

# Hixon

Large Metal Storage Shed Assembly Guide

10 x 8 ft (3 x 2.4 m)



**IMPORTANT: PLEASE REGISTER YOUR HEX LIVING PRODUCT AFTER ASSEMBLY**

Using the unique serial number, simply register your product at [www.hexliving.co.uk](http://www.hexliving.co.uk) or use the QR code above to access the HEX Living lifetime warranty and online support.

Affix Serial Number  
HERE



PLEASE READ THIS DOCUMENT FULLY PRIOR TO STARTING ASSEMBLY PROCEDURE

The objective of this instruction is to illustrate the recommended assembly sequence for this product, any deviation from this will be the sole responsibility of whoever carries out the assembly.

IMPORTANT: IT IS ADVISABLE THAT THE PRODUCT IS ASSEMBLED AT, OR AS CLOSE AS POSSIBLE TO WHERE IT WILL BE FINALLY LOCATED

Ensure there is adequate clearance where the product is to be located:

Exterior dimensions including overhang (W x D x H)	3000 x 2440 x 2134mm
Footprint dimensions (W x D)	2900 x 2300mm
Clearance required for door to open (W x H)	Doors open outwards 1454 x 1819mm

TWO PERSON ASSEMBLY

Most procedures will not require two people but it may be easier to have assistance.



PERSONAL PROTECTION EQUIPMENT

We advise appropriate personal protective equipment is worn during assembly including eye protection and gloves.



Eye Protection



Gloves

CARING FOR YOUR HEX LIVING PRODUCT

Your **HEX Living** product is designed to stand the test of time, which is why we're happy to offer a lifetime warranty on our products. With zero maintenance required, simply assemble your HEX Living product and enjoy putting it to great use in your garden.

Periodically, you might want to give your product a clean, these simple care tips are not essential to the performance of your product:

- Remove surface dirt with plain water using a jet wash or sponge, the coating on our products will ensure dirt or mud simply wipes away.
- Periodically clear the lid of fallen leaves.
- If your product has guttering, remove leaves and garden debris as you would on your home.

PRODUCT REGISTRATION

**IMPORTANT:** Prior to assembly, please ensure you have registered your HEX Living product using the unique serial number found on the cover of this document, please visit [www.hexliving.co.uk](http://www.hexliving.co.uk) to register your product and access the HEX Living lifetime warranty and video instructions.

GROUND ANCHOR KIT

A Ground Anchor Kit is supplied, this is to secure the product to a solid concrete base, the shed has x4 clamp plates in each corner.

**WE STRONGLY ADVISE THAT THE SHED IS ANCHORED USING THIS KIT**

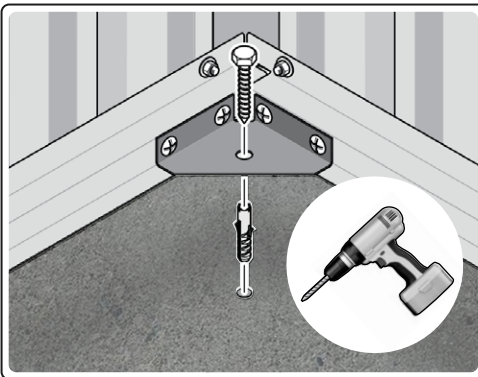
The diagram illustrates the typical fixing method, once the shed is assembled, access the clamp brackets by removing the appropriate floor panel and secure as required.

GROUND ANCHOR KIT

Part Ref: FK8  
M8 x 50mm Coach Screw  
Qty: x8



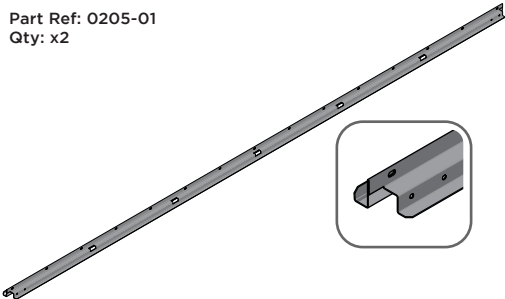
Part Ref: FK7  
Expansion Plug  
Qty: x8



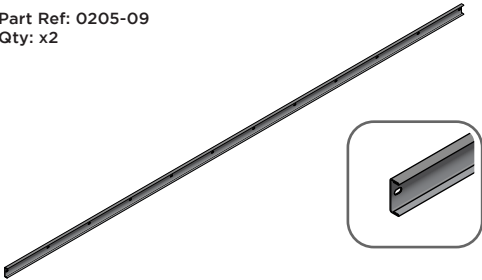
# Assembly Guide

**ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING ASSEMBLY PROCEDURE**  
SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION

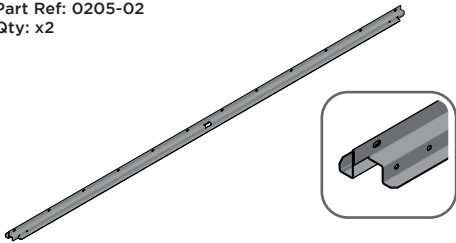
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Qty: x2



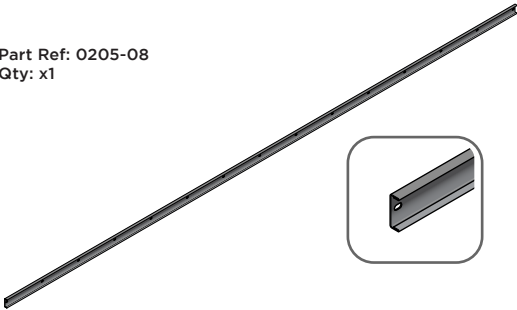
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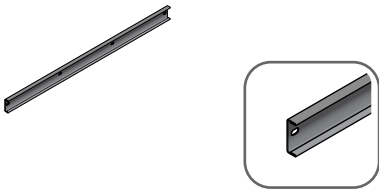
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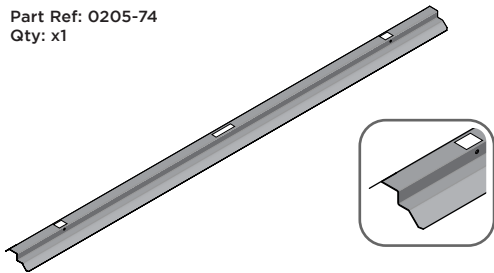
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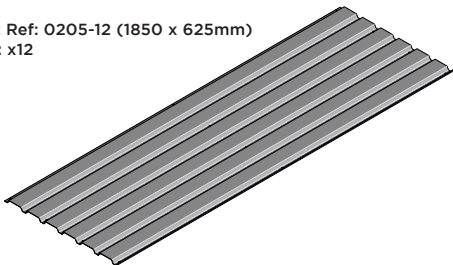
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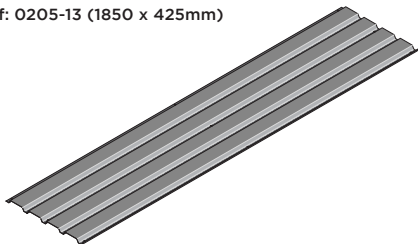
Part Ref: 0205-74  
Qty: x1



Part Ref: 0205-12 (1850 x 625mm)  
Qty: x12



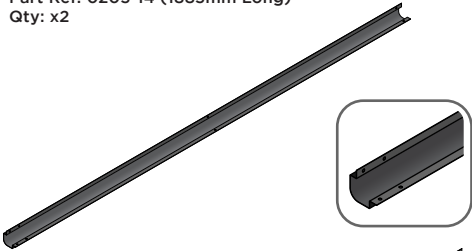
Part Ref: 0205-13 (1850 x 425mm)  
Qty: x3



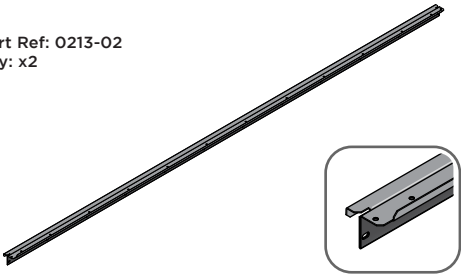
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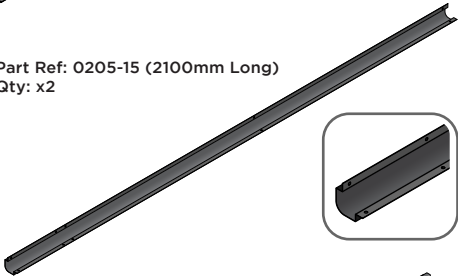
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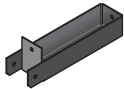
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Part Ref: 0205-15 (2100mm Long)  
Qty: x2



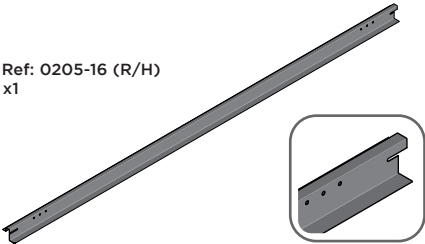
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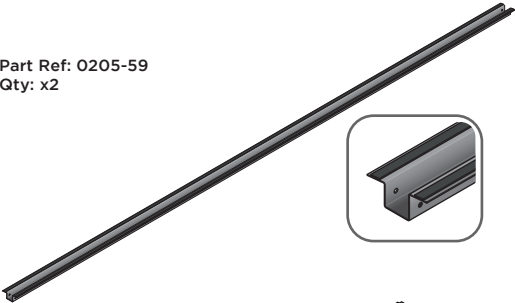
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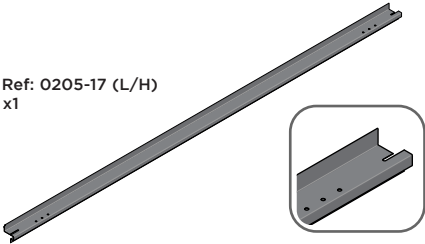
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Qty: x1



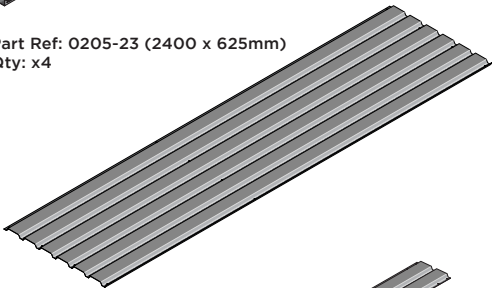
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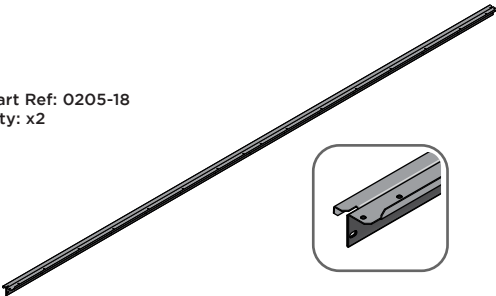
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Qty: x1



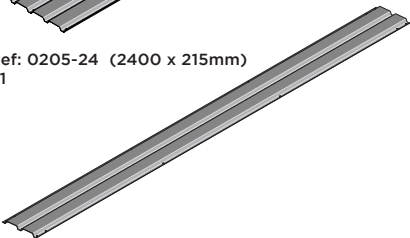
Part Ref: 0205-23 (2400 x 625mm)  
Qty: x4



Part Ref: 0205-18  
Qty: x2



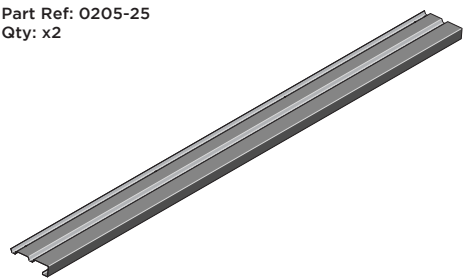
Part Ref: 0205-24 (2400 x 215mm)  
Qty: x1



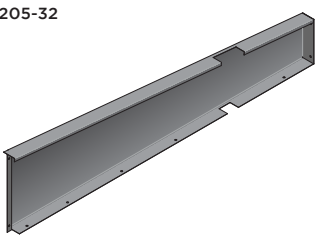
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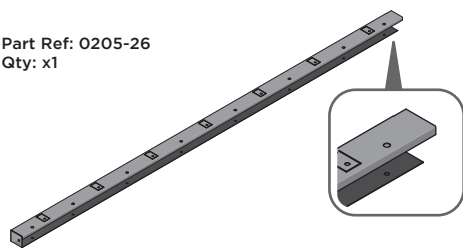
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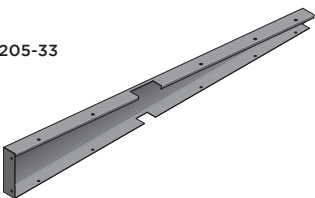
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Qty: x1



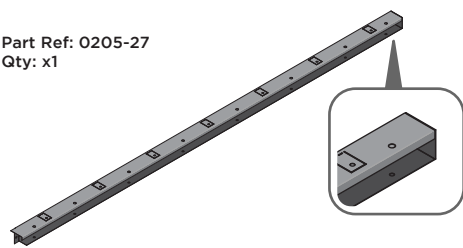
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Qty: x1



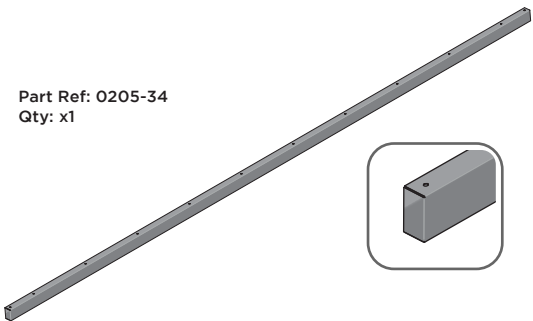
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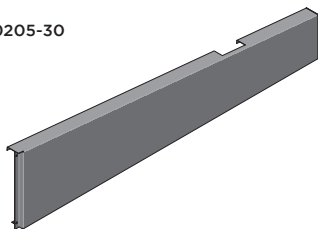
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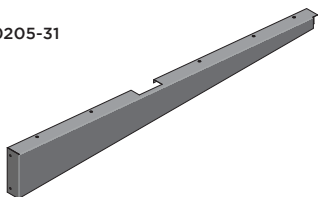
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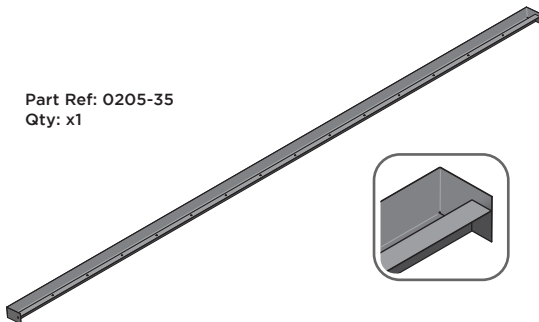
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Qty: x1



Part Ref: 0205-31  
Qty: x1



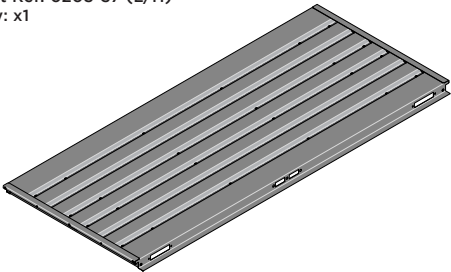
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Qty: x1



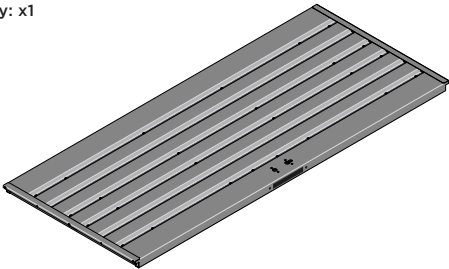
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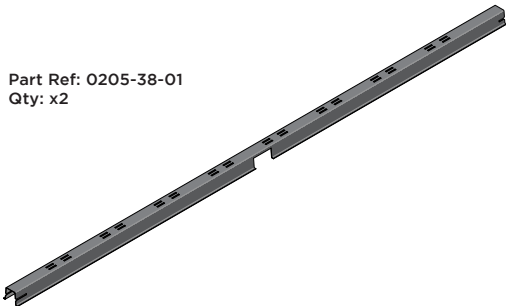
Part Ref: 0205-37 (L/H)  
Qty: x1



Part Ref: 0205-36 (R/H)  
Qty: x1



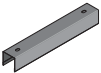
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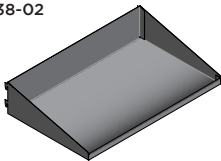
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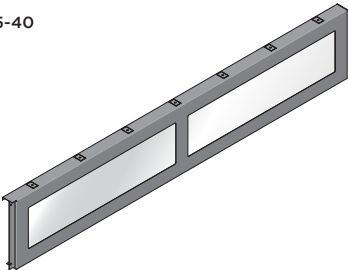
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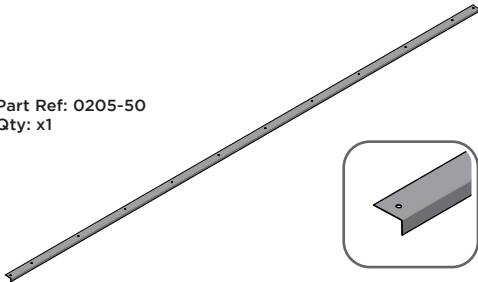
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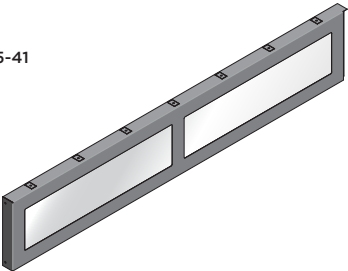
Part Ref: 0205-40  
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Part Ref: 0205-50  
Qty: x2



Part Ref: 0205-41  
Qty: x1



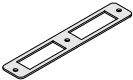
# Assembly Guide

**ENSURE ALL ITEMS LISTED ARE PRESENT PRIOR TO STARTING OF ASSEMBLY PROCEDURE**  
SCALE OF ITEMS WILL VARY TO AID VISUAL IDENTIFICATION

Part Ref: 0203-03  
Qty: x4



Part Ref: 0203-41  
Qty: x1



Part Ref: 0203-15  
Qty: x4



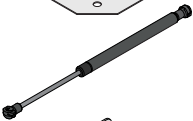
Part Ref: 0205-62  
Qty: x4



Part Ref: 0203-28 (L/H Assembly)  
Qty: x2



Part Ref: 0205-63  
Qty: x2



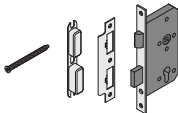
Part Ref: 0203-27 (R/H Assembly)  
Qty: x2



Part Ref: 0205-66  
Qty: x2



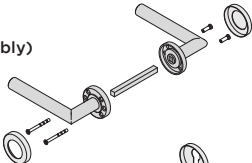
Part Ref: 0203-32 (Assembly)  
Qty: x1



Part Ref: 0205-68  
Qty: x4



Part Ref: 0203-33 (Assembly)  
Qty: x1



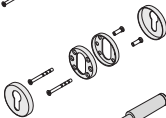
Part Ref: 0205-52  
Qty: x1



Part Ref: 0205-53  
Qty: x1



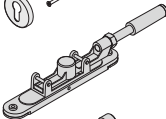
Part Ref: 0203-34 (Assembly)  
Qty: x1



Part Ref: FK1  
M4 x 10mm Roofing Bolt  
This will be Pozi or Slotted  
Qty: x357



Part Ref: 0203-35  
Qty: x2



Part Ref: FK2  
No.8 x 13mm Eco Fix  
Qty: x40



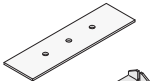
Part Ref: 0203-36  
Qty: x1



Part Ref: FK3  
M4 x 12mm C'Sunk Pozi Pan  
Qty: x31



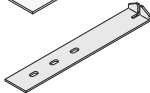
Part Ref: 0203-37  
Qty: x4



Part Ref: FK4  
M4 Rubber Washer  
Qty: x57



Part Ref: 0203-39  
Qty: x4



Part Ref: FK5  
M4 Serrated Flange Nut  
Qty: x383



Part Ref: 0203-40  
Qty: x4



Part Ref: FK6  
M8 Serrated Flange Nut  
Qty: x5



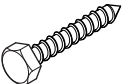
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Qty: x4



Part Ref: FK7  
Expansion Plug  
Qty: x8



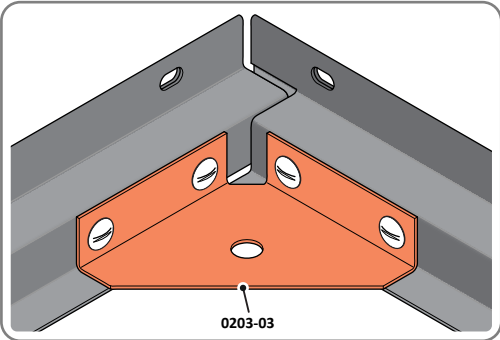
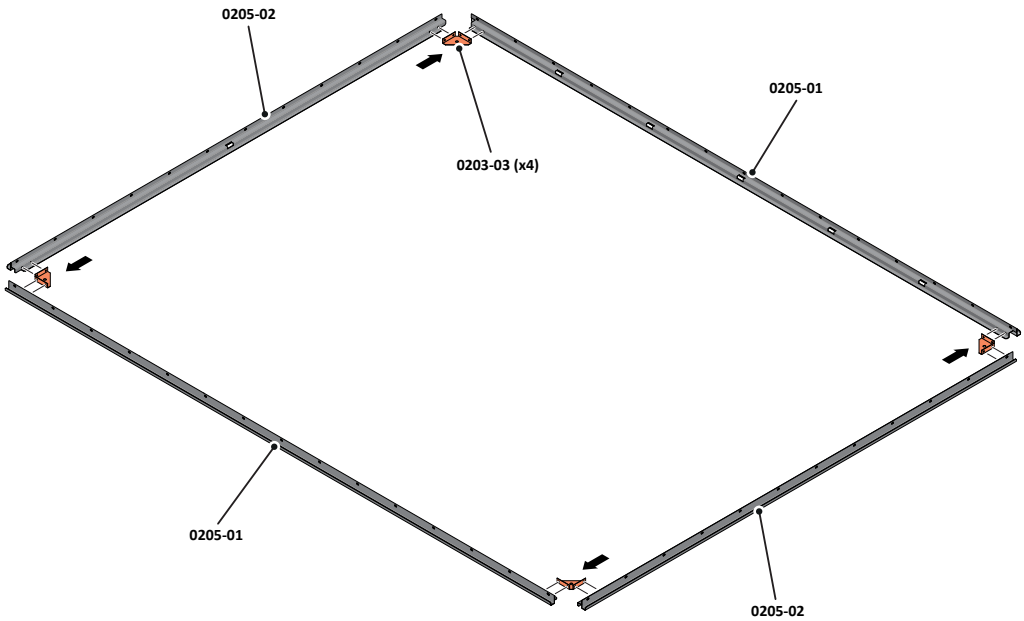
Part Ref: FK8  
M8 x 50mm Coach Screw  
Qty: x8



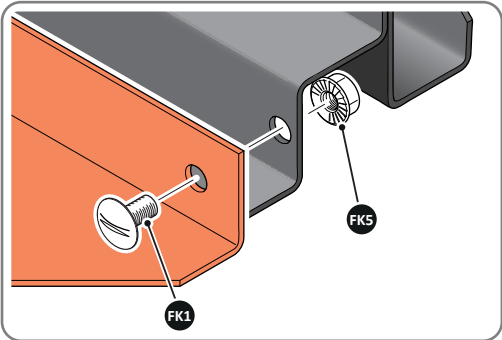
# Assembly Guide

## ASSEMBLY STAGE 1

LOCATE AND SECURE A CORNER BRACE 0203-03 AT EACH LOCATION INDICATED.



SECURE EACH CORNER BRACE 0203-03 AS SHOWN ABOVE.

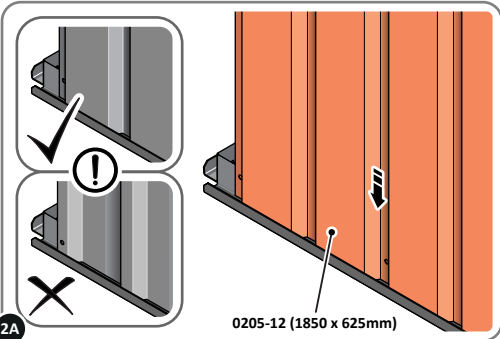
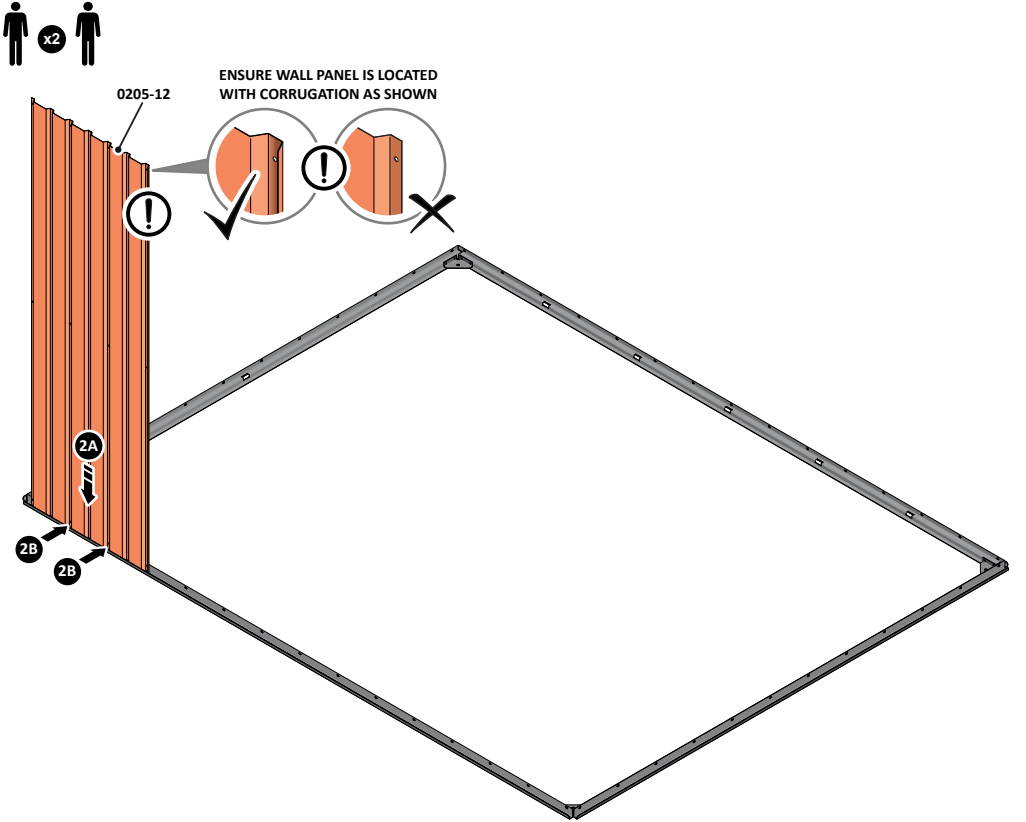


PLEASE NOTE: SECTION VIEW OF TYPICAL FIXING METHOD

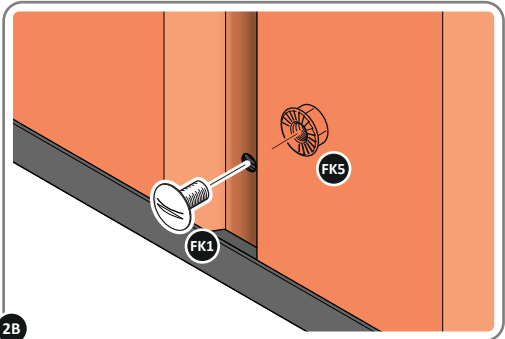
# Assembly Guide

## ASSEMBLY STAGE 2

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



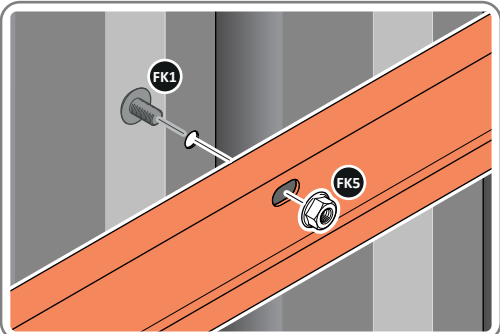
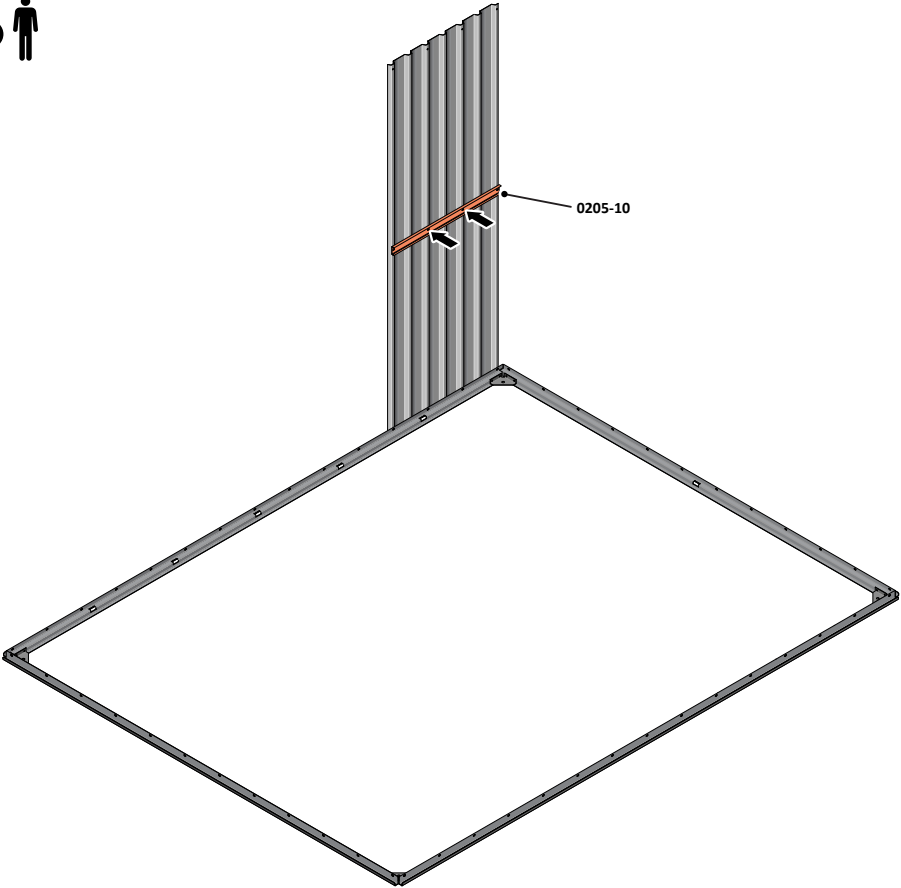
LOCATE WALL PANEL 0205-12 INTO POSITION AS SHOWN ABOVE.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



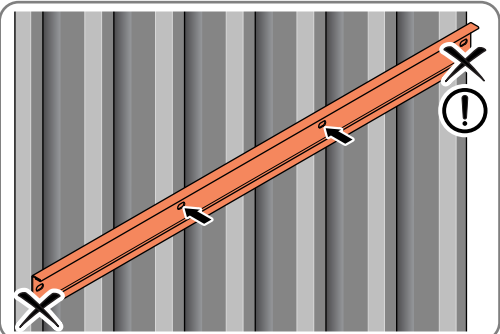
LOOSELY ATTACH WALL PANEL ONTO FLOOR RAIL AT x2 LOCATIONS INDICATED.  
IMPORTANT: DO NOT SECURE AT OUTER FIXING POINTS AT THIS STAGE.

ASSEMBLY STAGE 3

LOCATE AND LOOSELY ATTACH SHORT CENTRE BRACE 0205-10 ONTO WALL PANEL.

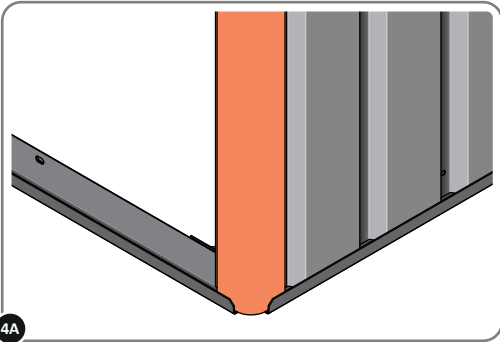
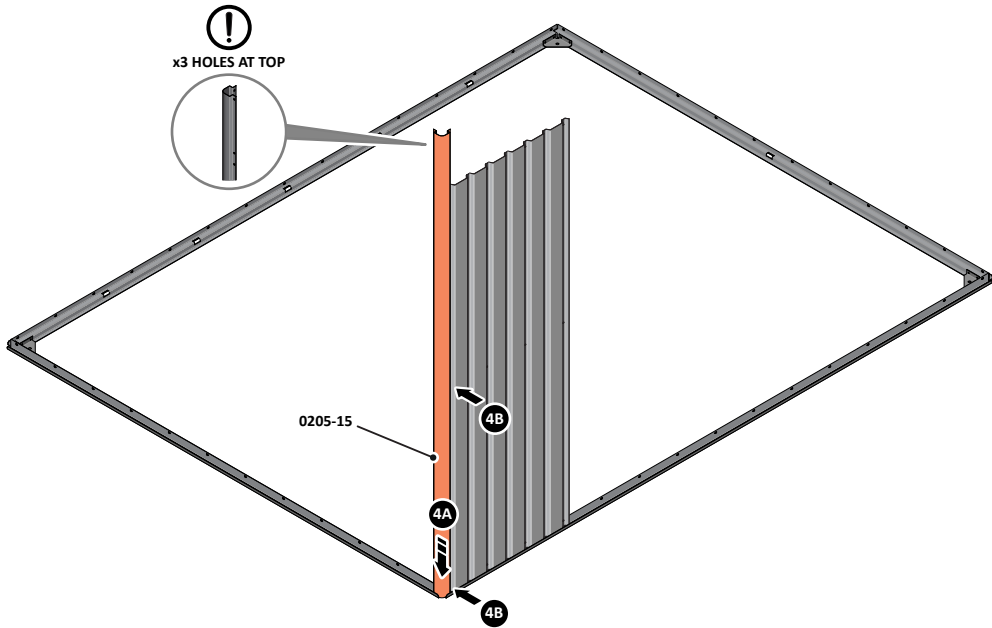


LOCATE AND LOOSELY ATTACH SHORT CENTRE BRACE 0205-10 AS SHOWN AT x2 LOCATIONS INDICATED ABOVE.

