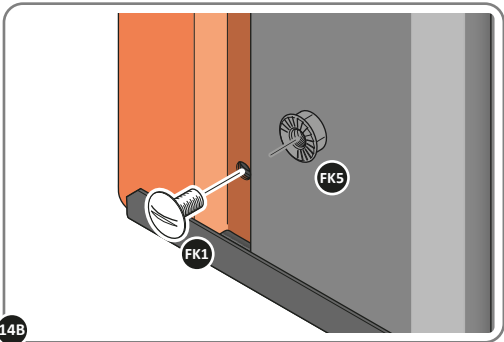
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 14

LOCATE AND LOOSELY ATTACH CORNER POST 0205-14 (1885mm).



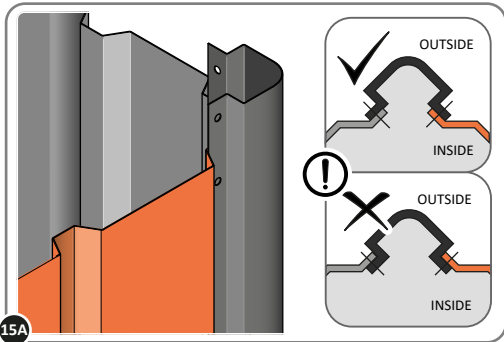
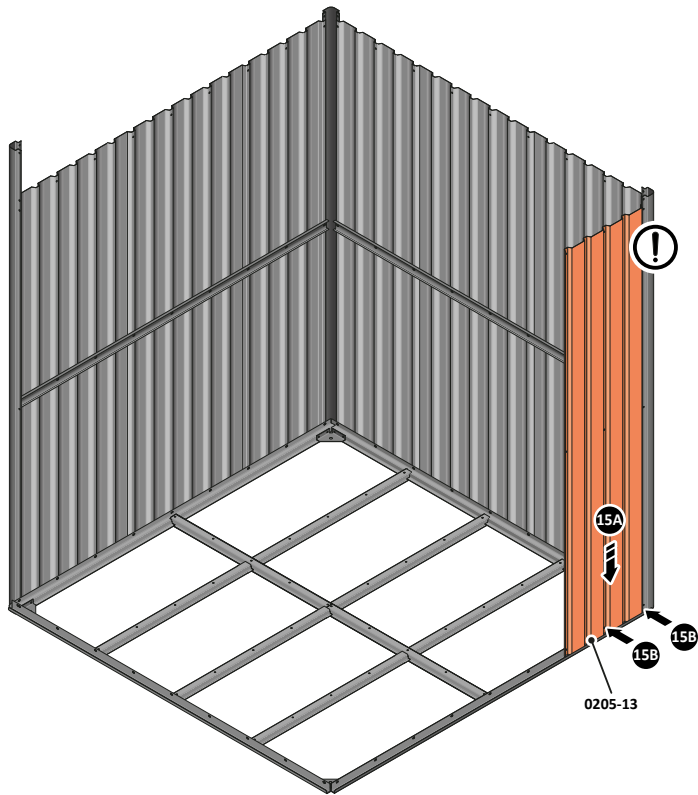
14A LOCATE CORNER POST 0205-14 (1885mm) AS SHOWN ABOVE.



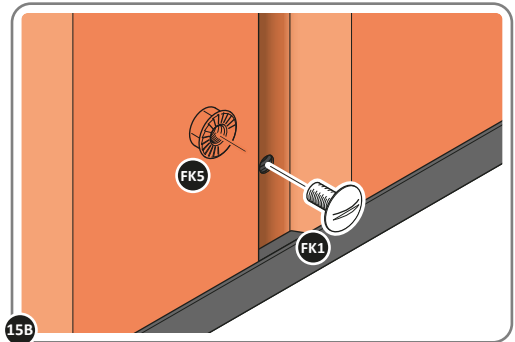
14B LOOSELY ATTACH CORNER POST AT x2 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 15

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-13 (1850 x 425mm).



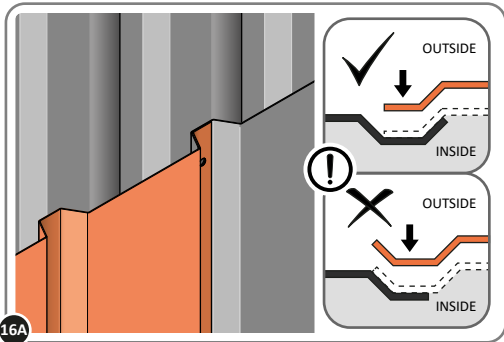
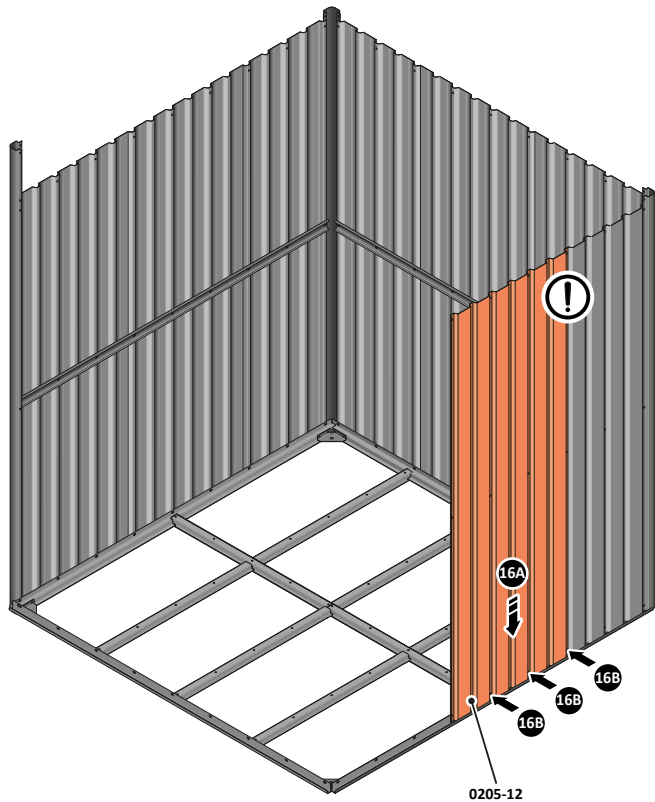
LOCATE FIRST WALL PANEL 0205-13 (1850 x 425mm) AS SHOWN ABOVE.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



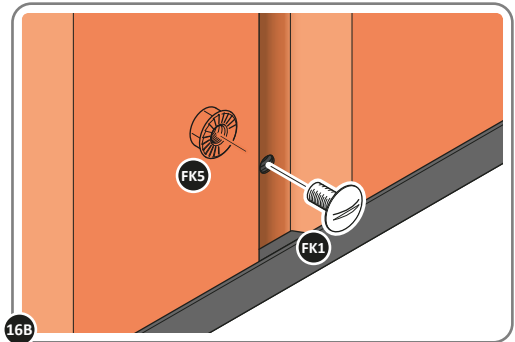
LOOSELY ATTACH WALL PANEL AT x2 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

ASSEMBLY STAGE 16

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



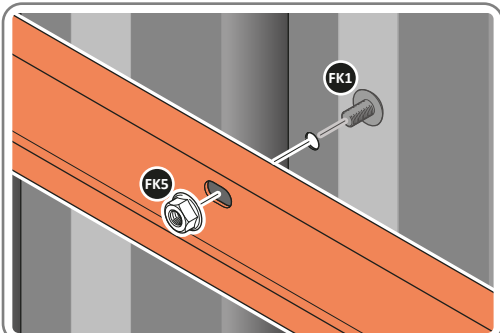
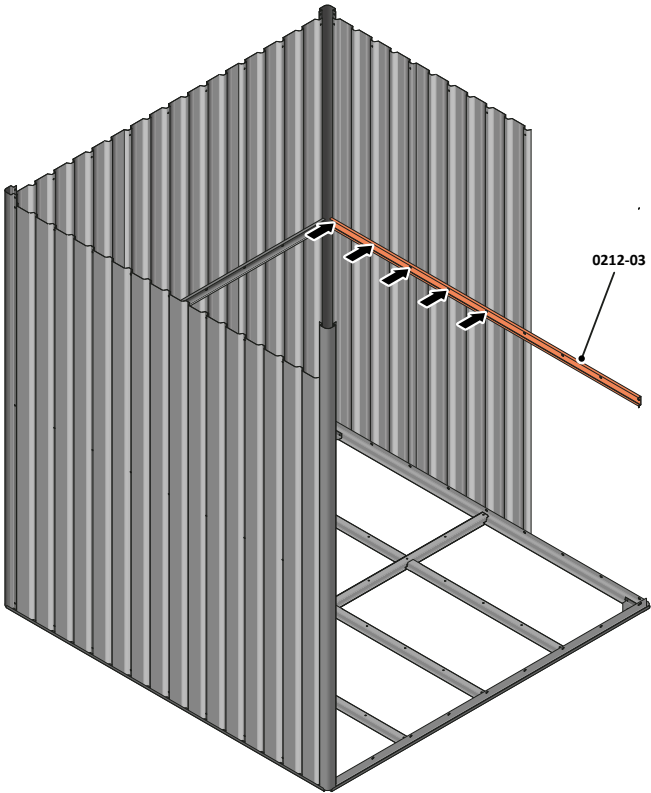
LOCATE WALL PANEL 0205-12 INTO POSITION AS SHOWN ABOVE.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



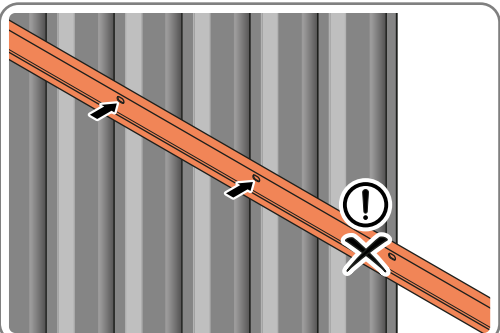
LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

ASSEMBLY STAGE 17

LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0212-03.



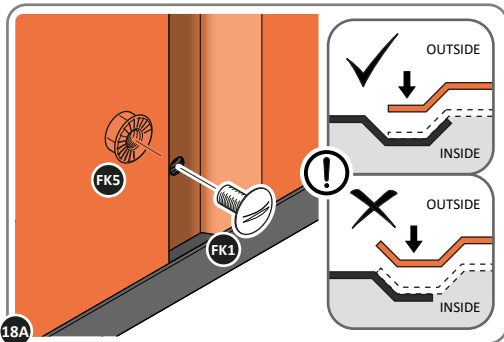
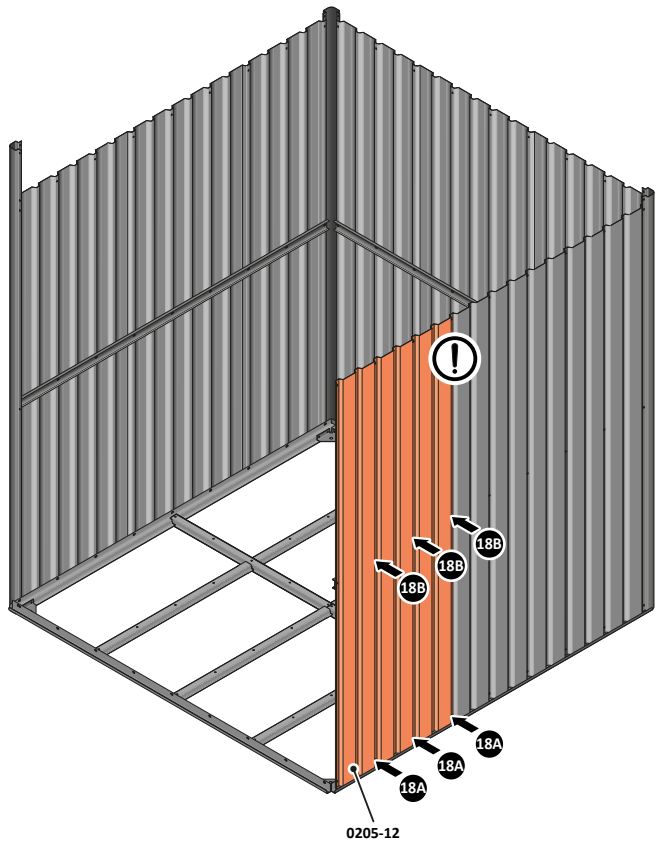
LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0212-03 AS SHOWN AT x5 LOCATIONS INDICATED ABOVE.



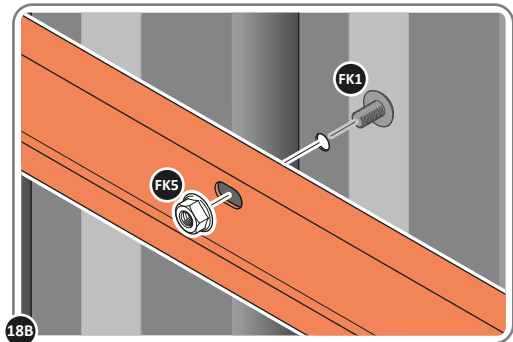
LOOSELY ATTACH AT x5 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE AT OUTER FIXING POINT INDICATED.

ASSEMBLY STAGE 18

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



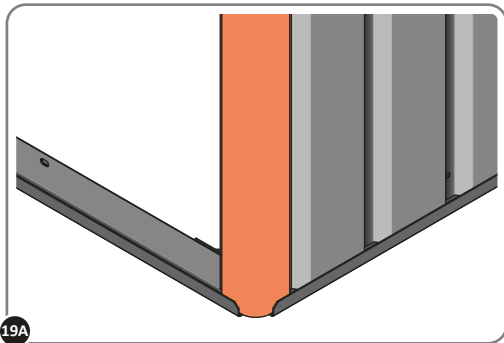
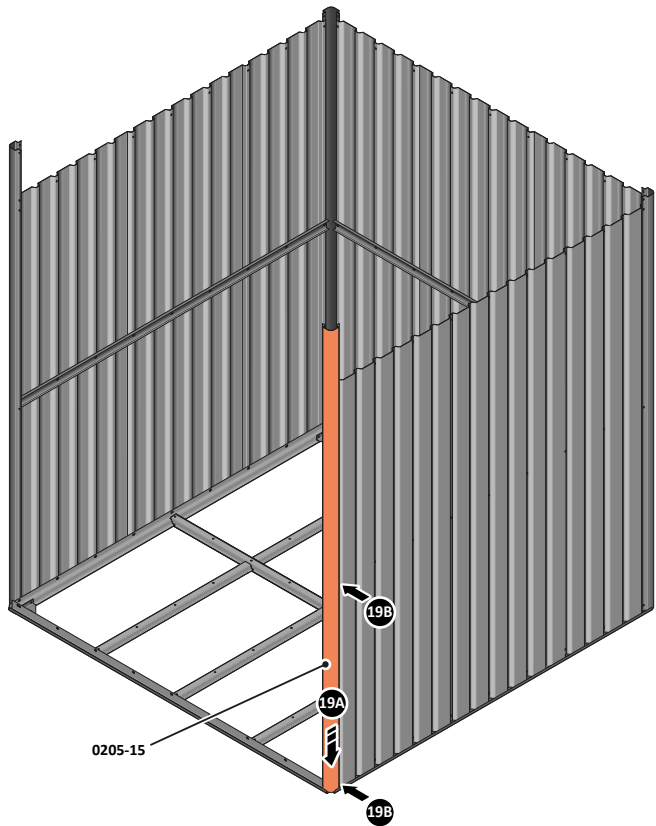
LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



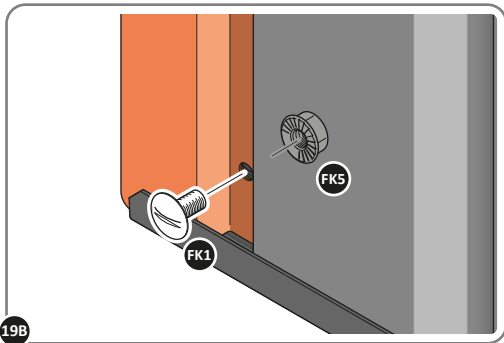
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 19

LOCATE AND LOOSELY ATTACH CORNER POST 0205-15 (2100mm).



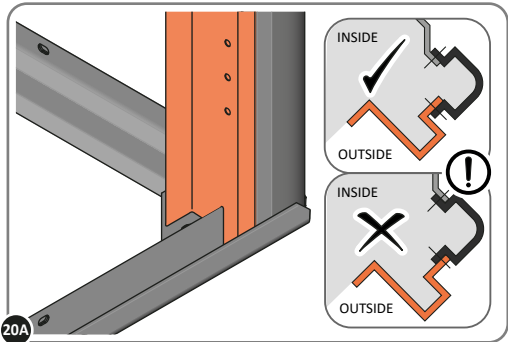
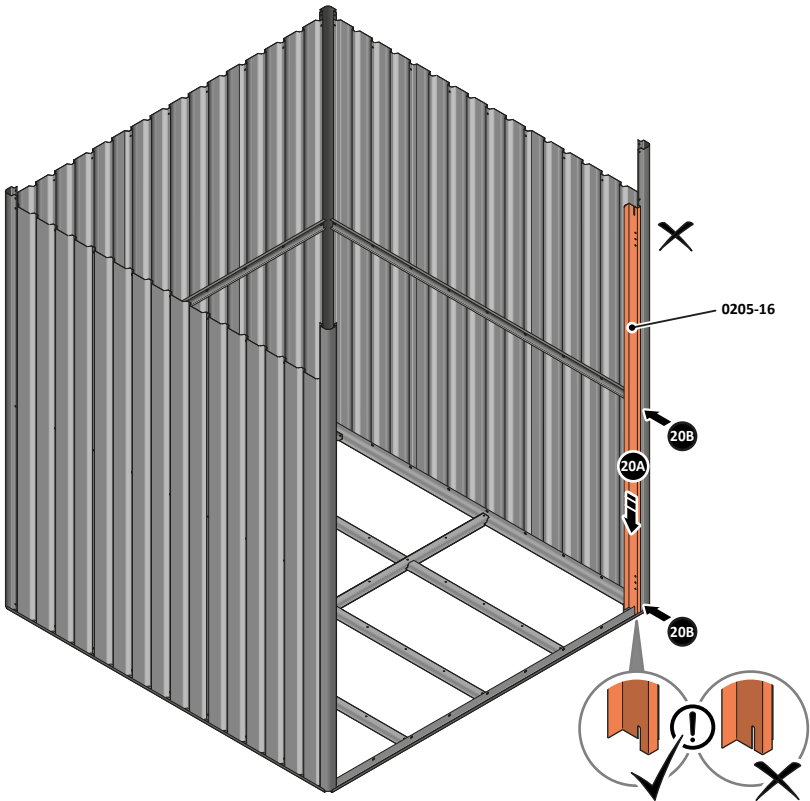
LOCATE CORNER POST 0205-15 (2100mm) AS SHOWN ABOVE.



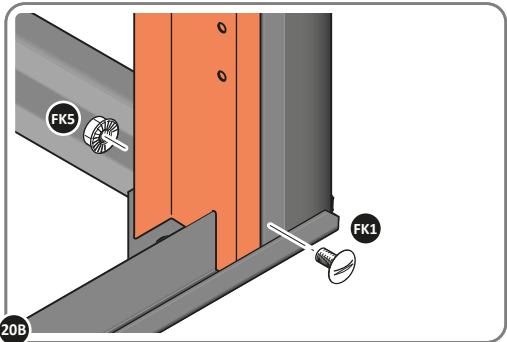
LOOSELY ATTACH CORNER POST AT x2 LOCATIONS INDICATED ONLY.
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 20

LOCATE AND LOOSELY ATTACH RIGHT-HAND DOOR POST 0205-16.



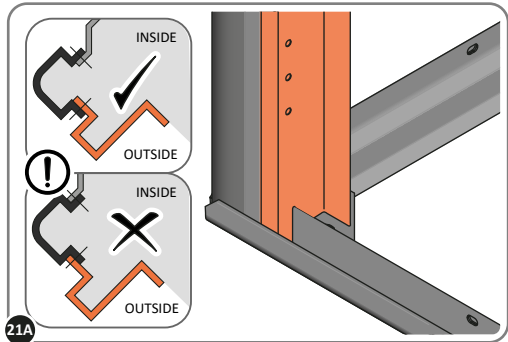
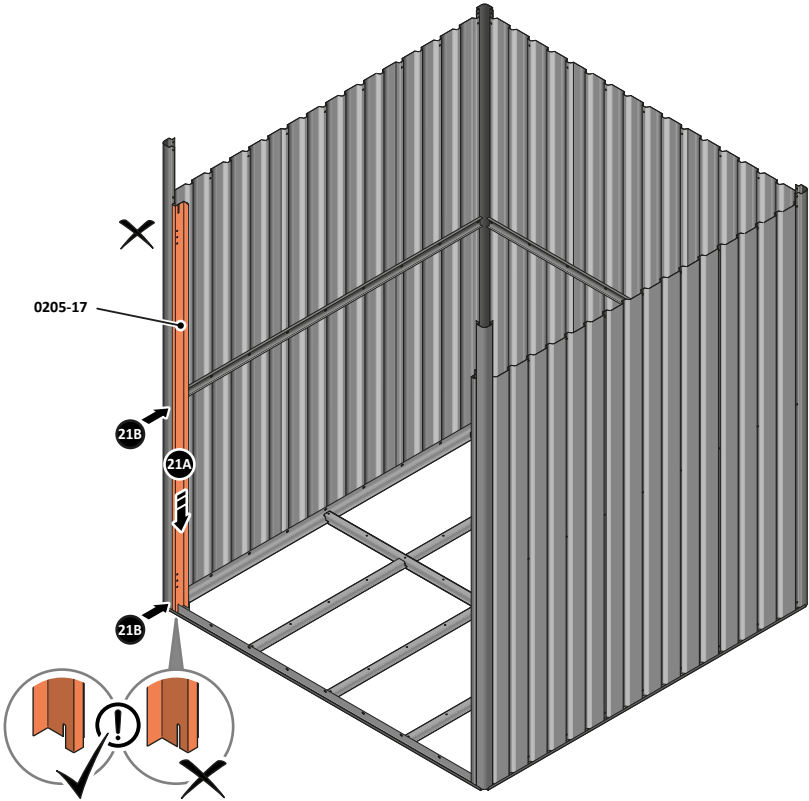
LOCATE RIGHT-HAND DOOR POST 0205-16 AS SHOWN ABOVE.



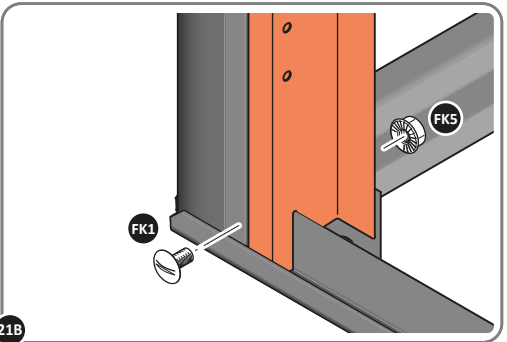
SECURE DOOR POST AT x2 LOCATIONS INDICATED.
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 21

LOCATE AND LOOSELY ATTACH LEFT-HAND DOOR POST 0205-17.



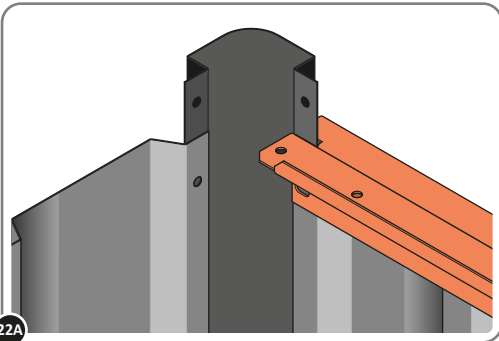
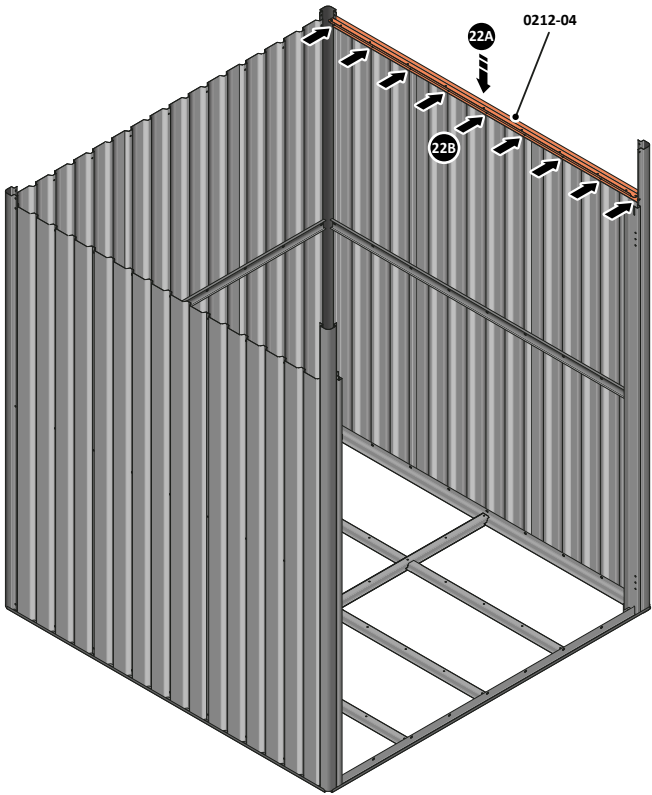
LOCATE RIGHT-HAND DOOR POST 0205-17 AS SHOWN ABOVE.



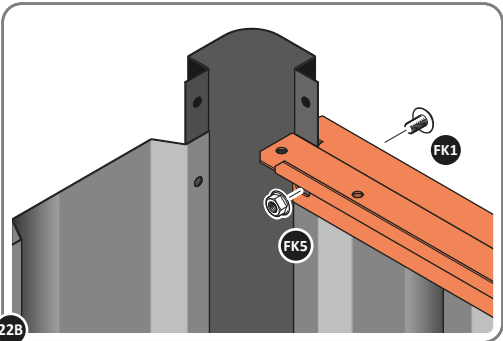
SECURE DOOR POST AT x2 LOCATIONS INDICATED.
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 22

LOCATE AND LOOSELY ATTACH SHORT ROOF RAIL 0212-04.



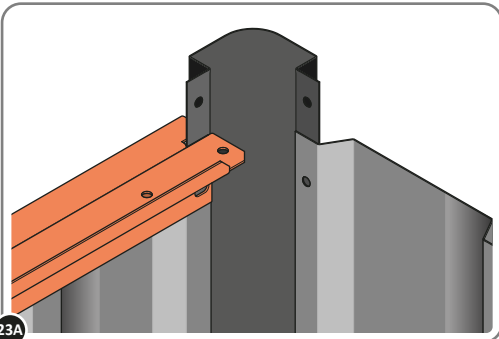
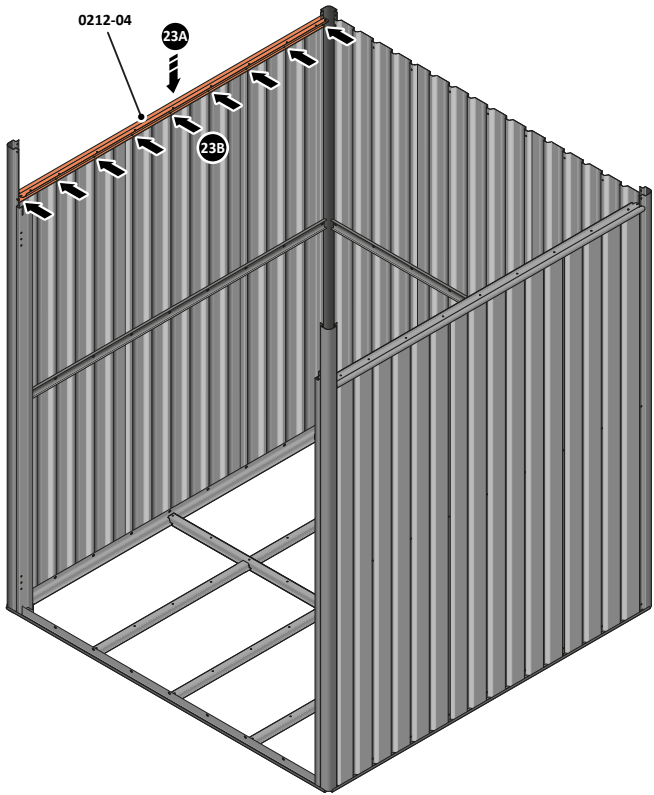
LOCATE SHORT ROOF RAIL 0212-04 AS SHOWN ABOVE.



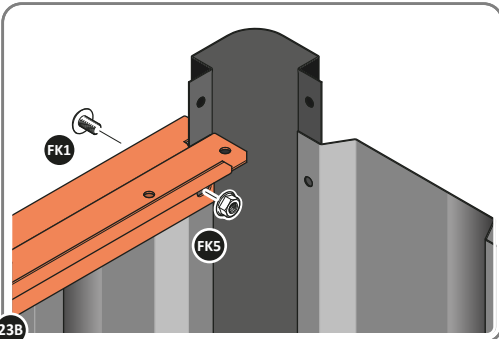
LOOSELY ATTACH AT x9 LOCATIONS INDICATED.

ASSEMBLY STAGE 23

LOCATE AND LOOSELY ATTACH SHORT ROOF RAIL 0212-04.



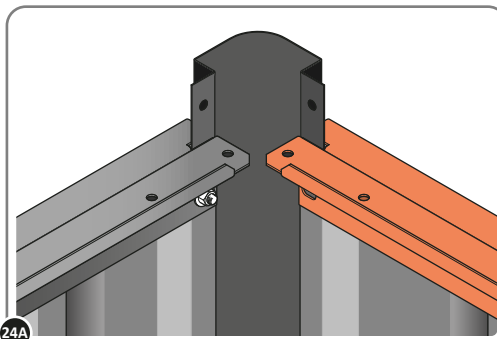
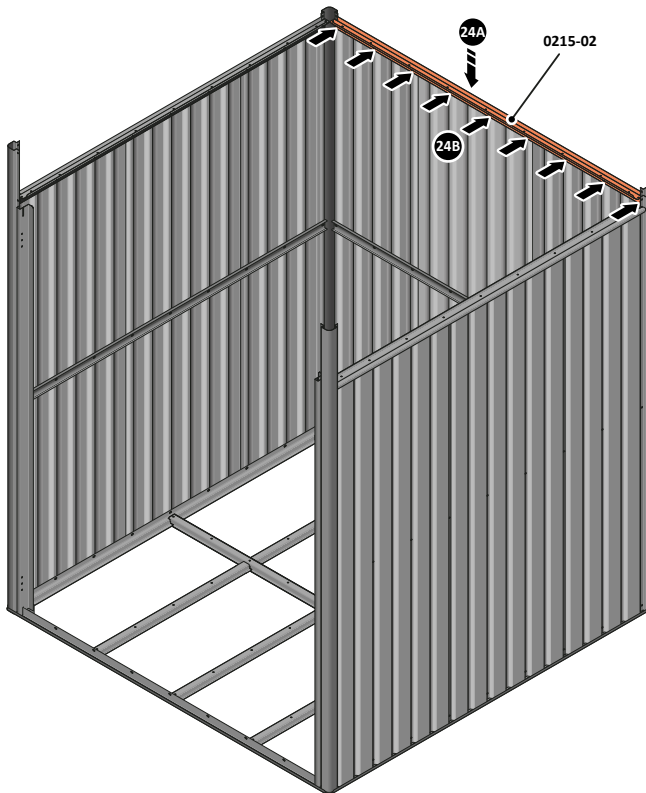
LOCATE SHORT ROOF RAIL 0212-04 AS SHOWN ABOVE.



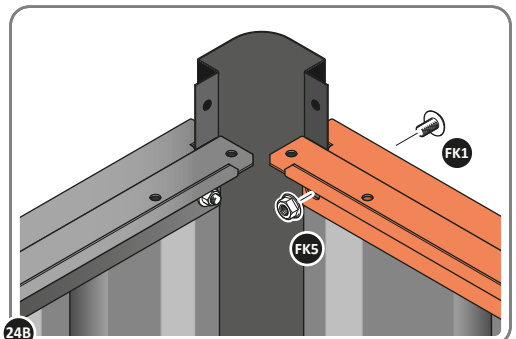
LOOSELY ATTACH AT x9 LOCATIONS INDICATED.

ASSEMBLY STAGE 24

LOCATE AND LOOSELY ATTACH LONG ROOF RAIL 0215-02.



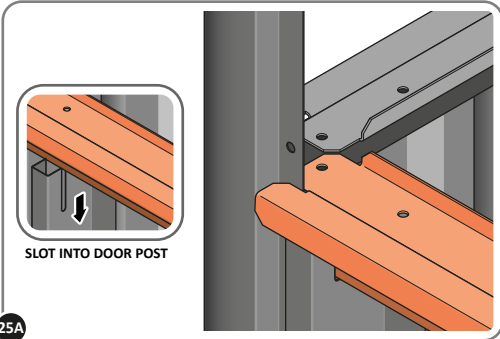
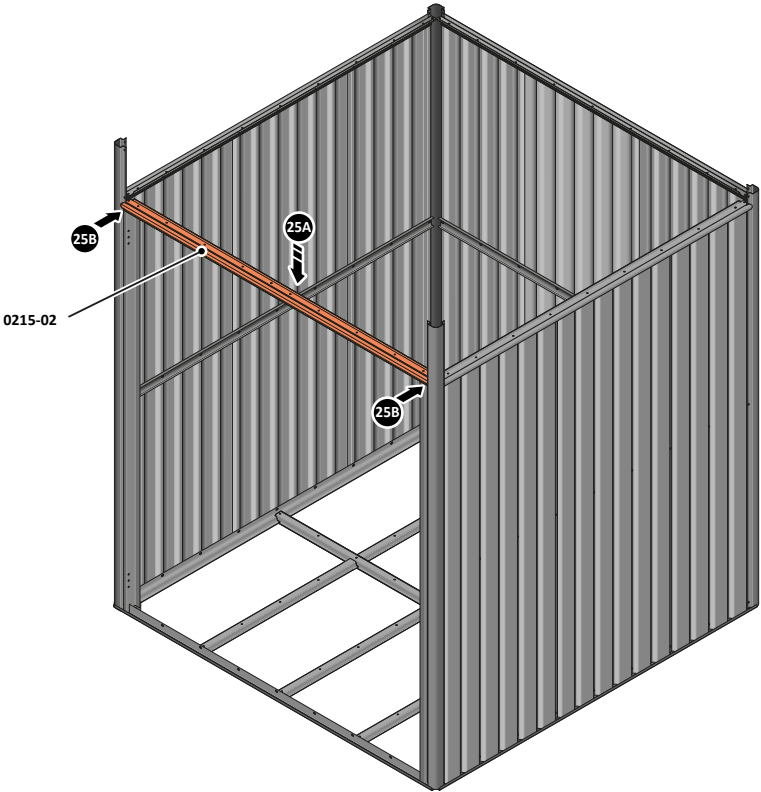
LOCATE LONG ROOF RAIL 0215-02 AS SHOWN ABOVE.



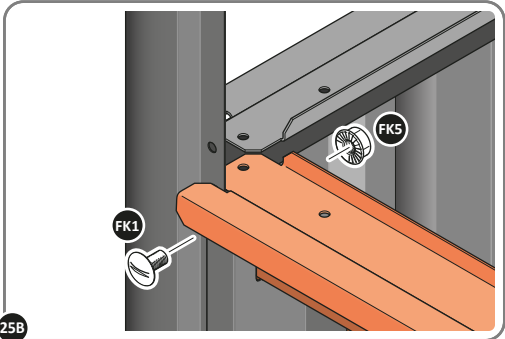
LOOSELY ATTACH AT x9 LOCATIONS INDICATED.

ASSEMBLY STAGE 25

LOCATE AND LOOSELY ATTACH LONG ROOF RAIL 0215-02.



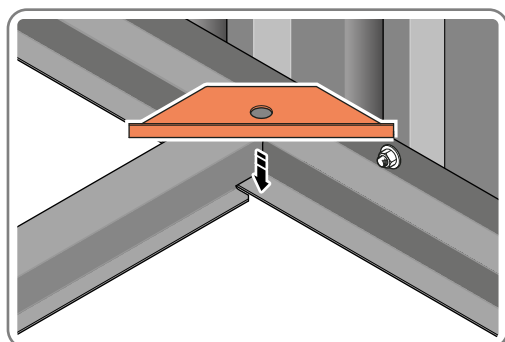
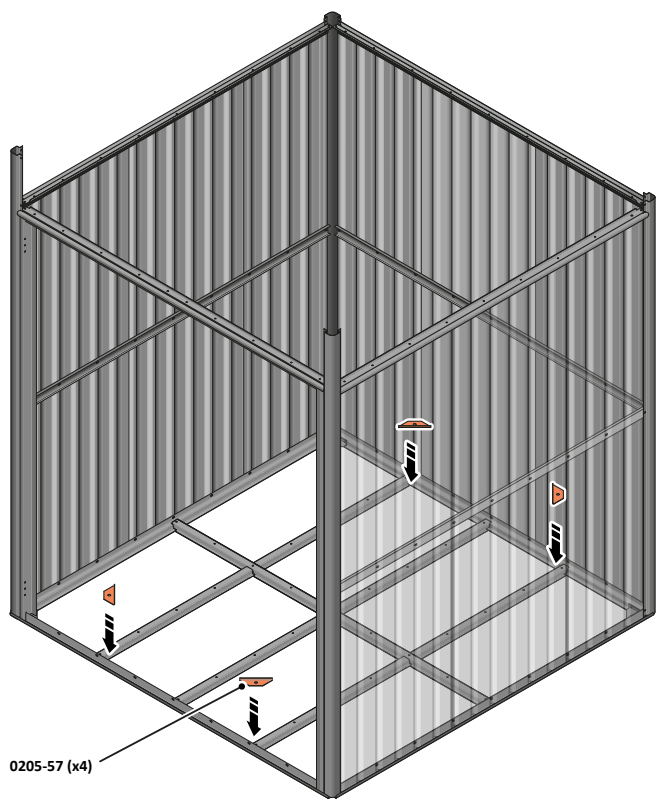
LOCATE LONG TOP RAIL 0215-02 AS SHOWN ABOVE.



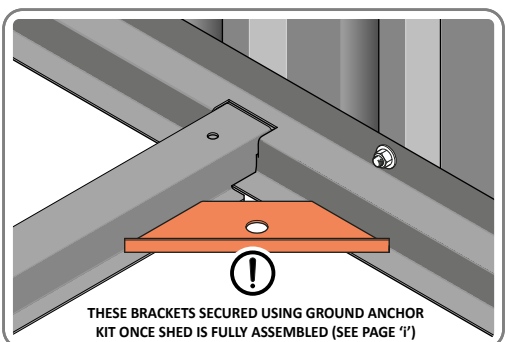
LOOSELY ATTACH AT x2 LOCATIONS INDICATED.

ASSEMBLY STAGE 26

LOCATE GROUND ANCHOR BRACKETS 0205-57.