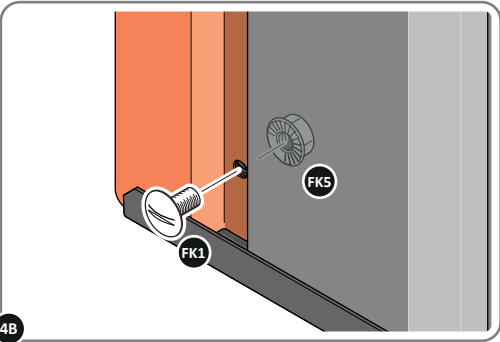


LOOSELY ATTACH AT x2 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE AT OUTER FIXING POINTS AT THIS STAGE.**

**ASSEMBLY STAGE 4**  
LOCATE AND LOOSELY ATTACH CORNER POST 0205-15 (2100mm).

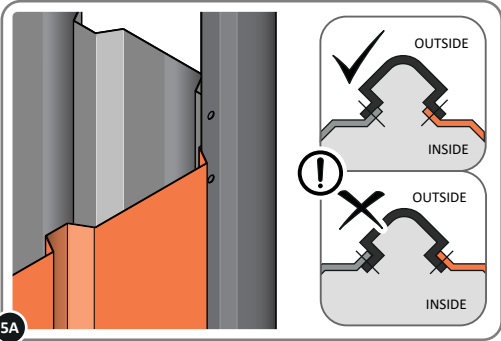
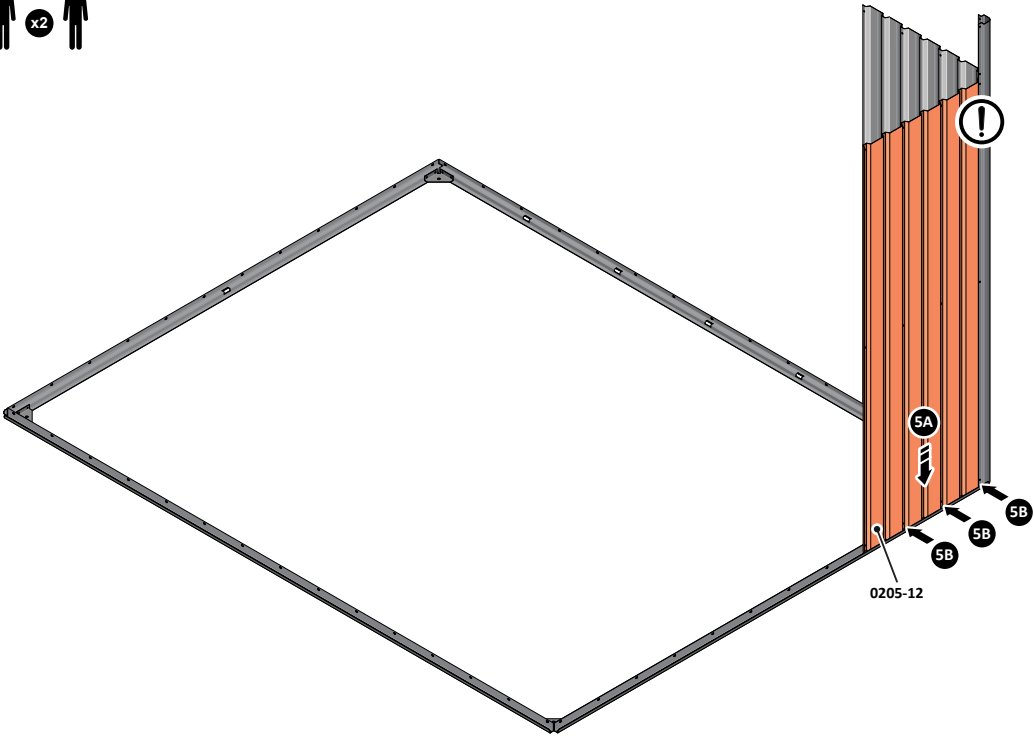


4A LOCATE CORNER POST 0205-15 (2100mm) AS SHOWN ABOVE.

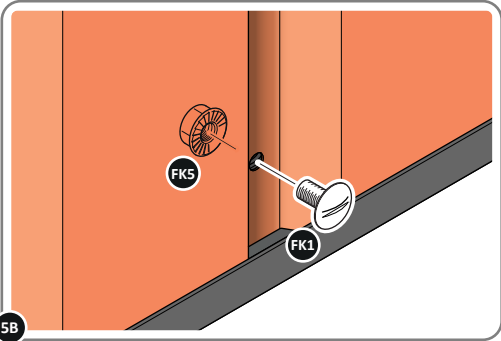


4B LOOSELY ATTACH CORNER POST AT x2 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.**

**ASSEMBLY STAGE 5**  
LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).

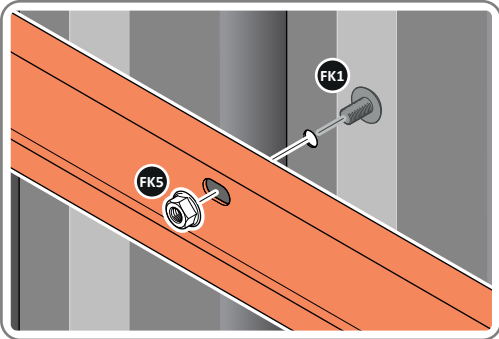
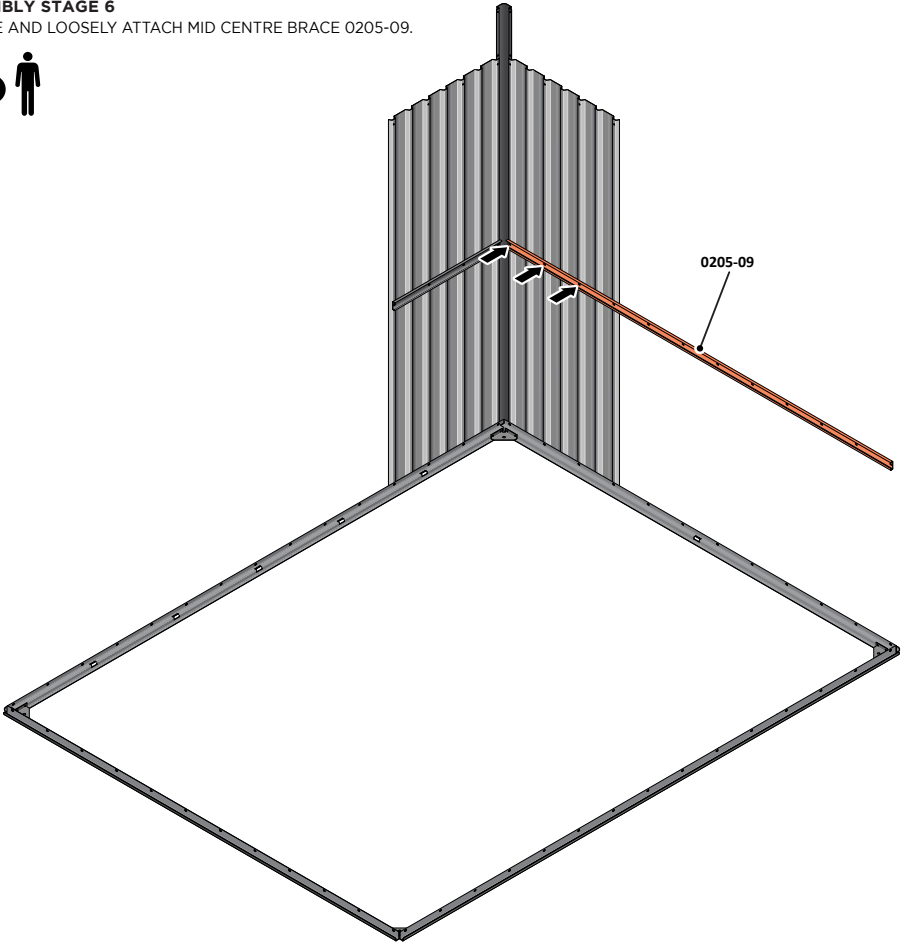


LOCATE FIRST WALL PANEL 0205-12 (1850 x 625mm) AS SHOWN ABOVE.  
**IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.**

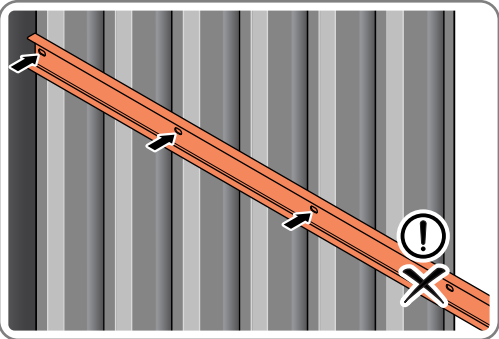


LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.**

**ASSEMBLY STAGE 6**  
LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0205-09.



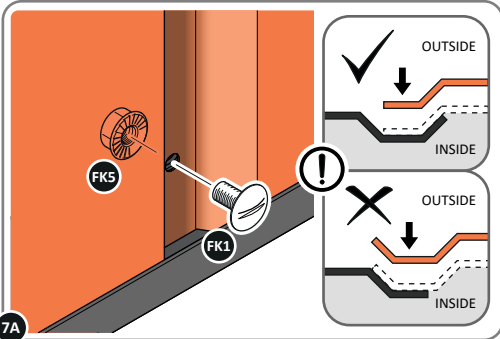
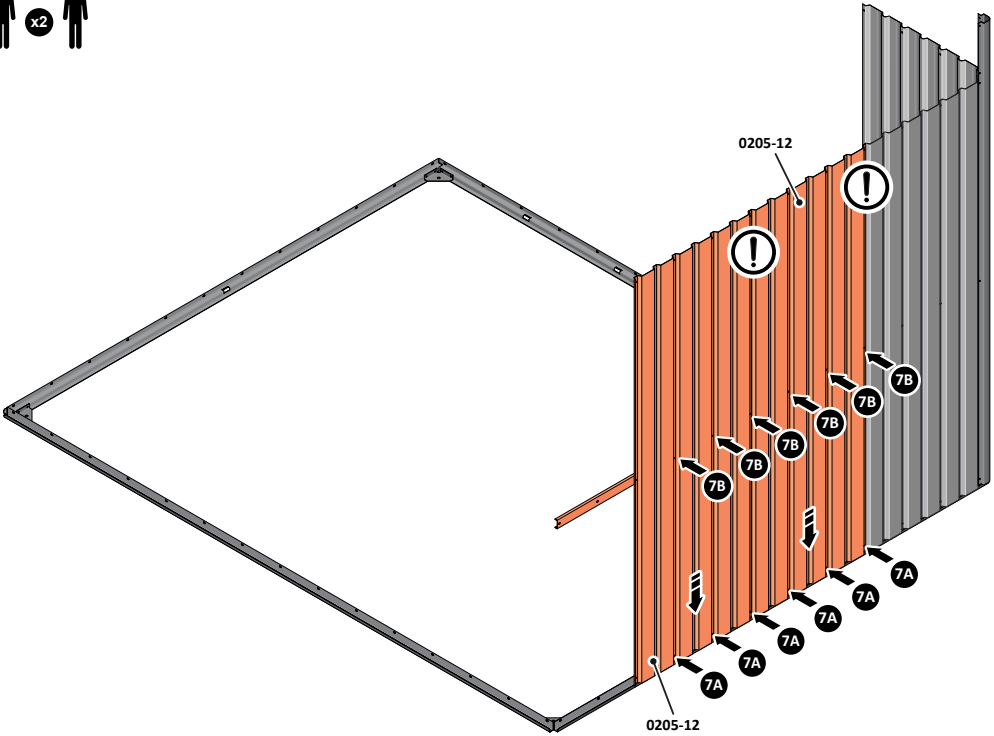
LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0205-09 AS SHOWN AT x3 LOCATIONS INDICATED ABOVE.



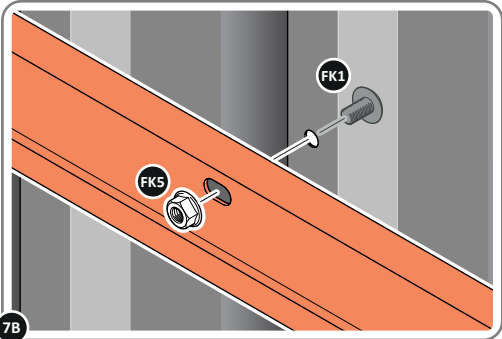
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE AT OUTER FIXING POINT INDICATED.**

ASSEMBLY STAGE 7

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



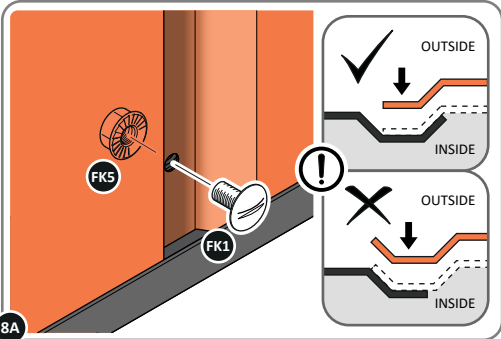
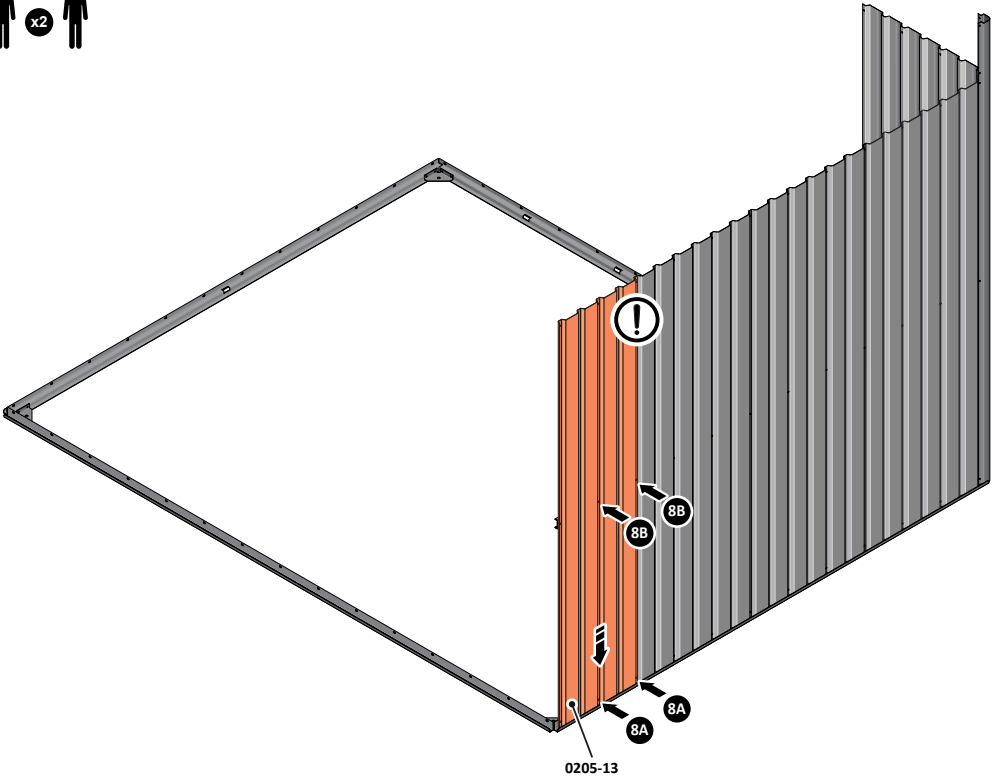
LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.  
**IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.**



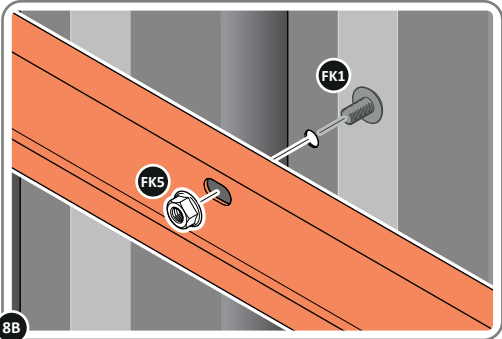
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 8

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-13 (1850 x 425mm).

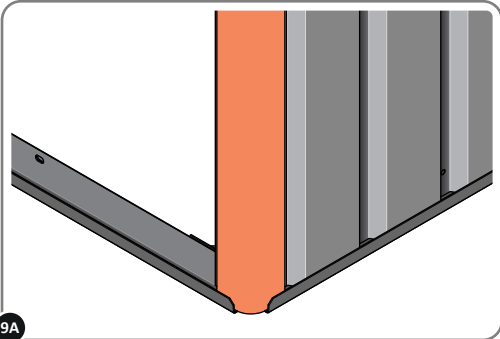
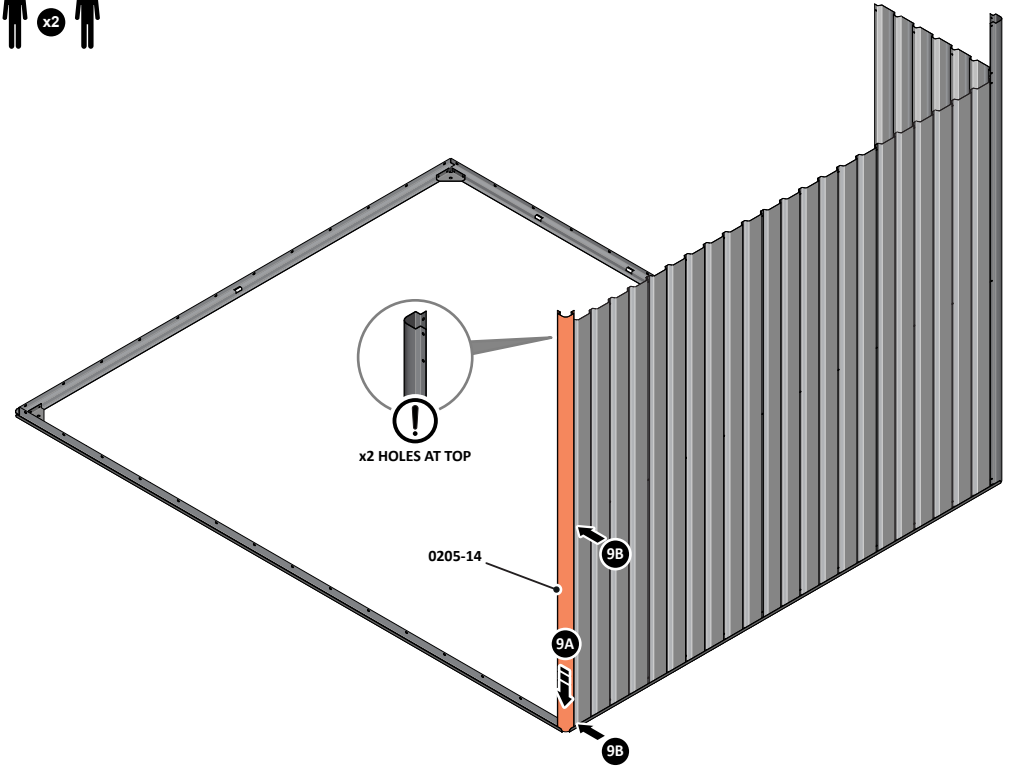


LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.  
**IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.**

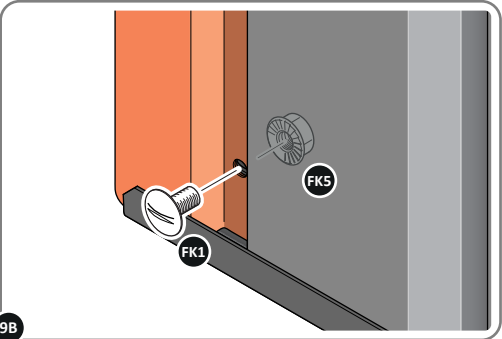


LOOSELY ATTACH AT x2 LOCATIONS INDICATED ONLY.

**ASSEMBLY STAGE 9**  
LOCATE AND LOOSELY ATTACH CORNER POST 0205-14 (1885mm).

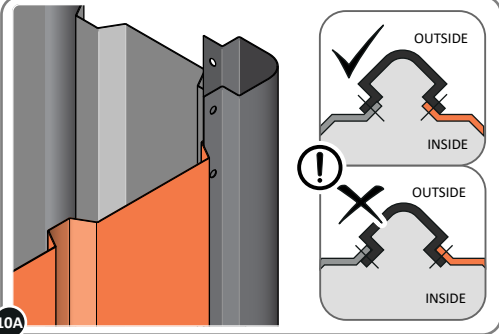
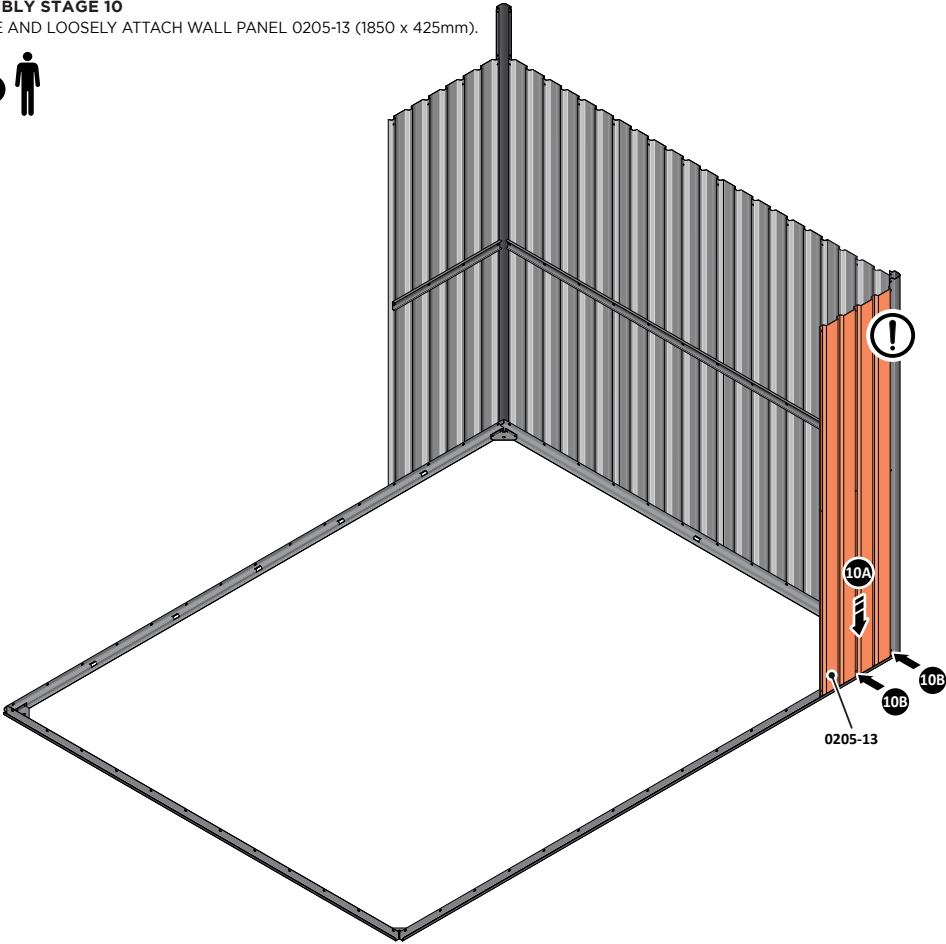


9A LOCATE CORNER POST 0205-14 (1885mm) AS SHOWN ABOVE.

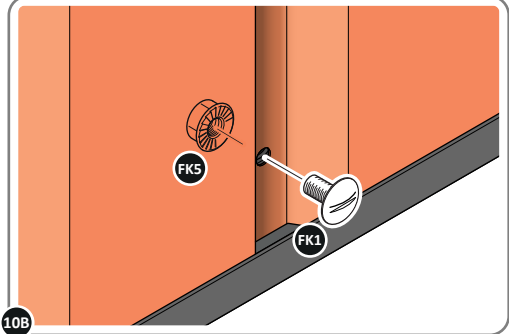


9B LOOSELY ATTACH CORNER POST AT x2 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.**

**ASSEMBLY STAGE 10**  
LOCATE AND LOOSELY ATTACH WALL PANEL 0205-13 (1850 x 425mm).



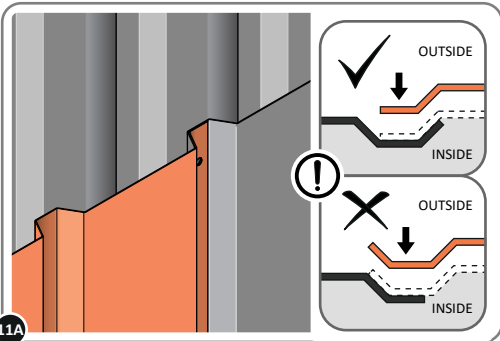
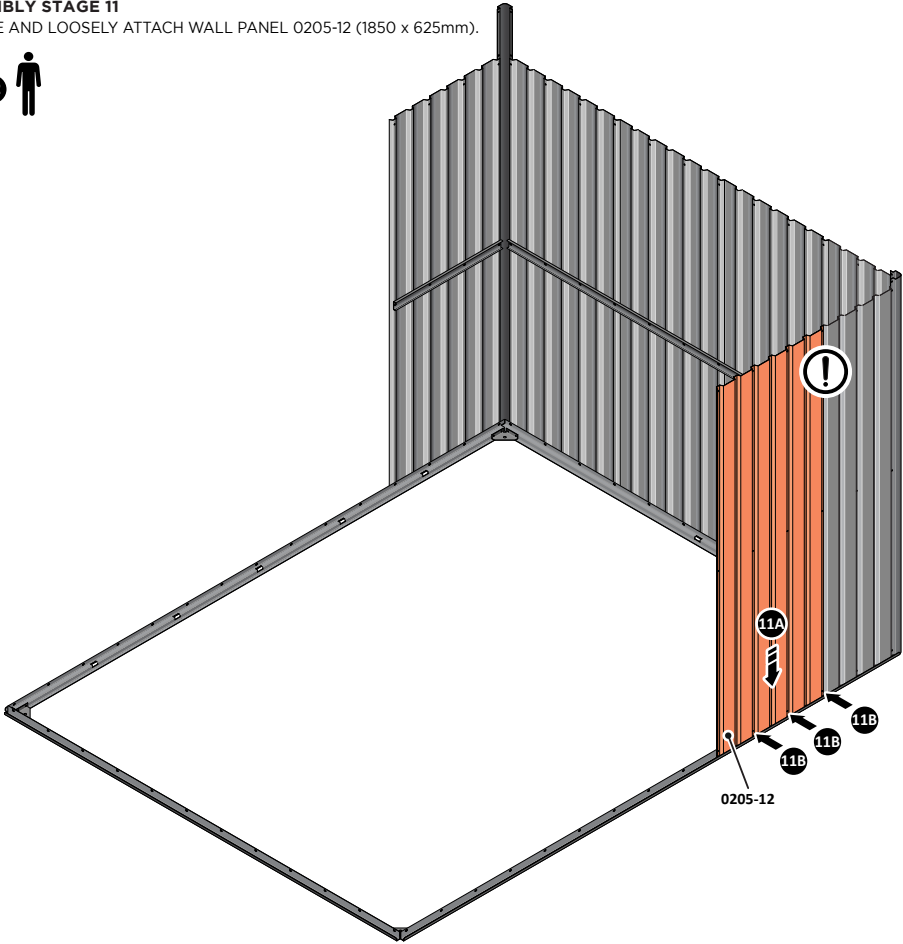
10A  
LOCATE FIRST WALL PANEL 0205-13 (1850 x 425mm) AS SHOWN ABOVE.  
**IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.**



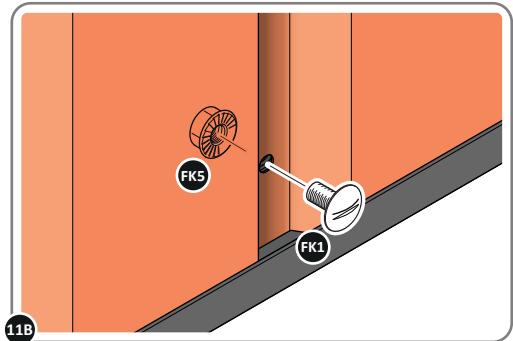
10B  
LOOSELY ATTACH WALL PANEL AT x2 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.**

ASSEMBLY STAGE 11

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



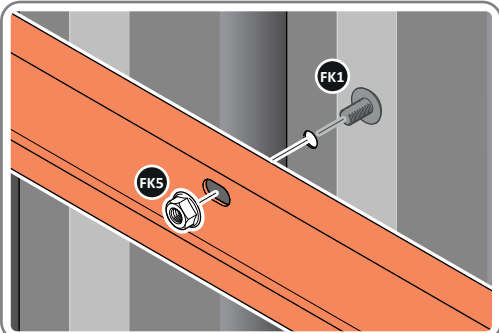
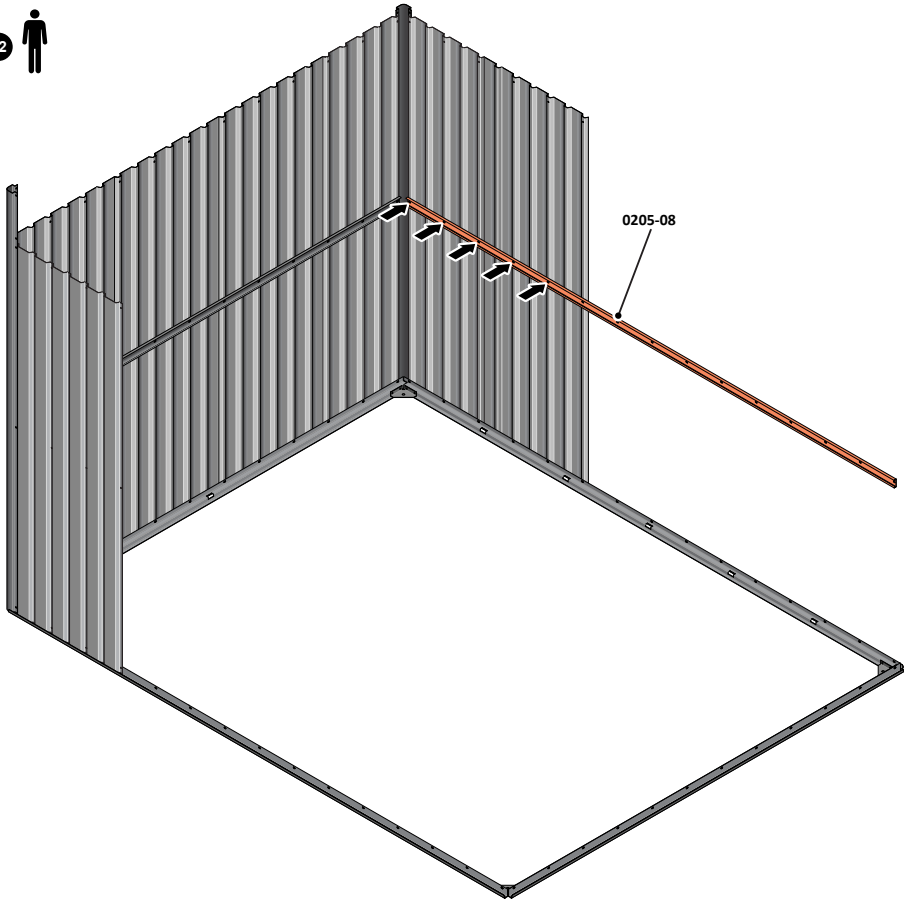
LOCATE WALL PANEL 0205-12 INTO POSITION AS SHOWN ABOVE.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



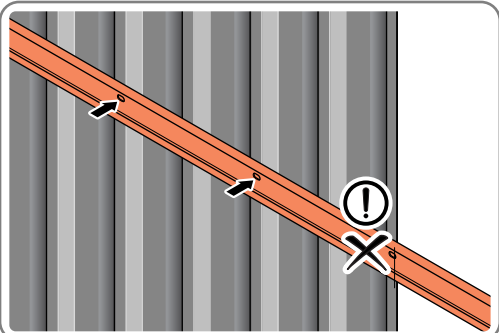
LOOSELY ATTACH BACK WALL PANEL. AT x3 LOCATIONS INDICATED ONLY.  
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

ASSEMBLY STAGE 12

LOCATE AND LOOSELY ATTACH LONG CENTRE BRACE 0205-08.



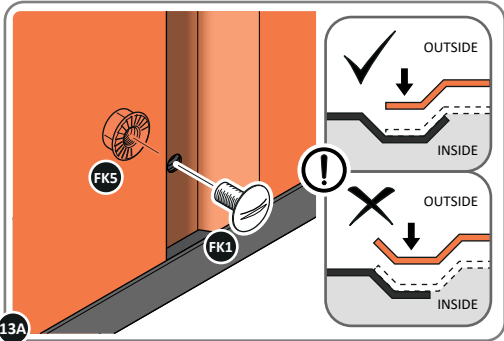
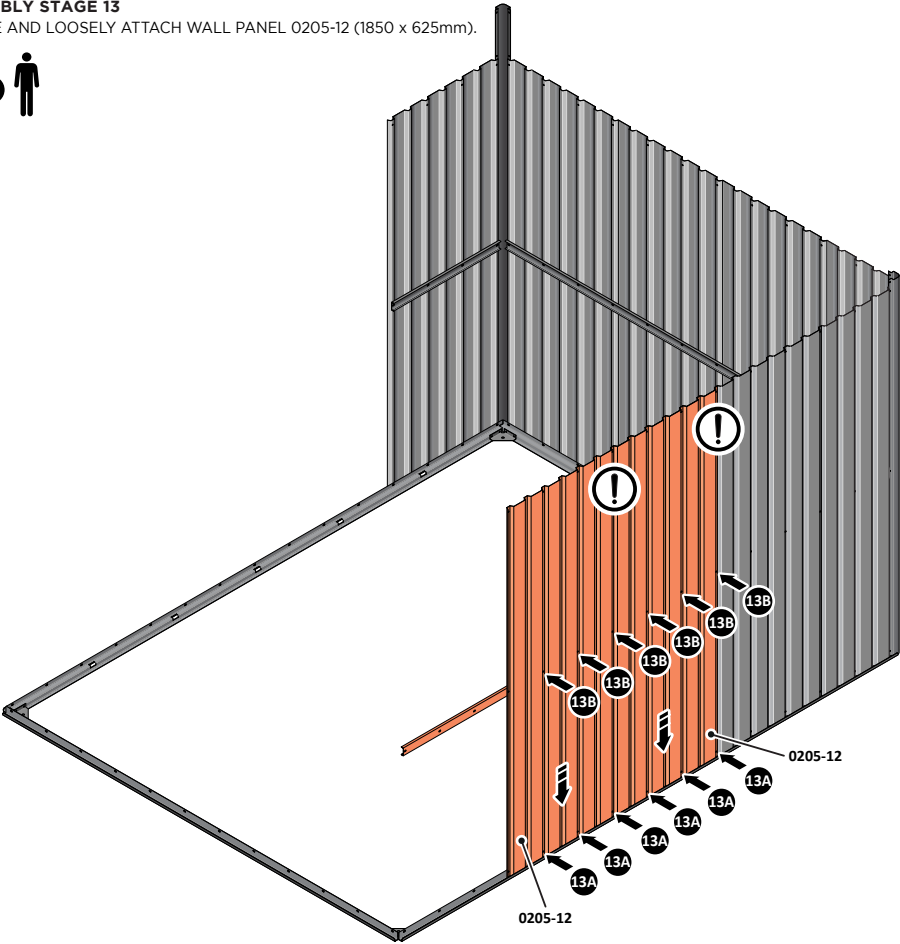
LOCATE AND LOOSELY ATTACH LONG CENTRE BRACE 0205-08 AS SHOWN AT x5 LOCATIONS INDICATED ABOVE.



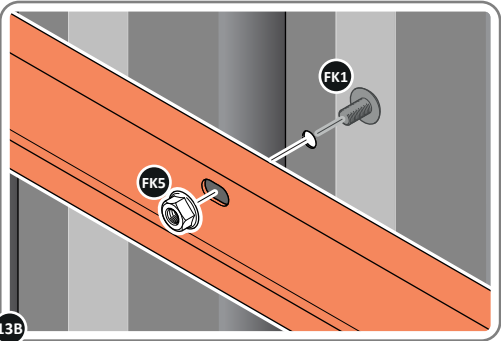
LOOSELY ATTACH AT x5 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE AT OUTER FIXING POINT INDICATED.**

ASSEMBLY STAGE 13

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



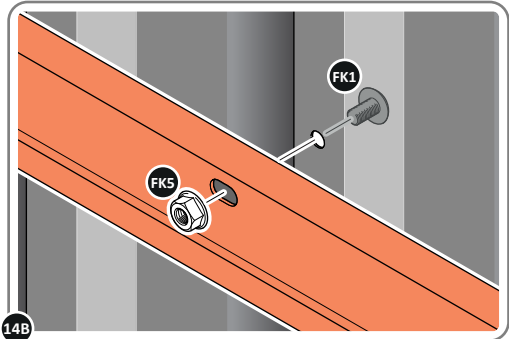
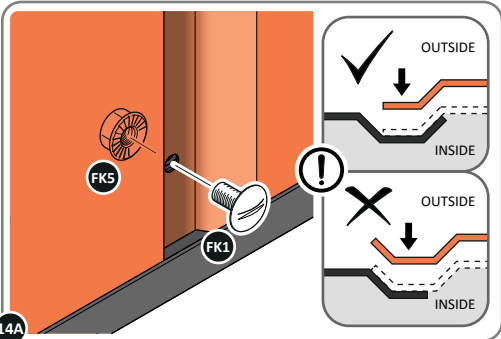
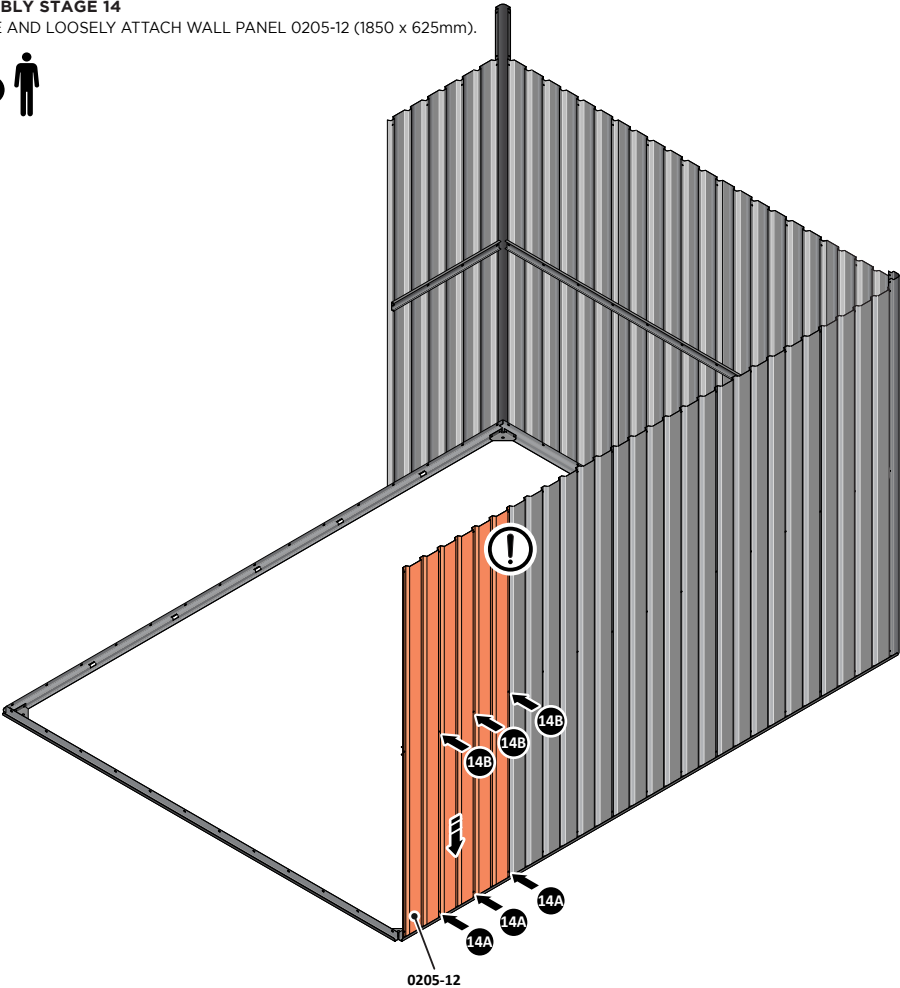
LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 14

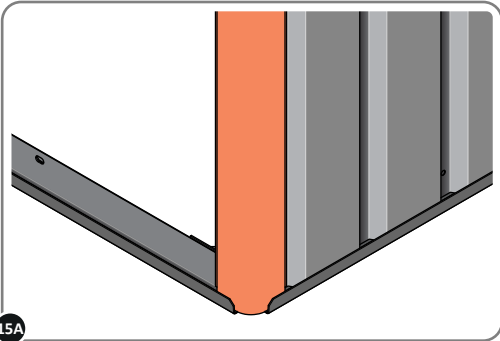
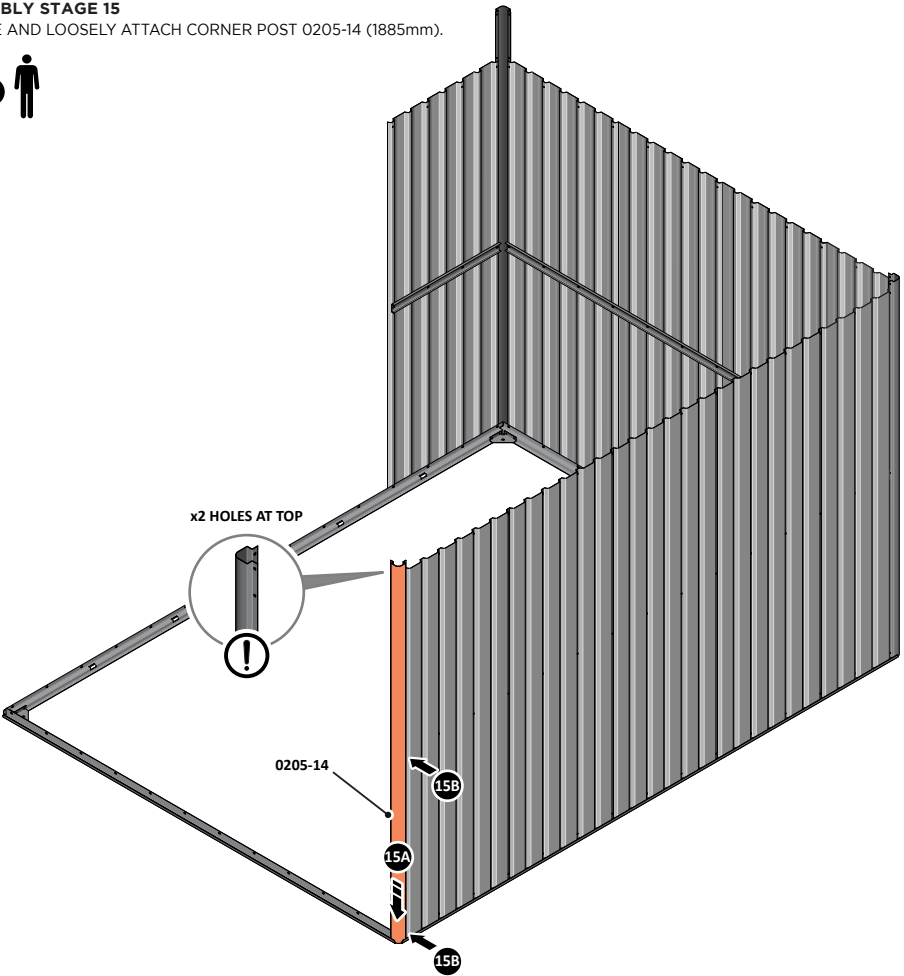
LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



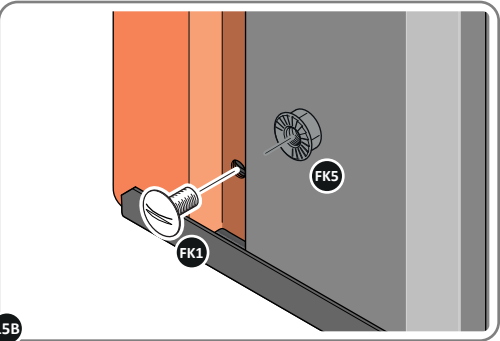
LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.

LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 15  
LOCATE AND LOOSELY ATTACH CORNER POST 0205-14 (1885mm).



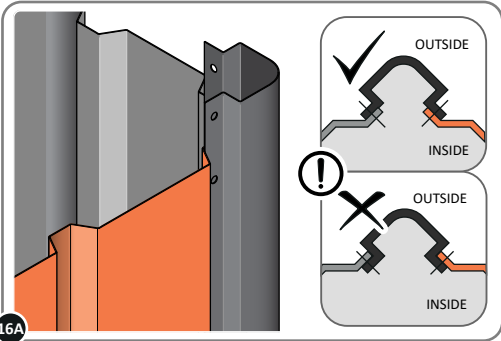
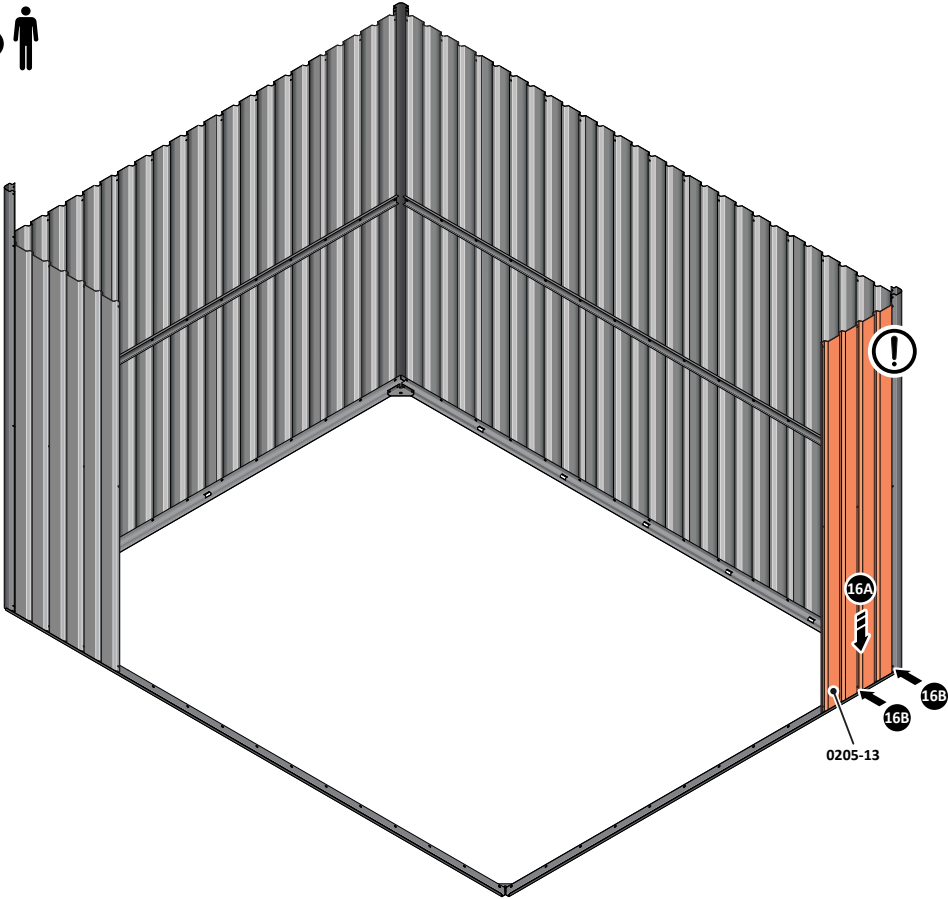
15A LOCATE CORNER POST 0205-14 (1885mm) AS SHOWN ABOVE.



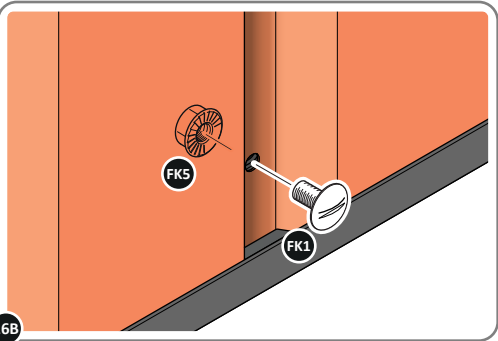
15B LOOSELY ATTACH CORNER POST AT x2 LOCATIONS INDICATED ONLY.  
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 16

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-13 (1850 x 425mm).



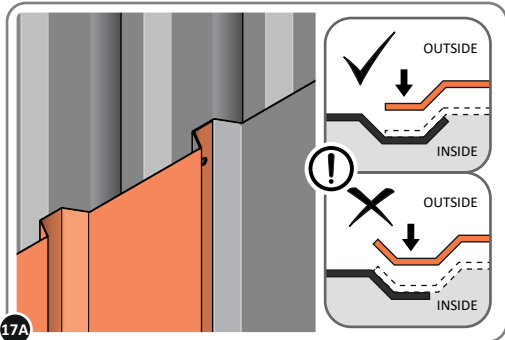
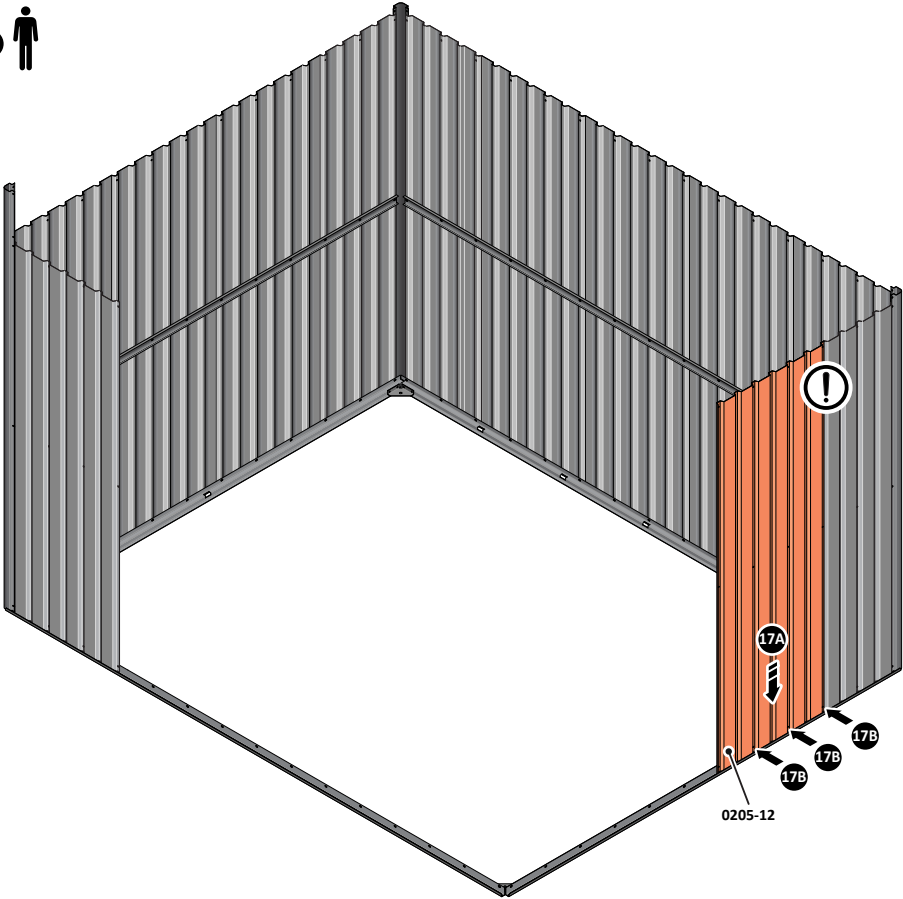
LOCATE FIRST WALL PANEL 0205-13 (1850 x 425mm) AS SHOWN ABOVE.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



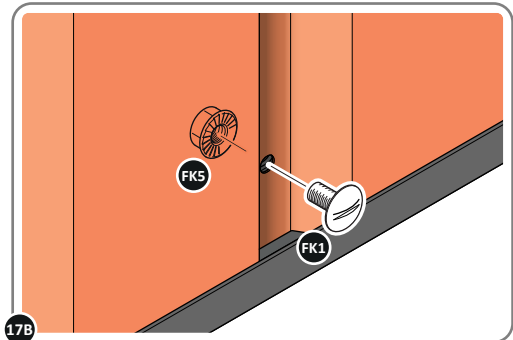
LOOSELY ATTACH WALL PANEL AT x2 LOCATIONS INDICATED ONLY.  
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

ASSEMBLY STAGE 17

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).

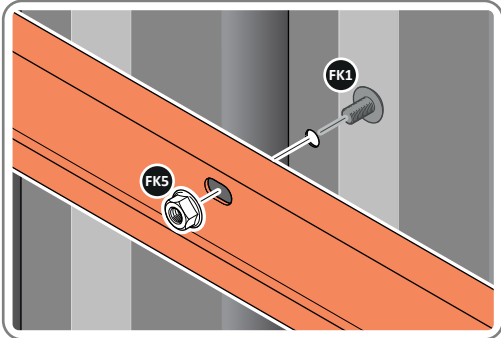
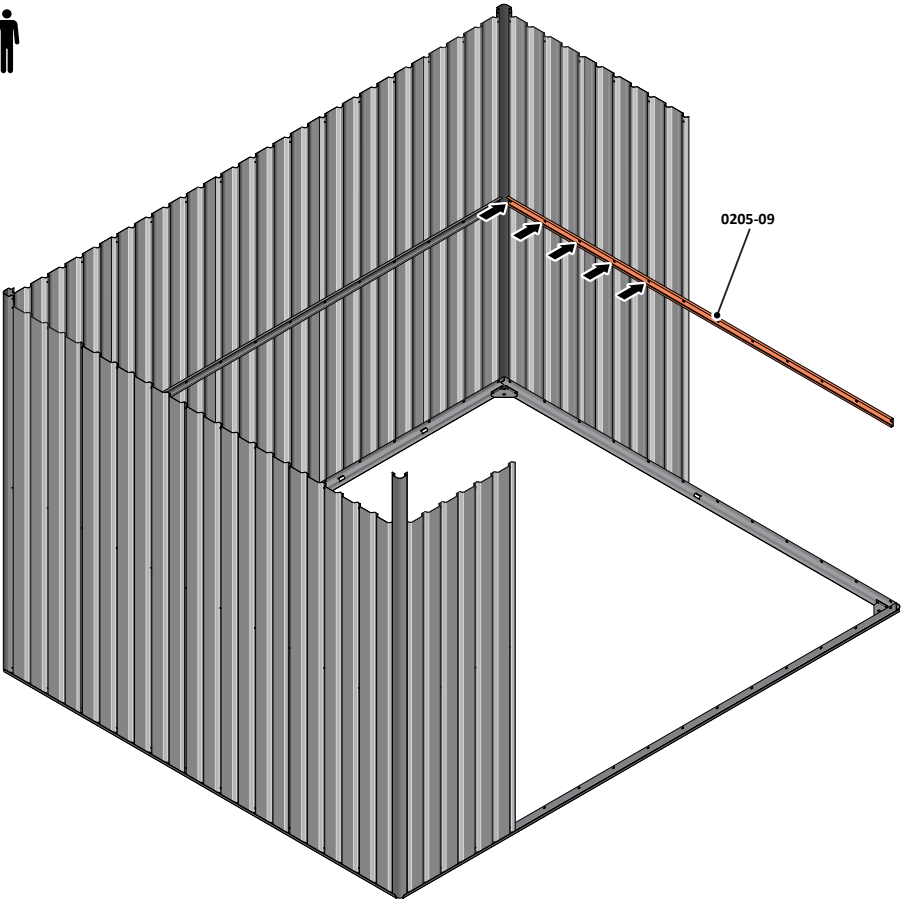


LOCATE WALL PANEL 0205-12 INTO POSITION AS SHOWN ABOVE.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.

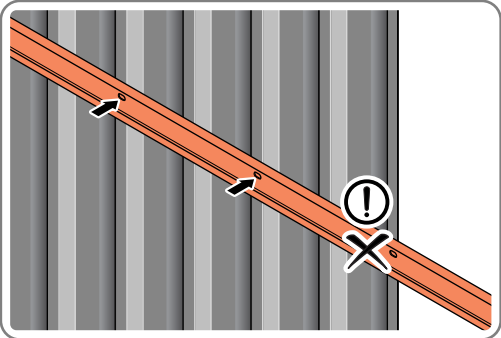


LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED ONLY.  
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

**ASSEMBLY STAGE 18**  
LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0205-09.



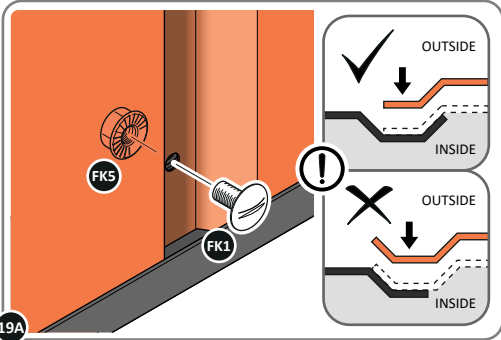
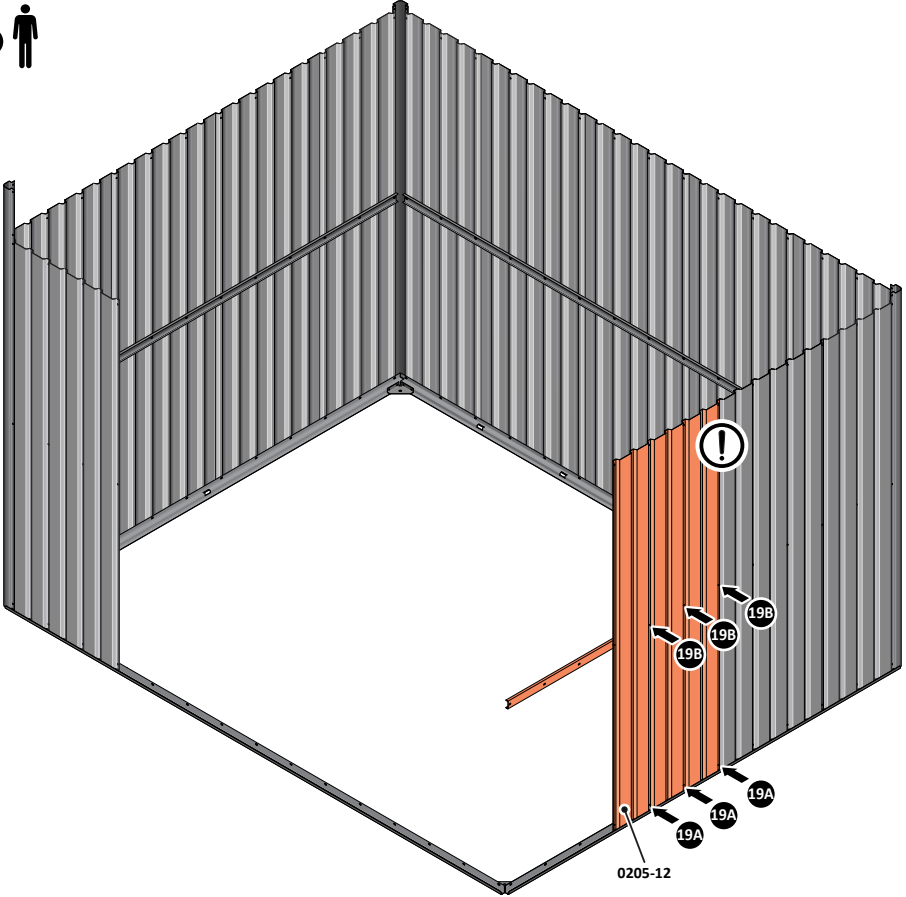
LOCATE AND LOOSELY ATTACH MID CENTRE BRACE 0205-09 AS SHOWN AT x5 LOCATIONS INDICATED ABOVE.



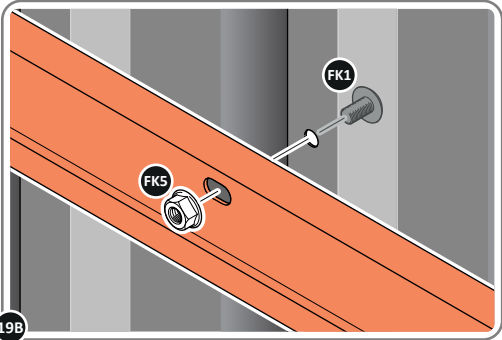
LOOSELY ATTACH AT x5 LOCATIONS INDICATED ONLY.  
**IMPORTANT: DO NOT SECURE AT OUTER FIXING POINT INDICATED.**

ASSEMBLY STAGE 19

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).

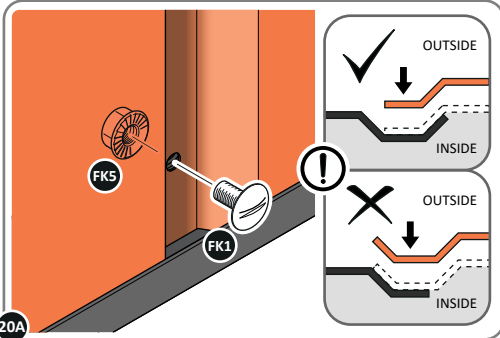
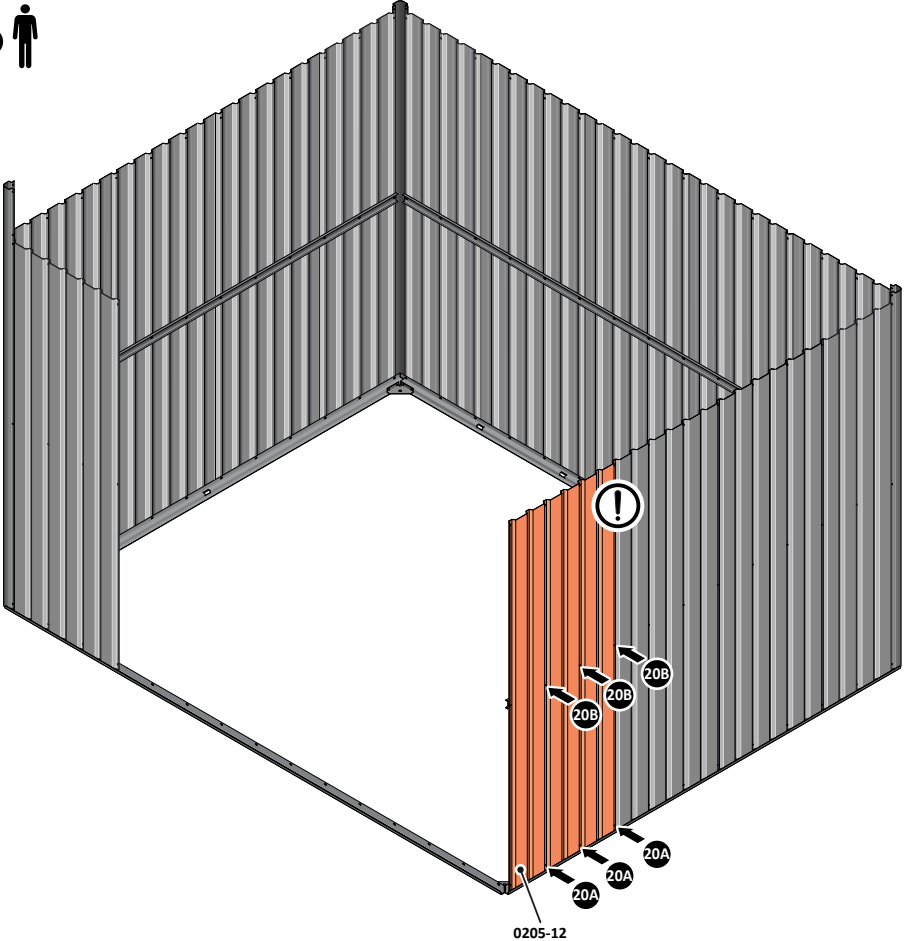


LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.

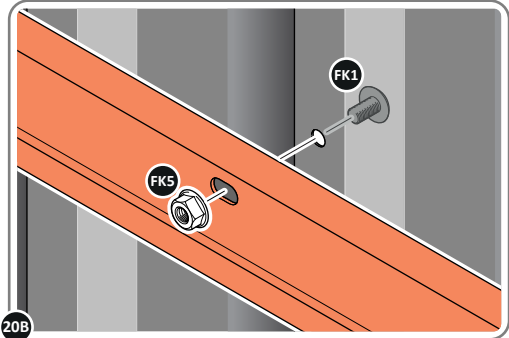


LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

**ASSEMBLY STAGE 20**  
LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



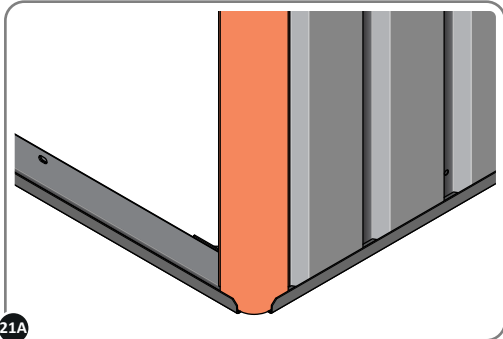
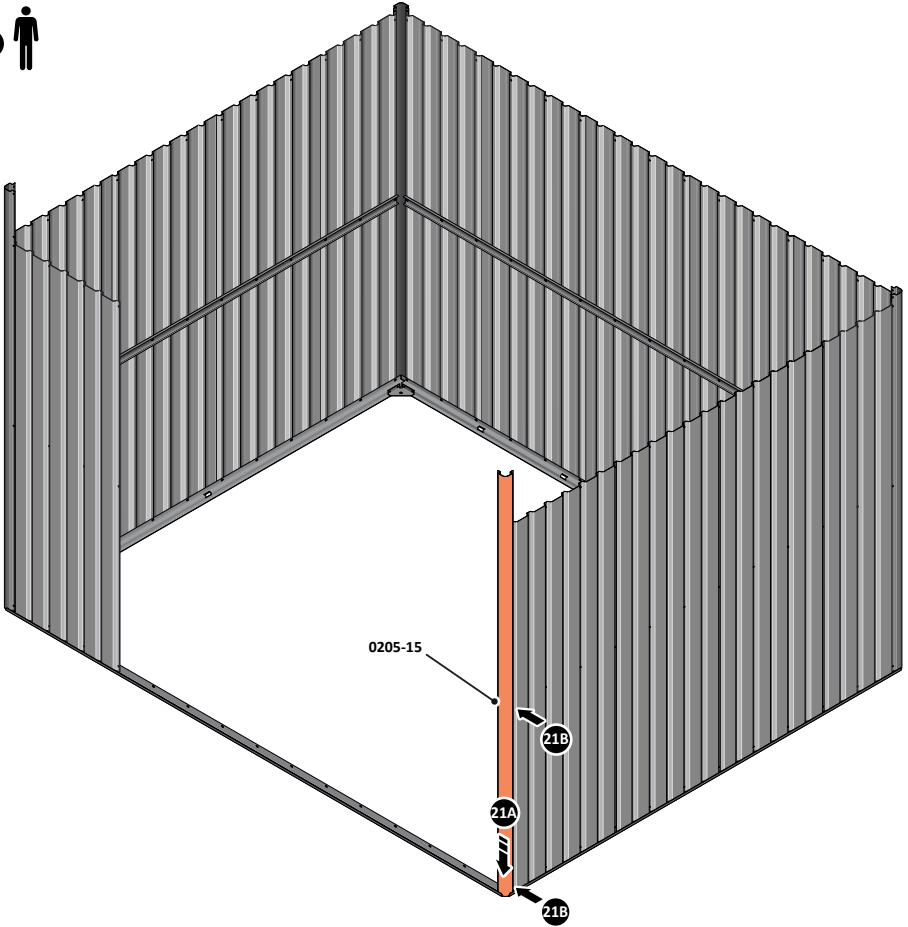
LOCATE AND LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED.  
**IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.**



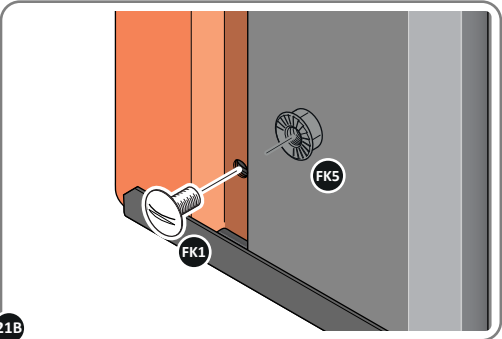
LOOSELY ATTACH AT x3 LOCATIONS INDICATED ONLY.

ASSEMBLY STAGE 21

LOCATE AND LOOSELY ATTACH CORNER POST 0205-15 (2100mm).



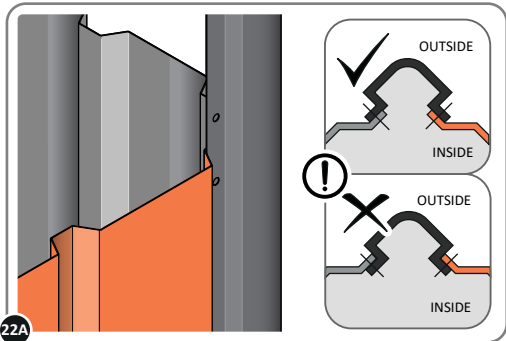
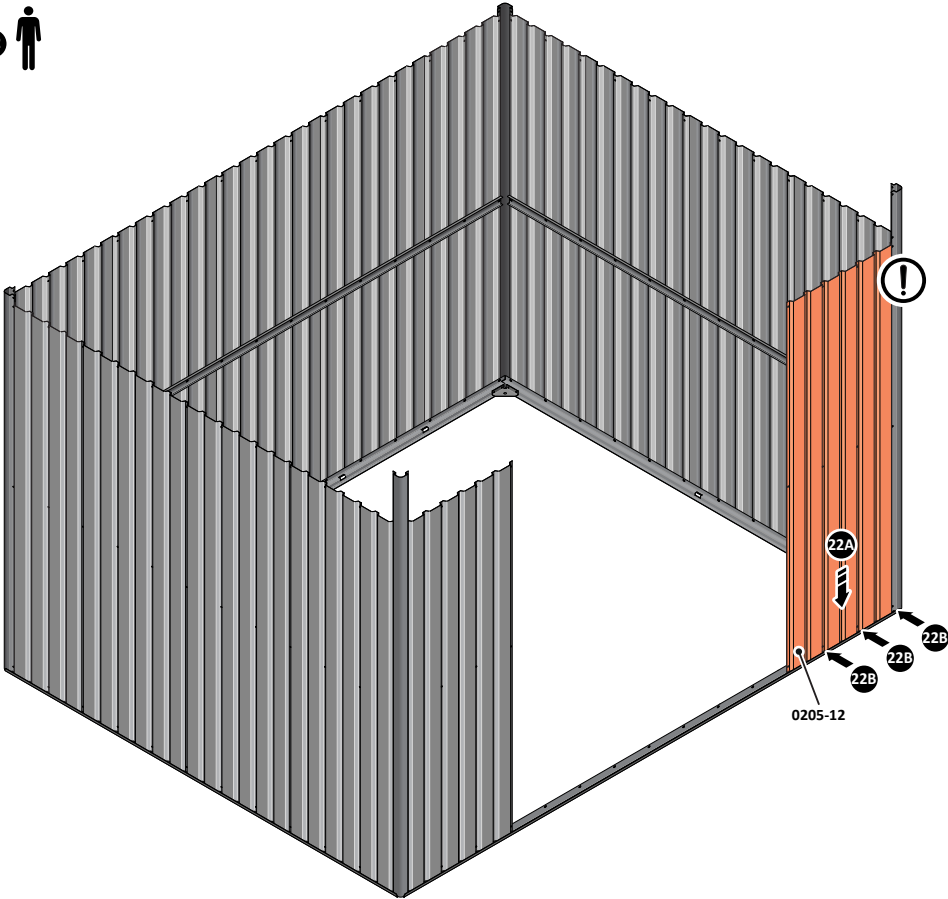
21A LOCATE CORNER POST 0205-15 (2100mm) AS SHOWN ABOVE.