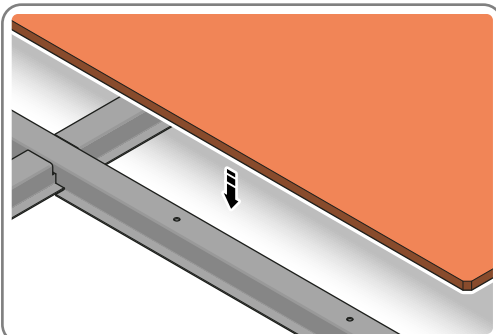
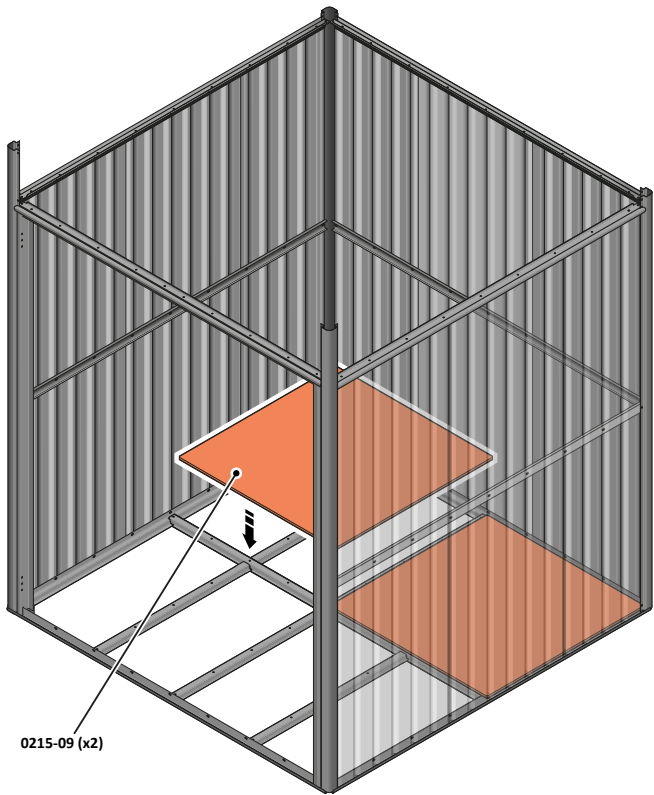


LOCATE x4 GROUND ANCHOR BRACKETS 0205-57 AS SHOWN ABOVE, THESE ALLOW FOR FIXING TO A CONCRETE BASE AT A LATER STAGE IF DESIRED.

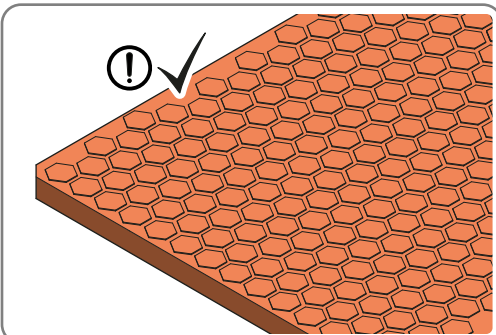


PLEASE NOTE: THESE BRACKETS ARE NOT SECURED ONTO THE FRAME, THEY CLAMP INTO PLACE WHEN FIXED TO A CONCRETE BASE, SEE PAGE 'I'.

ASSEMBLY STAGE 27
LOCATE FLOOR PANELS 0215-09.



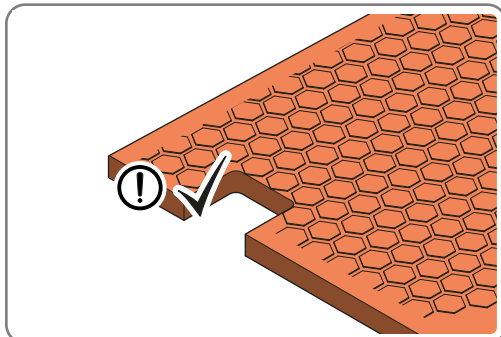
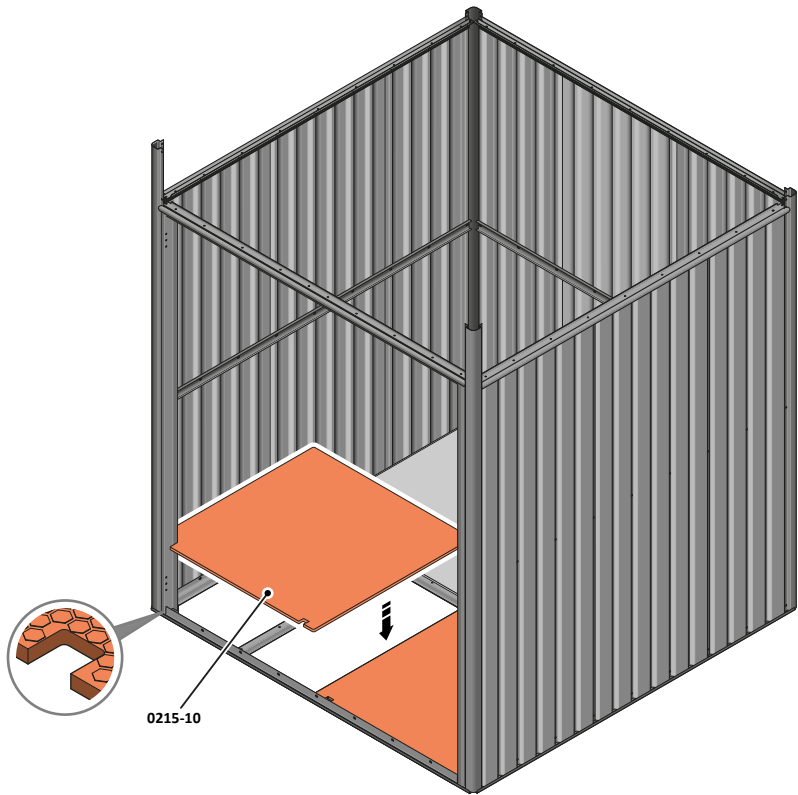
SLOT FIRST 3 FLOOR PANELS 0215-09 INTO THE BACK HALF OF FLOOR FRAME.
IMPORTANT: THESE FLOOR PANELS DO NOT HAVE A CUT-OUT.



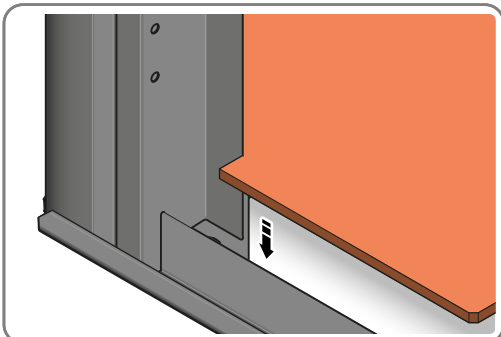
IMPORTANT: ENSURE THE HEXAGON PATTERN IS FACE UP.

ASSEMBLY STAGE 28

LOCATE FLOOR PANELS 0215-10.



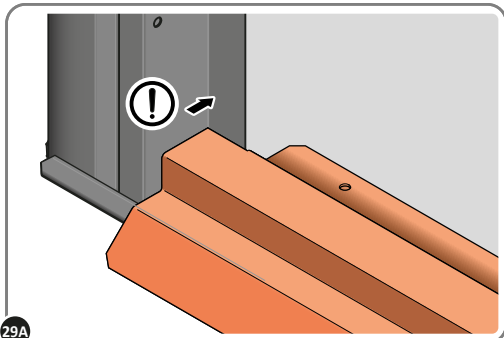
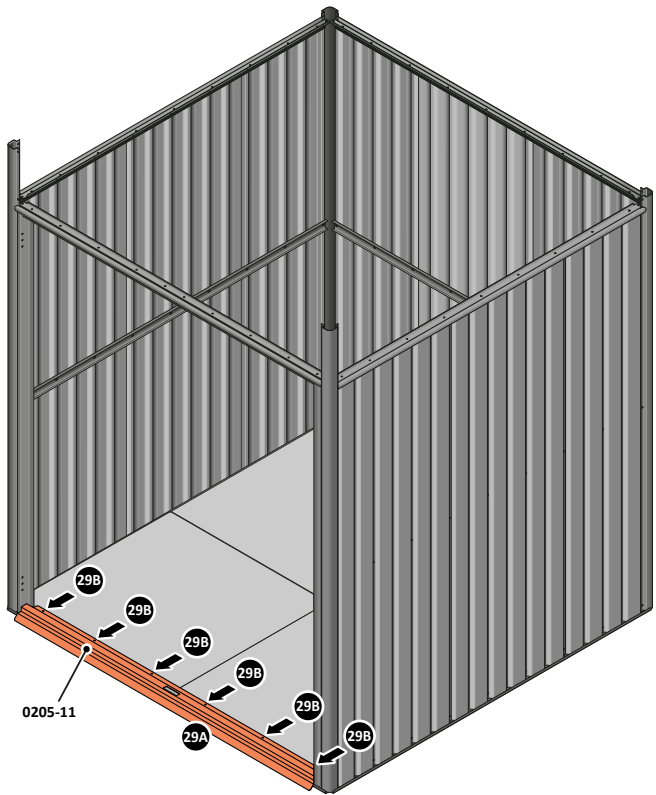
SLOT LEFT-HAND FLOOR PANEL 0215-10 INTO THE FRONT HALF OF FLOOR FRAME.



IMPORTANT: ENSURE THE HEXAGON PATTERN IS FACE UP.

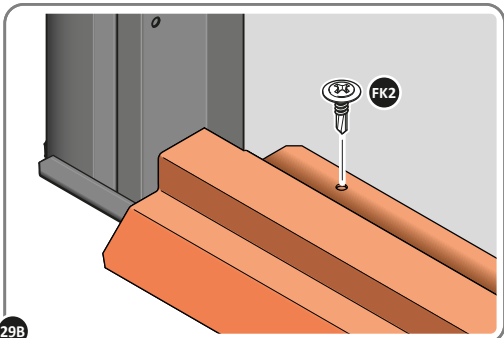
ASSEMBLY STAGE 29

LOCATE AND SECURE DOOR STRIP 0205-11.



LOCATE DOOR STRIP 0205-11 AS SHOWN.

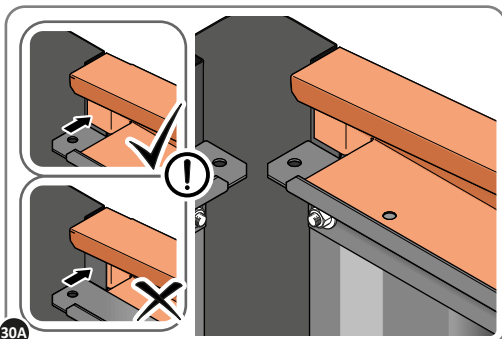
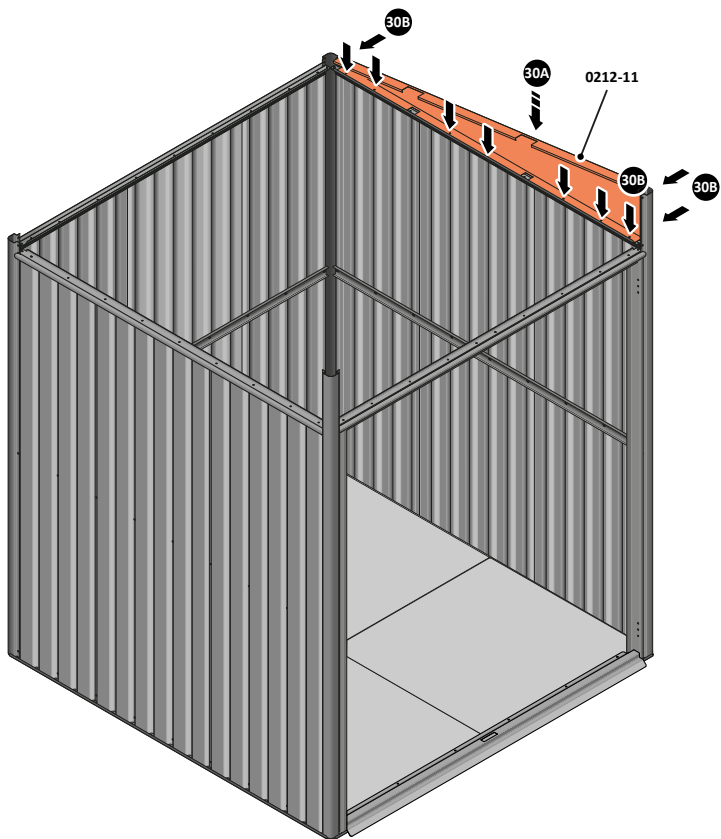
IMPORTANT: ENSURE DOOR STRIP IS PUSHED AGAINST DOOR POST RETURN.



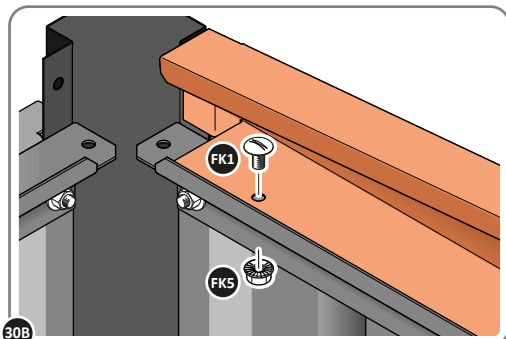
SECURE DOOR STRIP ONTO FLOOR PANELS AT x6 LOCATIONS INDICATED. PLEASE NOTE: THE FIXING USED IS A SELF DRILLING COMPONENT.

ASSEMBLY STAGE 30

LOCATE AND SECURE ROOF SIDE INFILL 0212-11.



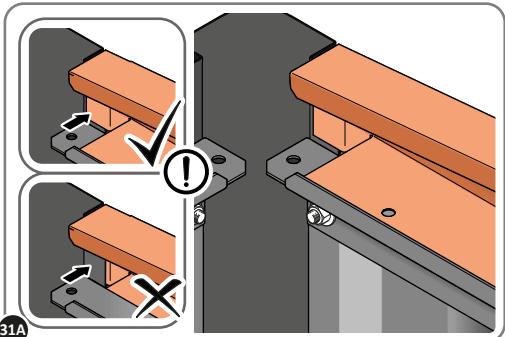
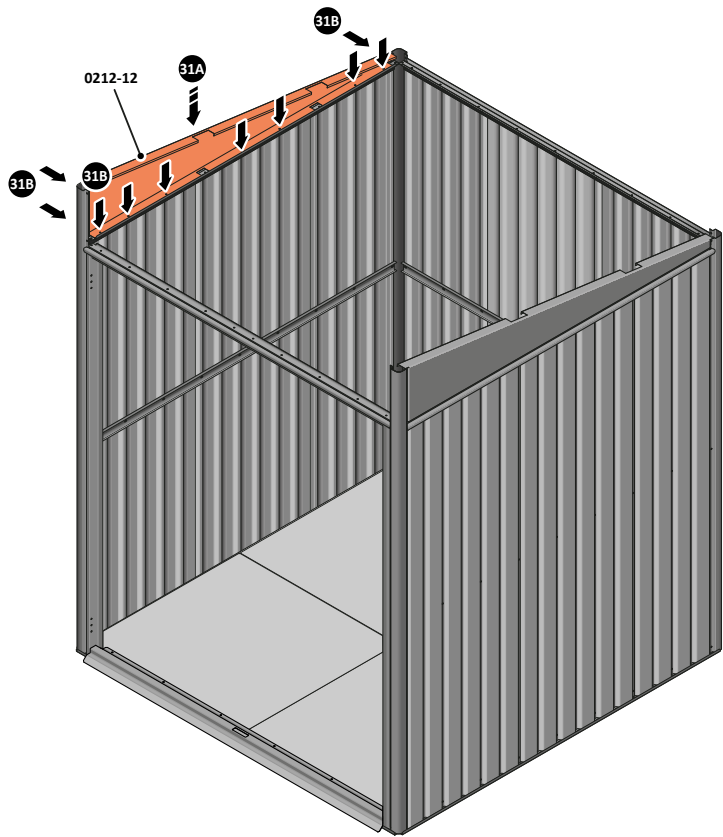
LOCATE ROOF SIDE INFILL 0212-11 AS SHOWN ABOVE.



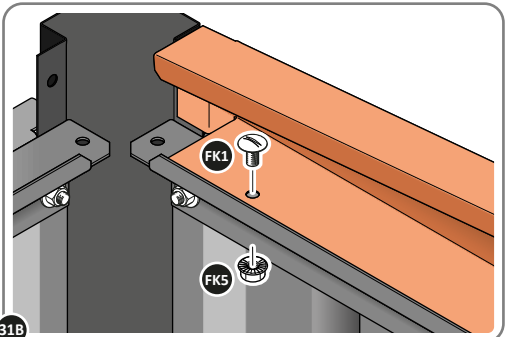
SECURE ROOF SIDE INFILL AT LOCATIONS INDICATED AS SHOWN ABOVE.

ASSEMBLY STAGE 31

LOCATE AND SECURE ROOF SIDE INFILL 0212-12.

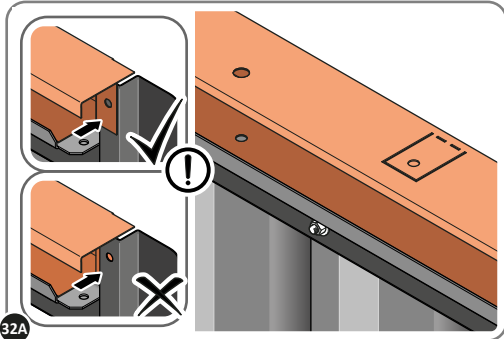
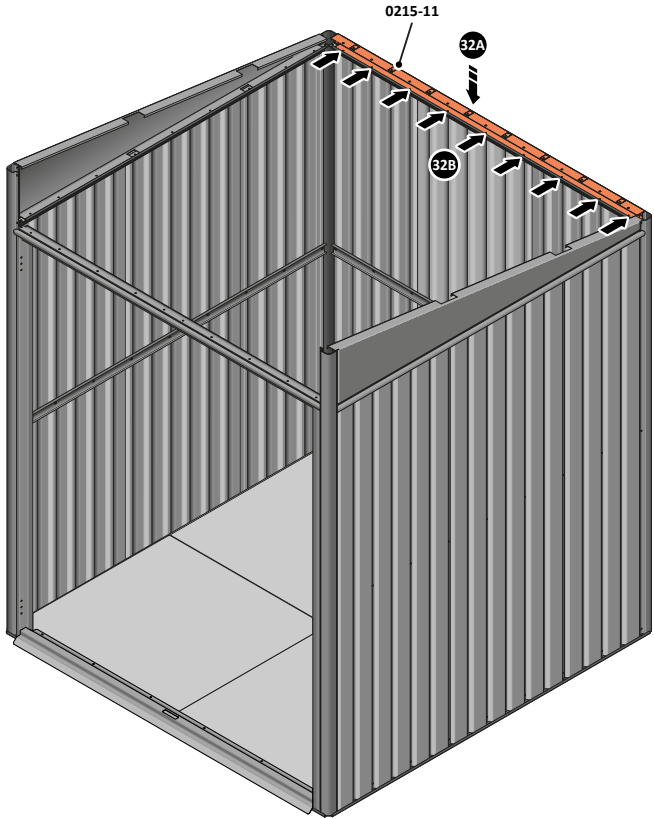


LOCATE ROOF SIDE INFILL 0212-11 AS SHOWN ABOVE.

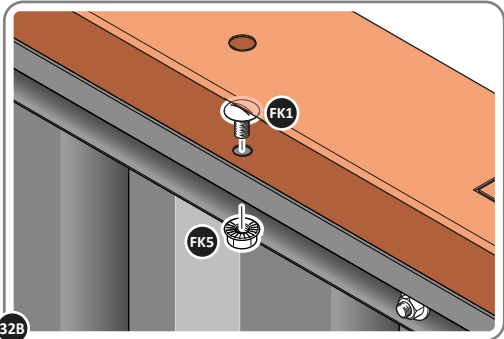


SECURE ROOF SIDE INFILL AT LOCATIONS INDICATED AS SHOWN ABOVE.

ASSEMBLY STAGE 32
LOCATE AND SECURE ROOF REAR INFILL 0215-11.

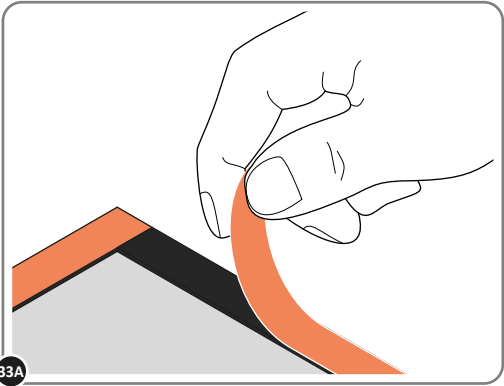
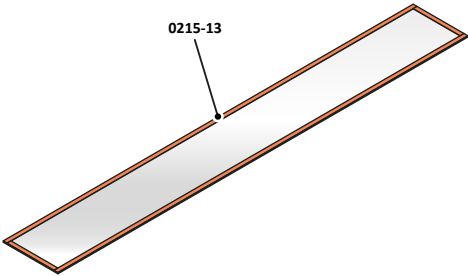


LOCATE ROOF REAR INFILLS 0215-11 AS SHOWN ABOVE.

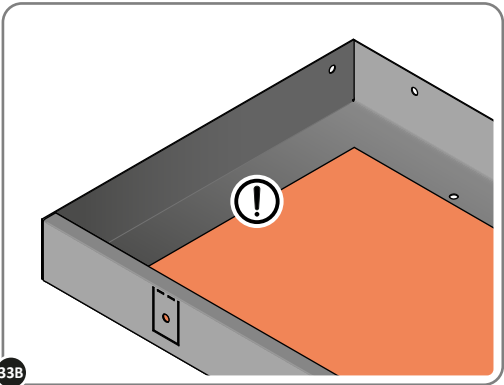
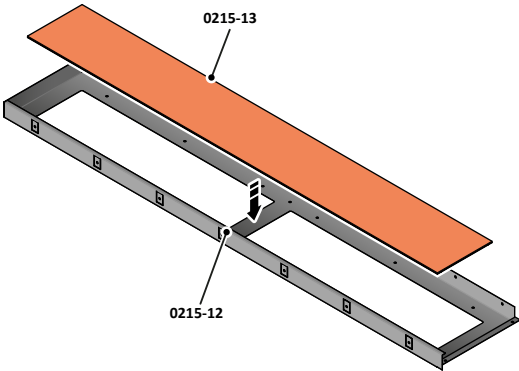


SECURE ROOF REAR INFILL AT x9 LOCATIONS INDICATED AS SHOWN ABOVE.

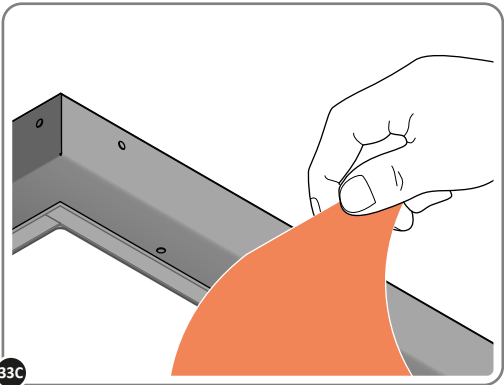
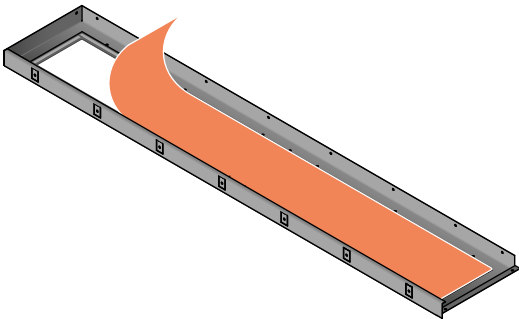
ASSEMBLY STAGE 33
ROOF FRONT INFILL 0215-12 AND 0215-13 ASSEMBLY.



REMOVE BACKING FROM WINDOW PANEL ADHESIVE FOAM TAPE.

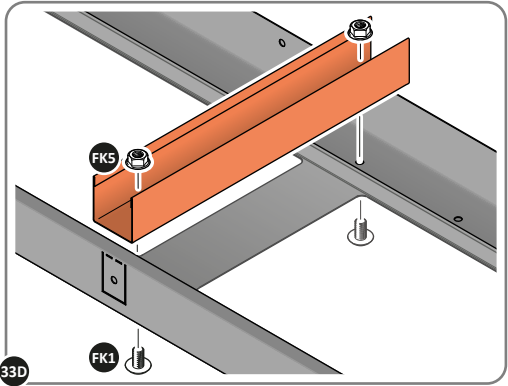
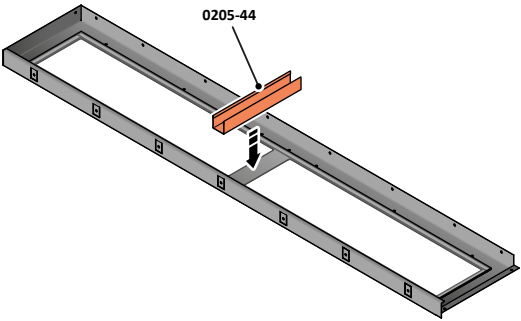


ALIGN WINDOW PANEL CENTRALLY AND STICK ONTO FRONT INFILL.
IMPORTANT: ENSURE THE WINDOW PANEL IS CENTRAL.

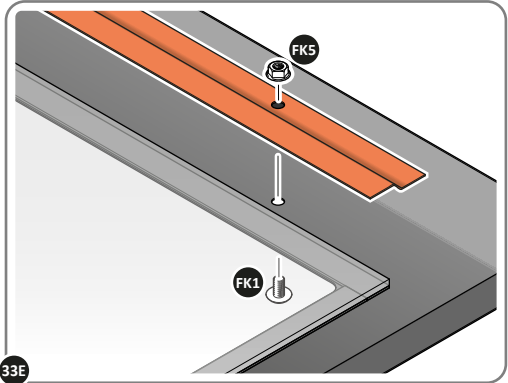
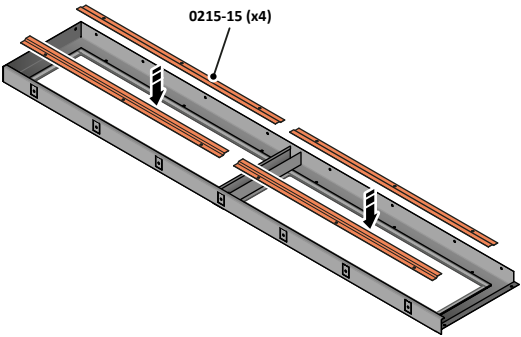


REMOVE PROTECTIVE FILM FROM WINDOW PANEL.

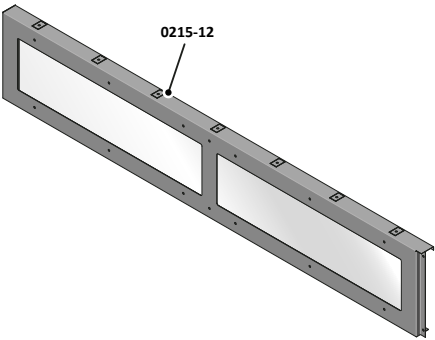
ASSEMBLY STAGE 33 CONTINUED
ROOF FRONT INFILL 0215-12 AND 0215-13 ASSEMBLY.



LOCATE AND SECURE WINDOW SUPPORT 0205-44.



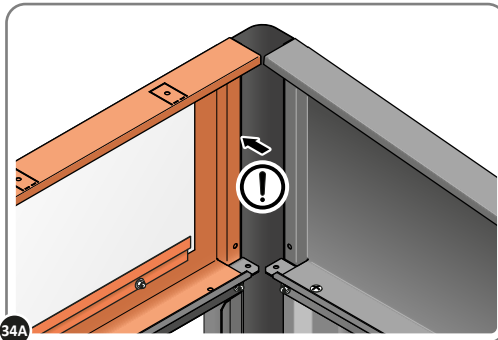
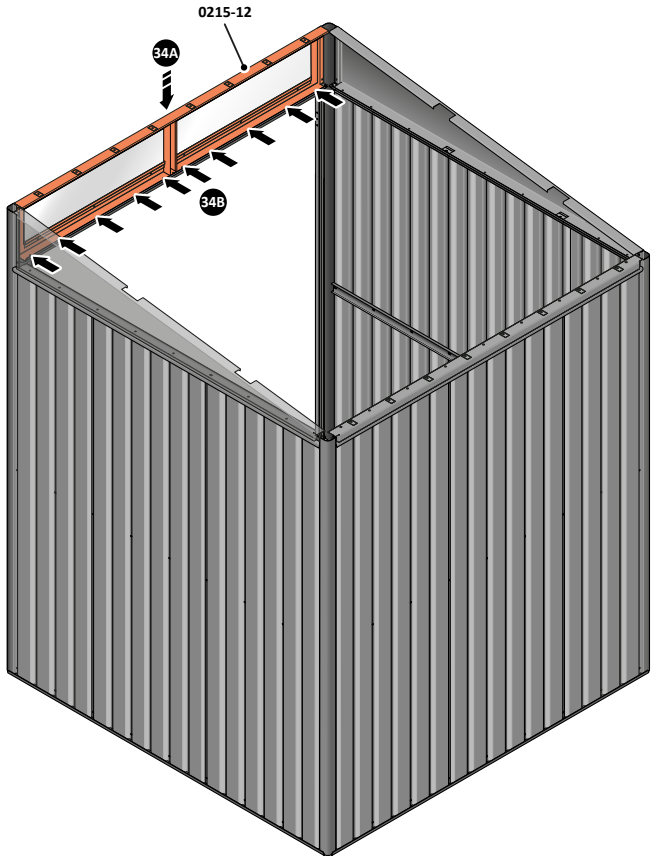
LOCATE AND SECURE x4 WINDOW CLAMP 0215-15 USING FIXING METHOD ABOVE.



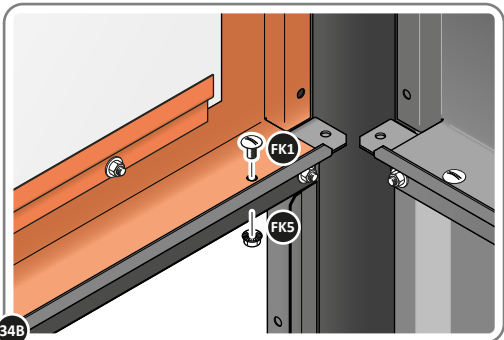
REPEAT 33A - 33E TO ASSEMBLE REMAINING ROOF FRONT INFILL

ASSEMBLY STAGE 34

LOCATE AND SECURE ROOF FRONT INFILLS 0215-12.



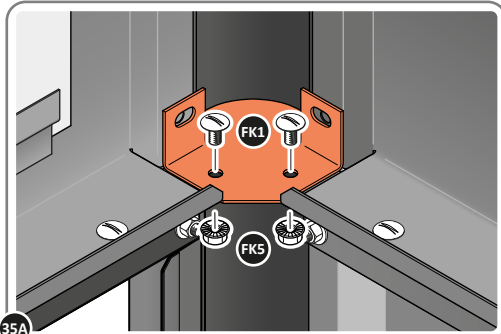
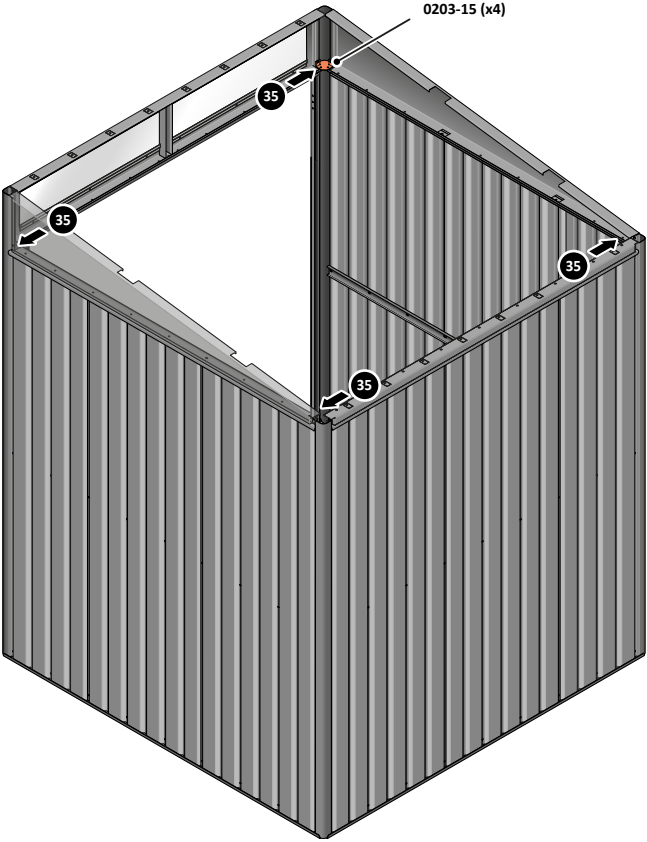
LOCATE ROOF FRONT INFILLS 0215-12 AS SHOWN ABOVE.



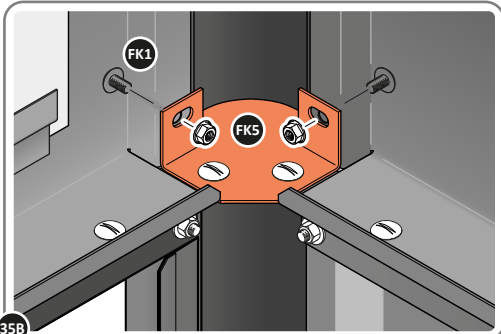
SECURE ROOF FRONT INFILL AT x10 LOCATIONS INDICATED AS SHOWN ABOVE.

ASSEMBLY STAGE 35

LOCATE AND SECURE TOP RAIL CORNER BRACKETS 0203-15.



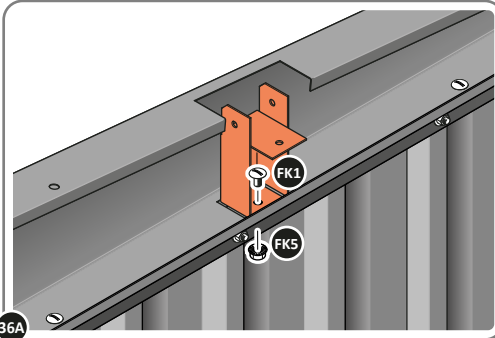
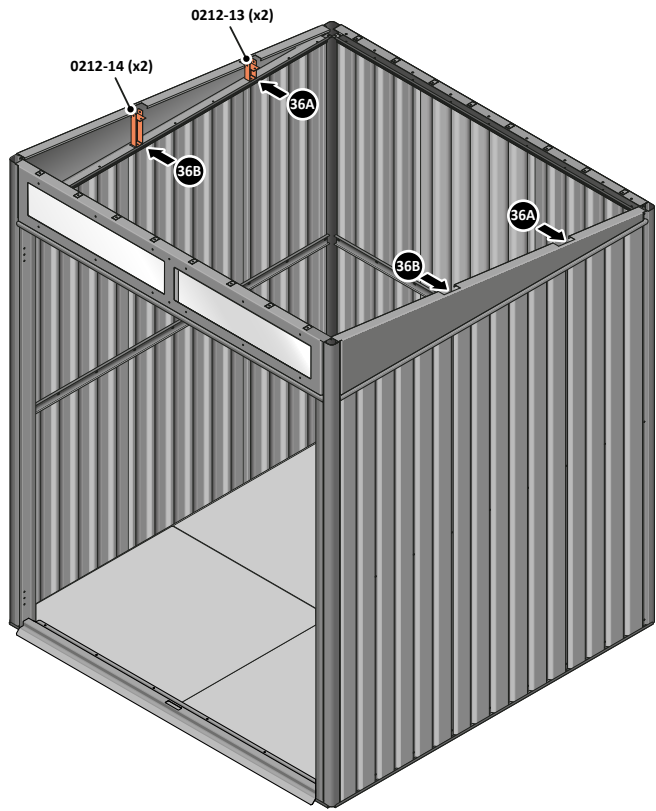
LOCATE AND SECURE TOP RAIL CORNER BRACKETS 0203-15 IN EACH CORNER OF THE SHED USING THE TYPICAL FIXING METHOD SHOWN ABOVE.



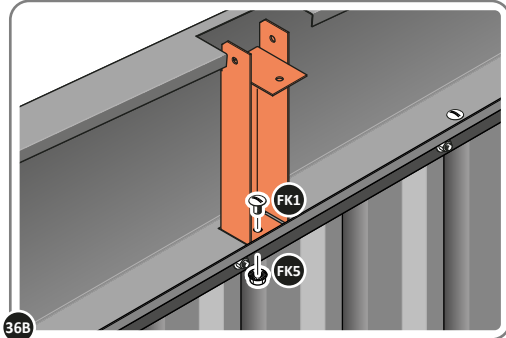
SECURE EACH CORNER BRACKET AND ROOF INFILL AS SHOWN ABOVE.

ASSEMBLY STAGE 36

LOCATE AND SECURE ROOF SUPPORTS 0212-13 AND 0212-14.



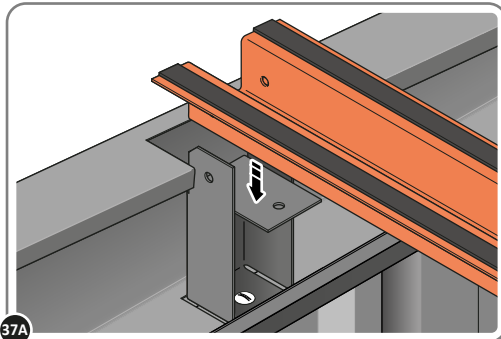
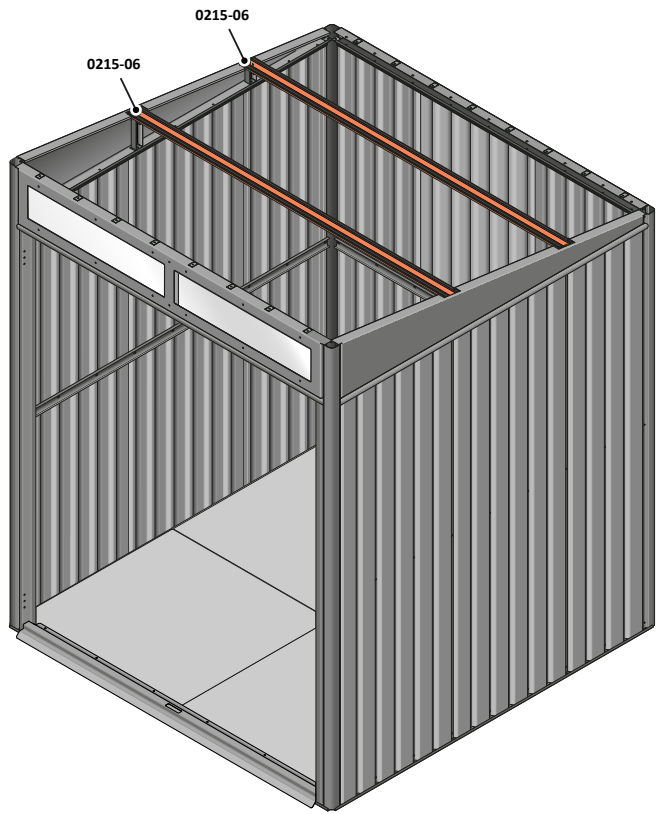
LOCATE AND SECURE SHORT ROOF SUPPORT 0212-13 AS SHOWN ABOVE.



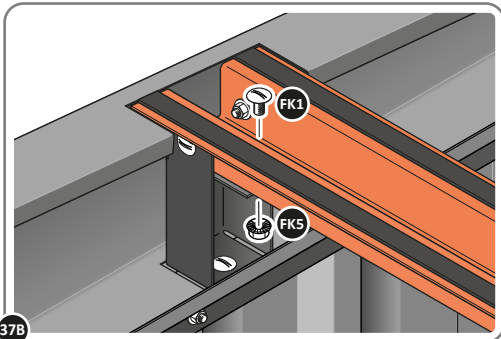
LOCATE AND SECURE LONG ROOF SUPPORT 0212-14 AS SHOWN ABOVE.