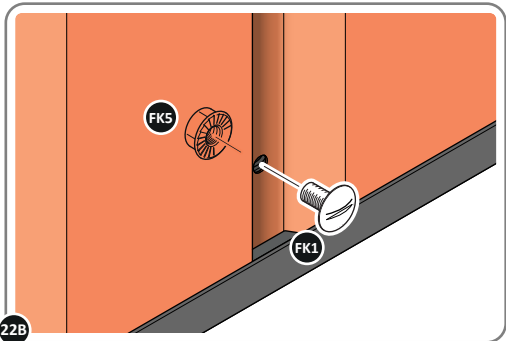
21B LOOSELY ATTACH CORNER POST AT x2 LOCATIONS INDICATED ONLY.  
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

ASSEMBLY STAGE 22

LOCATE AND LOOSELY ATTACH WALL PANEL 0205-12 (1850 x 625mm).



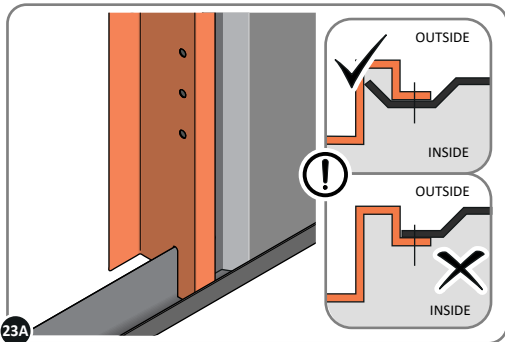
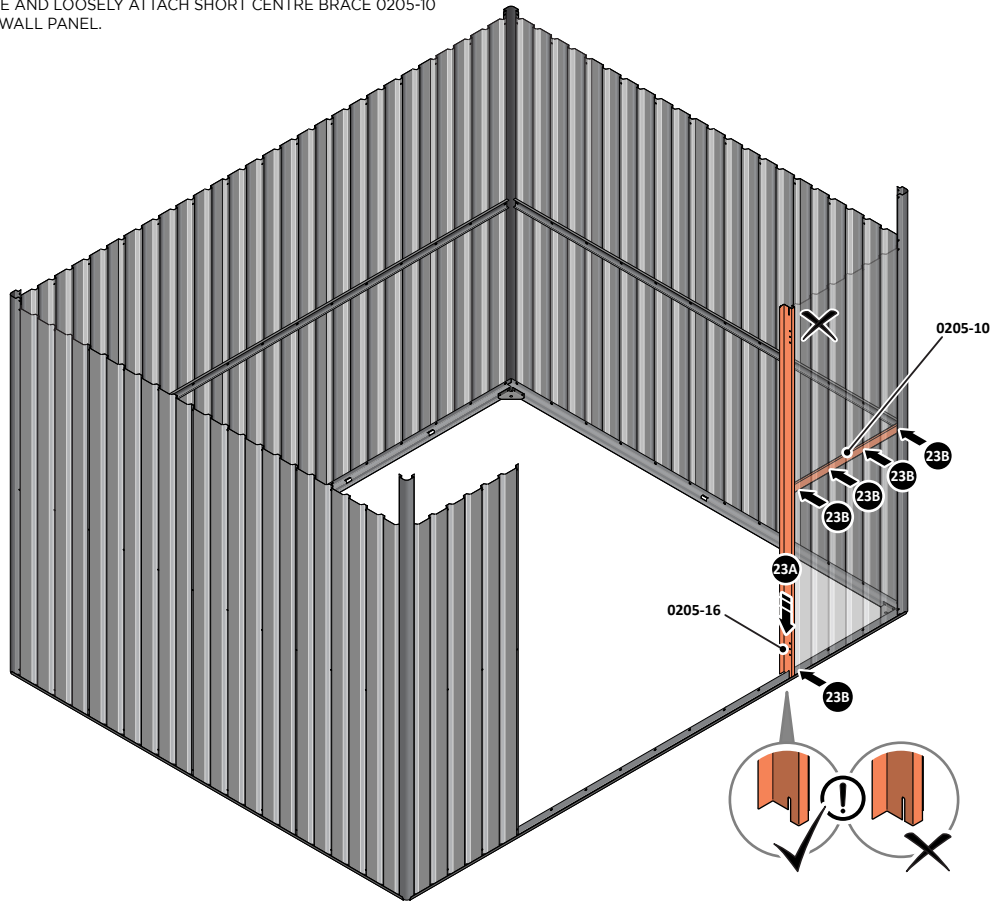
LOCATE WALL PANEL 0205-12 (1850 x 625mm) AS SHOWN ABOVE.  
IMPORTANT: ENSURE PANEL IS IN THE CORRECT ORIENTATION.



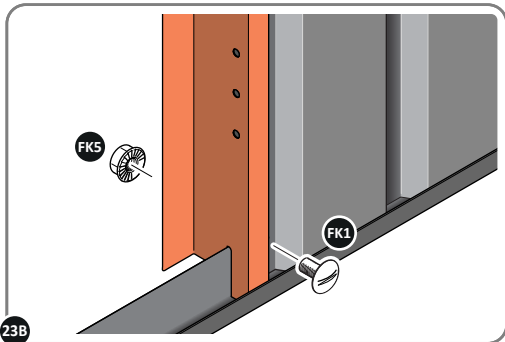
LOOSELY ATTACH WALL PANEL AT x3 LOCATIONS INDICATED ONLY.  
IMPORTANT: DO NOT SECURE ANY FIXING POINTS OTHER THAN THOSE INDICATED.

**ASSEMBLY STAGE 23**

LOCATE AND LOOSELY ATTACH RIGHT-HAND DOOR POST 0205-16.  
LOCATE AND LOOSELY ATTACH SHORT CENTRE BRACE 0205-10  
ONTO WALL PANEL.



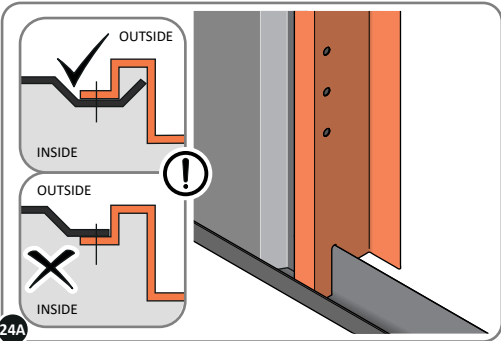
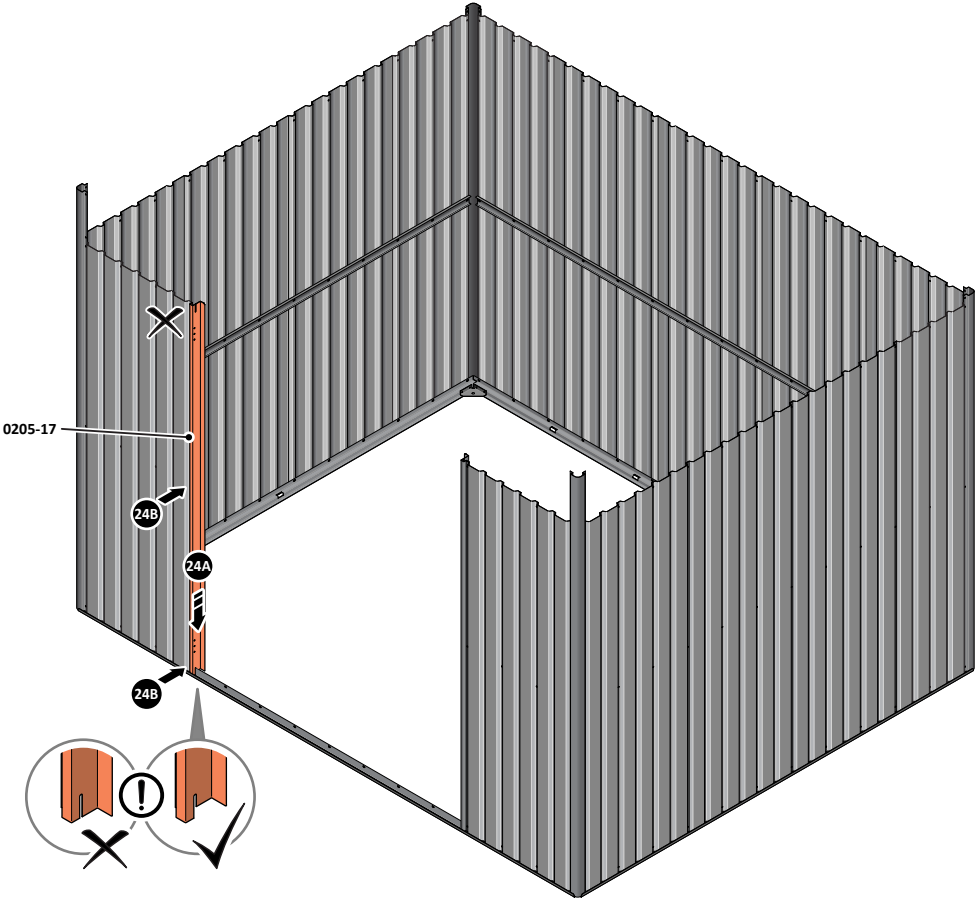
LOCATE RIGHT-HAND DOOR POST 0205-16 AS SHOWN ABOVE.  
**IMPORTANT: ENSURE DOOR POST IS IN THE CORRECT ORIENTATION.**



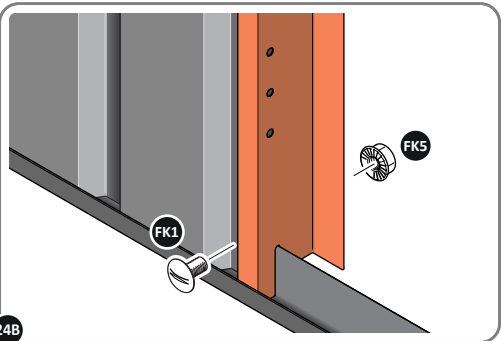
SECURE DOOR POST AND CENTRE BRACE AT LOCATIONS INDICATED.  
**IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.**

ASSEMBLY STAGE 24

LOCATE AND LOOSELY ATTACH LEFT-HAND DOOR POST 0205-17.

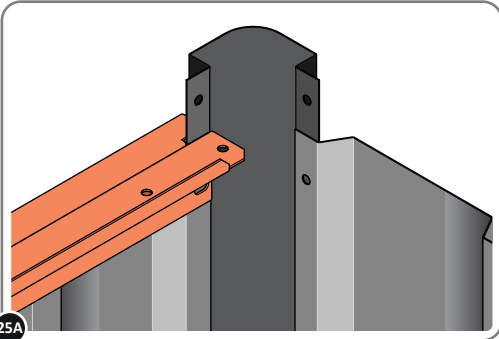
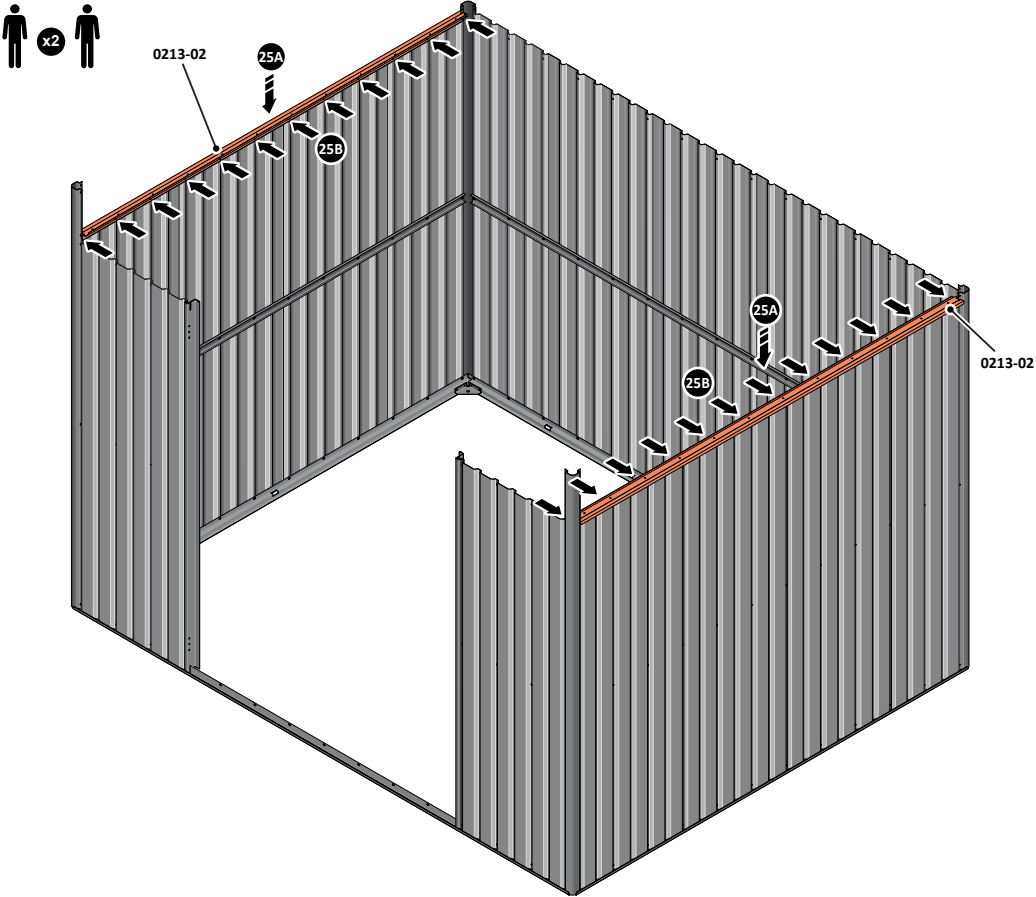


24A  
LOCATE LEFT-HAND DOOR POST 0205-17 AS SHOWN ABOVE.  
IMPORTANT: ENSURE DOOR POST IS IN THE CORRECT ORIENTATION.

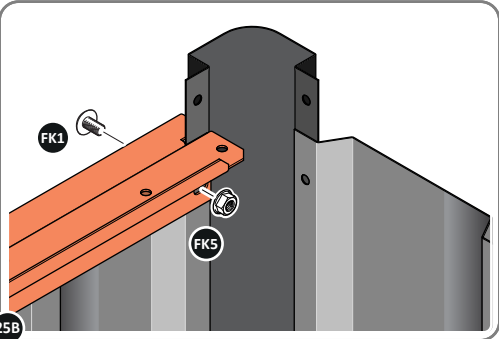


24B  
SECURE DOOR POST AT x2 LOCATIONS INDICATED.  
IMPORTANT: DO NOT SECURE AT UPPER FIXING POINT AT THIS STAGE.

**ASSEMBLY STAGE 25**  
LOCATE AND LOOSELY ATTACH SHORT ROOF RAIL 0213-02.



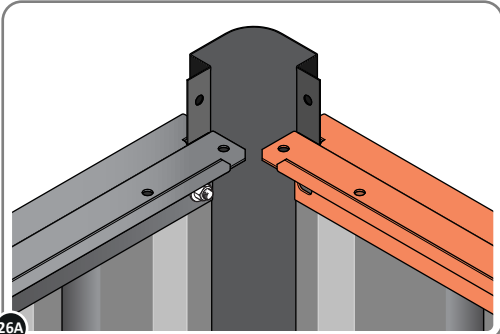
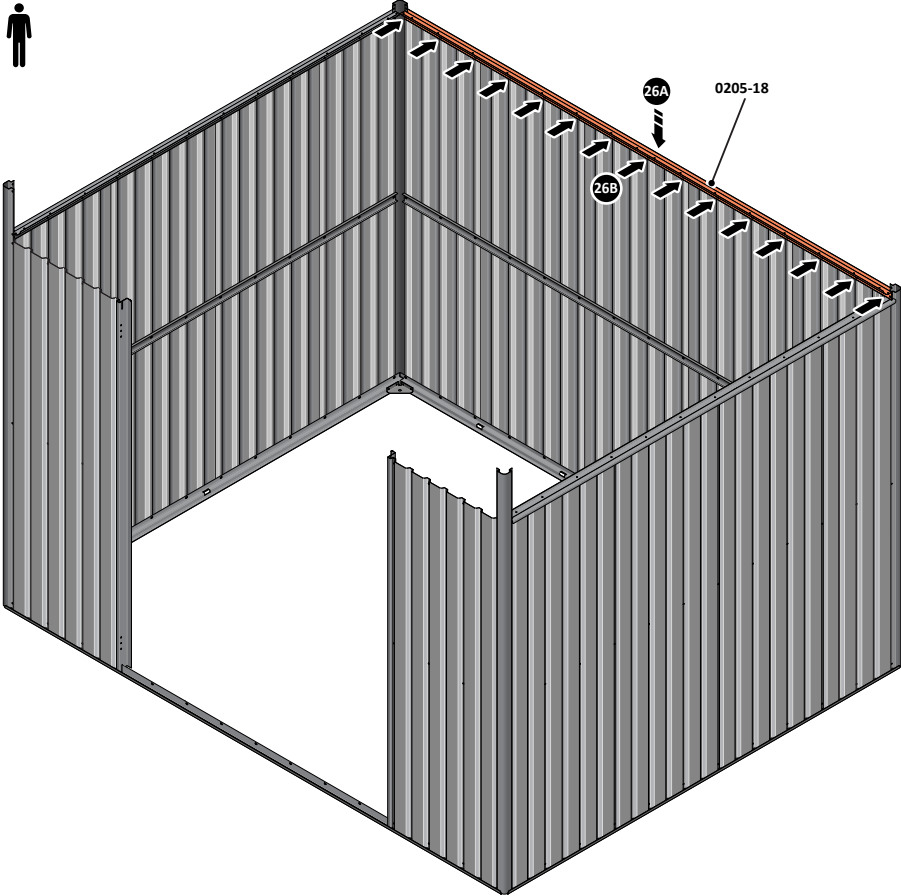
LOCATE SHORT ROOF RAIL 0213-02 AS SHOWN ABOVE.



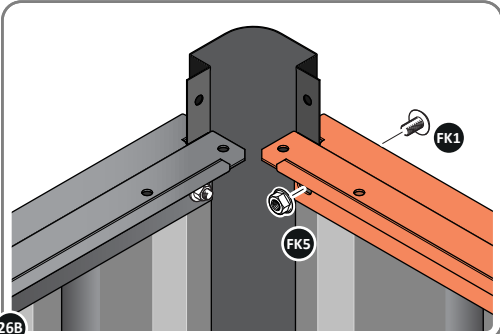
LOOSELY ATTACH AT x12 LOCATIONS INDICATED.

ASSEMBLY STAGE 26

LOCATE AND LOOSELY ATTACH LONG ROOF RAIL 0205-18.



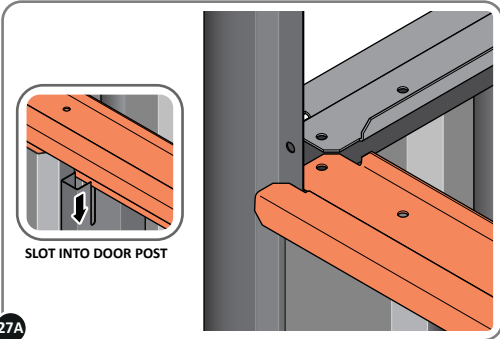
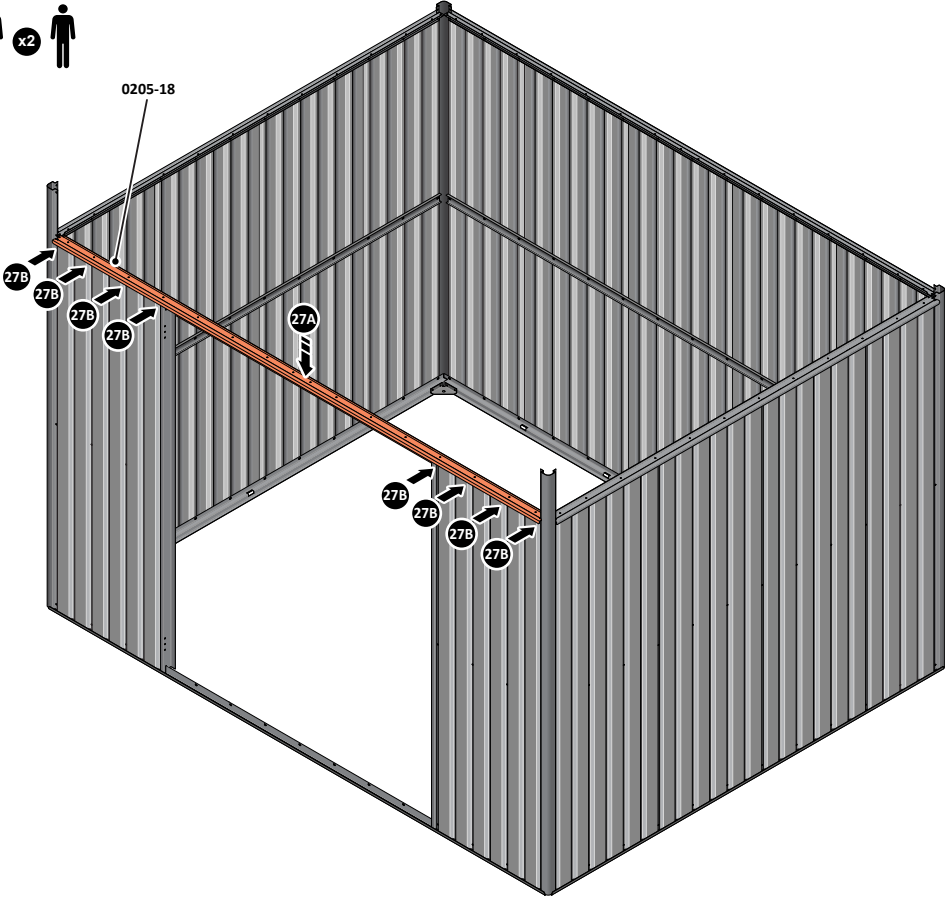
LOCATE LONG ROOF RAIL 0205-18 AS SHOWN ABOVE.



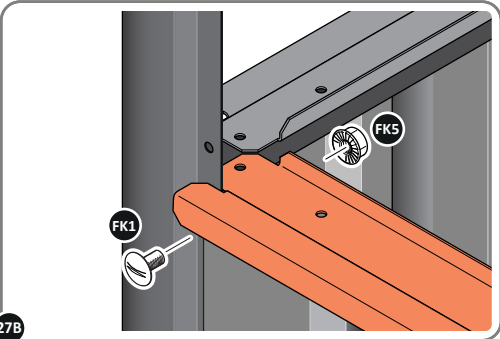
LOOSELY ATTACH AT x15 LOCATIONS INDICATED.

ASSEMBLY STAGE 27

LOCATE AND LOOSELY ATTACH LONG ROOF RAIL 0205-18.

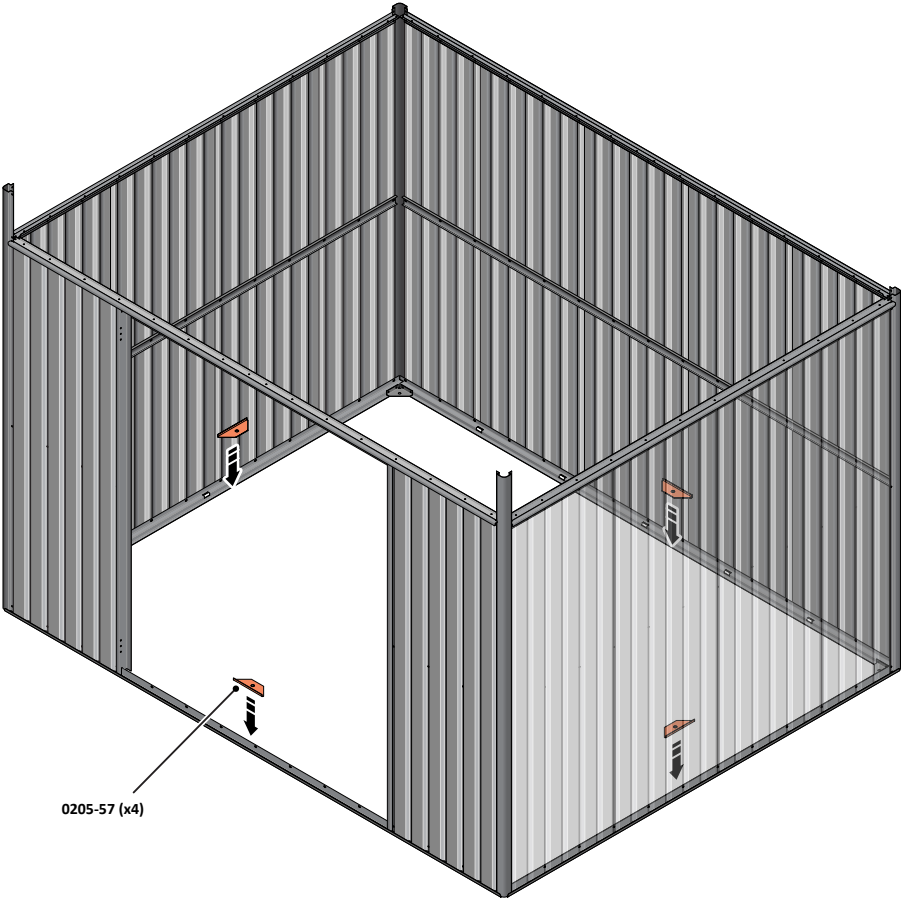


27A LOCATE LONG TOP RAIL 0205-18 AS SHOWN ABOVE.

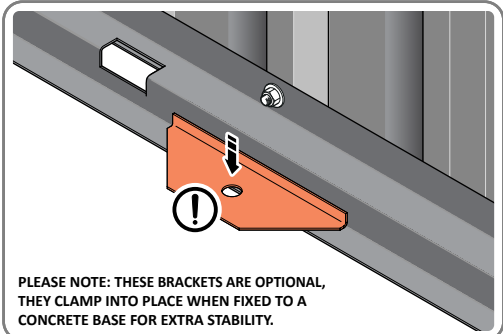


27B LOOSELY ATTACH AT x8 LOCATIONS INDICATED.

**ASSEMBLY STAGE 28**  
LOCATE GROUND ANCHOR BRACKETS 0205-57.



**! THESE BRACKETS ARE SECURED USING GROUND ANCHOR KIT ONCE THE SHED WALL PANELS ARE FULLY ASSEMBLED (SEE PAGE '1') !**

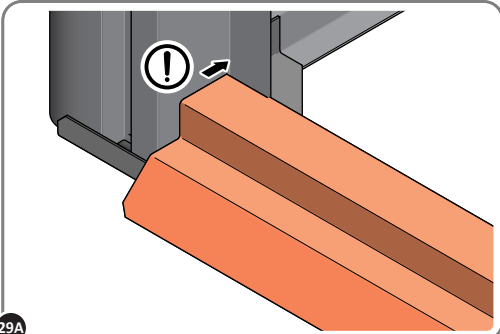
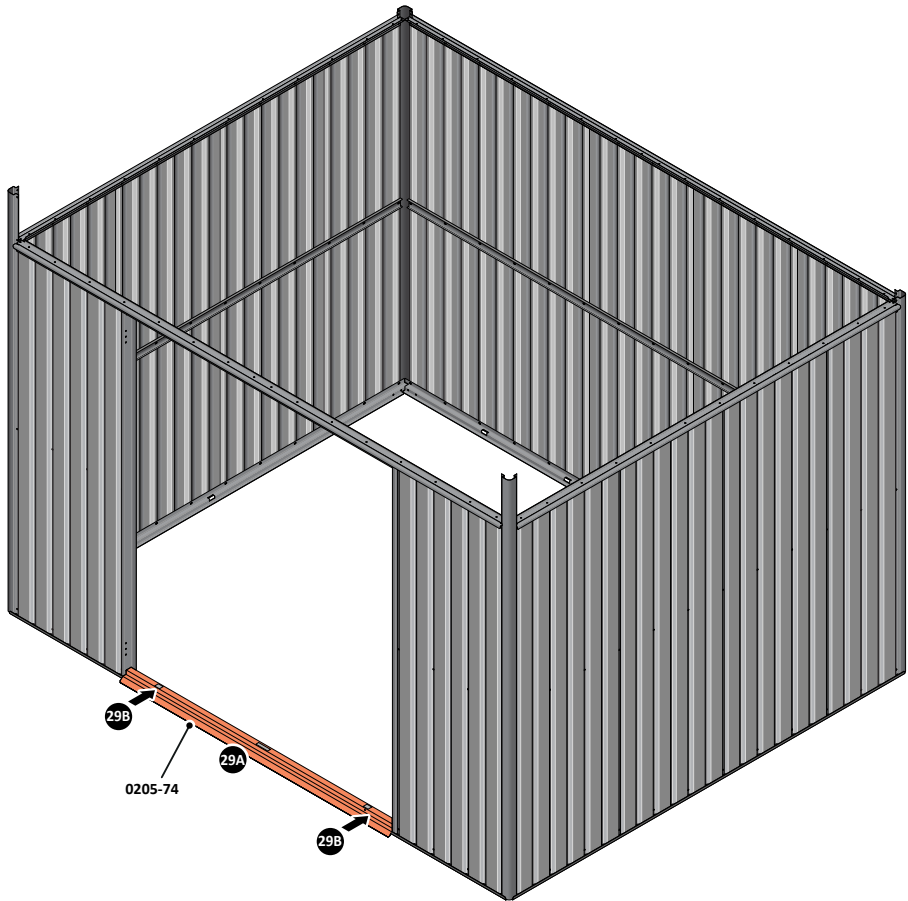


**PLEASE NOTE: THESE BRACKETS ARE OPTIONAL, THEY CLAMP INTO PLACE WHEN FIXED TO A CONCRETE BASE FOR EXTRA STABILITY.**

LOCATE x4 GROUND ANCHOR BRACKETS 0205-57 AS SHOWN ABOVE, THESE ALLOW FOR FIXING TO A CONCRETE BASE AT A LATER STAGE IF DESIRED.

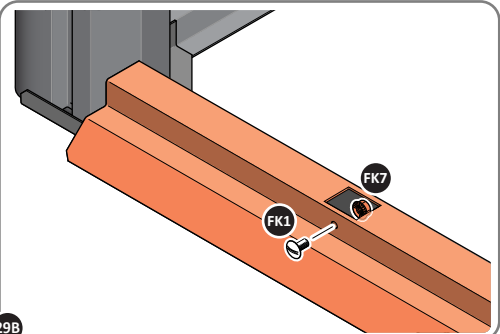
## ASSEMBLY STAGE 29

LOCATE AND SECURE DOOR STRIP 0205-74.



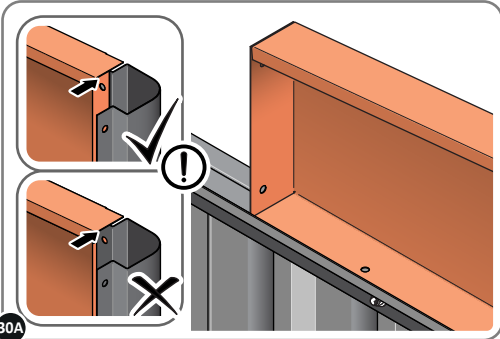
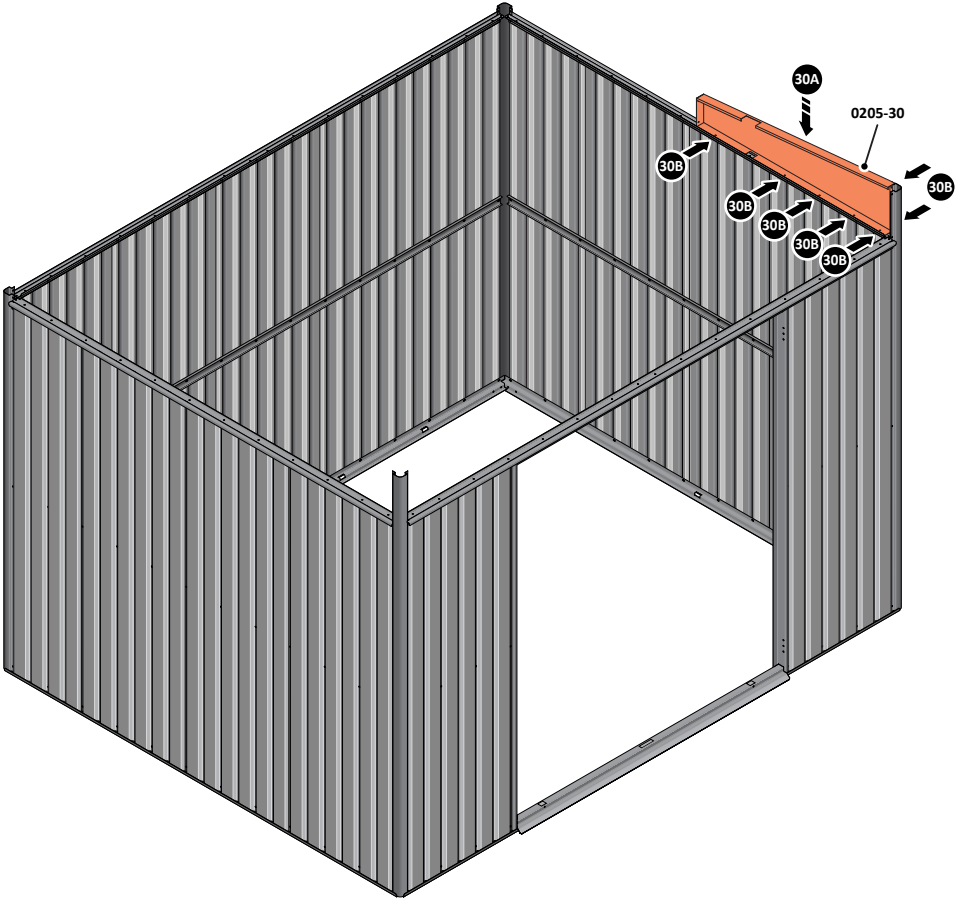
29A LOCATE DOOR STRIP 0205-74 AS SHOWN.

**IMPORTANT: ENSURE DOOR STRIP IS PUSHED AGAINST DOOR POST RETURN.**

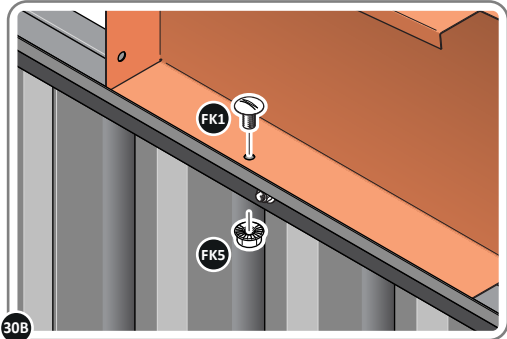


29B SECURE DOOR STRIP ONTO FLOOR PANELS AT x2 LOCATIONS INDICATED, USE EXISTING HOLE AS A LOCATION GUIDE.

**ASSEMBLY STAGE 30**  
LOCATE AND SECURE ROOF SIDE INFILL 0205-30.

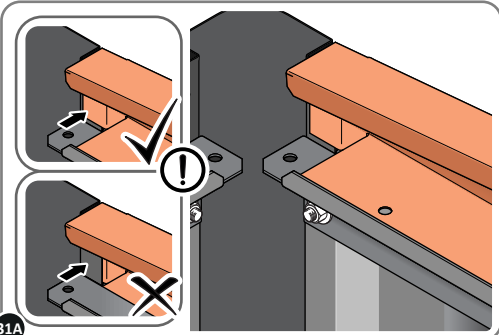
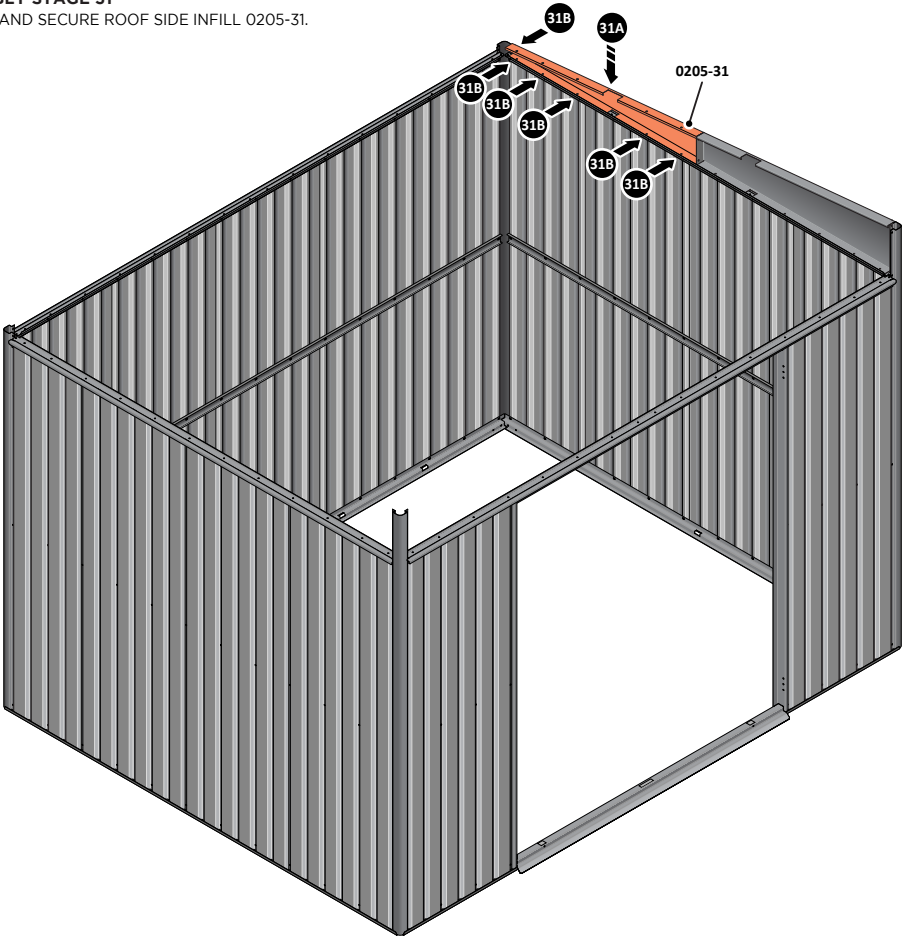


LOCATE ROOF SIDE INFILL 0205-30 AS SHOWN ABOVE.

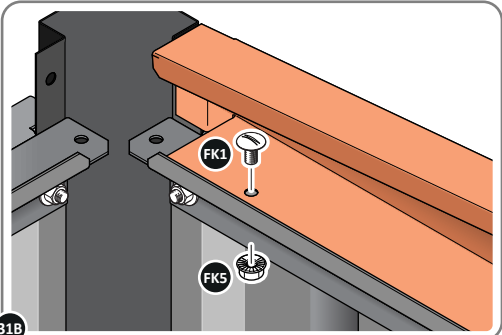


SECURE ROOF SIDE INFILL AT x7 LOCATIONS INDICATED.

**ASSEMBLY STAGE 31**  
LOCATE AND SECURE ROOF SIDE INFILL 0205-31.

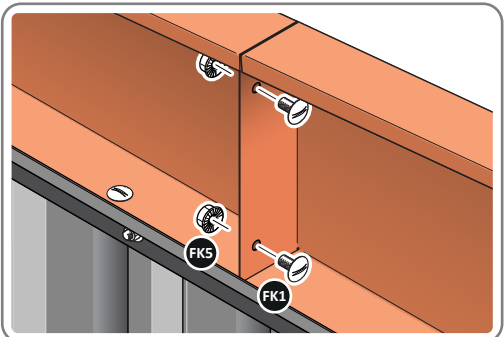
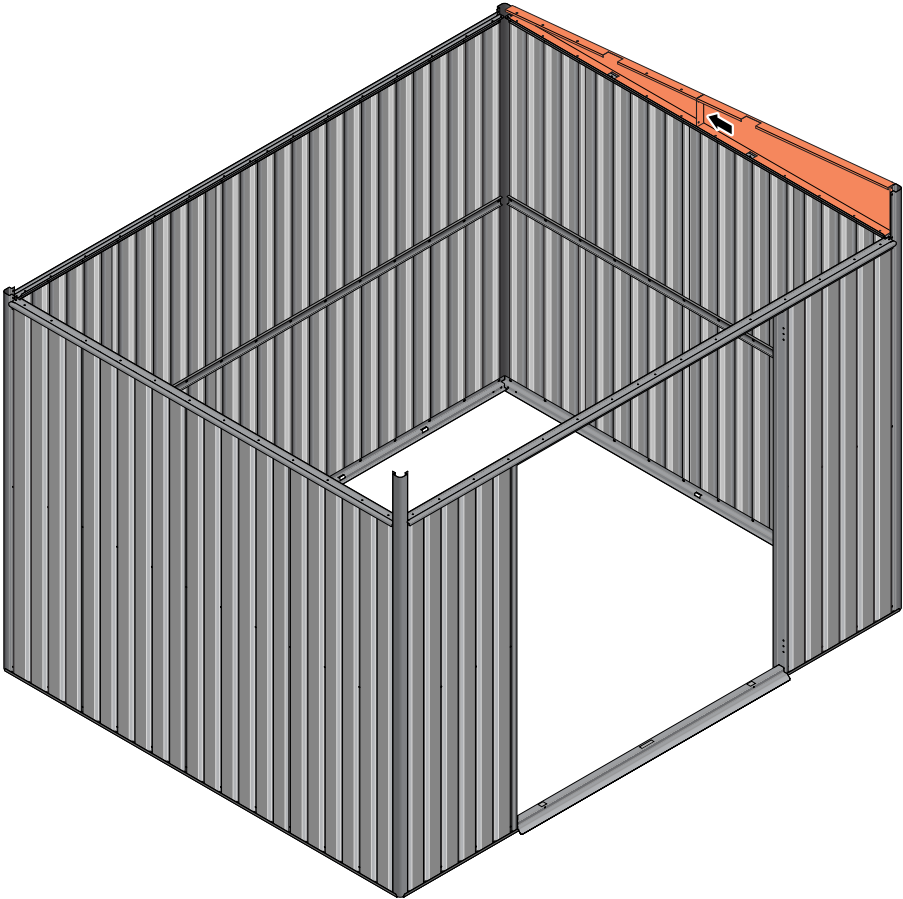


LOCATE ROOF SIDE INFILL 0205-31 AS SHOWN ABOVE.



SECURE ROOF SIDE INFILL AT x6 LOCATIONS INDICATED AS SHOWN ABOVE.

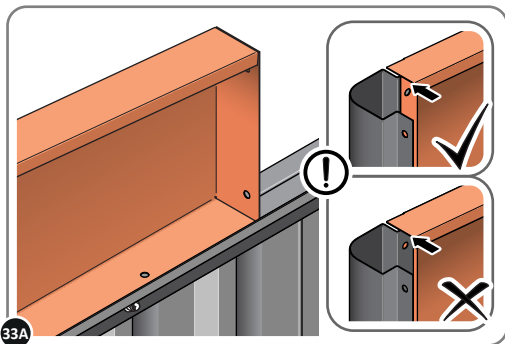
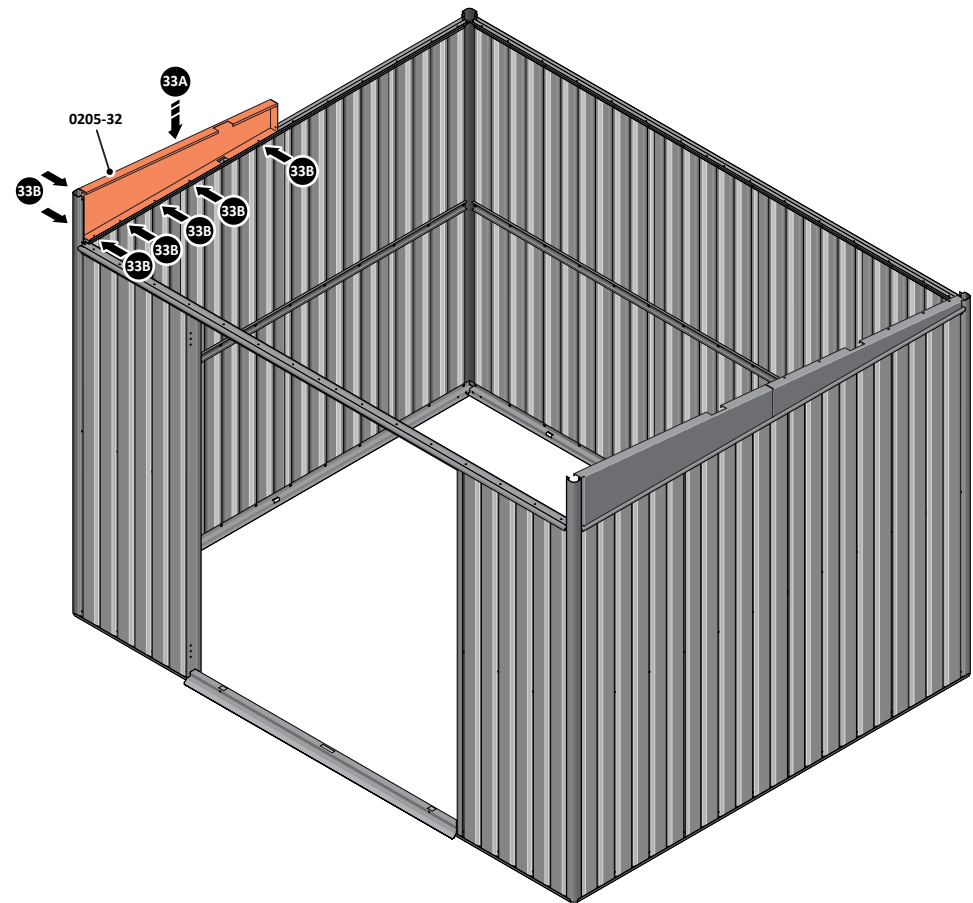
**ASSEMBLY STAGE 32**  
SECURE ROOF SIDE INFILLS 0205-30 AND 0205-31.



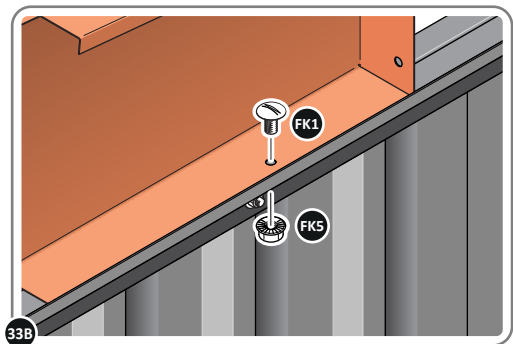
SECURE ROOF SIDE INFILLS 0205-30 AND 0205-31 AT x2 LOCATIONS SHOWN ABOVE.

## ASSEMBLY STAGE 33

LOCATE AND SECURE ROOF SIDE INFILL 0205-32.

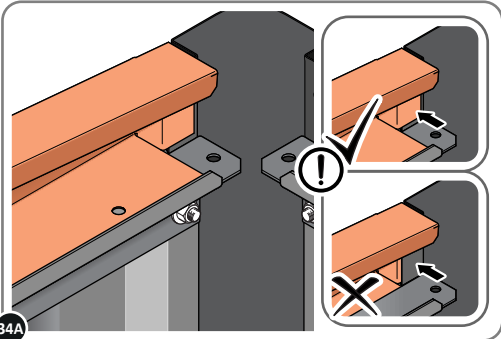
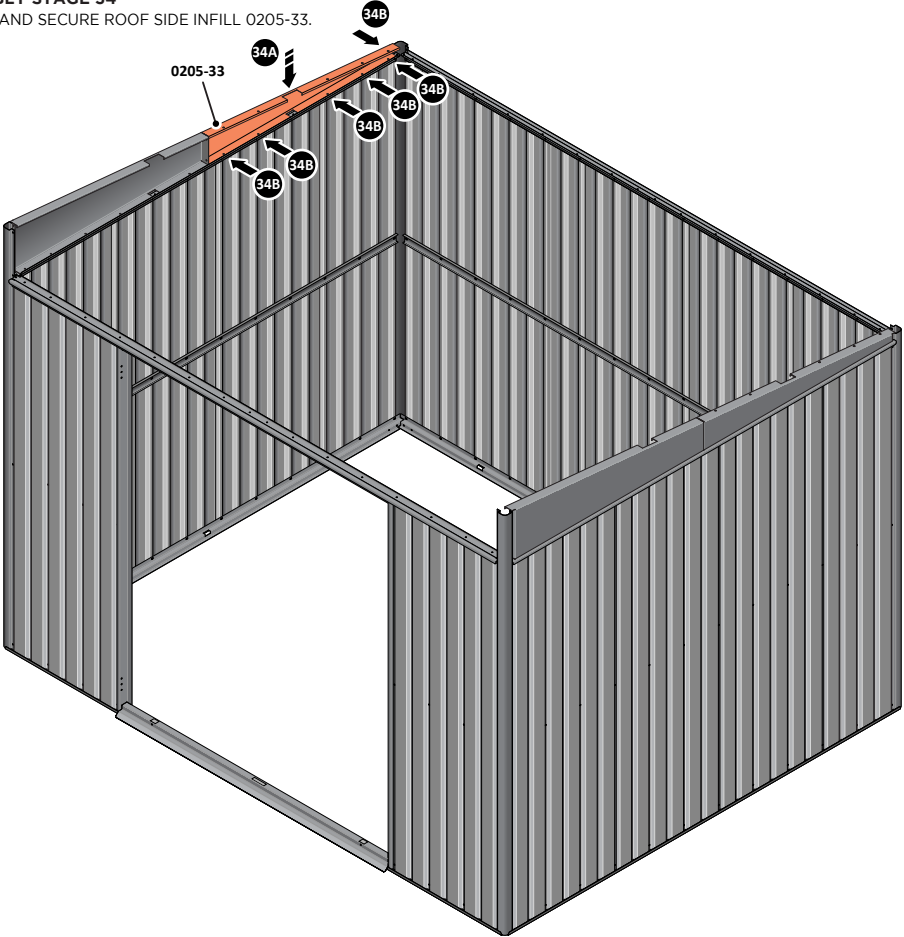


LOCATE ROOF SIDE INFILL 0205-32 AS SHOWN ABOVE.

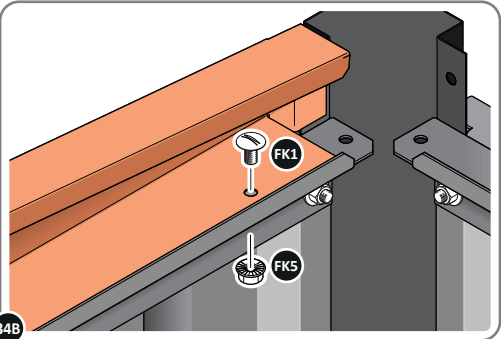


SECURE ROOF SIDE INFILL AT x7 LOCATIONS INDICATED.

**ASSEMBLY STAGE 34**  
LOCATE AND SECURE ROOF SIDE INFILL 0205-33.

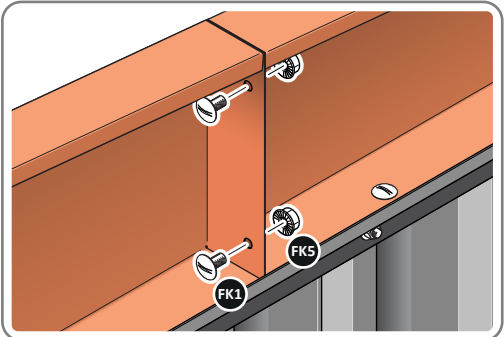
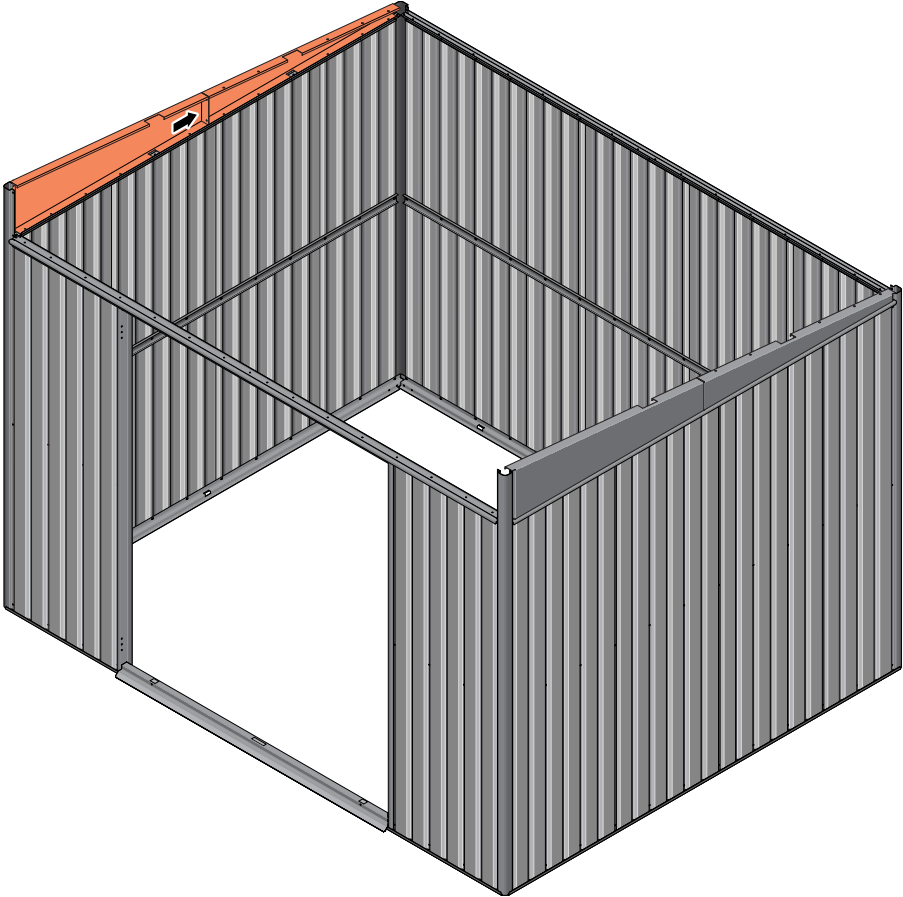


34A  
LOCATE ROOF SIDE INFILL 0205-33 AS SHOWN ABOVE.



34B  
SECURE ROOF SIDE INFILL AT x6 LOCATIONS INDICATED AS SHOWN ABOVE.

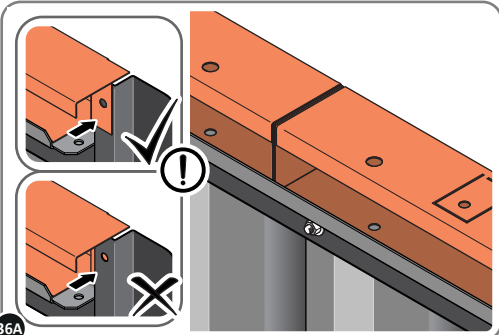
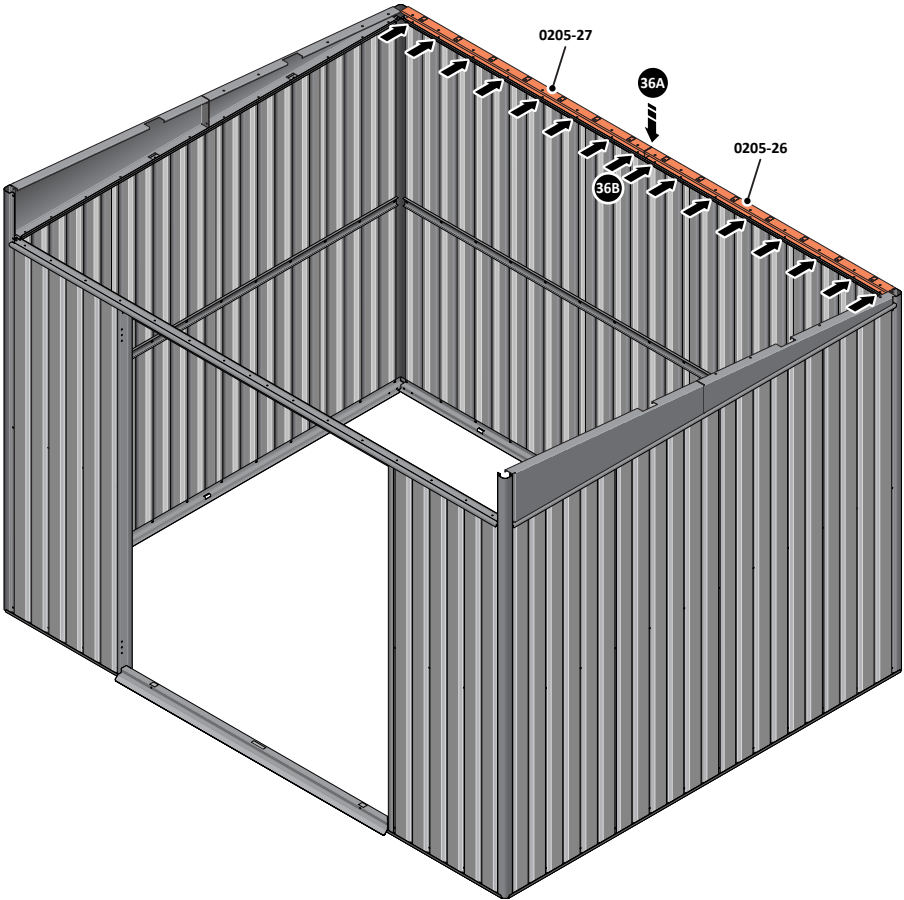
**ASSEMBLY STAGE 35**  
SECURE ROOF SIDE INFILLS 0205-32 AND 0205-33.



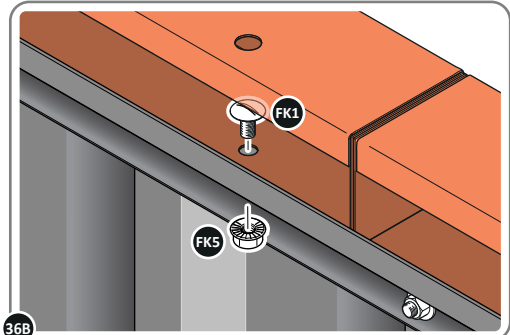
SECURE ROOF SIDE INFILLS 0205-32 AND 0205-33 AT x2 LOCATIONS SHOWN ABOVE.

ASSEMBLY STAGE 36

LOCATE AND SECURE ROOF REAR INFILLS 0205-26 AND 0205-27.



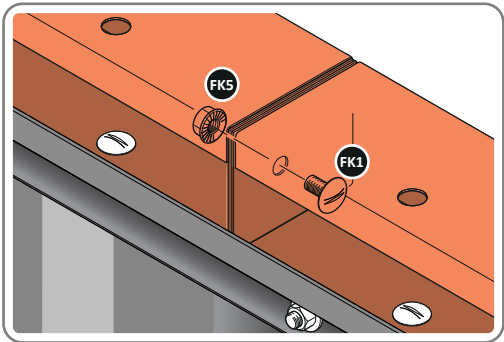
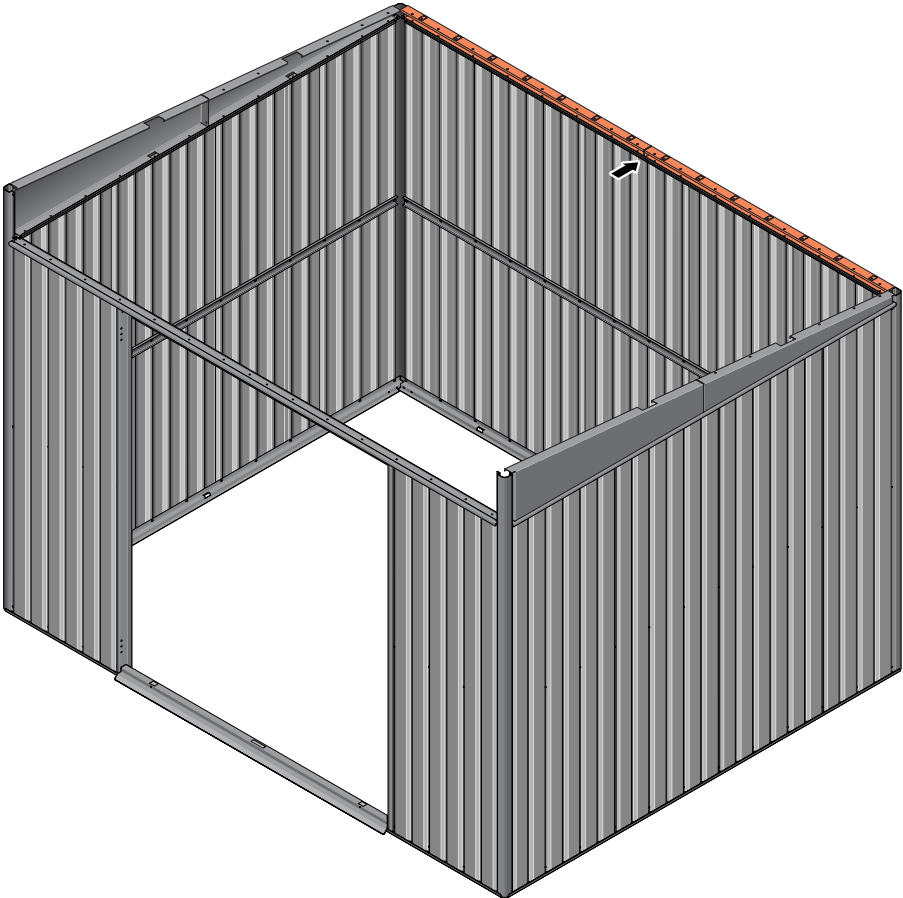
LOCATE ROOF REAR INFILLS 0205-26 AND 0205-27 AS SHOWN ABOVE.



SECURE ROOF REAR INFILL AT x16 LOCATIONS INDICATED AS SHOWN ABOVE.

**ASSEMBLY STAGE 37**

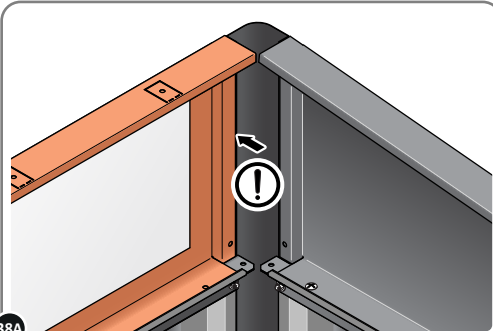
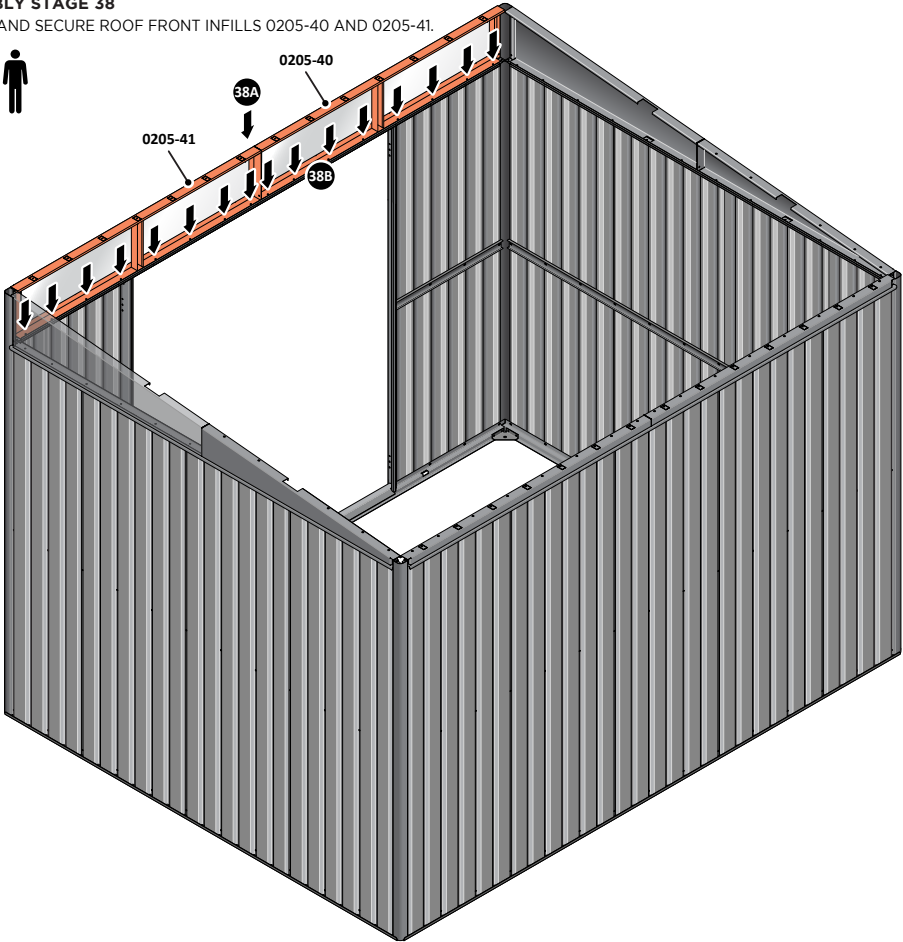
SECURE ROOF REAR INFILLS 0205-26 AND 0205-27.



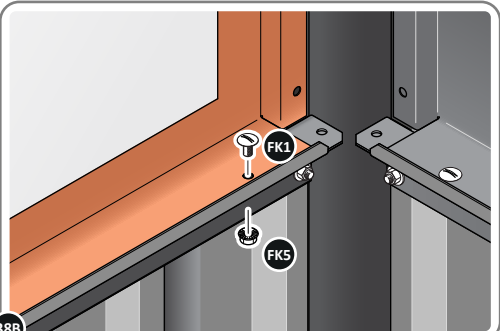
SECURE ROOF REAR INFILL PANELS ONTO EACH OTHER AS SHOWN ABOVE.

ASSEMBLY STAGE 38

LOCATE AND SECURE ROOF FRONT INFILLS 0205-40 AND 0205-41.



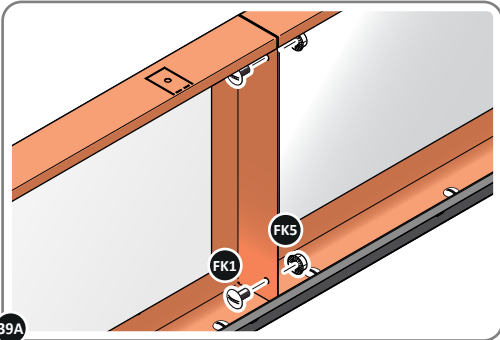
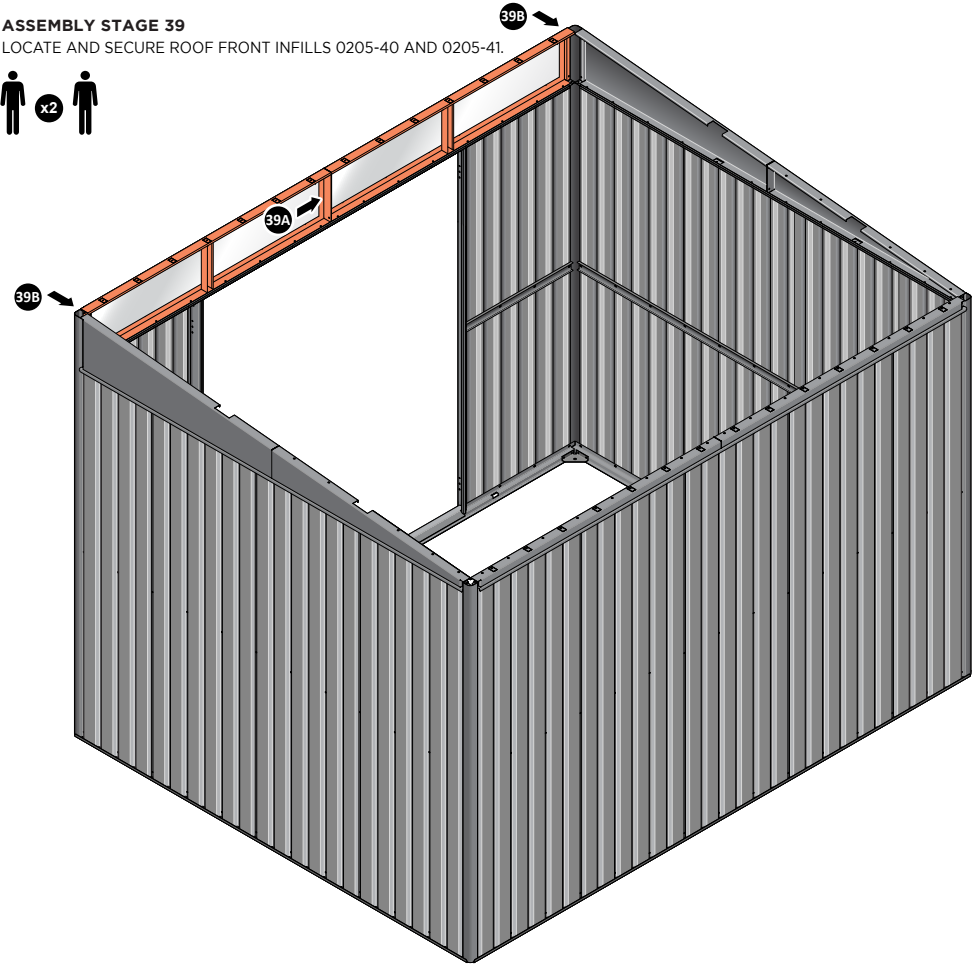
38A LOCATE ROOF FRONT INFILLS 0205-40 AND 0205-41 AS SHOWN ABOVE.