ASSEMBLY STAGE 37

LOCATE AND SECURE ROOF CHANNEL ASSEMBLY 0215-06.



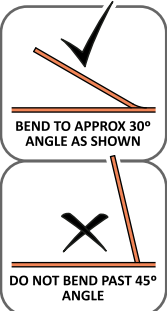
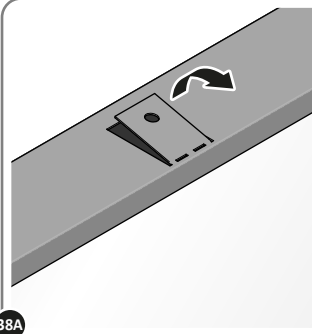
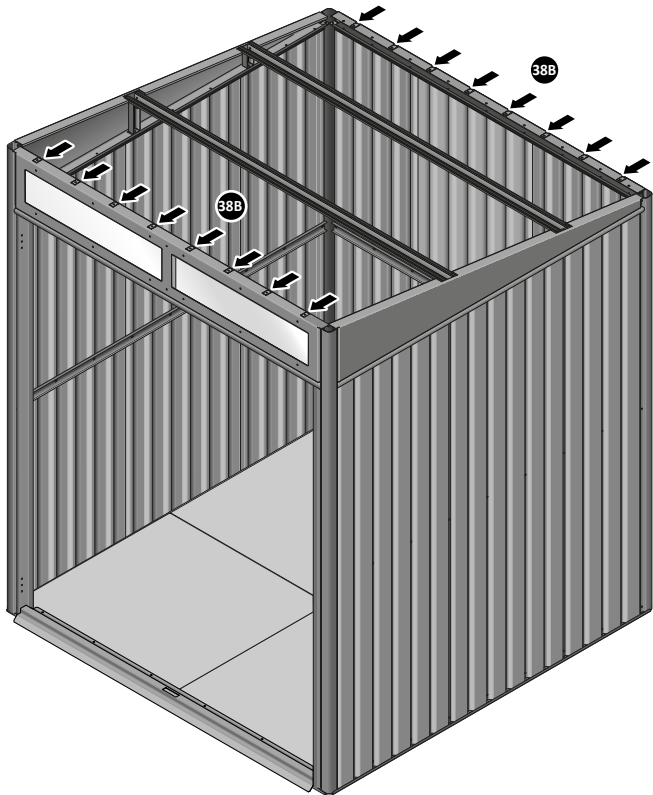
37A SLOT EACH ROOF CHANNEL ASSEMBLY 0215-06 INTO ROOF SUPPORT.



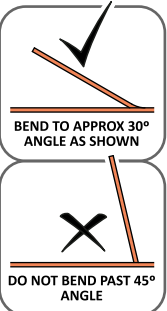
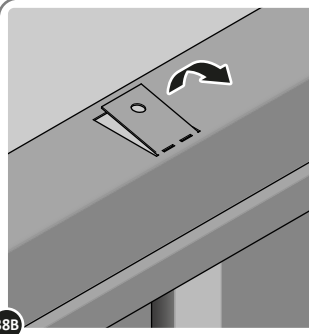
37B SECURE ROOF CHANNEL ASSEMBLY AT EACH FIXING POINT (x3 EACH SIDE) USING FASTENERS DETAILED ABOVE.

ASSEMBLY STAGE 38

PUSH ROOF REAR AND FRONT INFILL AIR BEND TABS UPWARDS.



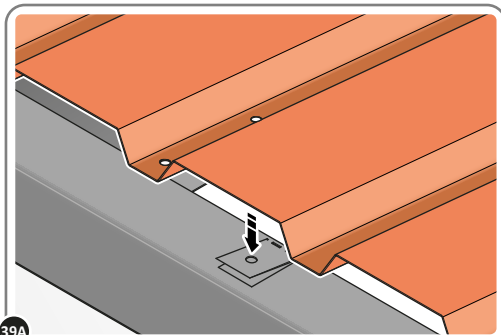
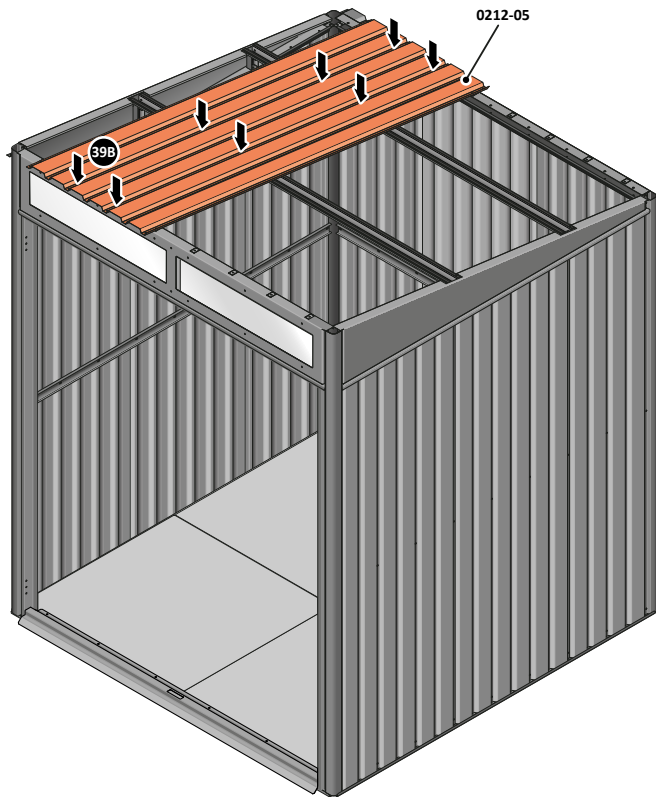
38A
BEND ROOF FRONT INFILL AIR BEND TABS UPWARDS.
IMPORTANT: DO NOT BEND PAST 45°.



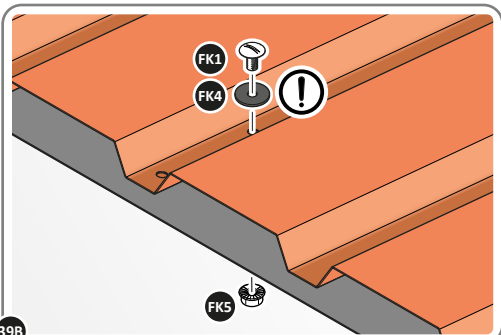
38B
BEND ROOF REAR INFILL AIR BEND TABS UPWARDS
IMPORTANT: DO NOT BEND PAST 45°.

ASSEMBLY STAGE 39

LOCATE AND SECURE ROOF PANEL 0212-05.



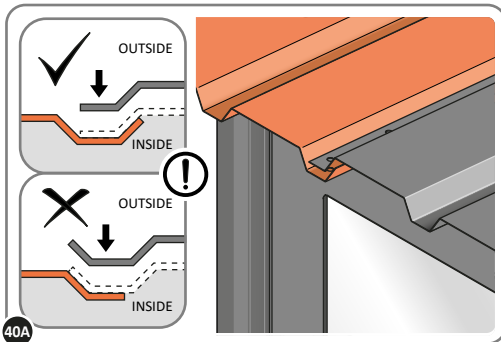
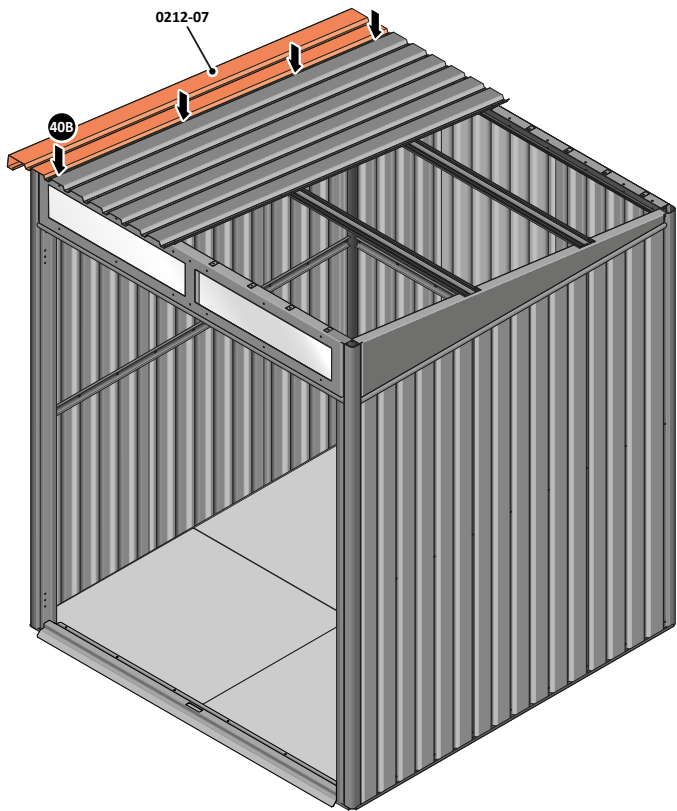
39A LOCATE A ROOF PANEL SIDE 0212-05 ALIGN WITH AIR BEND TABS AS INDICATED.



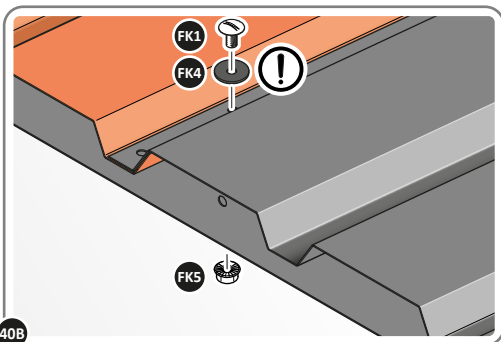
39B SECURE ROOF PANELS AT x8 LOCATIONS INDICATED USING TYPICAL FIXING METHOD. IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.

ASSEMBLY STAGE 40

LOCATE x1 ROOF PANEL SIDE 0212-07 ONTO LEFT-HAND SIDE OF SHED.



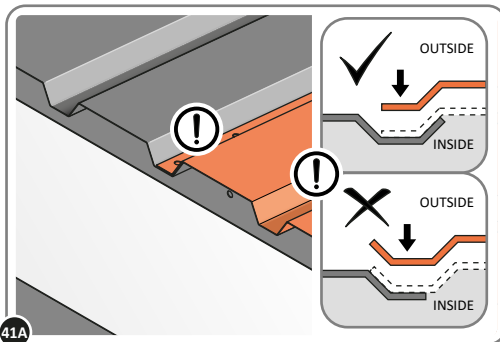
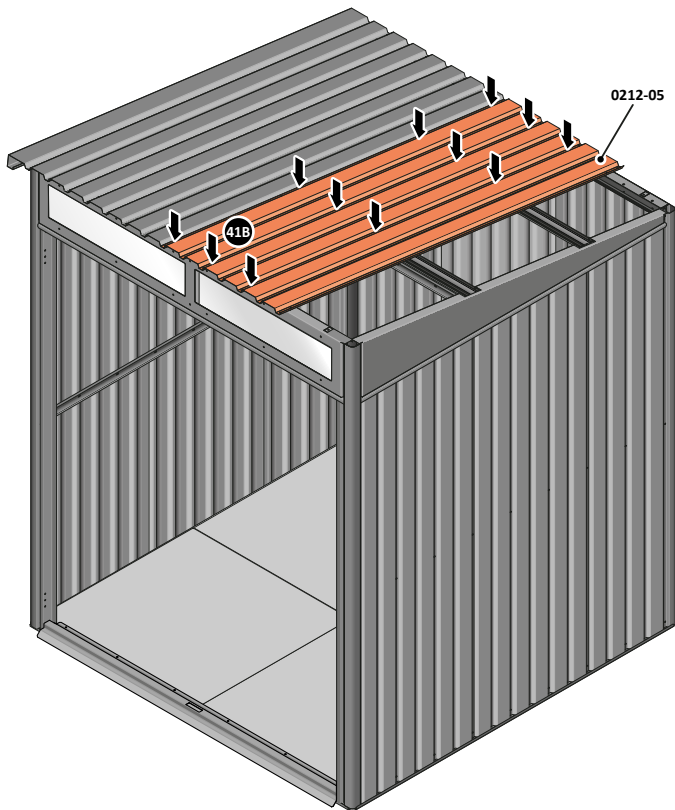
ALIGN AND OVERLAP ROOF PANEL 0205-07 WITH ROOF PANEL SIDE AS SHOWN.
IMPORTANT: ENSURE PANELS ALWAYS OVERLAP AS SHOWN.



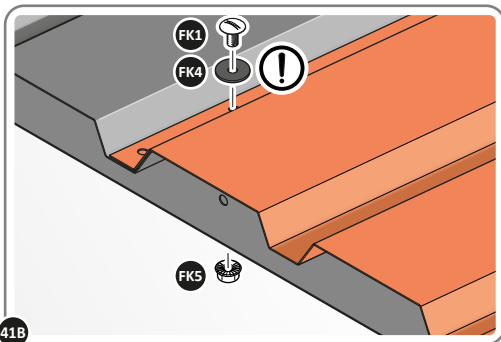
SECURE ROOF PANELS AT x 4 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.
IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.

ASSEMBLY STAGE 41

LOCATE AND SECURE ROOF PANELS 0212-05.



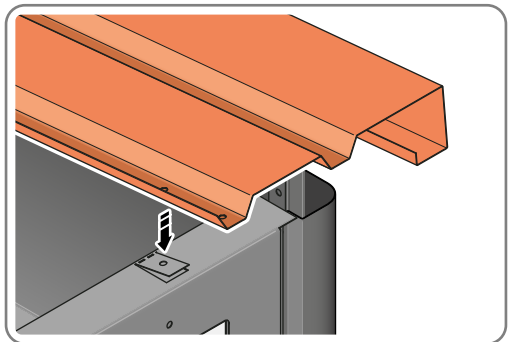
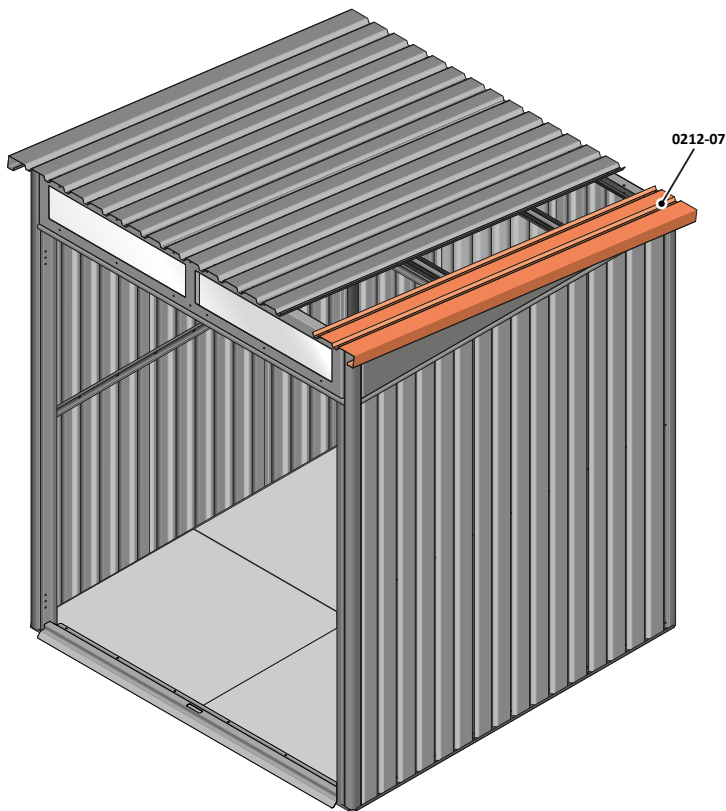
ALIGN AND OVERLAP ROOF PANEL 0212-05 WITH PREVIOUS ROOF PANEL.
IMPORTANT: ENSURE PANELS ALWAYS OVERLAP AS SHOWN.



SECURE ROOF PANEL AT x12 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.
IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.

ASSEMBLY STAGE 42

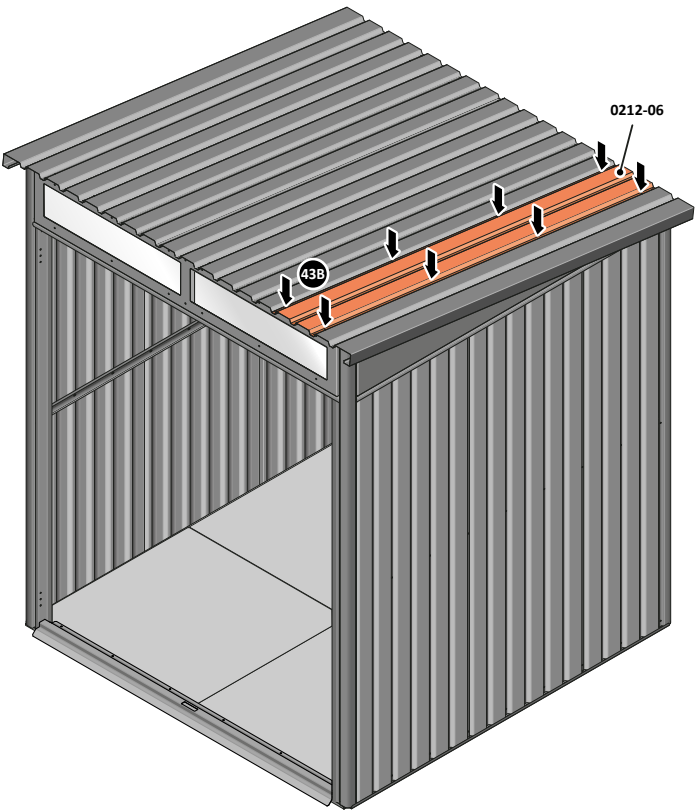
LOCATE ROOF PANEL SIDE 0212-07 ONTO RIGHT-HAND SIDE OF SHED.



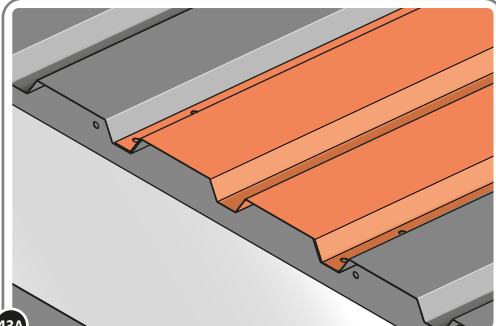
LOCATE A ROOF PANEL SIDE 0212-07 ONTO RIGHT-HAND SIDE OF SHED AND ALIGN WITH AIR BEND TABS AS INDICATED.

ASSEMBLY STAGE 43

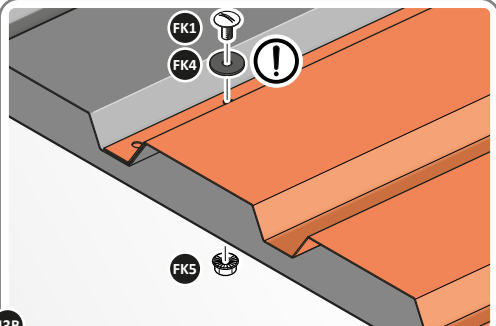
LOCATE AND SECURE SMALL ROOF PANEL 0212-06.