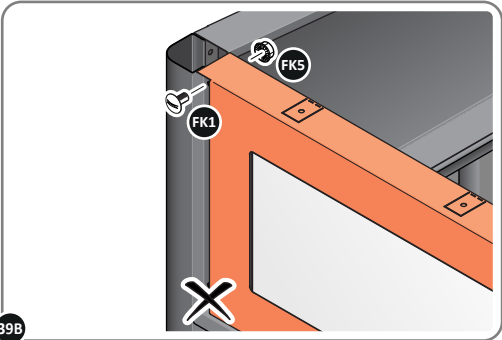
38B SECURE ROOF FRONT INFILL AT x16 LOCATIONS INDICATED AS SHOWN ABOVE.

ASSEMBLY STAGE 39

LOCATE AND SECURE ROOF FRONT INFILLS 0205-40 AND 0205-41.



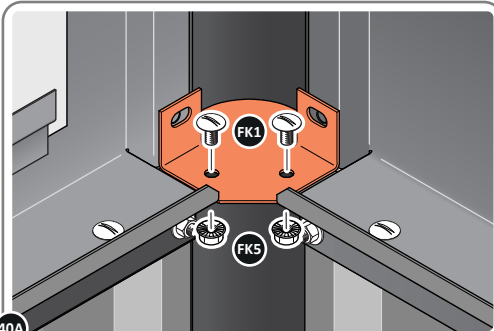
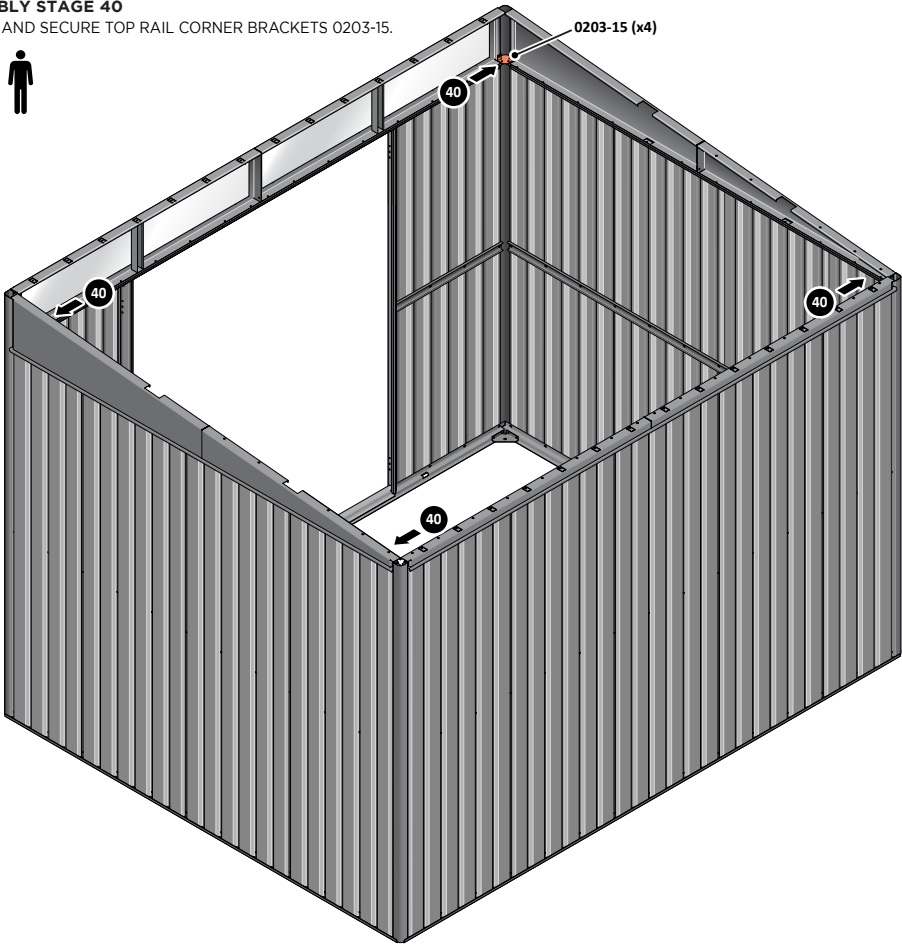
39A SECURE ROOF FRONT INFILLS 0205-40 AND 0205-41 AS SHOWN ABOVE.



39B SECURE ROOF FRONT INFILLS AT x2 LOCATIONS INDICATED.

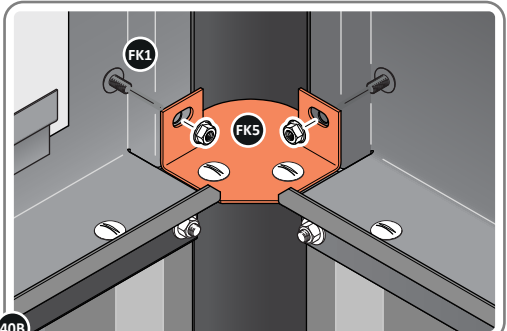
## ASSEMBLY STAGE 40

LOCATE AND SECURE TOP RAIL CORNER BRACKETS 0203-15.



40A

LOCATE AND SECURE TOP RAIL CORNER BRACKETS 0203-15 IN EACH CORNER OF THE SHED USING THE TYPICAL FIXING METHOD SHOWN ABOVE.

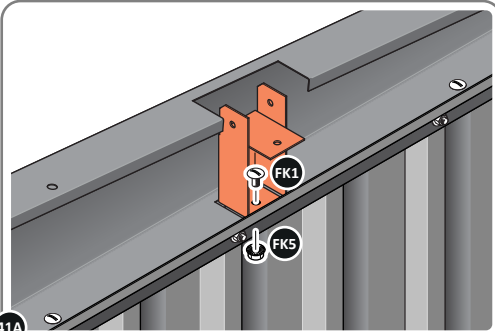
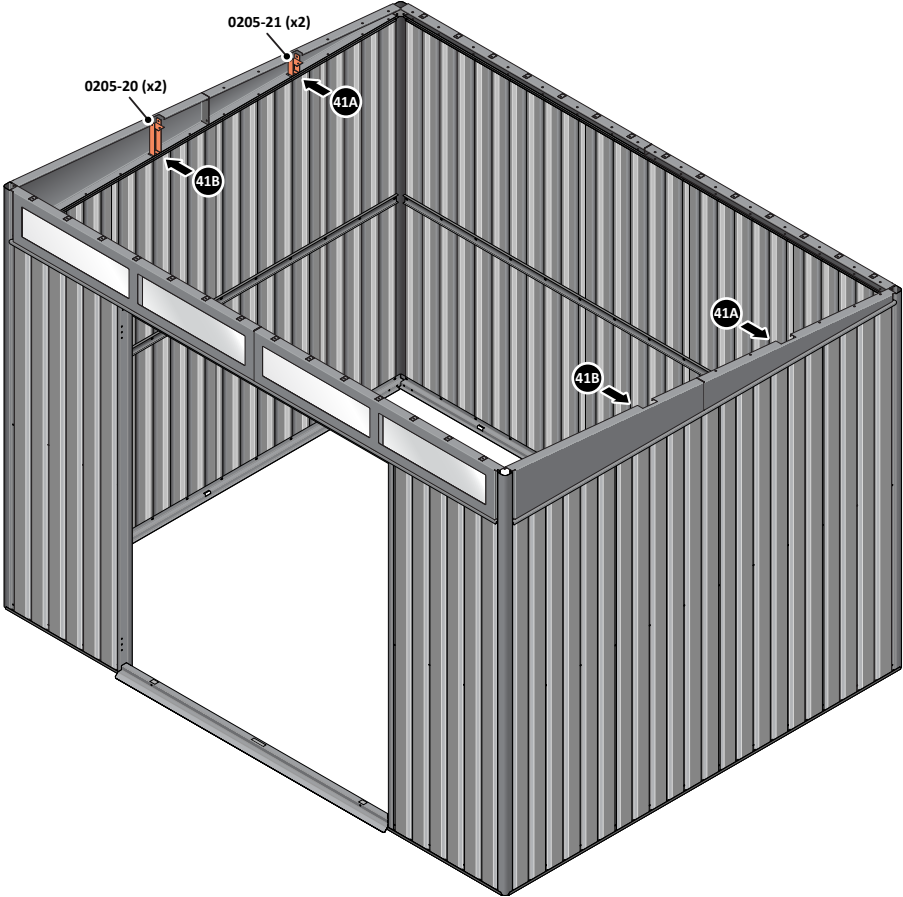


40B

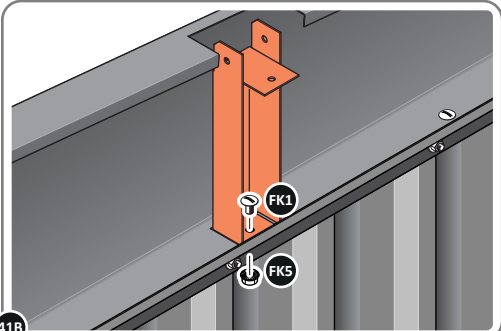
SECURE EACH CORNER BRACKET AND ROOF INFILL AS SHOWN ABOVE.

ASSEMBLY STAGE 41

LOCATE AND SECURE ROOF SUPPORTS 0205-20 AND 0205-21.



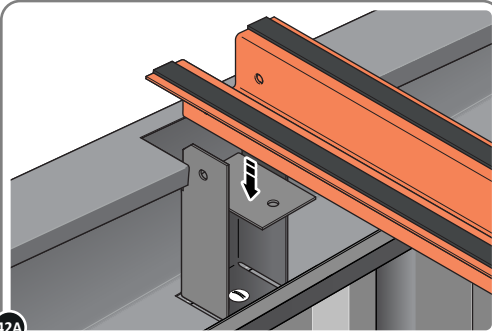
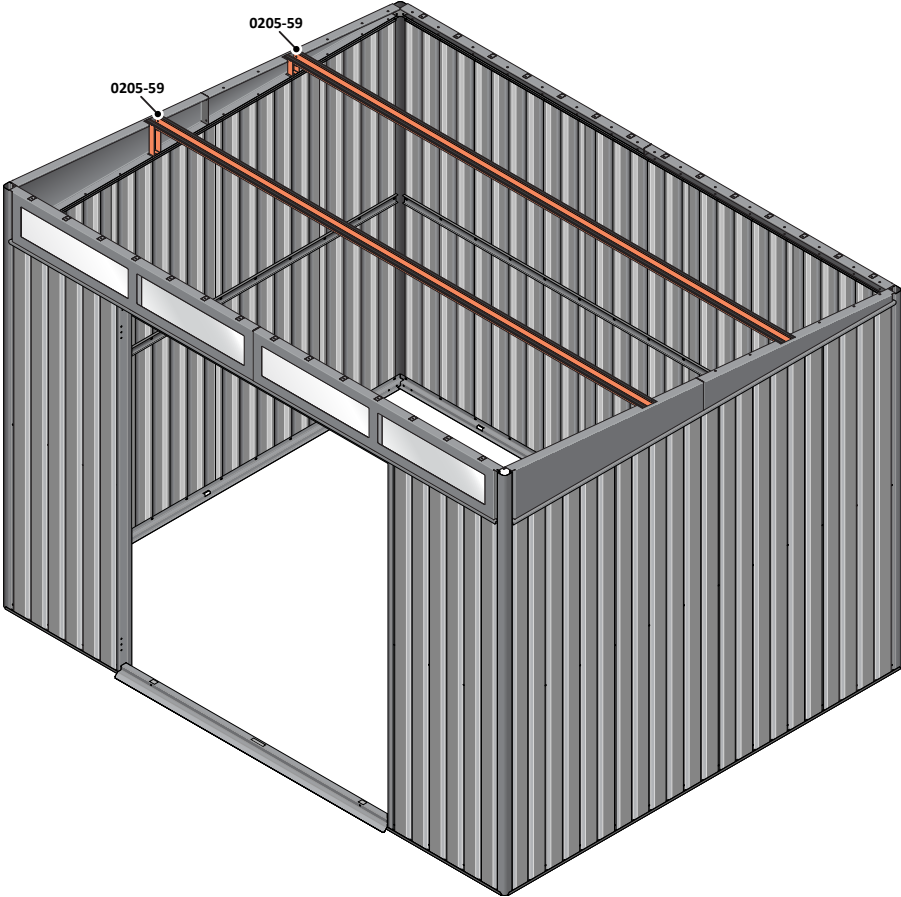
LOCATE AND SECURE SHORT ROOF SUPPORT 0205-21 AS SHOWN ABOVE.



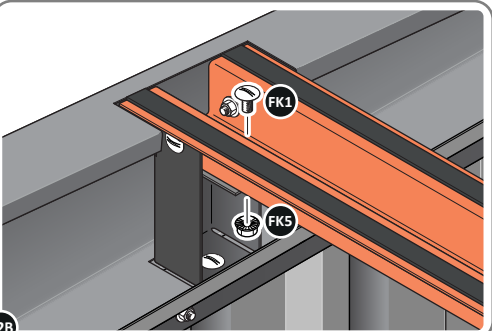
LOCATE AND SECURE LONG ROOF SUPPORT 0205-20 AS SHOWN ABOVE.

ASSEMBLY STAGE 42

LOCATE AND SECURE ROOF CHANNEL ASSEMBLY 0205-59.



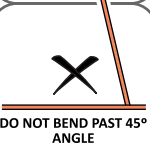
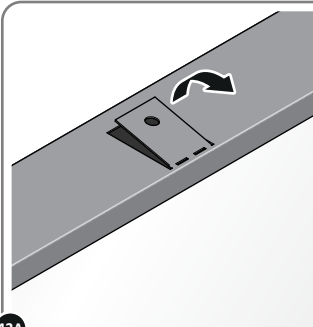
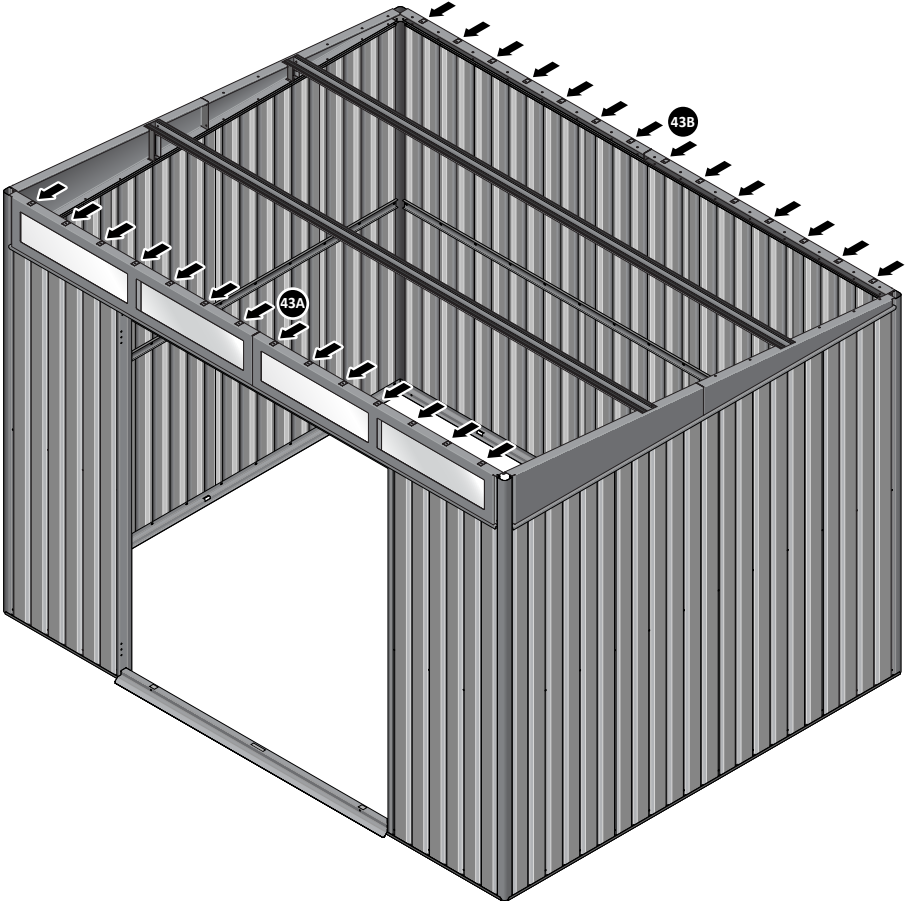
42A SLOT EACH ROOF CHANNEL ASSEMBLY 0205-59 INTO ROOF SUPPORT.



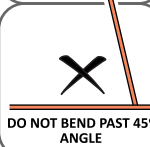
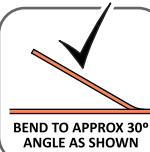
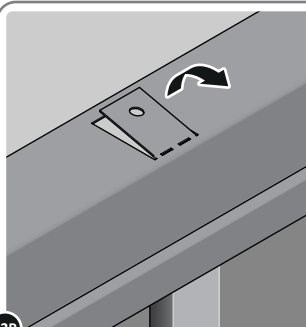
42B SECURE ROOF CHANNEL ASSEMBLY AT EACH FIXING POINT (x3 EACH SIDE) USING FASTENERS DETAILED ABOVE.

**ASSEMBLY STAGE 43**

PUSH ROOF REAR AND FRONT INFILL AIR BEND TABS UPWARDS.



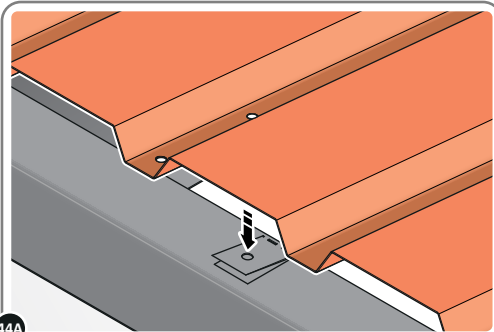
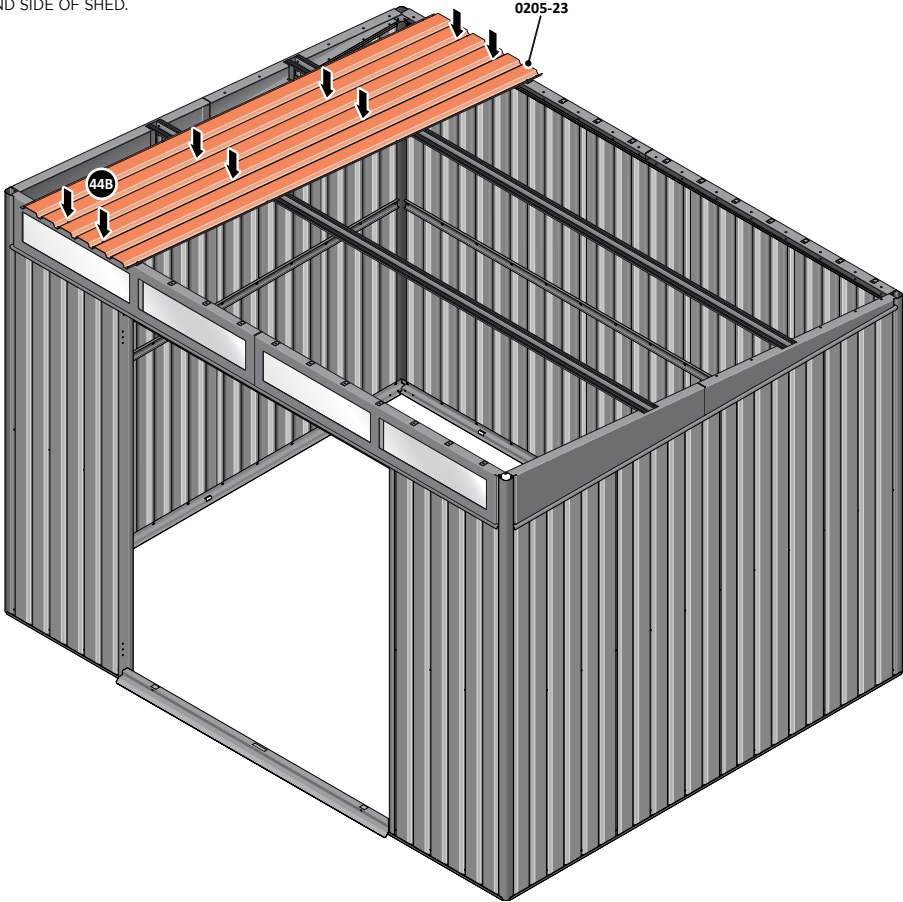
**43A**  
BEND ROOF FRONT INFILL AIR BEND TABS UPWARDS.  
IMPORTANT: DO NOT BEND PAST 45°.



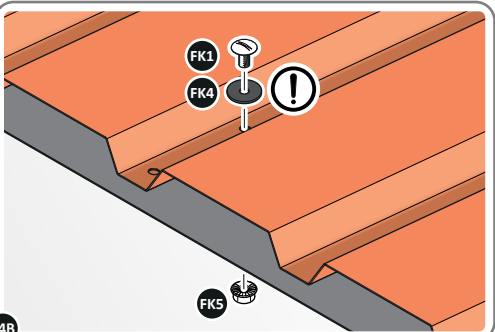
**43B**  
BEND ROOF REAR INFILL AIR BEND TABS UPWARDS  
IMPORTANT: DO NOT BEND PAST 45°.

## ASSEMBLY STAGE 44

LOCATE AND SECURE ROOF PANEL SIDE 0205-23 ONTO LEFT-HAND SIDE OF SHED.



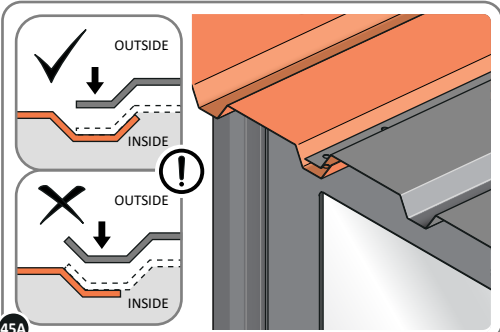
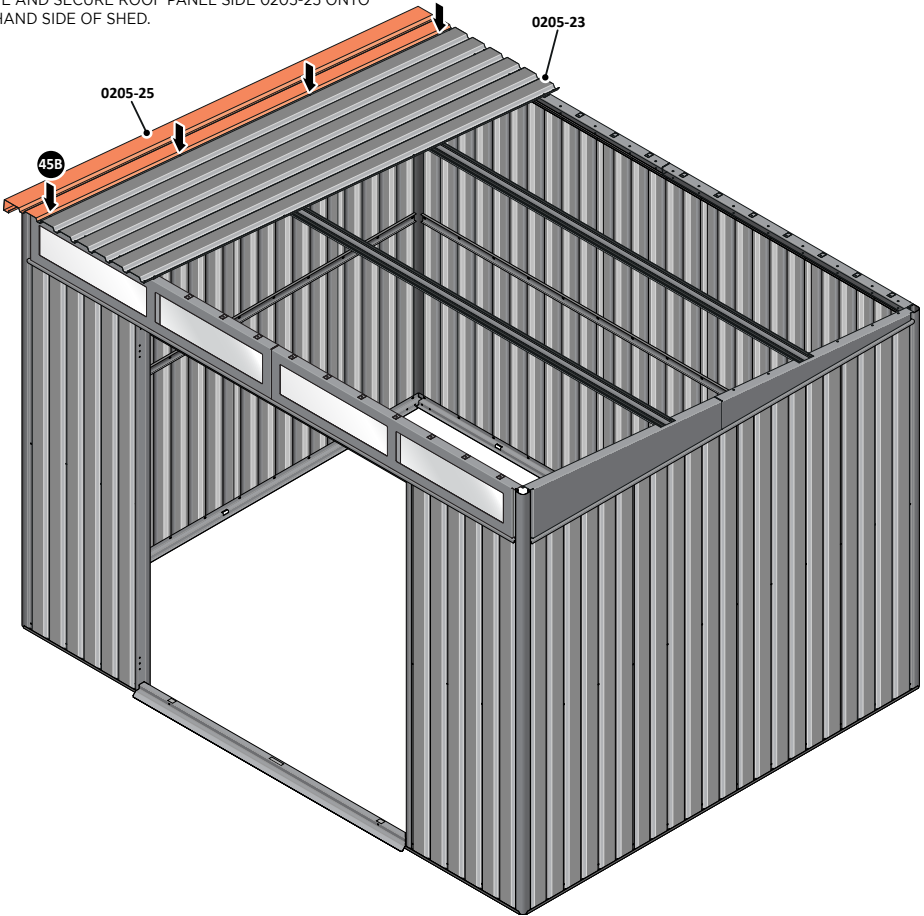
LOCATE A ROOF PANEL SIDE 0205-23 ALIGN WITH AIR BEND TABS AS INDICATED.



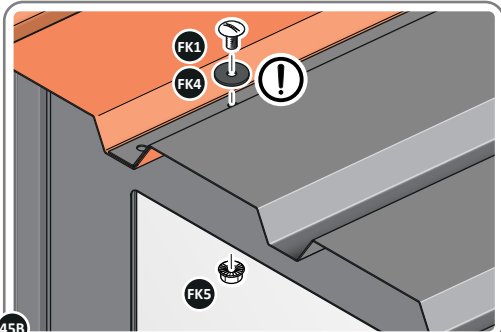
SECURE ROOF PANELS AT x8 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.  
**IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.**

**ASSEMBLY STAGE 45**

LOCATE AND SECURE ROOF PANEL SIDE 0205-25 ONTO LEFT-HAND SIDE OF SHED.

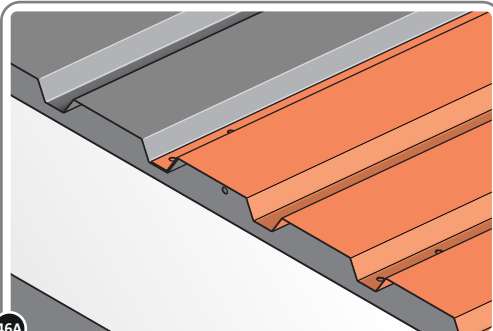
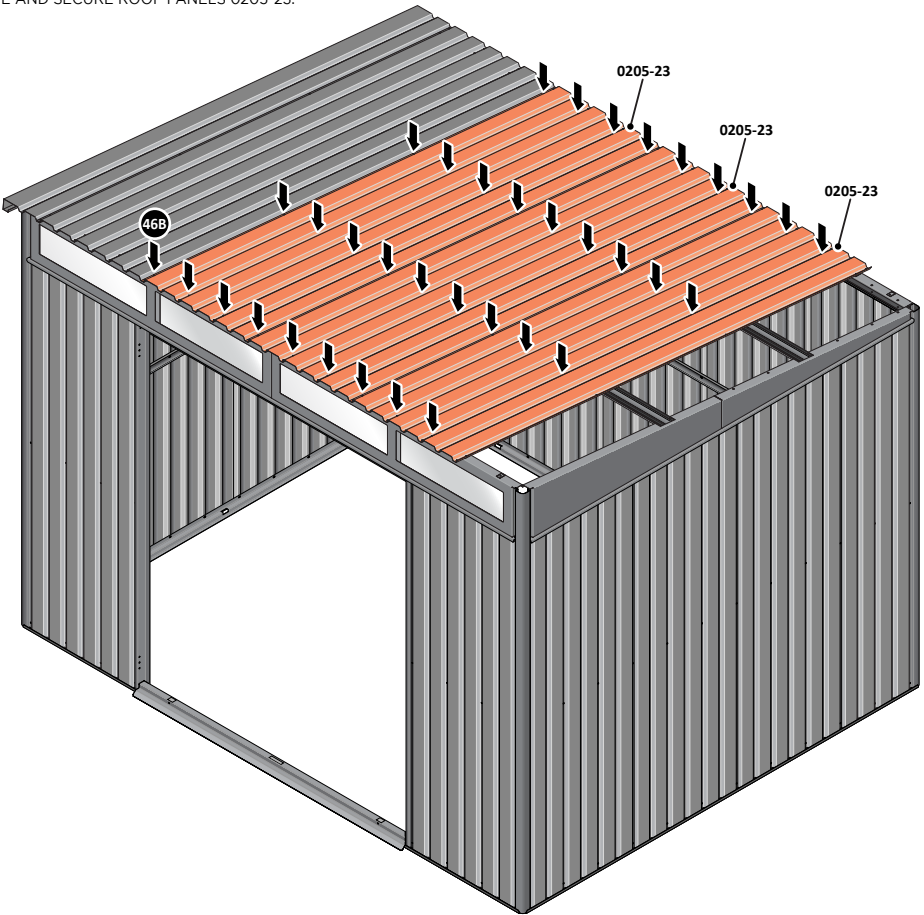


ALIGN AND OVERLAP ROOF PANEL 0205-25 WITH ROOF PANEL SIDE AS SHOWN.  
IMPORTANT: ENSURE PANELS ALWAYS OVERLAP AS SHOWN.

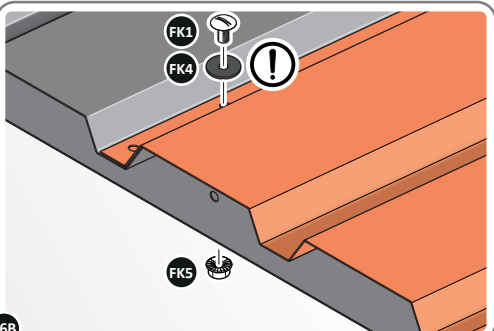


SECURE ROOF PANELS AT x 4 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.  
IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.

**ASSEMBLY STAGE 46**  
LOCATE AND SECURE ROOF PANELS 0205-23.

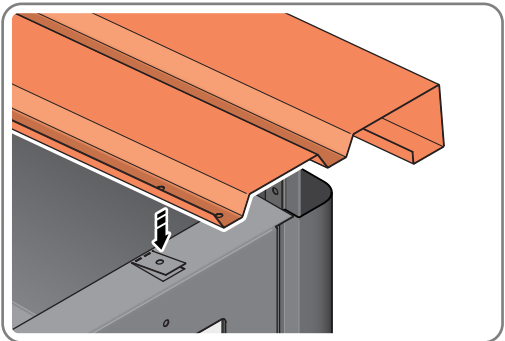
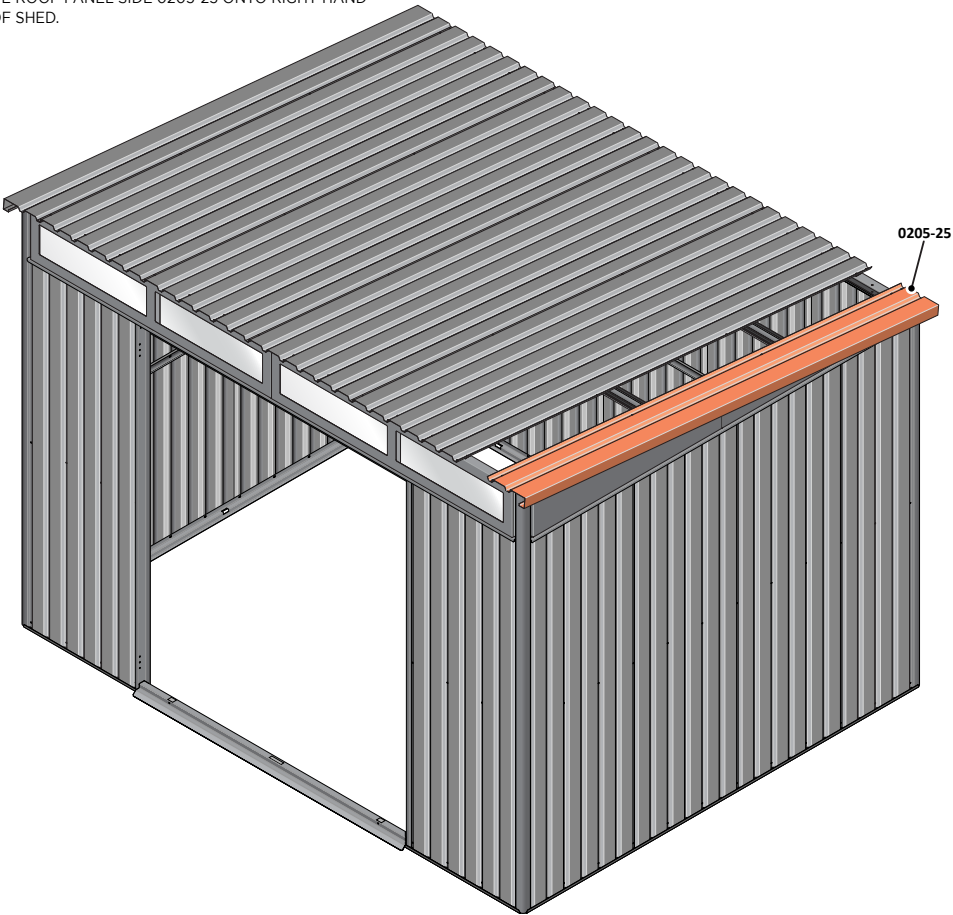


ALIGN AND OVERLAP ROOF PANEL 0205-23 WITH PREVIOUS ROOF PANEL.  
**IMPORTANT: ENSURE PANELS ALWAYS OVERLAP AS SHOWN.**



SECURE ROOF PANEL AT x12 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.  
**IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.**

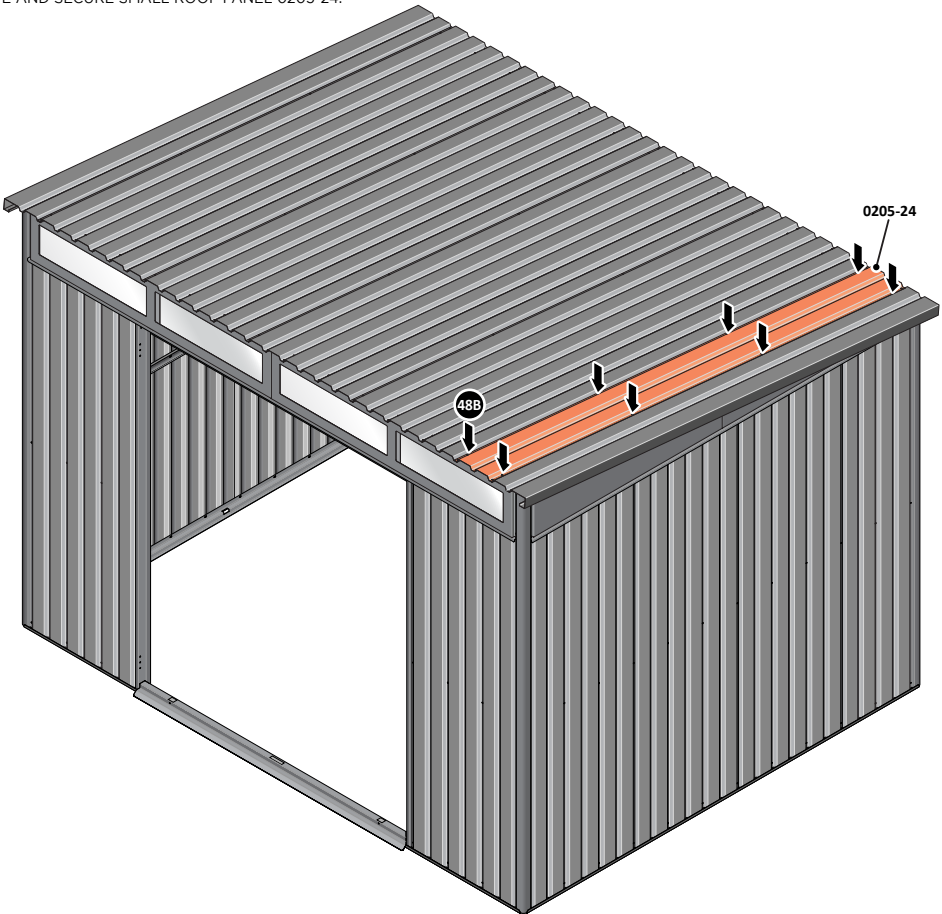
**ASSEMBLY STAGE 47**  
LOCATE ROOF PANEL SIDE 0205-25 ONTO RIGHT-HAND  
SIDE OF SHED.