! UPON COMPLETION OF THIS PROCEDURE ENSURE STRUCTURE IS ALIGNED CORRECTLY AND TIGHTEN ALL FASTENERS **!**



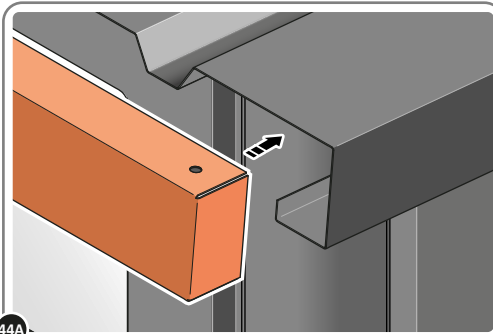
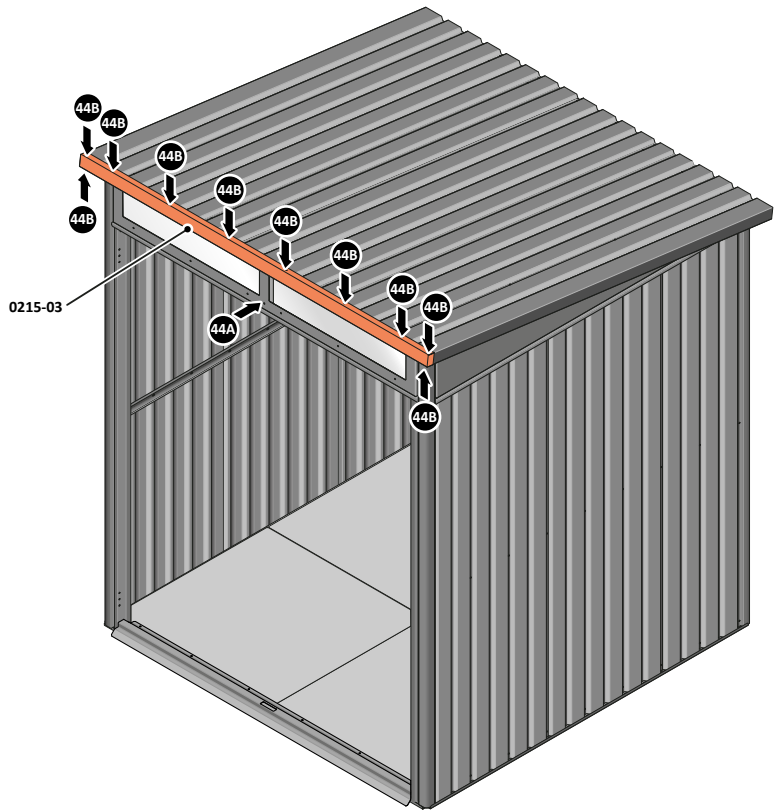
43A ALIGN AND OVERLAP SMALL ROOF PANEL 0212-06 WITH PREVIOUS ROOF PANEL AND ROOF PANEL SIDE.



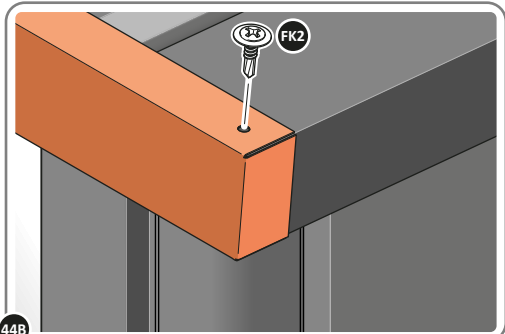
43B SECURE ROOF PANEL AT x8 LOCATIONS INDICATED USING TYPICAL FIXING METHOD. **IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.**

ASSEMBLY STAGE 44

LOCATE AND SECURE ROOF CAP 0215-03.

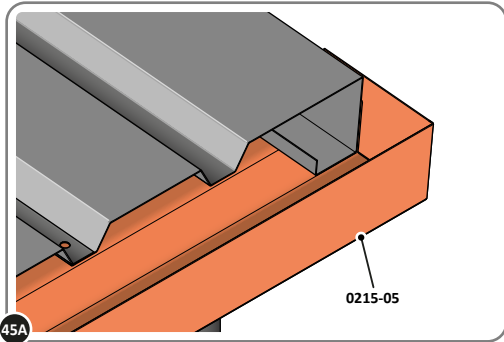
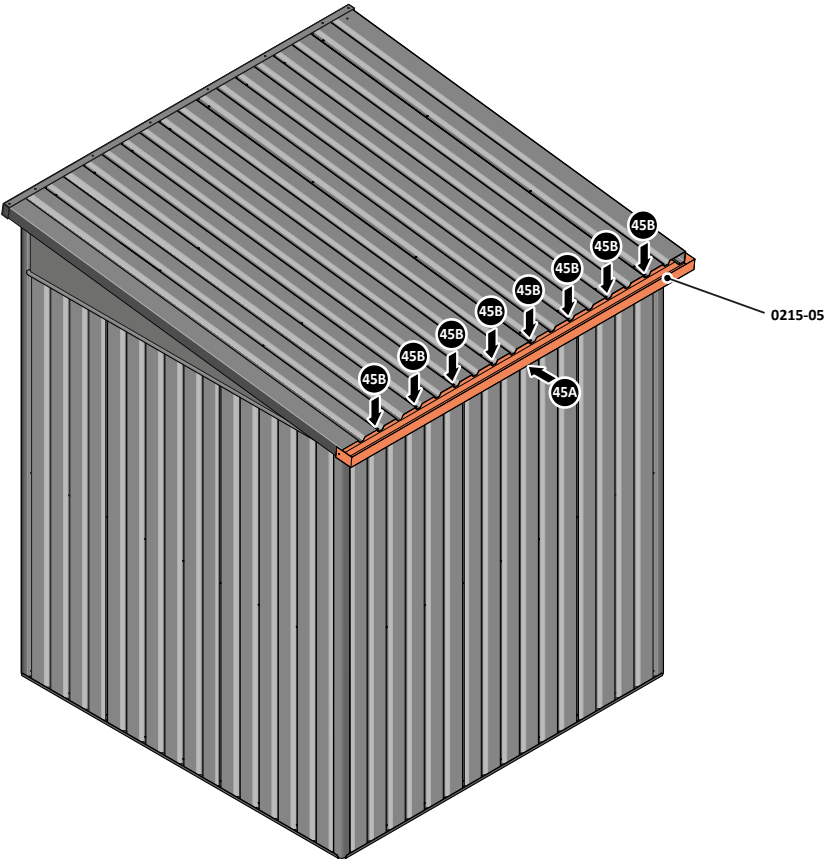


LOCATE ROOF CAP 0215-03 ONTO FRONT OF ROOF.

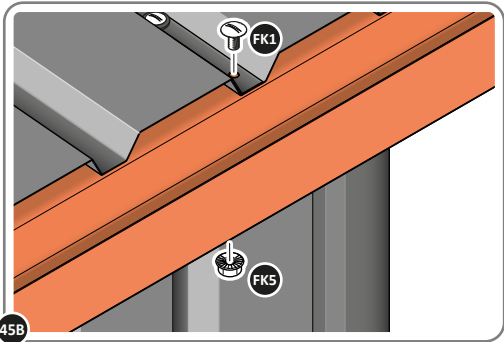


SECURE ROOF CAP AT x10 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.
PLEASE NOTE: THE FIXING USED IS A SELF DRILLING COMPONENT.

ASSEMBLY STAGE 45
LOCATE AND SECURE ROOF GUTTER 0215-05.



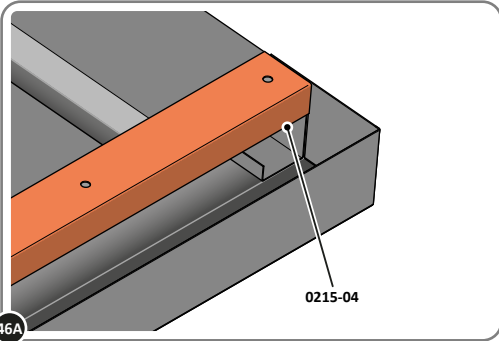
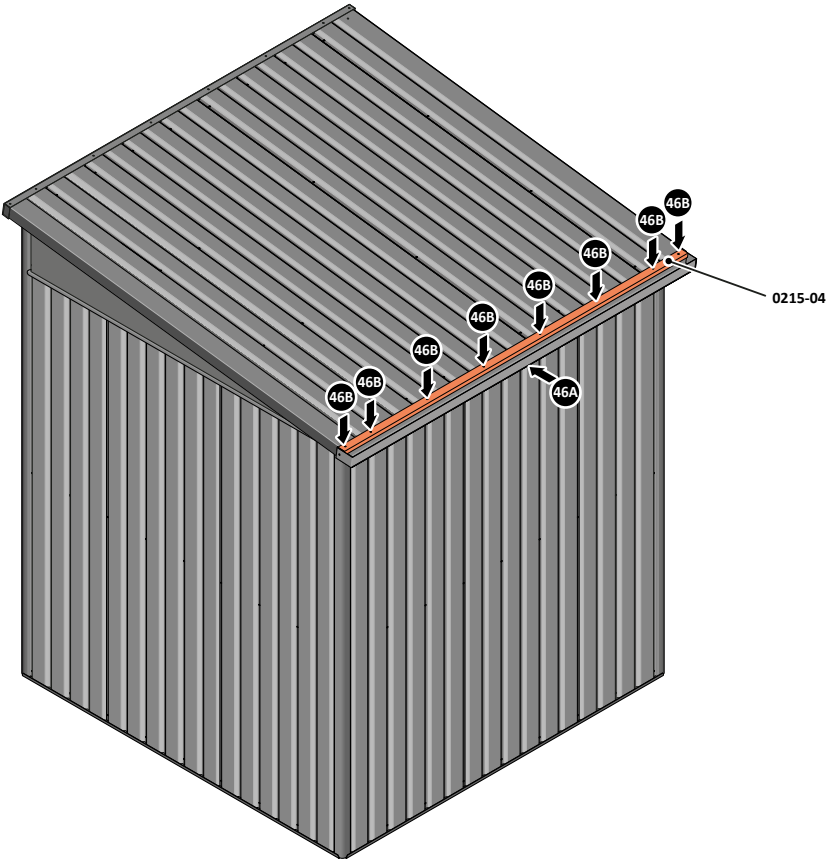
SLIDE ROOF GUTTER 0215-05 INTO POSITION AT THE REAR OF THE SHED ROOF.



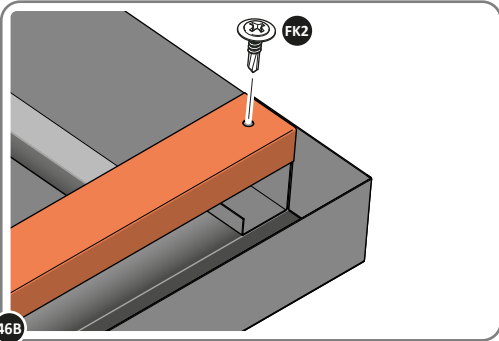
SECURE ROOF GUTTER AT x8 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.

ASSEMBLY STAGE 46

LOCATE AND SECURE REAR ROOF CAP 0215-04.



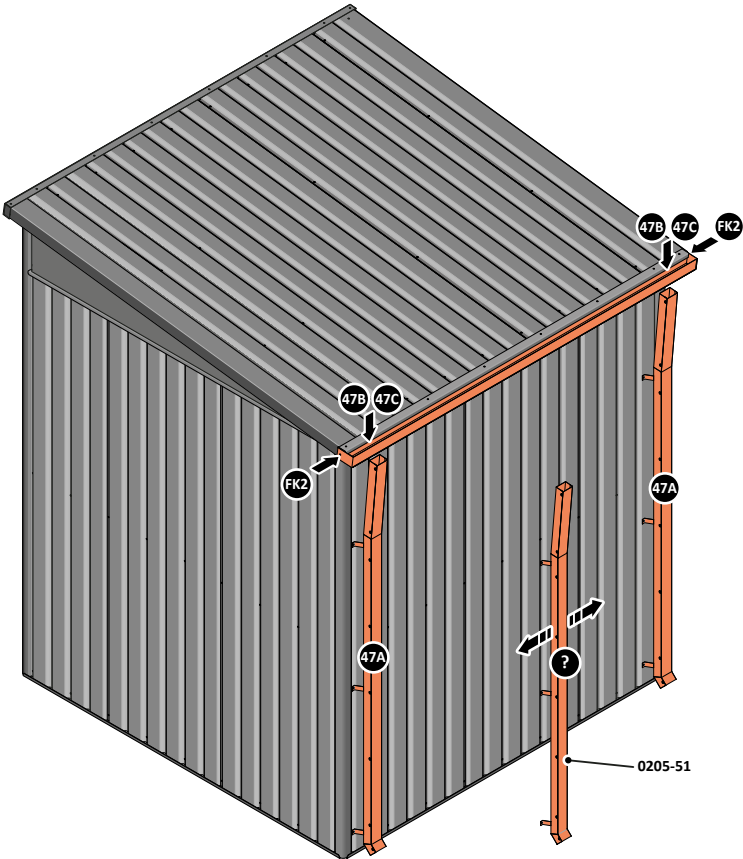
LOCATE REAR ROOF CAP 0215-04 ONTO REAR OF ROOF.



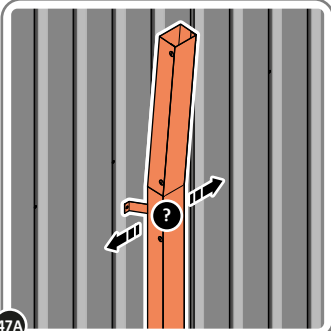
SECURE REAR ROOF CAP AT x8 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.
PLEASE NOTE: THE FIXING USED IS A SELF DRILLING COMPONENT.

ASSEMBLY STAGE 47

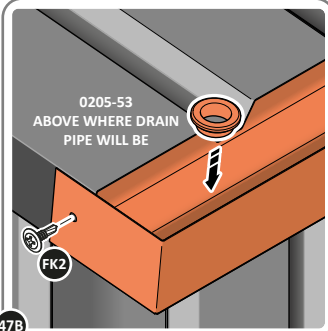
DETERMINE WHICH SIDE DRAIN PIPE 0205-51 WILL BE LOCATED.



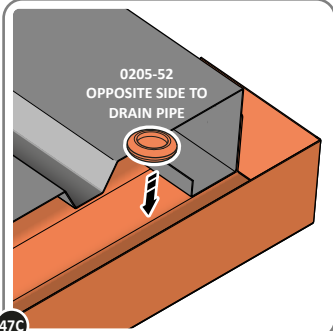
! IMPORTANT: THE DRAIN PIPE IS NOT SECURED ONTO THE SHED AT THIS STAGE, SIMPLY DETERMINE BEST LOCATION !



47A
DETERMINE WHICH SIDE THE DRAIN PIPE 0205-51 WILL BE LOCATED.

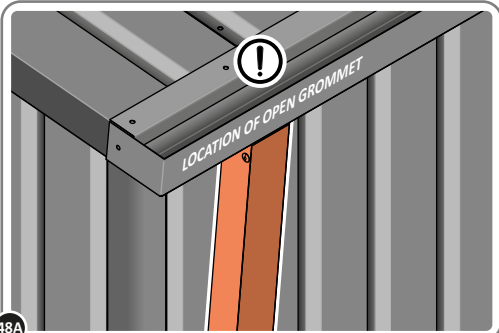
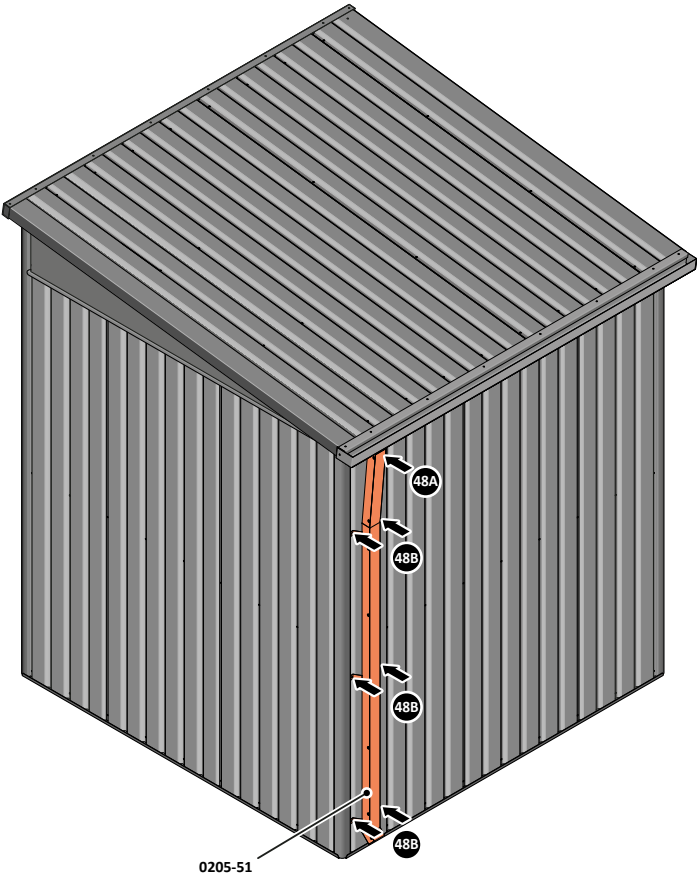


47B
LOCATE AN OPEN GROMMET INTO THE ROOF GUTTER ABOVE WHERE THE DRAIN PIPE WILL BE LOCATED.

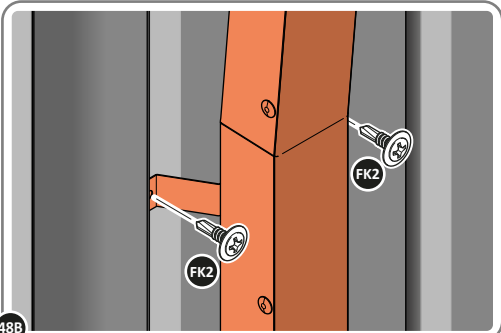


47C
LOCATE A CLOSED GROMMET INTO THE ROOF GUTTER ON THE OPPOSITE SIDE TO THE DRAIN PIPE LOCATION.

ASSEMBLY STAGE 48
LOCATE AND SECURE DRAIN PIPE 0205-51.



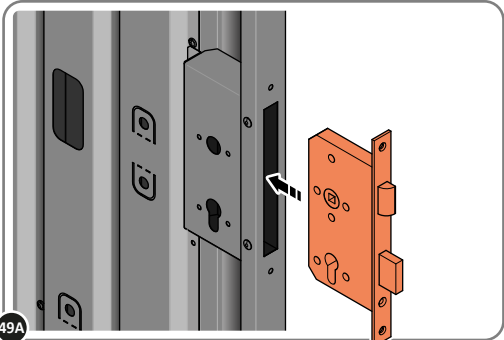
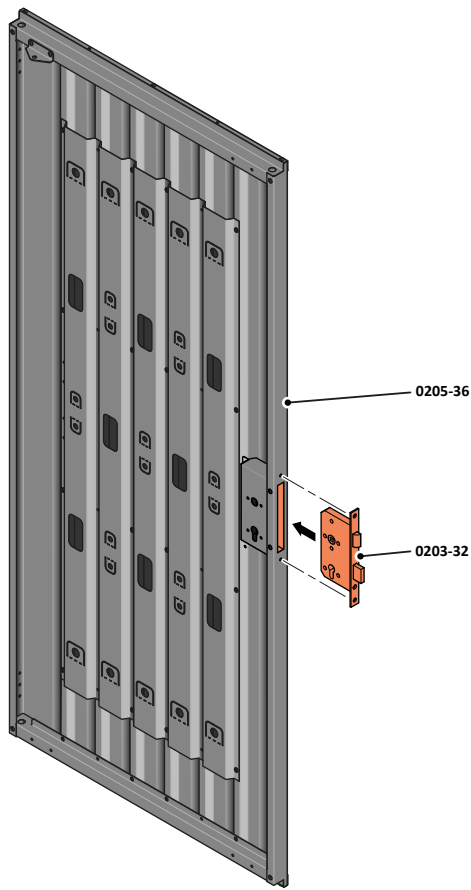
48A
ALIGN DRAIN PIPE 0205-51 WITH OPEN GROMMET WITHIN ROOF GUTTER.
IMPORTANT: DRAIN PIPE BRACKET IS LOCATED WITHIN SIDE PANEL RECESS.



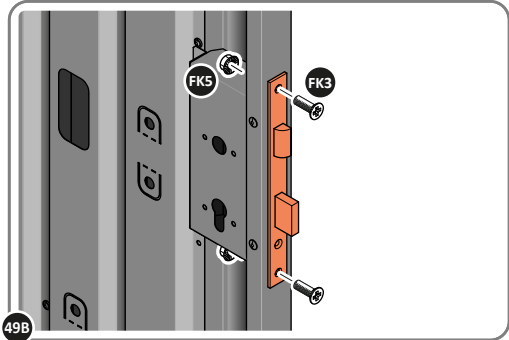
48B
SECURE DRAIN PIPE AT x6 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.
PLEASE NOTE: THE FIXING USED IS A SELF DRILLING COMPONENT.

ASSEMBLY STAGE 49

LOCATE AND SECURE RIGHT-HAND DOOR ASSEMBLY 0205-36 FURNITURE.



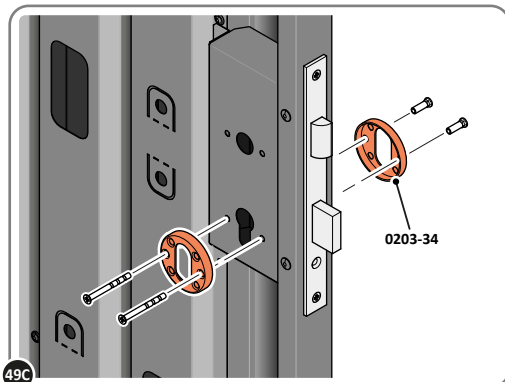
LOCATE EURO MORTICE LOCK 0203-32 RIGHT-HAND DOOR APERTURE AS SHOWN.



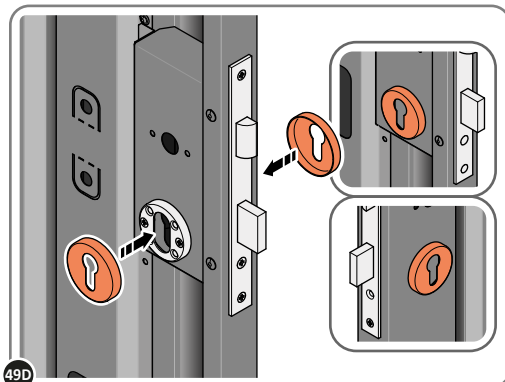
SECURE EURO MORTICE LOCK 0203-32 AT x2 LOCATIONS INDICATED ABOVE.
SEE FOLLOWING DATA SHEET FOR COMPLETION OF MORTICE LOCK INSTALLATION

ASSEMBLY STAGE 49 CONTINUED

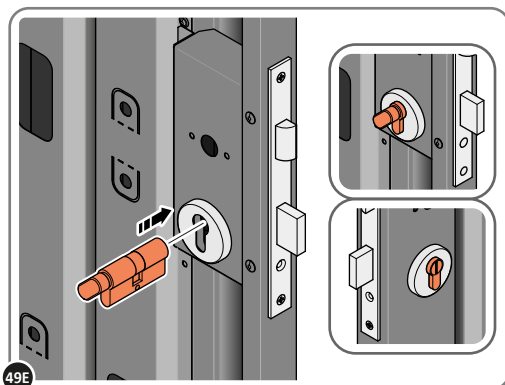
LOCATE AND SECURE RIGHT-HAND DOOR ASSEMBLY 0205-36 FURNITURE.



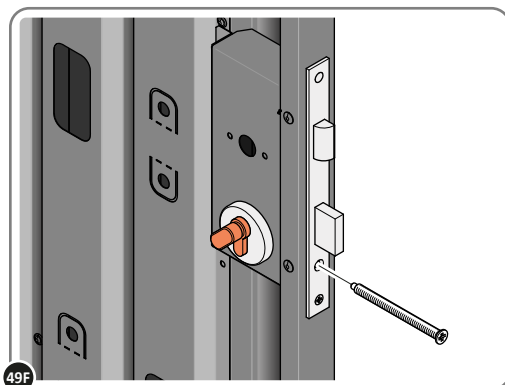
LOCATE AND SECURE EURO ESCUTCHEON 0203-34 AS SHOWN.



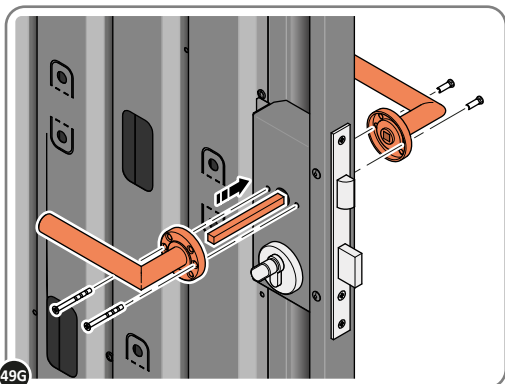
LOCATE EURO ESCUTCHEON COVER 0203-34 ONTO EURO ESCUTCHEON AS SHOWN.
PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.



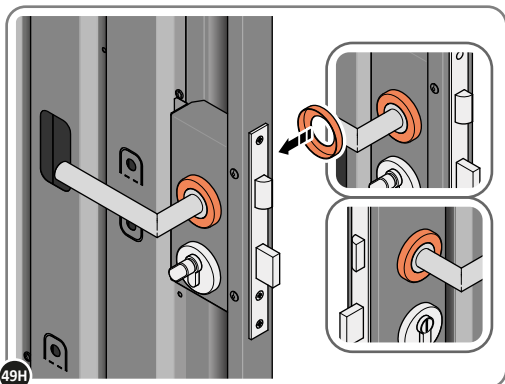
LOCATE EURO CYLINDER 0203-36 INTO DOOR APERTURE.
IMPORTANT: ENSURE COVER IS FITTED AS SHOWN.



SECURE EURO CYLINDER 0203-36 AS SHOWN ABOVE.
PLEASE NOTE: FIXING IS PART OF THE EURO MORTICE LOCK ASSEMBLY.



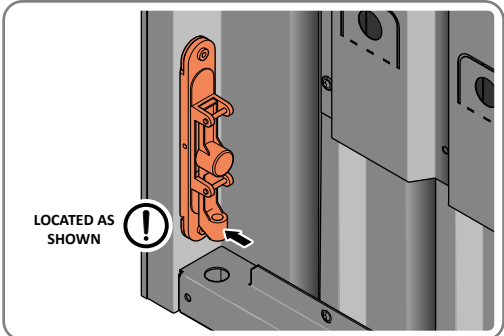
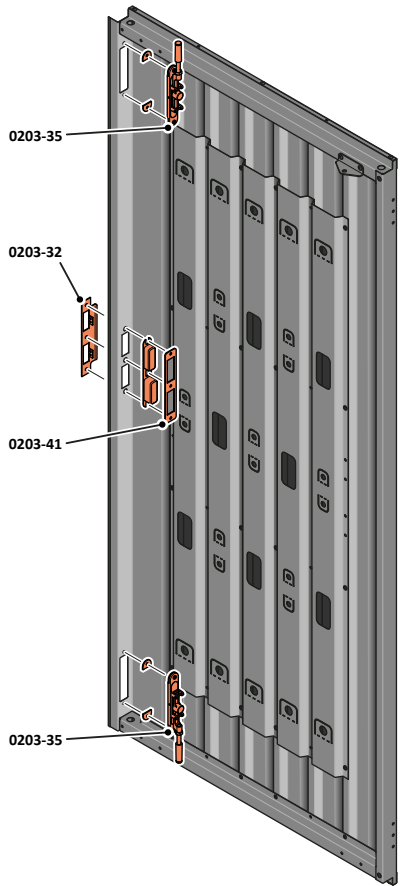
LOCATE AND SECURE DOOR HANDLE ASSEMBLY 0203-33 AS SHOWN.



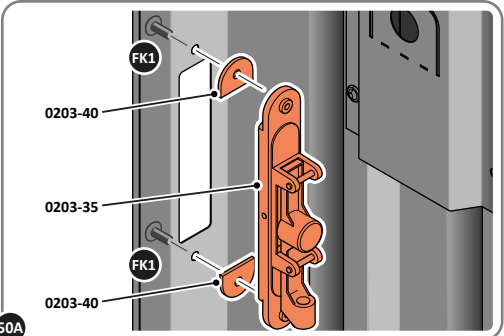
LOCATE COVER ONTO DOOR HANDLE AS SHOWN.
PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.

ASSEMBLY STAGE 50

LOCATE AND SECURE LEFT-HAND DOOR ASSEMBLY 0205-37 FURNITURE.



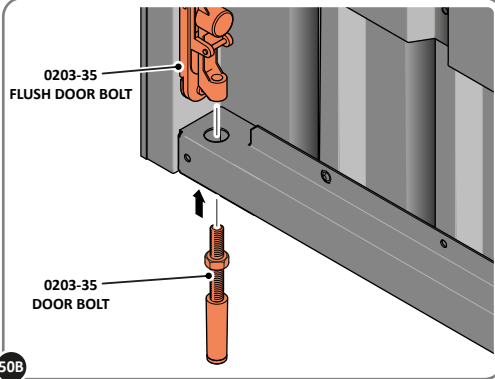
ENSURE THE PLUNGER INDICATED IS FACING THE BOTTOM OF THE DOOR, LOCATE AS SHOWN ABOVE AND SECURE USING ADJACENT FIXING METHOD.



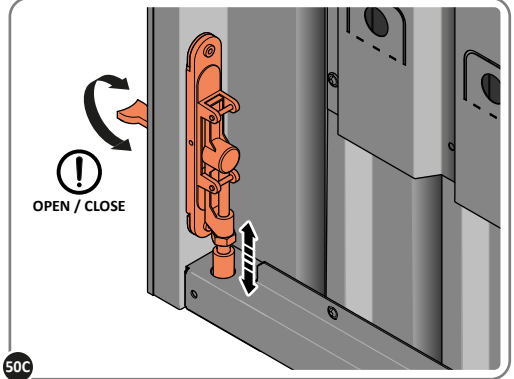
SECURE EACH FLUSH DOOR BOLT ENSURING PLATE PACKER 0203-40 IS LOCATED AS SHOWN ABOVE.

ASSEMBLY STAGE 50 CONTINUED

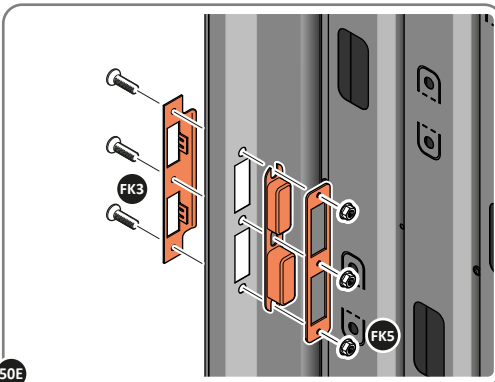
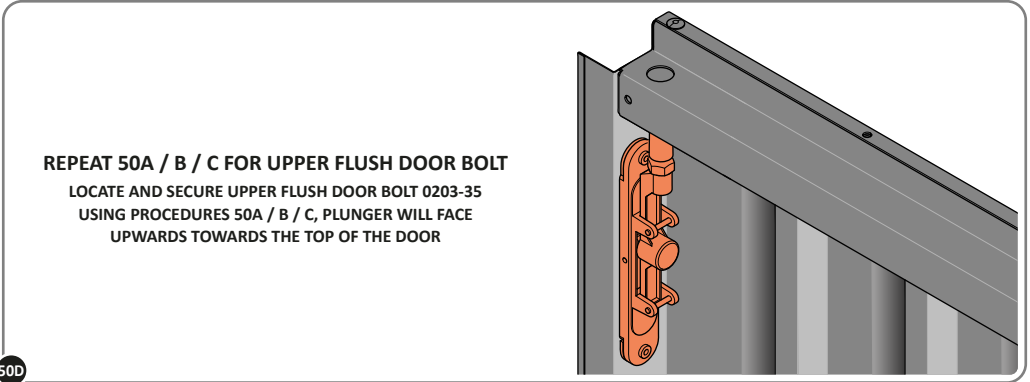
LOCATE AND SECURE LEFT-HAND DOOR ASSEMBLY 0205-37 FURNITURE.



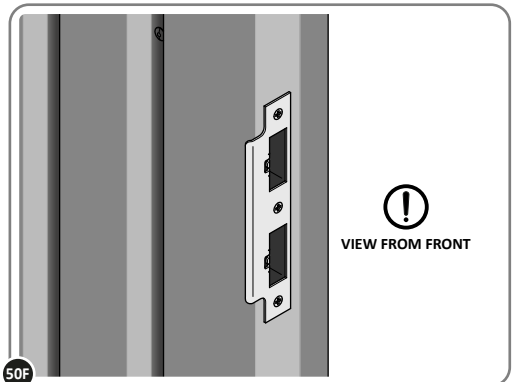
ATTACH DOOR BOLT ONTO FLUSH DOOR BOLT.



ENSURE FLUSH DOOR BOLT OPENS AND CLOSES.



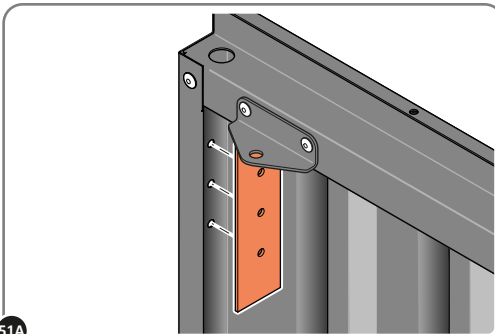
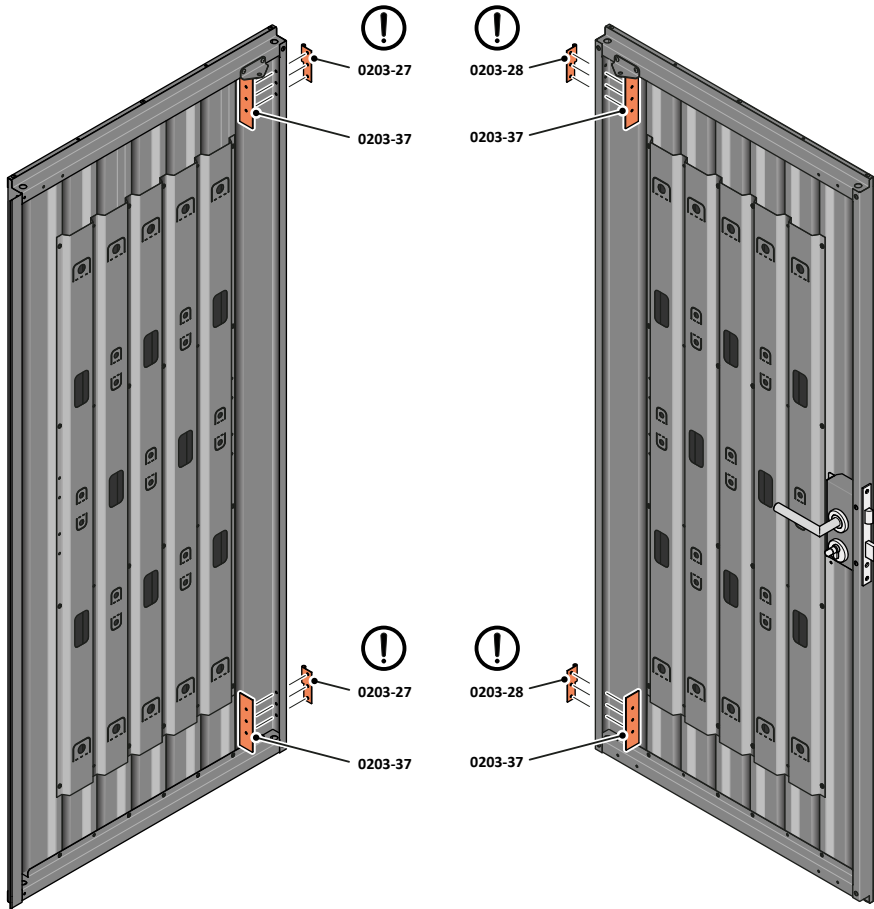
LOCATE AND SECURE EURO MORTICE LOCK 0203-32 AND CATCH PLATE COVER 0203-41 AS SHOWN ABOVE.



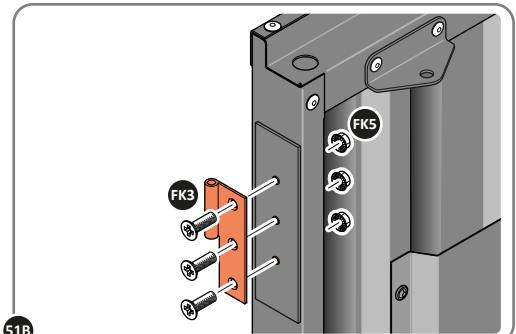
SECURED EURO MORTICE LOCK 0203-32 AS SEEN FROM FRONT.

ASSEMBLY STAGE 51

LOCATE AND SECURE DOOR HINGES ONTO DOOR ASSEMBLIES.



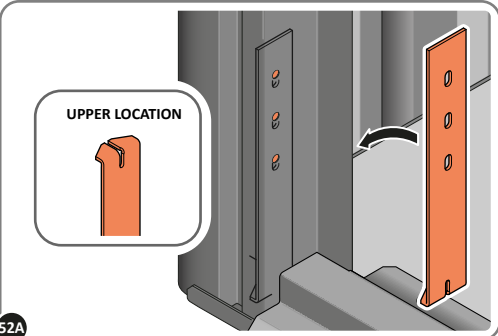
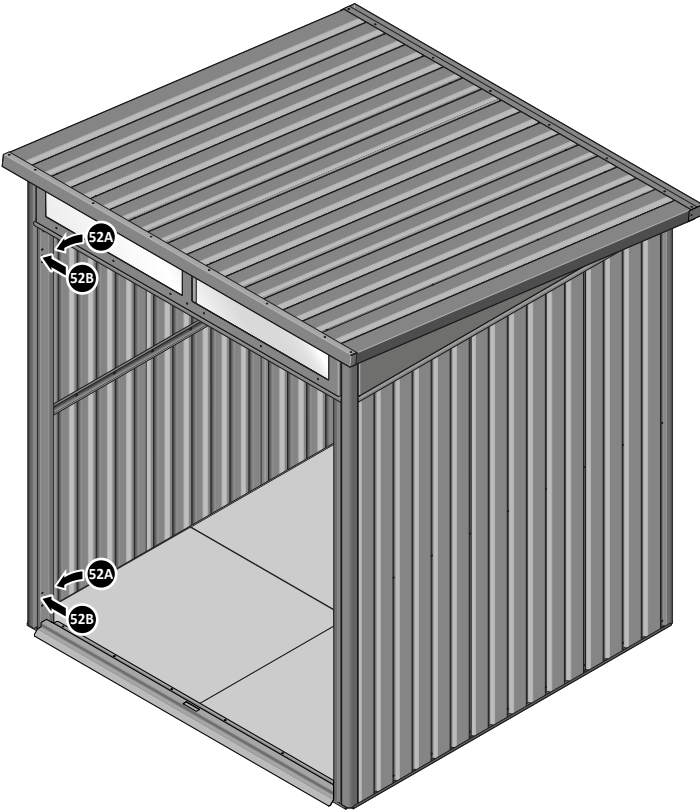
51A LOCATE DOOR HINGE PLATE 0203-37 WITHIN DOOR AS SHOWN.



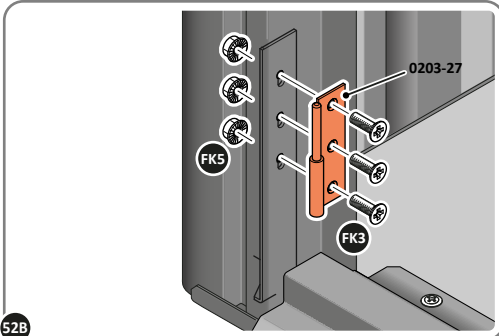
51B SECURE DOOR HINGE PLATE AND HINGE 0203-27 AND 0203-28 AS SHOWN.
IMPORTANT: ENSURE CORRECT DOOR HINGE IS SECURED TO CORRECT DOOR.

ASSEMBLY STAGE 52

LOCATE AND SECURE DOOR HINGES ONTO LEFT-HAND DOOR POST.