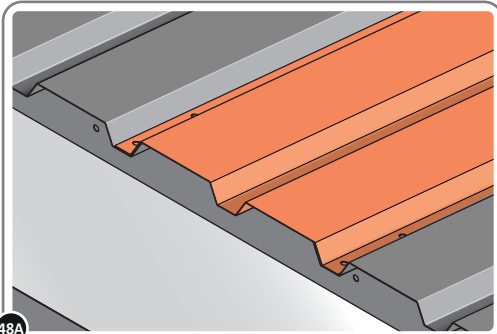
LOCATE A ROOF PANEL SIDE 0205-25 ONTO RIGHT-HAND SIDE OF SHED AND ALIGN WITH AIR BEND TABS AS INDICATED.

## ASSEMBLY STAGE 48

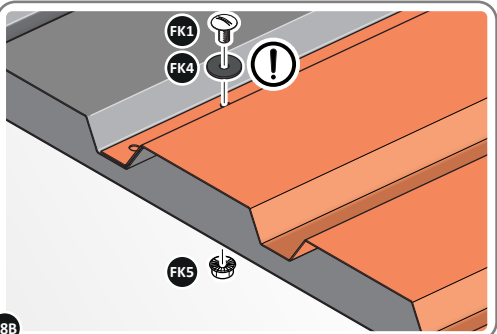
LOCATE AND SECURE SMALL ROOF PANEL 0205-24.



**! UPON COMPLETION OF THIS PROCEDURE ENSURE STRUCTURE IS ALIGNED CORRECTLY AND TIGHTEN ALL FASTENERS !**

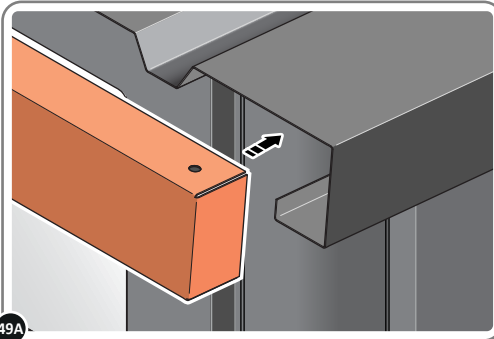
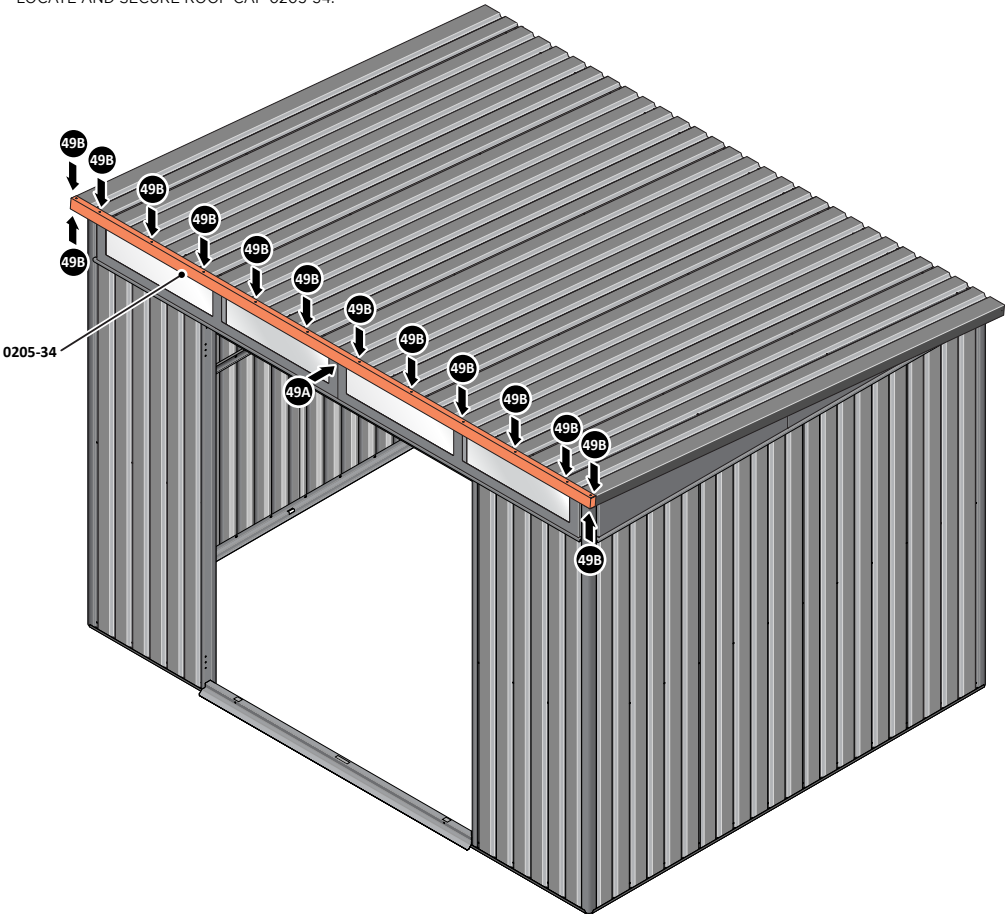


**48A** ALIGN AND OVERLAP SMALL ROOF PANEL 0205-24 WITH PREVIOUS ROOF PANEL AND ROOF PANEL SIDE.

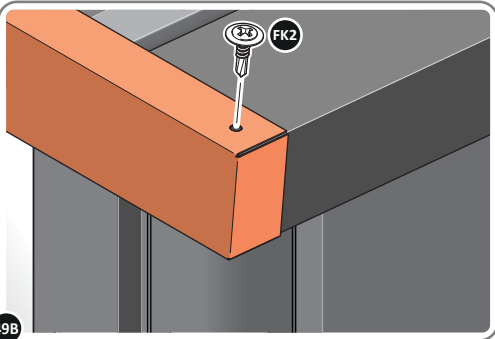


**48B** SECURE ROOF PANEL AT x8 LOCATIONS INDICATED USING TYPICAL FIXING METHOD. **IMPORTANT: ENSURE RUBBER WASHER FK4 IS LOCATED AS SHOWN.**

**ASSEMBLY STAGE 49**  
LOCATE AND SECURE ROOF CAP 0205-34.

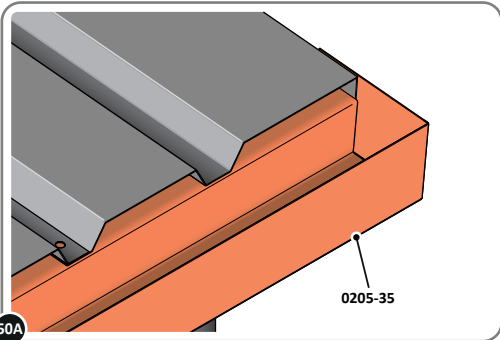
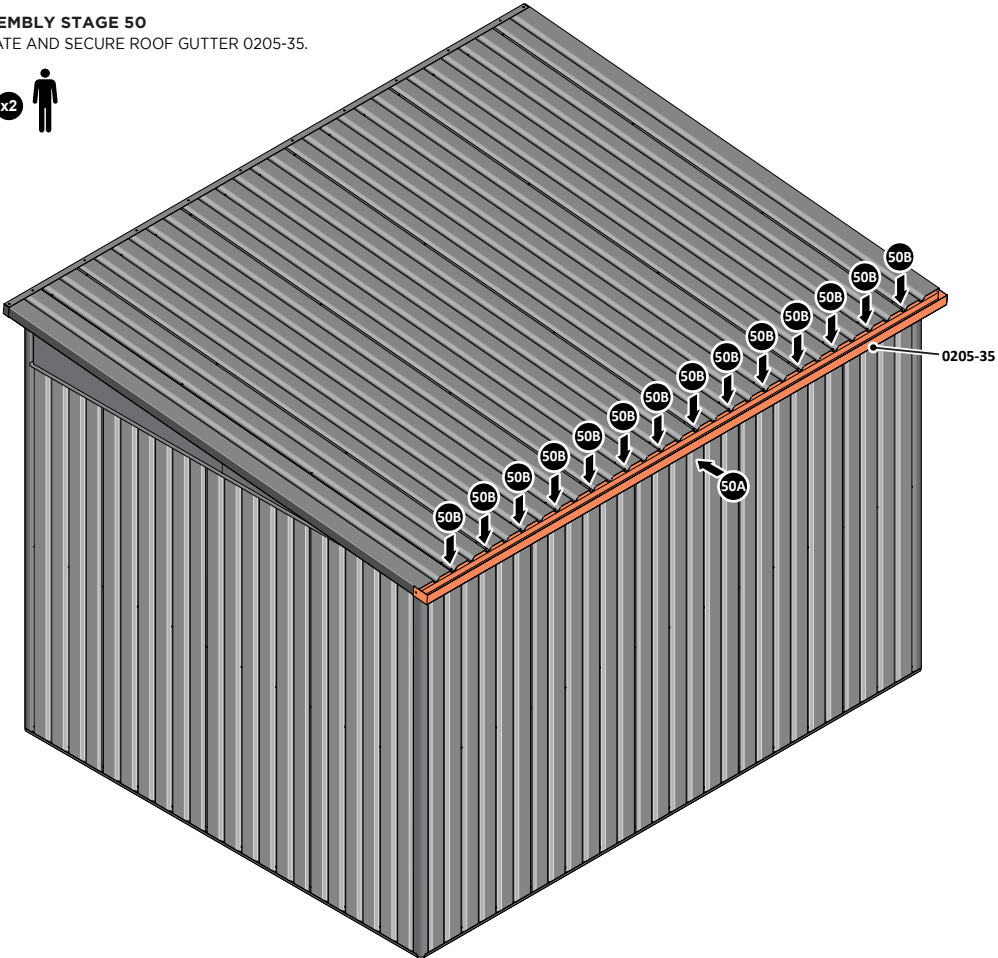


LOCATE ROOF CAP 0205-34 ONTO FRONT OF ROOF.

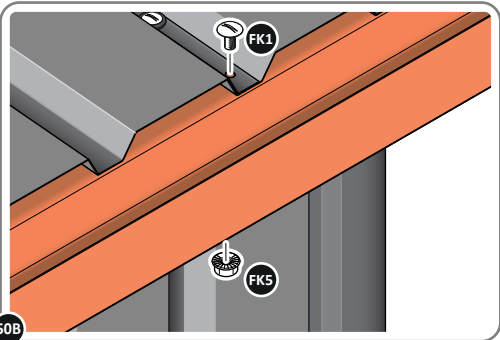


SECURE ROOF CAP AT x14 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.  
PLEASE NOTE: THE FIXING USED IS A SELF DRILLING COMPONENT.

**ASSEMBLY STAGE 50**  
LOCATE AND SECURE ROOF GUTTER 0205-35.

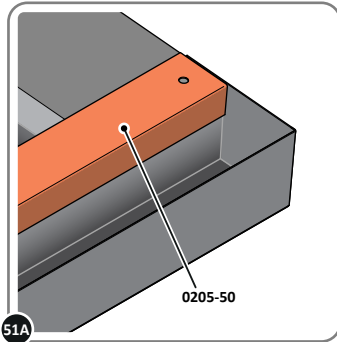
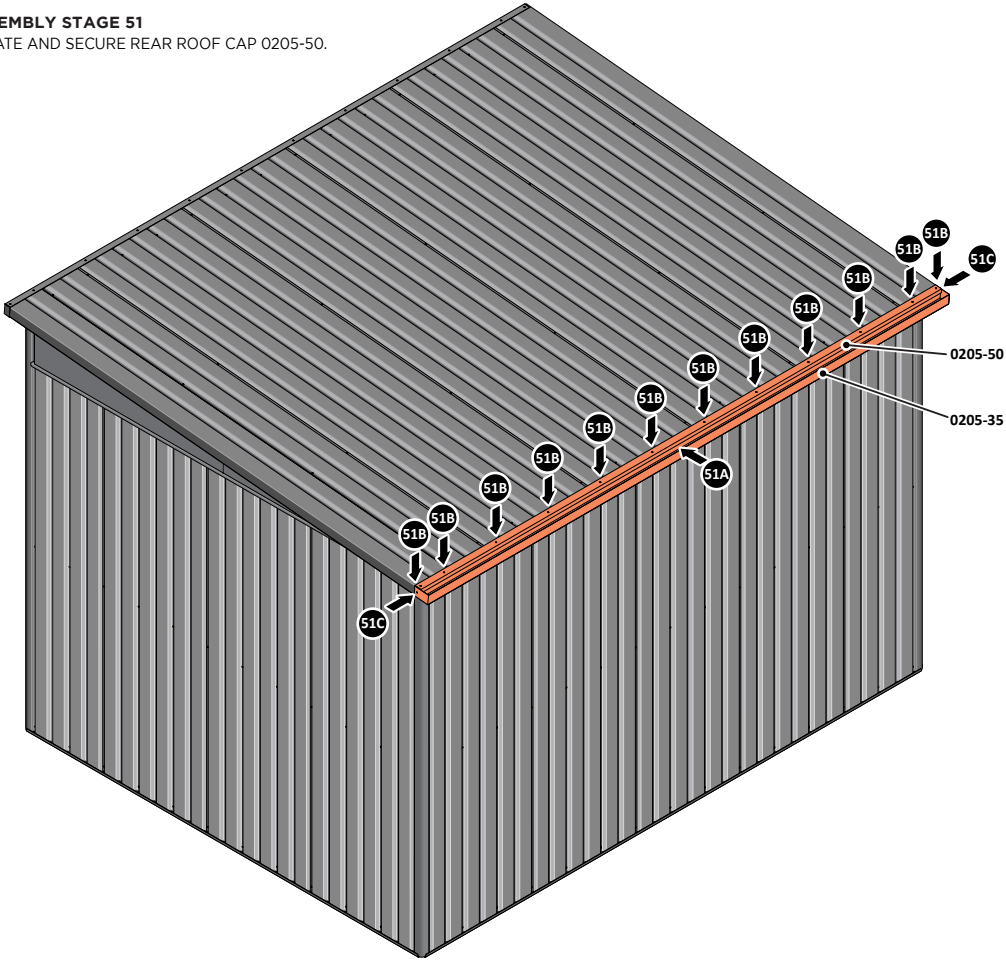


SLIDE ROOF GUTTER 0205-35 INTO POSITION AT THE REAR OF THE SHED ROOF.

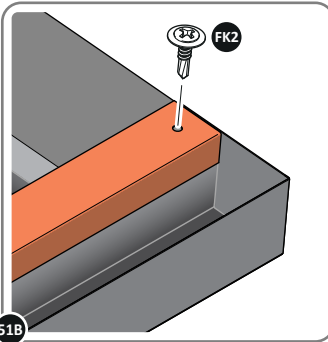


SECURE ROOF GUTTER AT x14 LOCATIONS INDICATED USING TYPICAL FIXING METHOD.

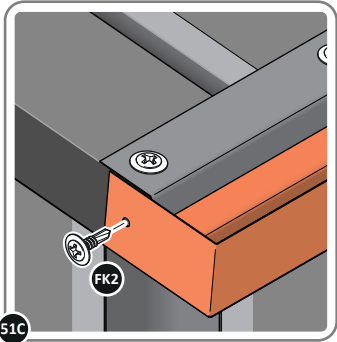
**ASSEMBLY STAGE 51**  
LOCATE AND SECURE REAR ROOF CAP 0205-50.



LOCATE REAR ROOF CAP 0205-50 ONTO REAR OF ROOF AS SHOWN ABOVE.

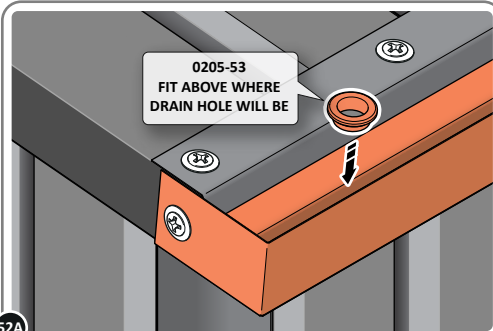
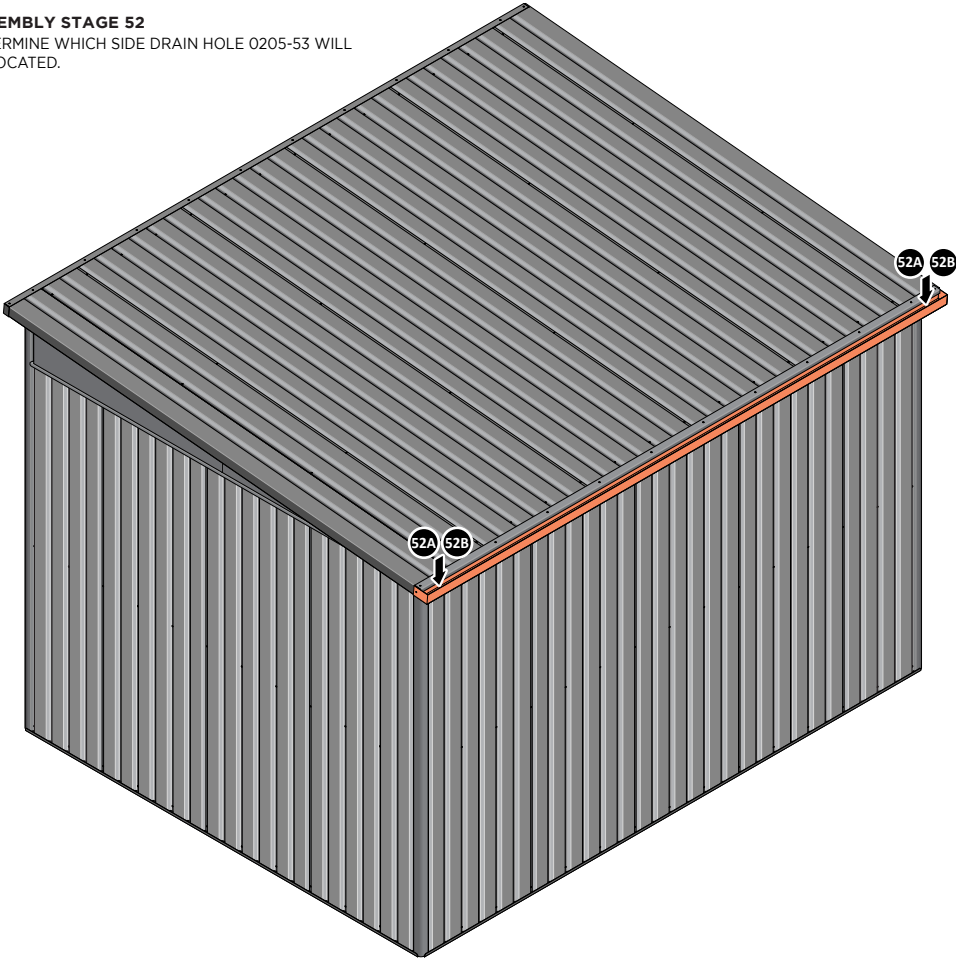


SECURE REAR ROOF CAP AT x12 LOCATIONS.

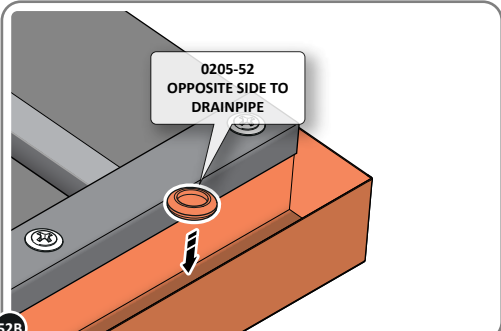


SECURE SLIDE ROOF GUTTER 0215-35 AT x2 LOCATIONS.  
**PLEASE NOTE: THE FIXING USED IS A SELF DRILLING COMPONENT.**

**ASSEMBLY STAGE 52**  
DETERMINE WHICH SIDE DRAIN HOLE 0205-53 WILL  
BE LOCATED.



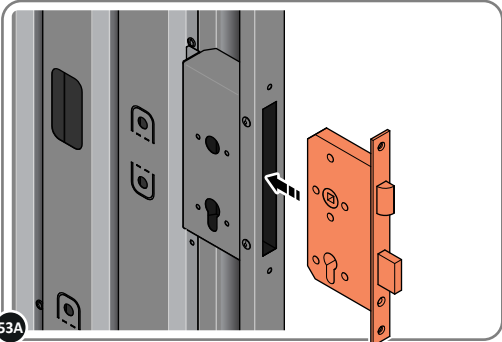
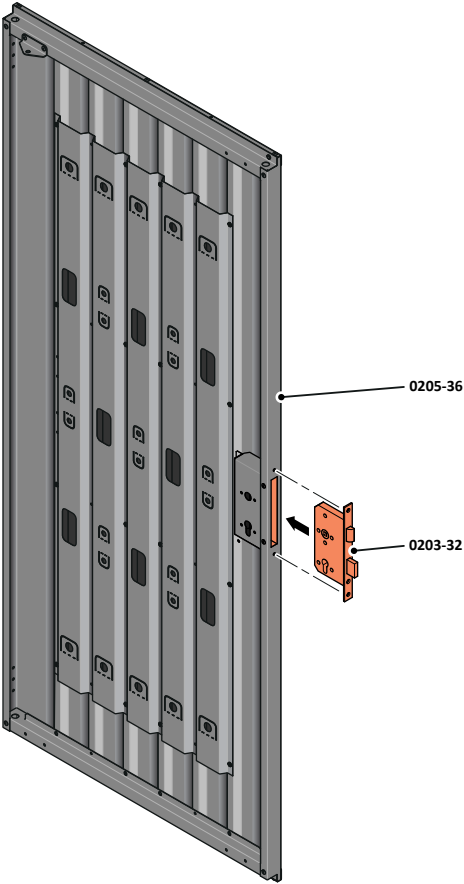
LOCATE AN OPEN GROMMET INTO THE ROOF GUTTER ABOVE WHERE THE DRAIN HOLE WILL BE LOCATED.



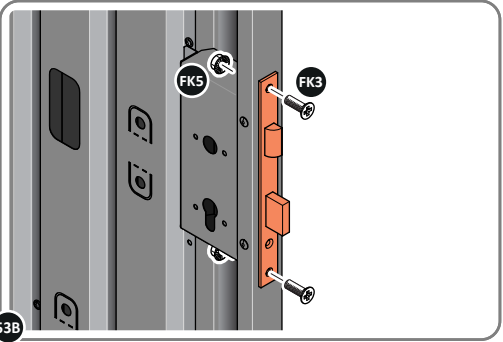
LOCATE CLOSED GROMMET INTO THE ROOF GUTTER ON THE OPPOSITE SIDE TO THE LOCATED DRAIN HOLE AS SHOWN ABOVE.

ASSEMBLY STAGE 53

LOCATE AND SECURE RIGHT-HAND DOOR ASSEMBLY 0205-36 FURNITURE.



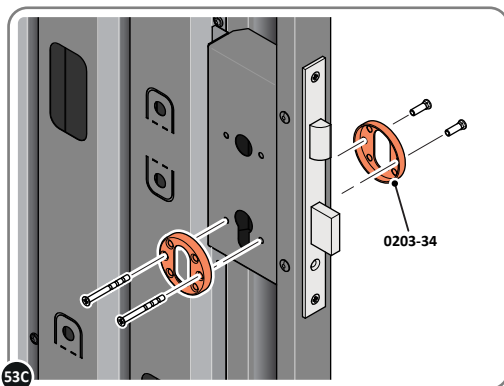
LOCATE EURO MORTICE LOCK 0203-32 RIGHT-HAND DOOR APERTURE AS SHOWN.



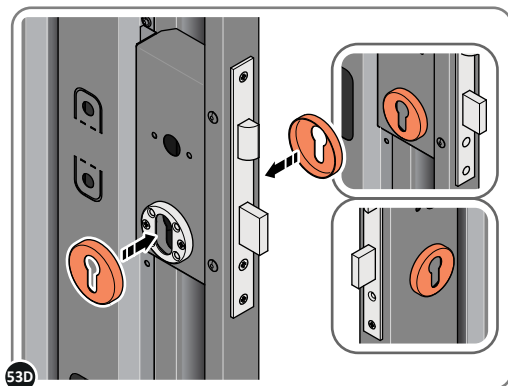
SECURE EURO MORTICE LOCK 0203-32 AT x2 LOCATIONS INDICATED ABOVE.  
SEE FOLLOWING DATA SHEET FOR COMPLETION OF MORTICE LOCK INSTALLATION

## ASSEMBLY STAGE 53 CONTINUED

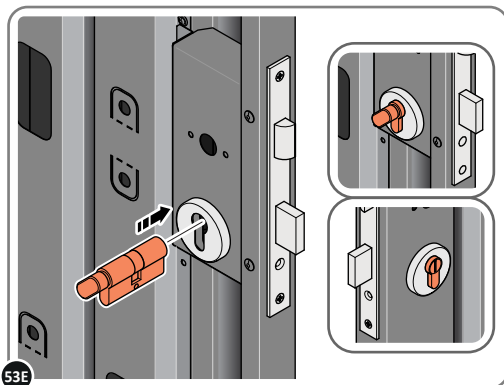
LOCATE AND SECURE RIGHT-HAND DOOR ASSEMBLY 0205-36 FURNITURE.



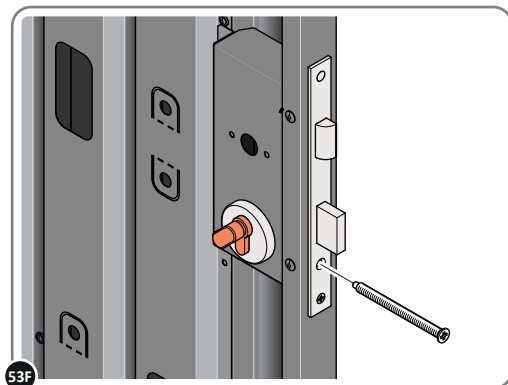
LOCATE AND SECURE EURO ESCUTCHEON 0203-34 AS SHOWN.



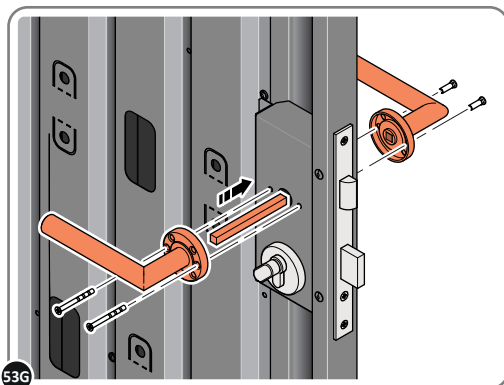
LOCATE EURO ESCUTCHEON COVER 0203-34 ONTO EURO ESCUTCHEON AS SHOWN.  
PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.



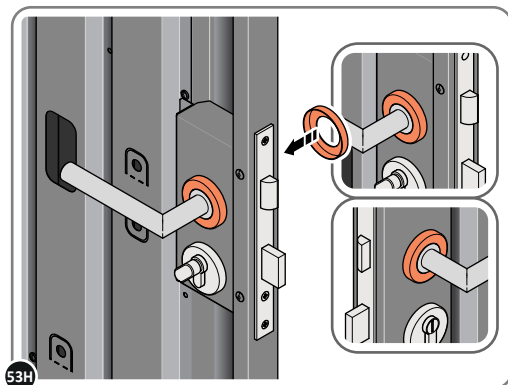
LOCATE EURO CYLINDER 0203-36 INTO DOOR APERTURE.  
IMPORTANT: ENSURE COVER IS FITTED AS SHOWN.



SECURE EURO CYLINDER 0203-36 AS SHOWN ABOVE.  
PLEASE NOTE: FIXING IS PART OF THE EURO MORTICE LOCK ASSEMBLY.

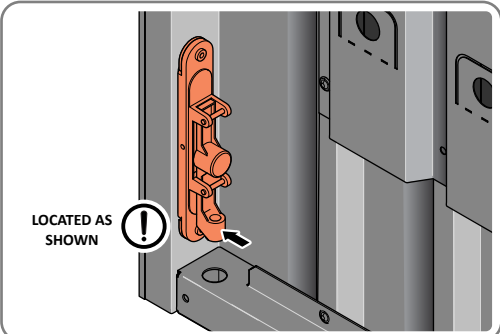
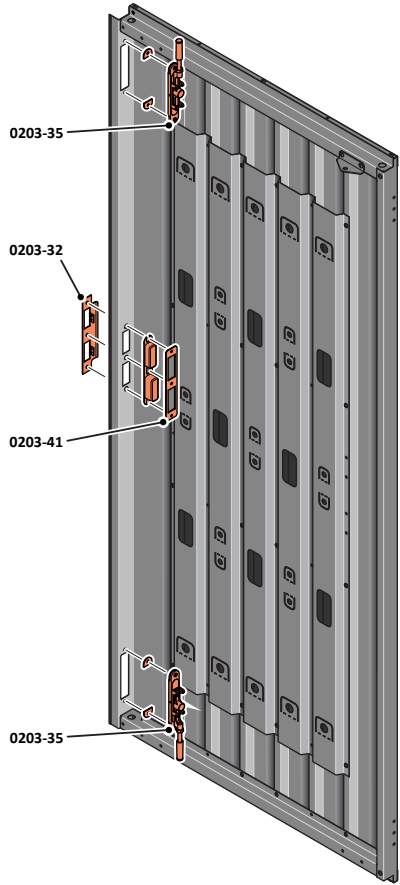


LOCATE AND SECURE DOOR HANDLE ASSEMBLY 0203-33 AS SHOWN.

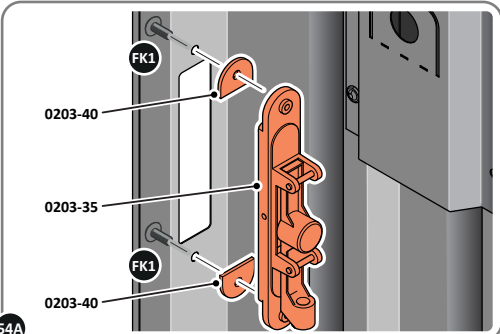


LOCATE COVER ONTO DOOR HANDLE AS SHOWN.  
PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.

ASSEMBLY STAGE 54  
LOCATE AND SECURE LEFT-HAND DOOR ASSEMBLY 0205-37 FURNITURE.



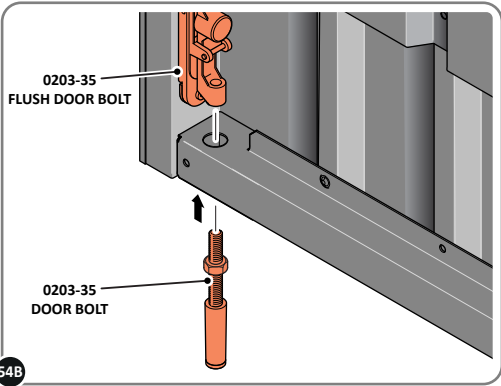
ENSURE THE PLUNGER INDICATED IS FACING THE BOTTOM OF THE DOOR, LOCATE AS SHOWN ABOVE AND SECURE USING ADJACENT FIXING METHOD.



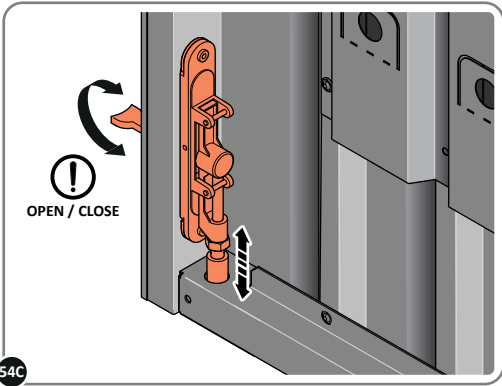
54A SECURE EACH FLUSH DOOR BOLT ENSURING PLATE PACKER 0203-40 IS LOCATED AS SHOWN ABOVE.

## ASSEMBLY STAGE 54 CONTINUED

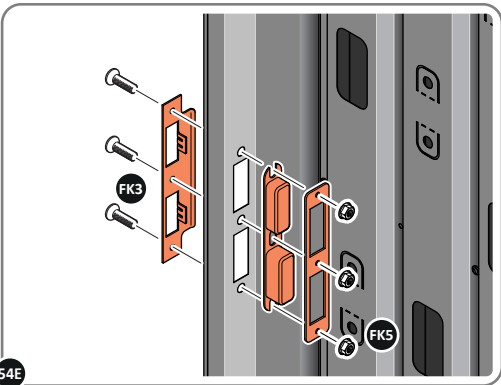
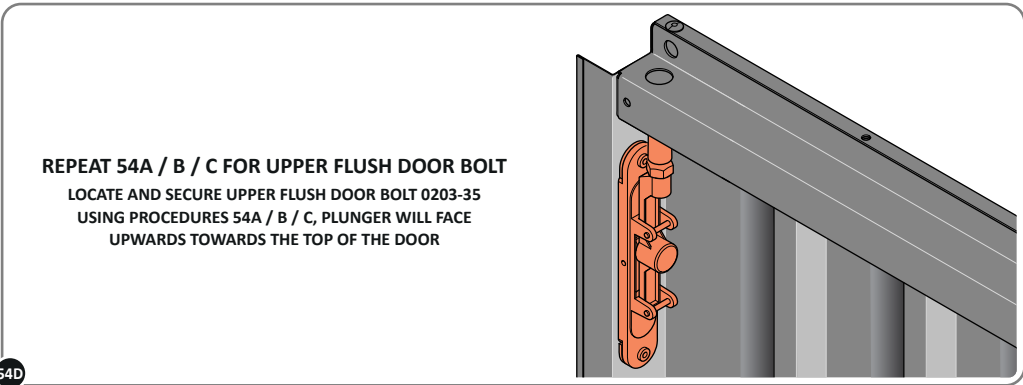
LOCATE AND SECURE LEFT-HAND DOOR ASSEMBLY 0205-37 FURNITURE.



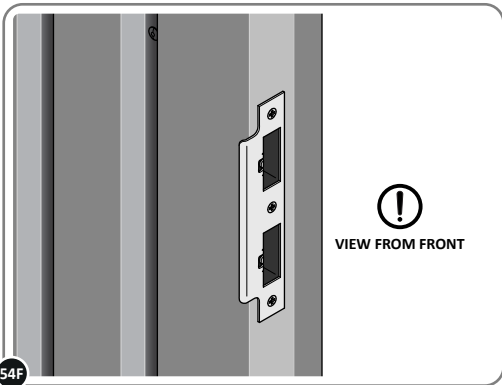
ATTACH DOOR BOLT ONTO FLUSH DOOR BOLT.



ENSURE FLUSH DOOR BOLT OPENS AND CLOSES.



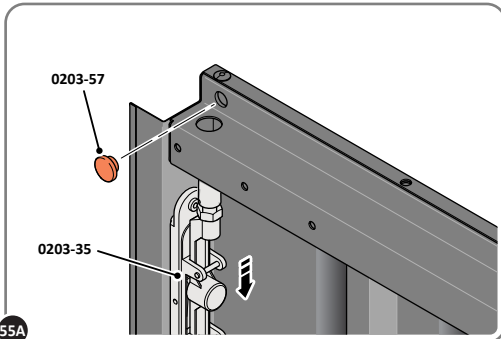
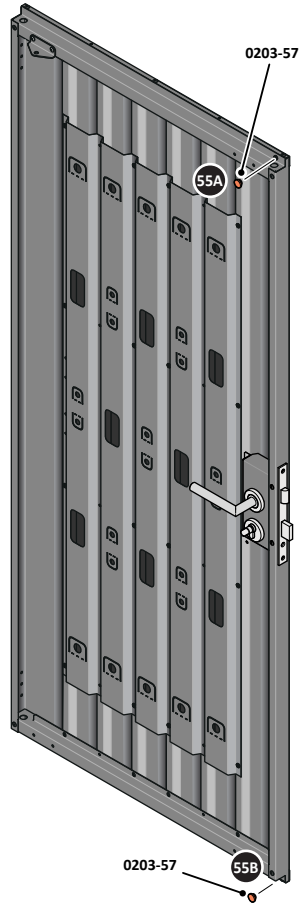
LOCATE AND SECURE EURO MORTICE LOCK 0203-32 AND CATCH PLATE COVER 0203-41 AS SHOWN ABOVE.



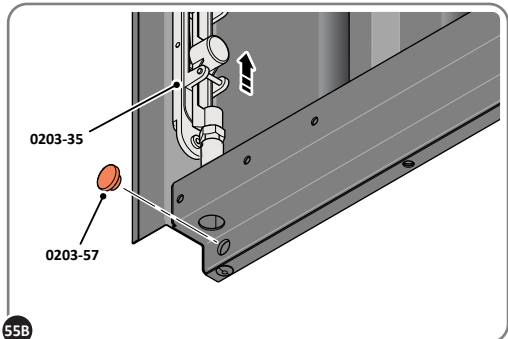
SECURED EURO MORTICE LOCK 0203-32 AS SEEN FROM FRONT.

**ASSEMBLY STAGE 55**

LOCATE AND SECURE A DOOR GROMMET 0203-57 AT EACH LOCATION INDICATED.



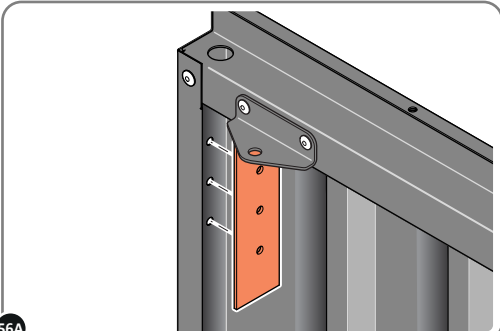
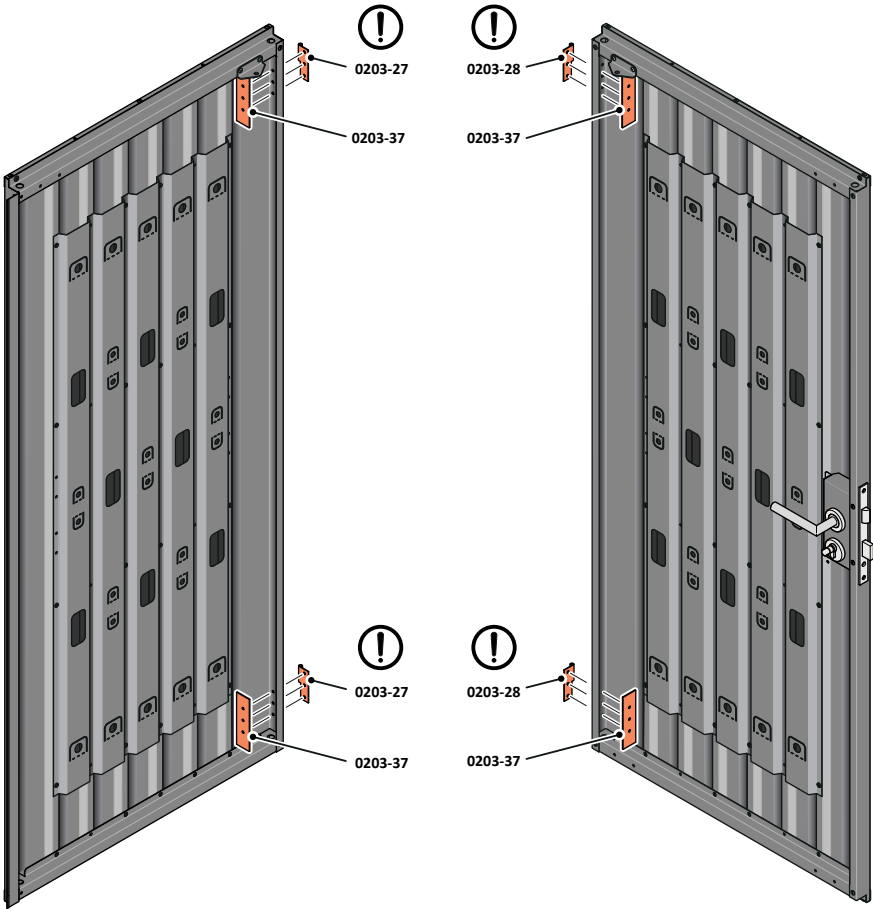
LOCATE DOOR GROMMET 0203-57 AT x2 LOCATIONS INDICATED.  
PLEASE NOTE: 0203-35 FLUSH BOLTS ARE ALL IN THE UNLOCKED POSITIONS.



LOCATE DOOR GROMMET 0203-57 AT x2 LOCATIONS AS SHOWN.  
PLEASE NOTE: THESE ARE PUSHED ON AND WILL CLICK INTO PLACE.

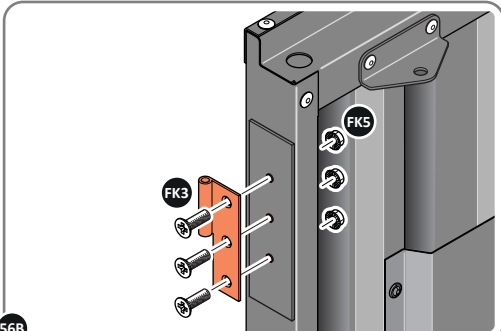
## ASSEMBLY STAGE 56

LOCATE AND SECURE DOOR HINGES ONTO DOOR ASSEMBLIES.



56A

LOCATE DOOR HINGE PLATE 0203-37 WITHIN DOOR AS SHOWN.

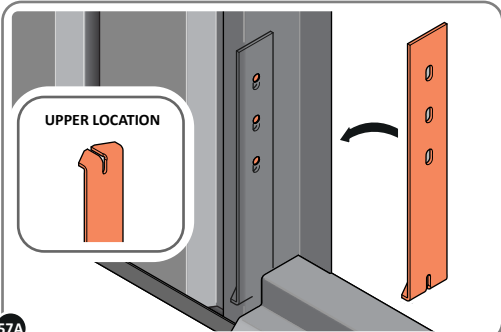
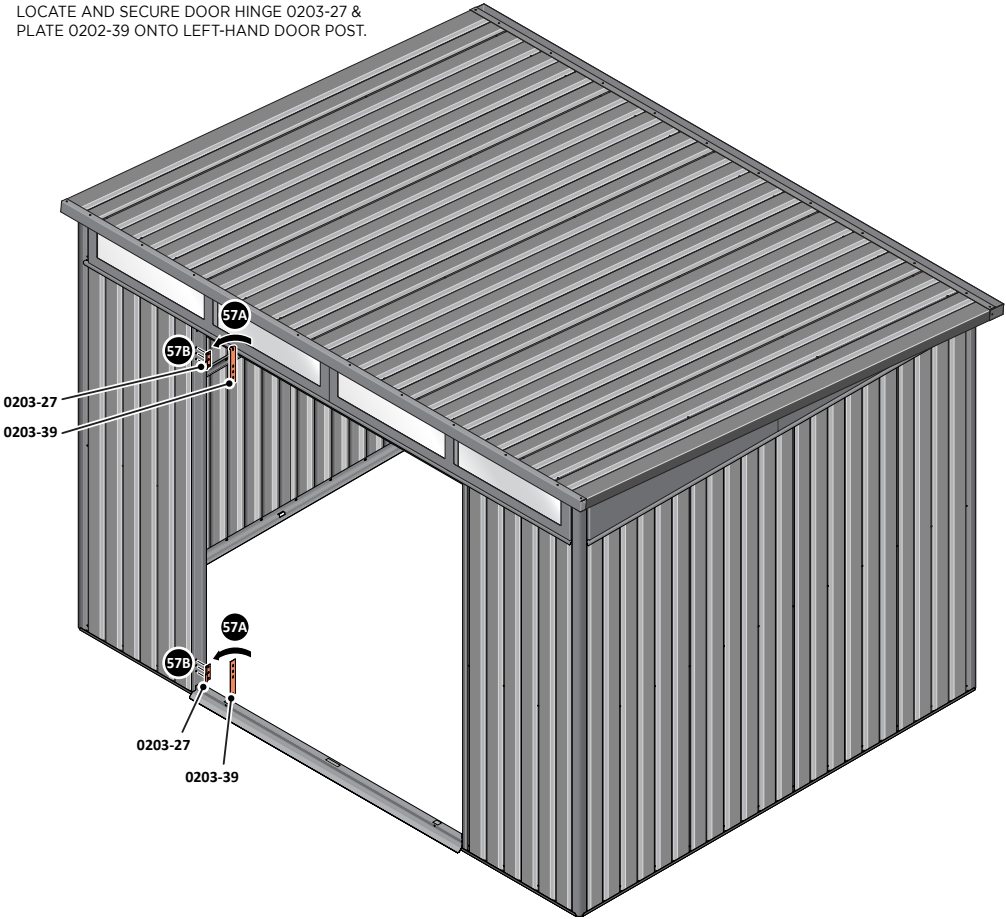


56B

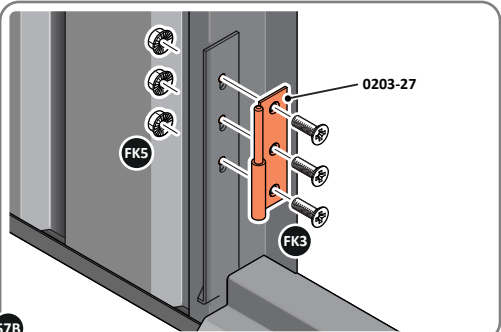
SECURE DOOR HINGE PLATE AND HINGE 0203-27 AND 0203-28 AS SHOWN.  
IMPORTANT: ENSURE CORRECT DOOR HINGE IS SECURED TO CORRECT DOOR.

ASSEMBLY STAGE 57

LOCATE AND SECURE DOOR HINGE 0203-27 & PLATE 0202-39 ONTO LEFT-HAND DOOR POST.



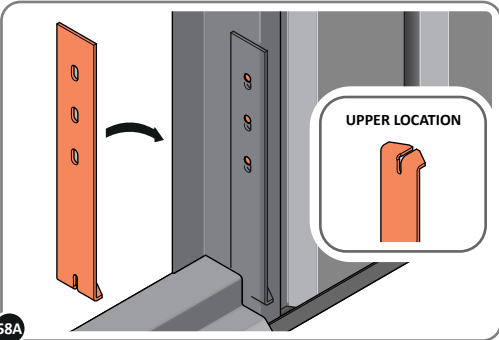
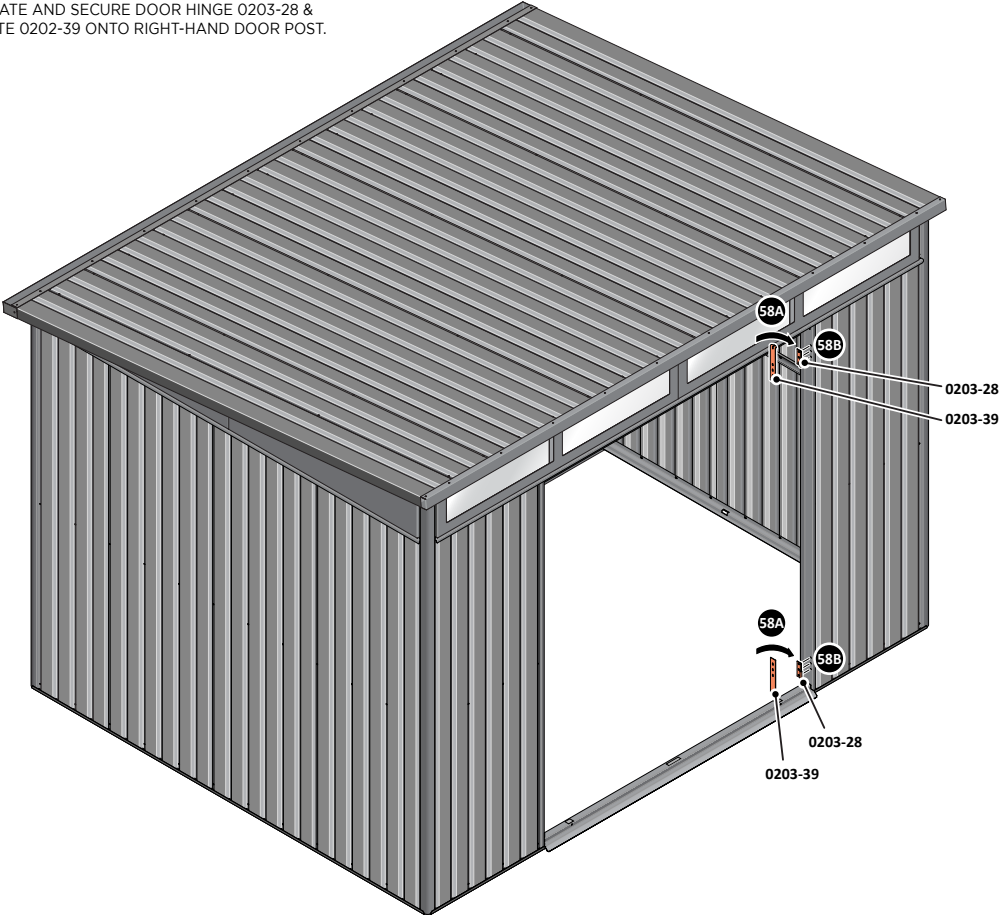
LOCATE DOOR POST PLATE 0203-39 WITHIN DOOR FRAME AS SHOWN.  
IMPORTANT: SLOT WITH FACE UPWARDS AT UPPER LOCATION.



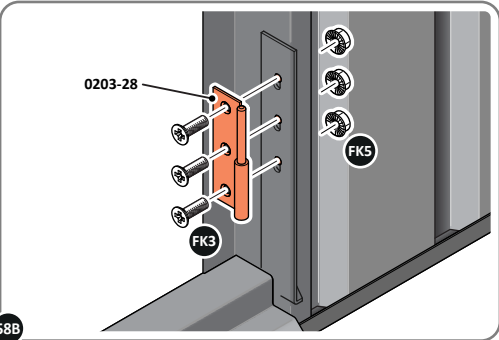
SECURE DOOR POST PLATE AND LEFT-HAND HINGE 0203-27 AS SHOWN.  
PLEASE NOTE: REPEAT EACH PROCEDURE FOR UPPER LOCATION.

ASSEMBLY STAGE 58

LOCATE AND SECURE DOOR HINGE 0203-28 &  
PLATE 0202-39 ONTO RIGHT-HAND DOOR POST.

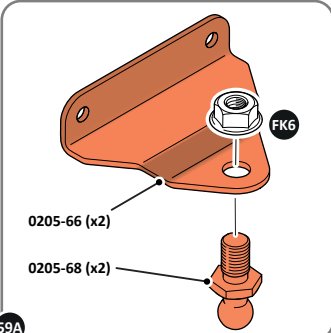
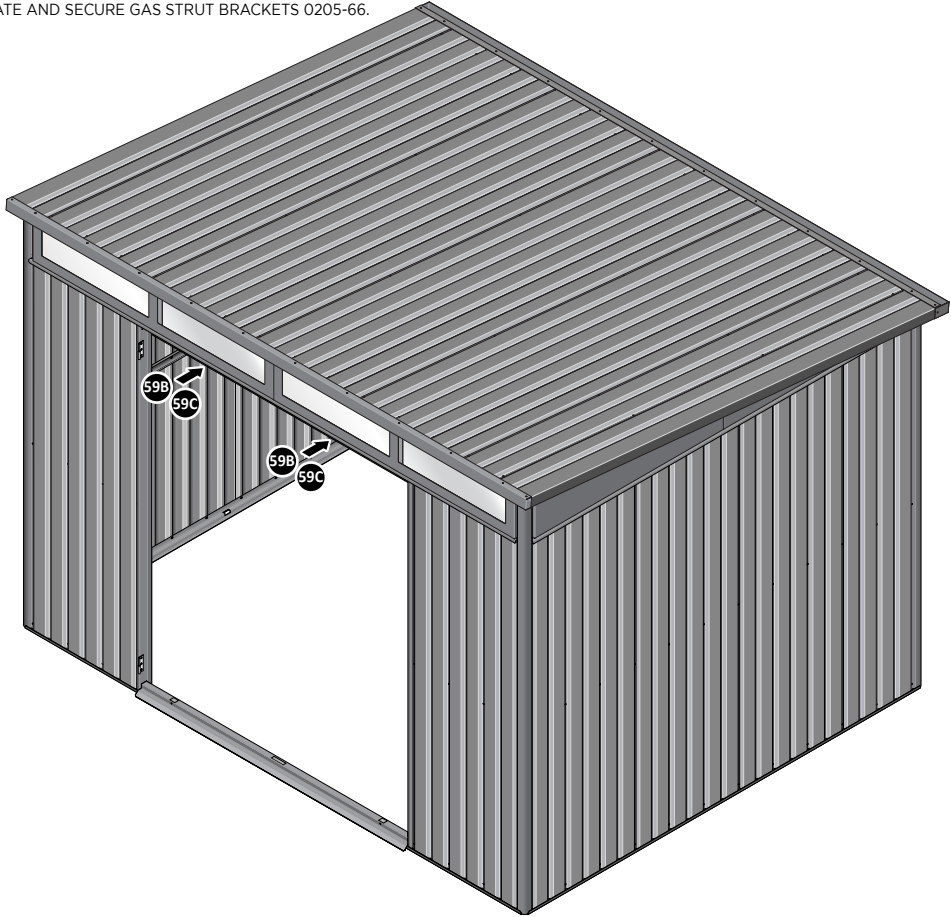


LOCATE DOOR POST PLATE 0203-39 WITHIN DOOR FRAME AS SHOWN.  
IMPORTANT: SLOT WITH FACE UPWARDS AT UPPER LOCATION.

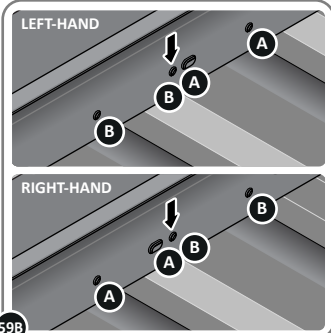


SECURE DOOR POST PLATE AND RIGHT-HAND HINGE 0203-28 AS SHOWN.  
PLEASE NOTE: REPEAT EACH PROCEDURE FOR UPPER LOCATION.

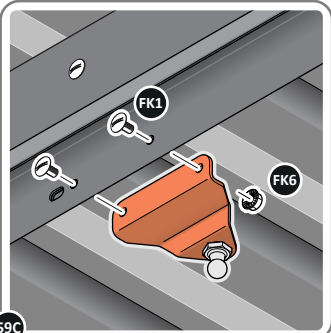
**ASSEMBLY STAGE 59**  
LOCATE AND SECURE GAS STRUT BRACKETS 0205-66.



SECURE A GAS STRUT BALL JOINT 0205-68 ONTO EACH GAS STRUT BRACKET 0205-66.

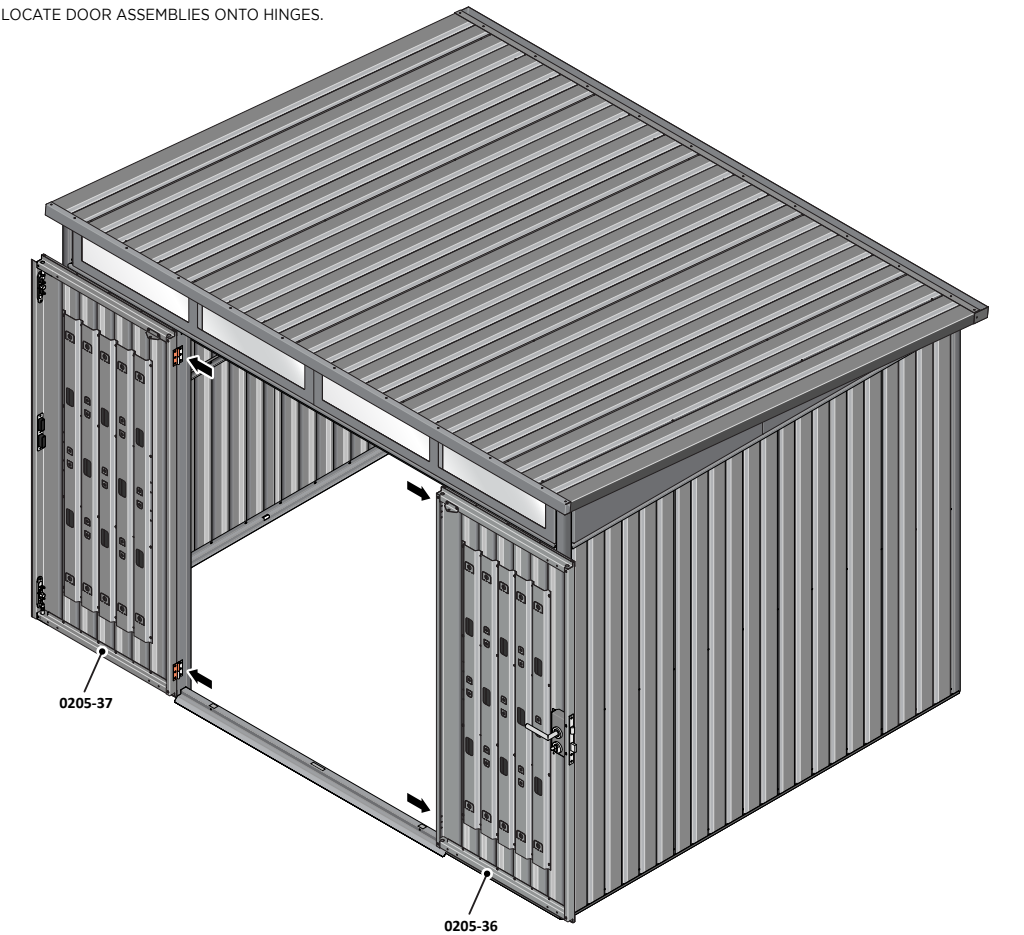


DETERMINE DOOR OPENING ANGLE:  
**A: 90° OPENING OR B: 120° OPENING**

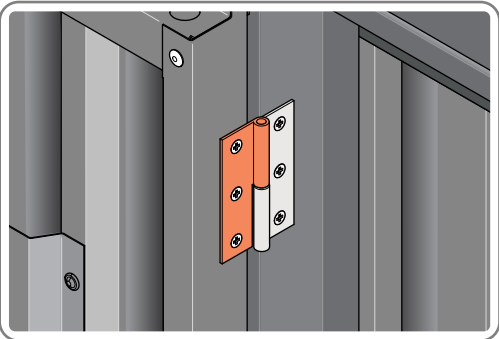


ALIGN EACH GAS STRUT BRACKET WITH RELEVANT FIXING HOLES, SECURE USING TYPICAL FIXING METHOD ABOVE.

**ASSEMBLY STAGE 60**  
LOCATE DOOR ASSEMBLIES ONTO HINGES.

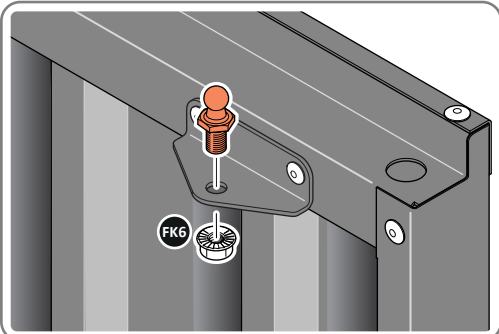
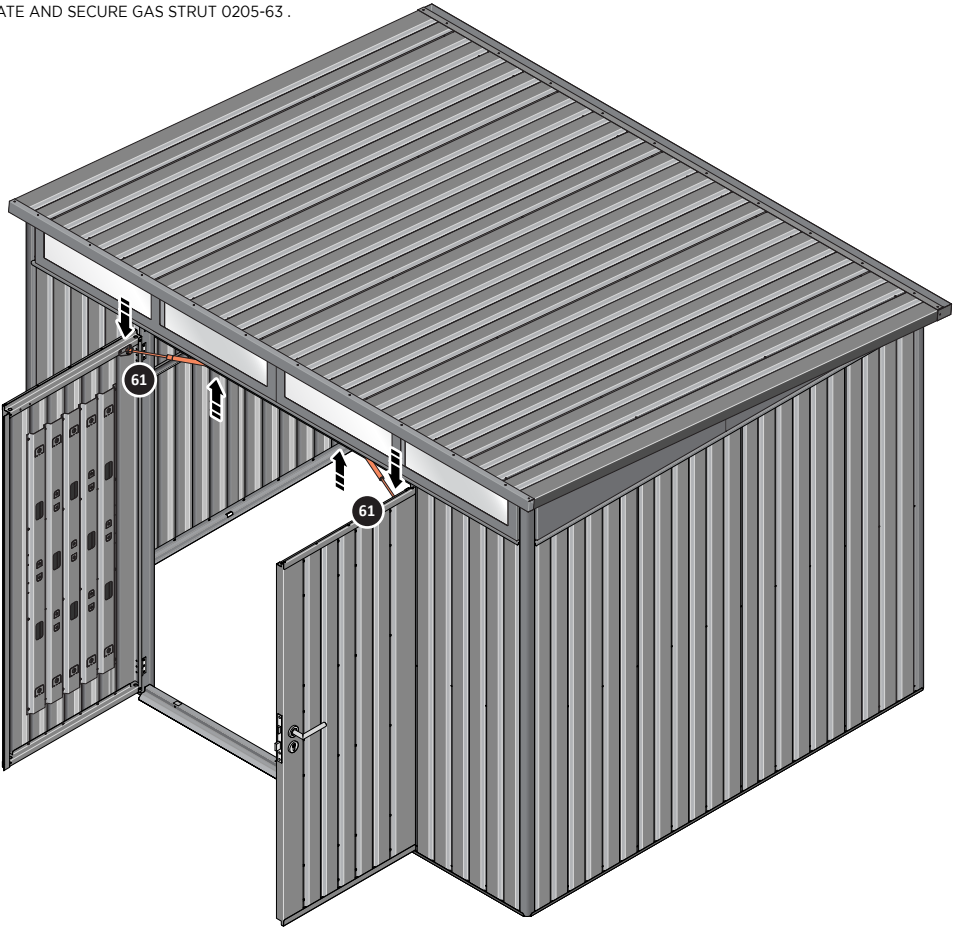


SLIDE EACH DOOR ASSEMBLY ONTO EACH OF THEIR RESPECTIVE HINGES.

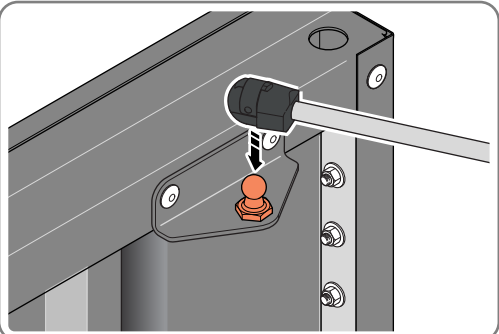


ASSEMBLED DOOR HINGE.

**ASSEMBLY STAGE 61**  
LOCATE AND SECURE GAS STRUT 0205-63.



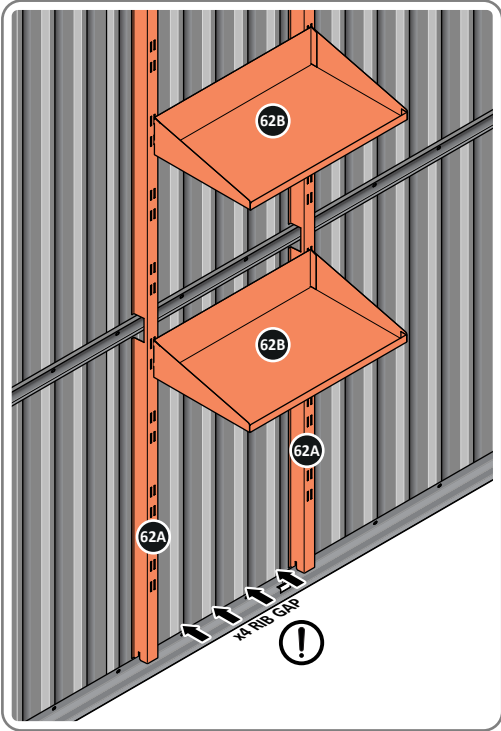
SECURE A GAS STRUT BALL JOINT 0205-68 ONTO EACH GAS STRUT BRACKET THAT IS PRE-RIVETED ONTO EACH DOOR ASSEMBLY.



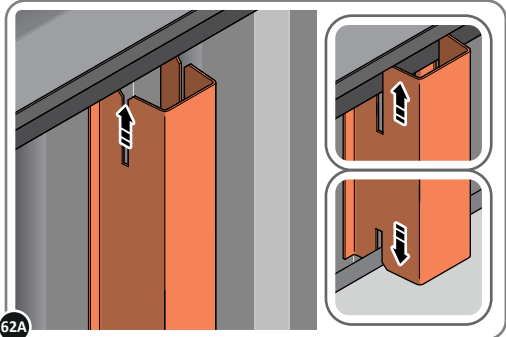
FIX EACH GAS STRUT 0205-63 ONTO RELEVANT GAS STRUT BALL JOINTS.  
**PLEASE NOTE: PUSHES DOWN ON DOOR AND UPWARDS ON DOOR FRAME.**

ASSEMBLY STAGE 62

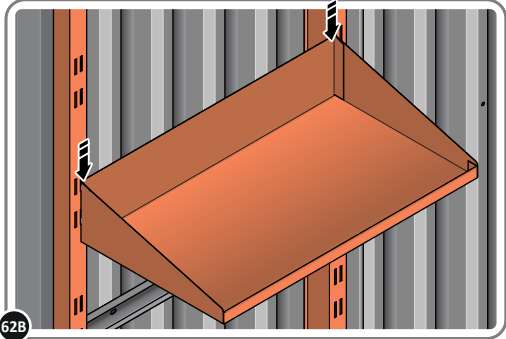
LOCATE AND SECURE SHELF ASSEMBLY 0205-38.



THE SHELF ASSEMBLY CAN BE LOCATED AS DESIRED, PLEASE DETERMINE THE MOST SUITABLE LOCATION AND ASSEMBLE AS SHOWN IN FIG.62A & 62B.



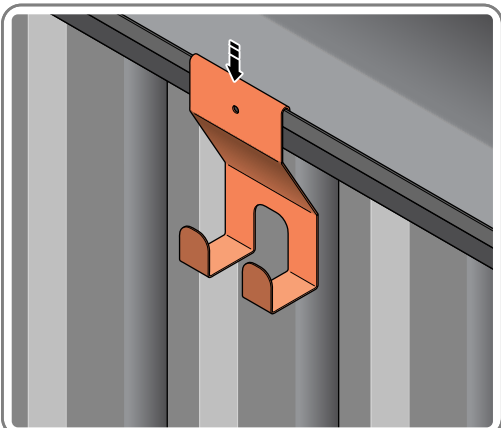
SLIDE SHELF POST UP INTO ROOF FRAME, ONCE THERE IS ENOUGH CLEARANCE AT THE BOTTOM LOCATE SHELF POST OVER FLOOR FRAME AND LOWER.



LOCATE EACH SHELF 0205-38-02 ONTO SHELF POST AS DESIRED.  
PLEASE NOTE: THE SHELF SIMPLY HOOKS ONTO THE POST.

ASSEMBLY STAGE 63

LOCATE TOOL HANGERS 0205-39 WITHIN SHED AS DESIRED LOCATION.



HOOK EACH TOOL HANGER 0205-39 ONTO ROOF FRAME AT DESIRED LOCATION.



IMPORTANT

ADJUST ALL COMPONENTS FOR BEST POSSIBLE  
FIT AND TIGHTEN ALL FASTENERS.

ONCE ALL FASTENERS HAVE BEEN CHECKED AND ARE  
SECURE THE ASSEMBLY IS COMPLETE

WE RECOMMEND YOU ANCHOR YOUR SHED TO A SOLID  
CONCRETE BASE, GUIDANCE CAN BE FOUND ON PAGE '1'

## Caring for your HEX Living product

Your **HEX Living product** is designed to stand the test of time, which is why we're happy to offer a **lifetime warranty** on our products. With zero maintenance required, simply assemble your HEX Living product, and enjoy putting it to great use in your garden.

Periodically, you might want to give your product a clean, these simple care tips are not essential to the performance of your product:

- Remove surface dirt with plain water using a jet wash or sponge, the coating on our products will ensure dirt or mud simply wipes away.
- If you've purchased a HEX Living metal storage solution, periodically clear the roof of fallen leaves.
- If your product has guttering, remove leaves and garden debris as you would on your home.

## Ensure you have registered your HEX Living product

Using the unique serial number found on the cover of this document, please visit **[www.hexliving.co.uk](http://www.hexliving.co.uk)** to register your product and access the HEX Living lifetime warranty and video instructions.

**Customer Service: +44 (0) 1889 272 056**