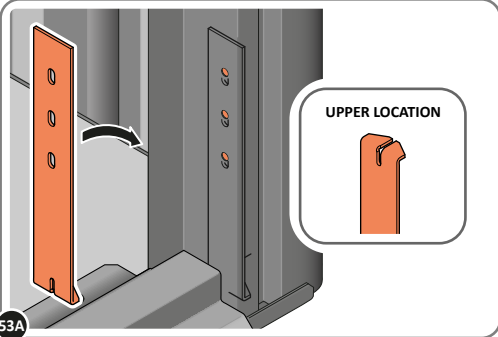
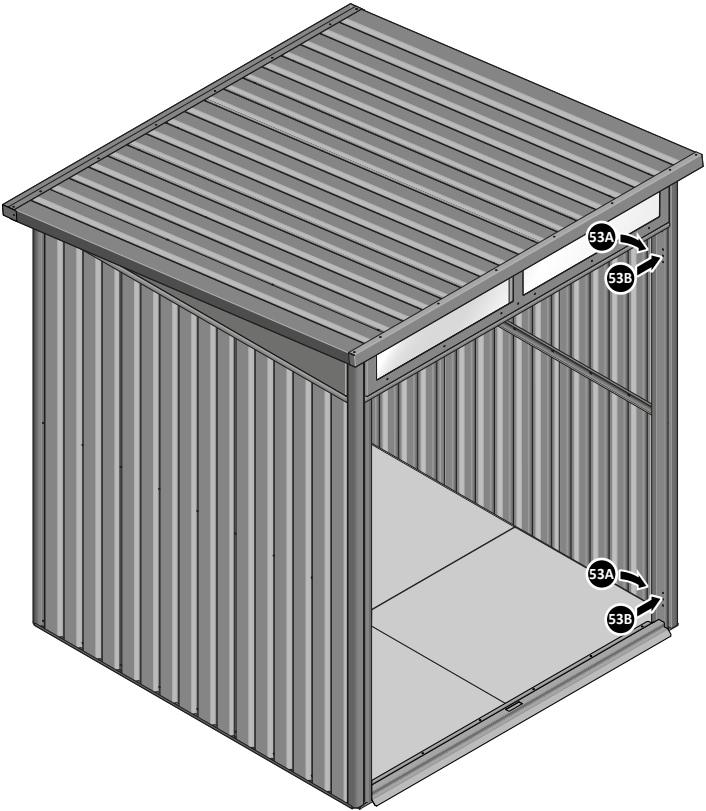
52A
LOCATE DOOR POST PLATE 0203-39 WITHIN DOOR FRAME AS SHOWN.
IMPORTANT: SLOT WITH FACE UPWARDS AT UPPER LOCATION.



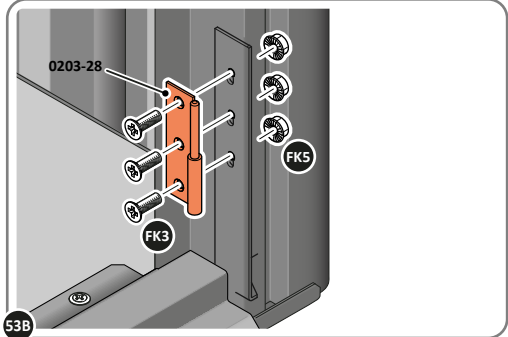
52B
SECURE DOOR POST PLATE AND LEFT-HAND HINGE 0203-27 AS SHOWN.
PLEASE NOTE: REPEAT EACH PROCEDURE FOR UPPER LOCATION.

ASSEMBLY STAGE 53

LOCATE AND SECURE DOOR HINGES ONTO RIGHT-HAND DOOR POST.



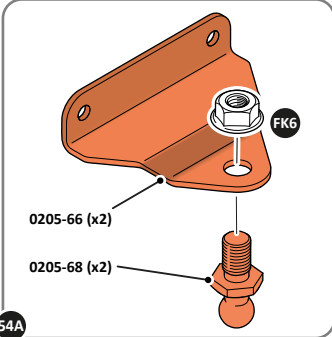
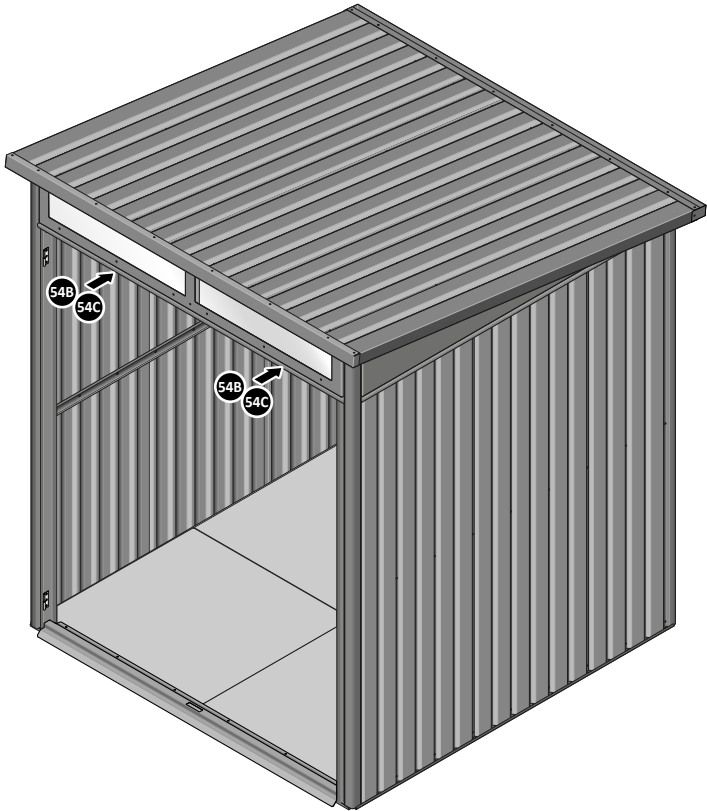
LOCATE DOOR POST PLATE 0203-39 WITHIN DOOR FRAME AS SHOWN.
IMPORTANT: SLOT WITH FACE UPWARDS AT UPPER LOCATION.



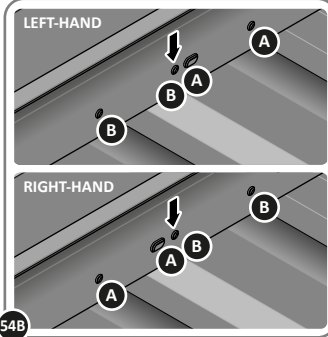
SECURE DOOR POST PLATE AND RIGHT-HAND HINGE 0203-28 AS SHOWN.
PLEASE NOTE: REPEAT EACH PROCEDURE FOR UPPER LOCATION.

ASSEMBLY STAGE 54

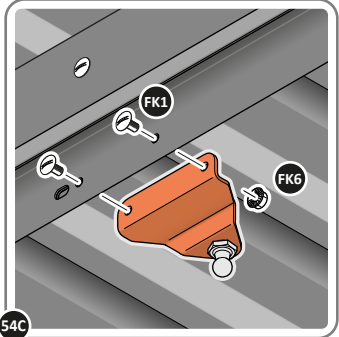
LOCATE AND SECURE GAS STRUT BRACKETS 0205-66.



SECURE A GAS STRUT BALL JOINT 0205-68 ONTO EACH GAS STRUT BRACKET 0205-66.



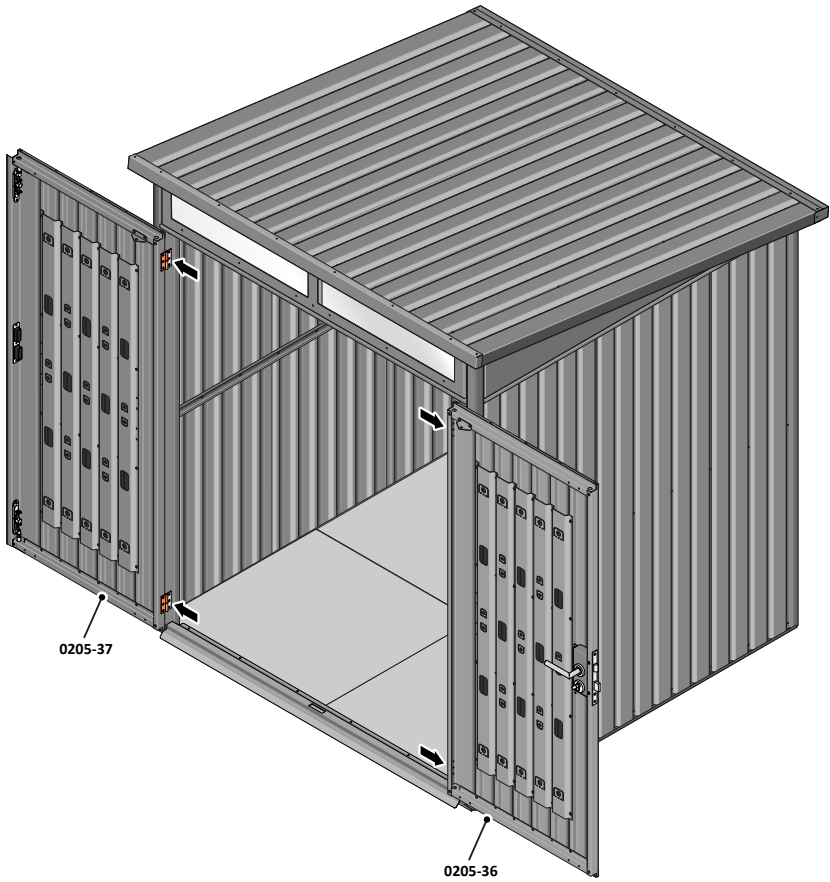
DETERMINE DOOR OPENING ANGLE:
A: 90° OPENING OR B: 120° OPENING



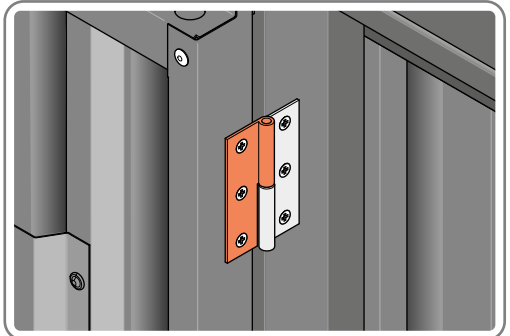
ALIGN EACH GAS STRUT BRACKET WITH RELEVANT FIXING HOLES, SECURE USING TYPICAL FIXING METHOD ABOVE.

ASSEMBLY STAGE 55

LOCATE DOOR ASSEMBLIES ONTO HINGES.



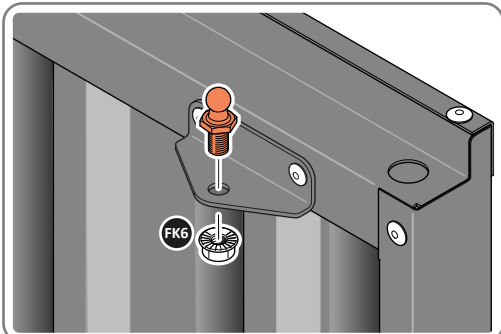
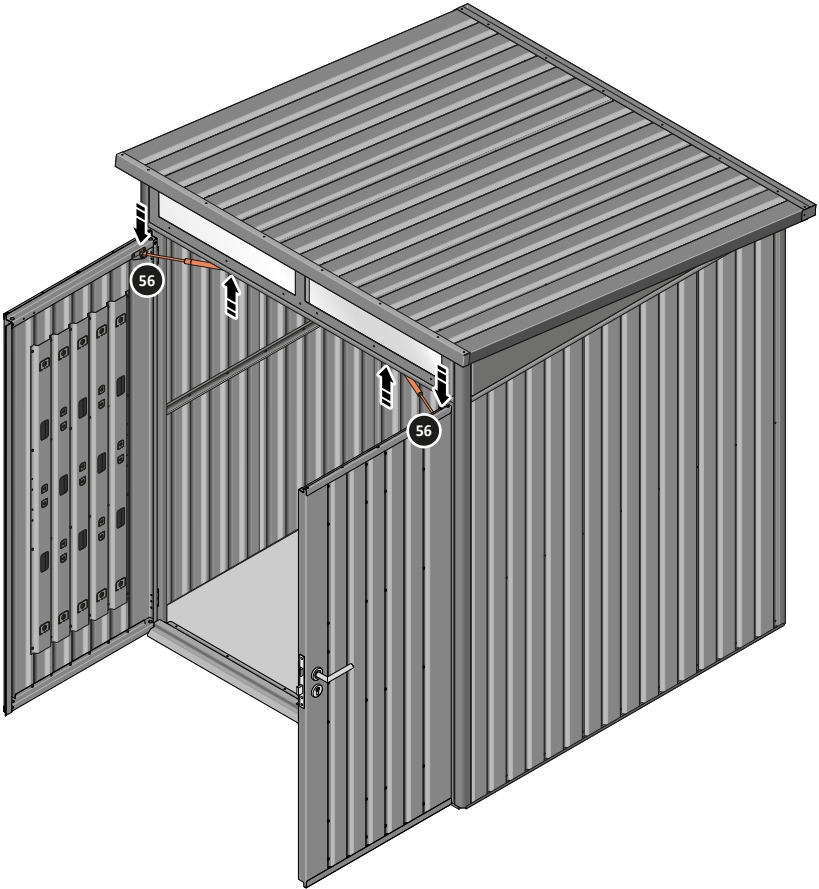
SLIDE EACH DOOR ASSEMBLY ONTO EACH OF THEIR RESPECTIVE HINGES.



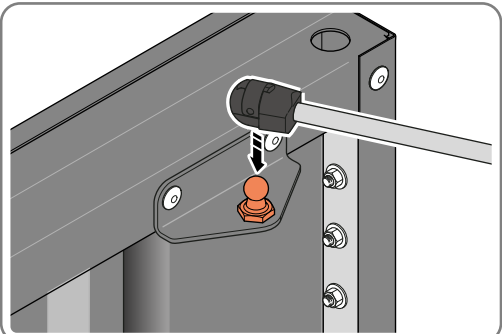
ASSEMBLED DOOR HINGE.

ASSEMBLY STAGE 56

LOCATE AND SECURE GAS STRUT 0205-63 .



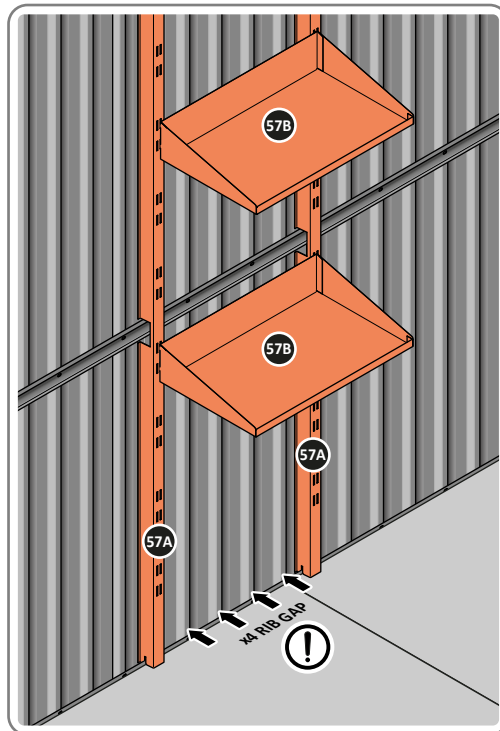
SECURE A GAS STRUT BALL JOINT 0205-68 ONTO EACH GAS STRUT BRACKET THAT IS PRE-RIVETED ONTO EACH DOOR ASSEMBLY.



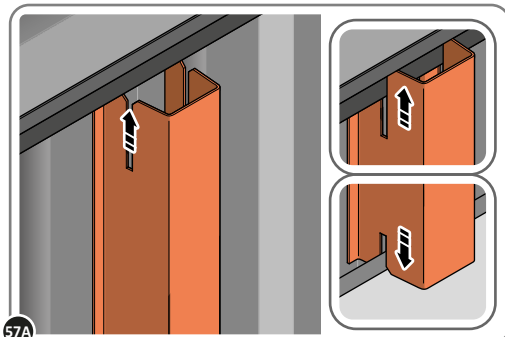
FIX EACH GAS STRUT ONTO RELEVANT GAS STRUT BALL JOINTS.
PLEASE NOTE: PUSHES DOWN ON DOOR AND UPWARDS ON DOOR FRAME.

ASSEMBLY STAGE 57

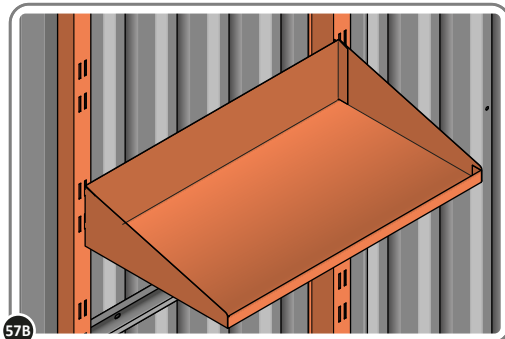
LOCATE AND SECURE SHELF ASSEMBLY 0205-38.



THE SHELF ASSEMBLY CAN BE LOCATED AS DESIRED, PLEASE DETERMINE THE MOST SUITABLE LOCATION AND ASSEMBLE AS SHOWN IN FIG.57A & 57B.



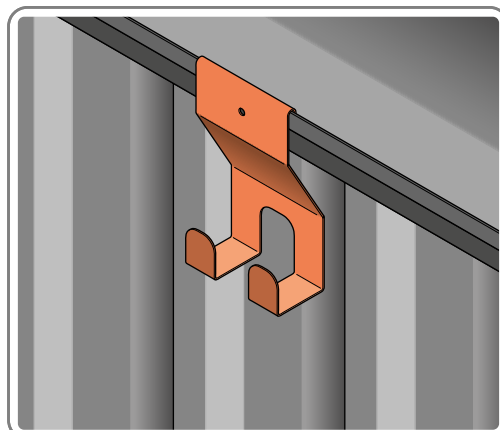
SLIDE SHELF POST UP INTO ROOF FRAME, ONCE THERE IS ENOUGH CLEARANCE AT THE BOTTOM LOCATE SHELF POST OVER FLOOR FRAME AND LOWER.



LOCATE EACH SHELF 0205-38-02 ONTO SHELF POST AS DESIRED.
PLEASE NOTE: THE SHELF SIMPLY HOOKS ONTO THE POST.

ASSEMBLY STAGE 58

LOCATE TOOL HANGERS 0205-39 WITHIN SHED AS DESIRED LOCATION.



HOOK EACH TOOL HANGER 0205-39 ONTO ROOF FRAME AT DESIRED LOCATION.



IMPORTANT

ADJUST ALL COMPONENTS FOR BEST POSSIBLE
FIT AND TIGHTEN ALL FASTENERS.

ONCE ALL FASTENERS HAVE BEEN CHECKED AND ARE
SECURE THE ASSEMBLY IS COMPLETE

WE RECOMMEND YOU ANCHOR YOUR SHED TO A SOLID
CONCRETE BASE, GUIDANCE CAN BE FOUND ON PAGE 'I'

Caring for your HEX Living product

Your HEX Living product is designed to stand the test of time, which is why we're happy to offer a lifetime warranty on our products. With zero maintenance required, simply assemble your HEX Living product, and enjoy putting it to great use in your garden.

Periodically, you might want to give your product a clean, these simple care tips are not essential to the performance of your product:

- Remove surface dirt with plain water using a jet wash or sponge, the coating on our products will ensure dirt or mud simply wipes away.
- If you've purchased a HEX Living metal storage solution, periodically clear the roof of fallen leaves.
- If your product has guttering, remove leaves and garden debris as you would on your home.

Ensure you have registered your HEX Living product

Using the unique serial number found on the cover of this document, please visit www.hexliving.co.uk to register your product and access the HEX Living lifetime warranty and video instructions.

